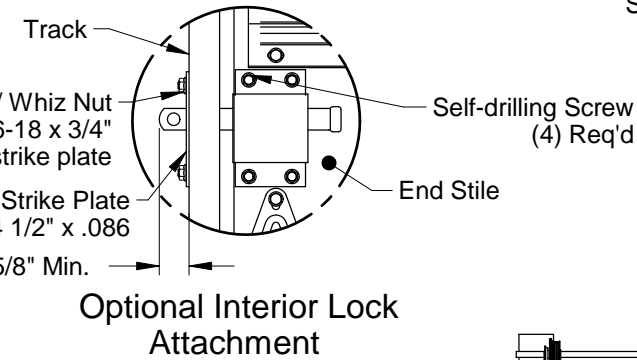
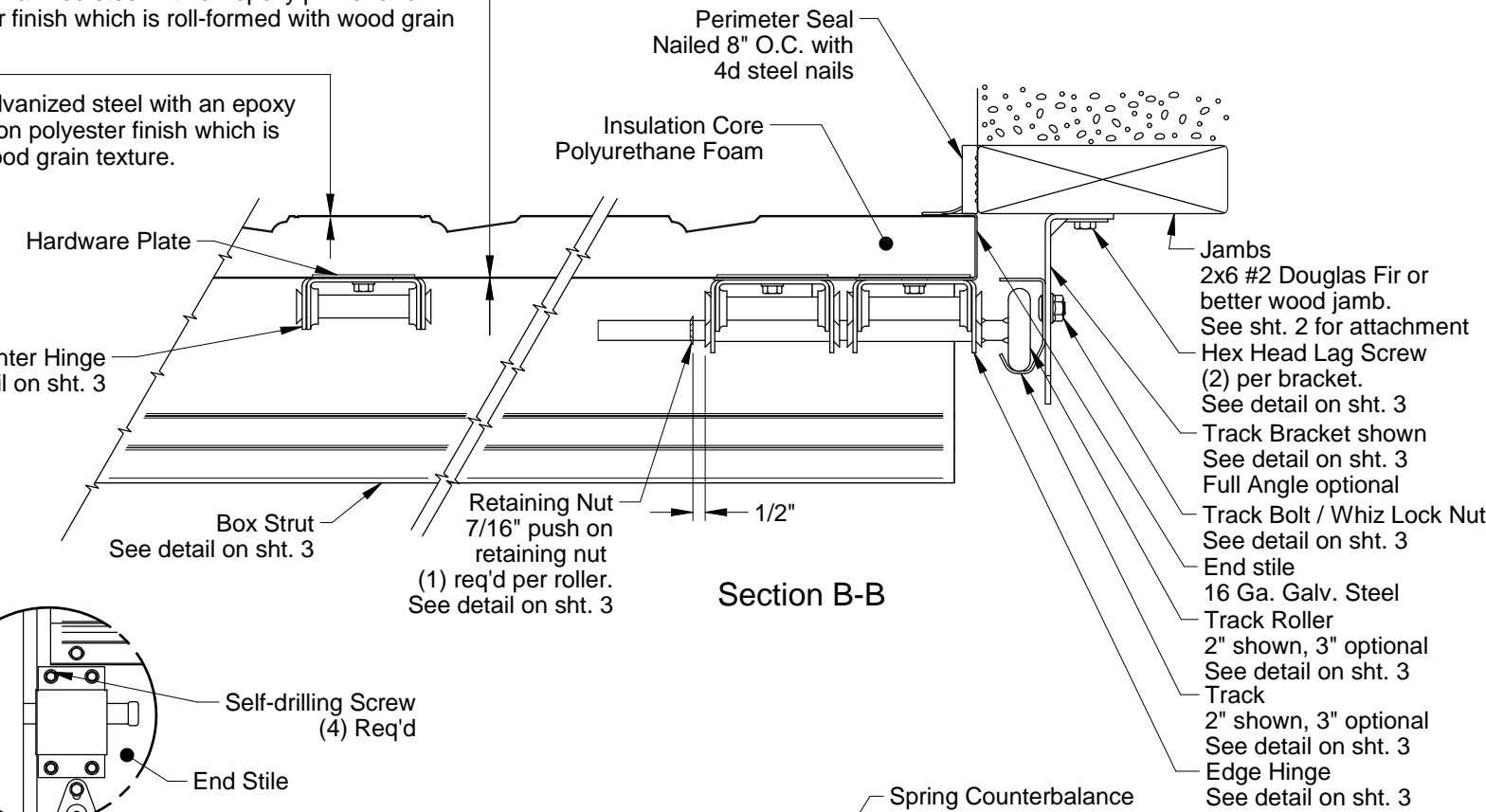


Interior Skin
 .013 thick G-40 galvanized steel with an epoxy primer and baked on polyester finish which is roll-formed with wood grain texture.

Exterior Skin
 .014 thick G-40 galvanized steel with an epoxy primer and baked on polyester finish which is roll-formed with wood grain texture.



Doors tested per ANSI/DASMA 108 for static air pressure

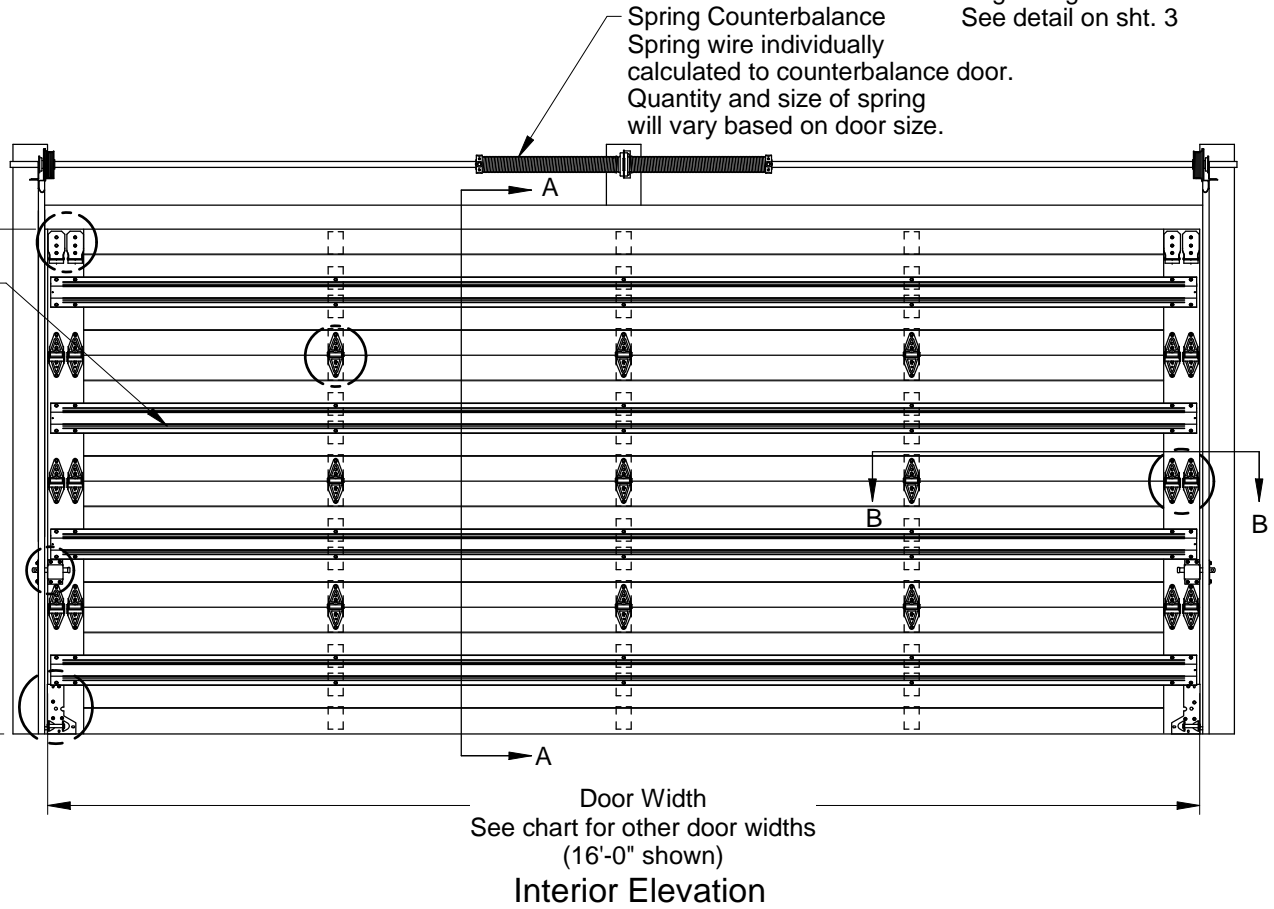
AP138 / AP138C										
Max. Door Width	Colonial		Ranch		Carriage House					
	Hinges per Section	Design Loads	Hinges per Section	Design Loads	Hinges per Section	Design Loads	Hinges per Section	Design Loads		
8'-0"	1	74.6 -82.1	1	74.6 -82.1	1	74.6 -82.1	1	74.6 -82.1		
9'-0"	1	66.3 -73.0	1	66.3 -73.0	1	66.3 -73.0	1	66.3 -73.0		
10'-0"	2	61.8 -72.7	1	N/A	1	N/A	1	N/A	N/A	N/A
12'-0"	2	51.5 -60.6	2	51.5 -60.6	2	51.5 -60.6	2	51.5 -60.6		
14'-0"	4	42.3 -51.4	2	N/A	N/A	2	N/A	N/A		
16'-0"	3	37.0 -45.0	3	37.0 -45.0	3	37.0 -45.0	3	37.0 -45.0		
18'-0"	3	29.2 -35.6	3	29.2 -35.6	3	29.2 -35.6	3	29.2 -35.6		
20'-0"	5	33.4 -36.7	4	33.4 -36.7	3	N/A	N/A			

AP200 / AP200C										
Max. Door Width	Colonial		Ranch		Carriage House					
	Hinges per Section	Design Loads	Hinges per Section	Design Loads	Hinges per Section	Design Loads	Hinges per Section	Design Loads		
8'-0"	1	82.7 -90.0	1	82.7 -90.0	1	82.7 -90.0	1	82.7 -90.0		
9'-0"	1	73.5 -80.0	1	73.5 -80.0	1	73.5 -80.0	1	73.5 -80.0		
10'-0"	2	67.8 -78.6	1	N/A	N/A	1	N/A	N/A		
12'-0"	2	45.0 -52.0	2	45.0 -52.0	2	45.0 -52.0	2	45.0 -52.0		
14'-0"	4	51.4 -59.4	2	N/A	N/A	2	N/A	N/A		
16'-0"	3	45.0 -52.0	3	45.0 -52.0	3	45.0 -52.0	3	45.0 -52.0		
18'-0"	3	35.6 -41.1	3	35.6 -41.1	3	35.6 -41.1	3	35.6 -41.1		
20'-0"	5	33.4 -36.7	4	33.4 -36.7	3	N/A	N/A			

Door Height
 7'-0" High shown
 Other door heights available up to 18'-0" using 18" or 21" high sections

Steel Reinforcement
 (1) Box strut per section, fastened to all center and end stiles using (2) self-drilling screws at each center stile and (4) at each end stile.

Locks required on doors not electrically operated.



Section A-A

Section B-B

Optional Interior Lock Attachment

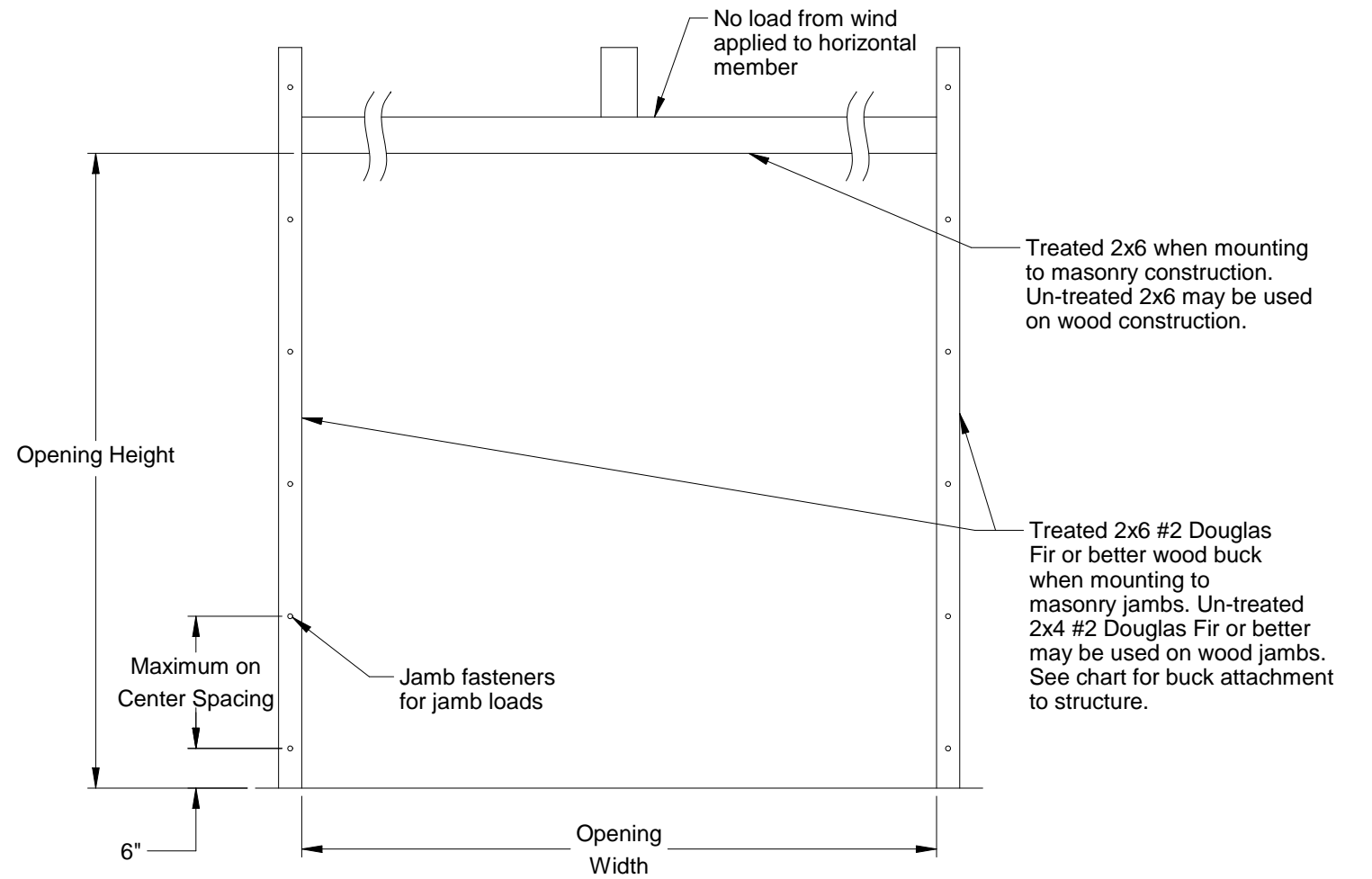
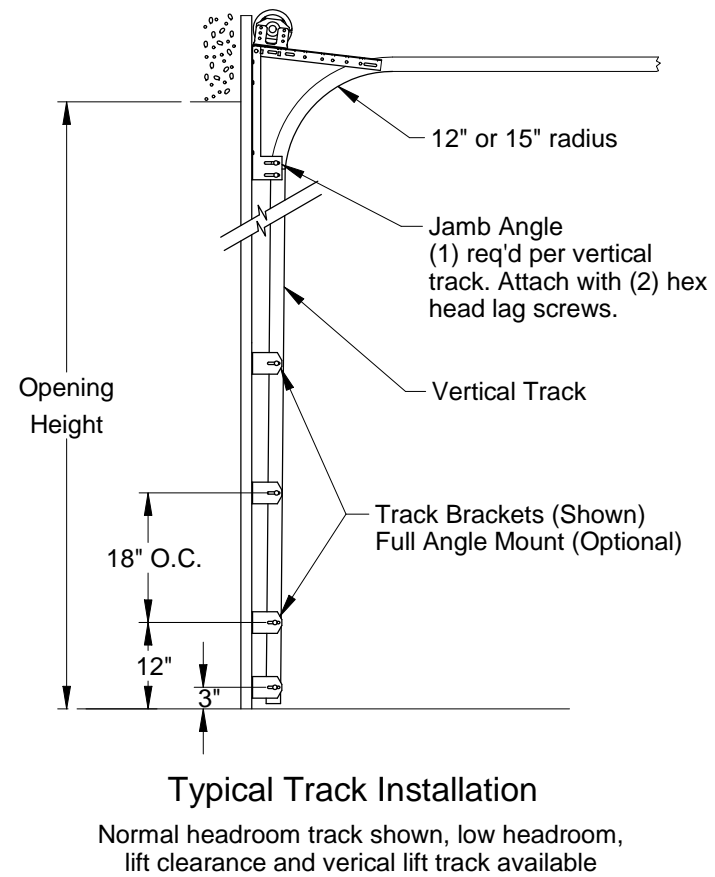
Door Width
 See chart for other door widths (16'-0" shown)
 Interior Elevation

John E. Scates
 2560 King Arthur Blvd, Ste 124-54
 Lewisville, TX 75056
 FL PE #51737
 TX PE #56308-f2203

Scale: None	7679.02	12/09/19	Checked by: G. Wedekind
Drawn by: R. Frey	7679.01	01/08/19	Date: 01/08/19
Rev. B	Removed vent option on sheet 1.	ECO	ECO: 7679.01
Rev. A	New release for production.	ECO	ECO: 7679.01

RAYNOR
 1101 East River Road
 Dixon, IL 61021

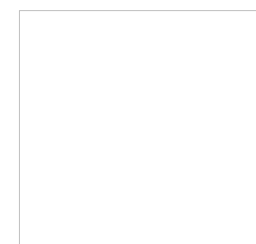
Title: Spec, Wind Load Aspen Series		Sheet	Rev
No. P-2802	1 of 3	B	



Jamb Attachment Notes:

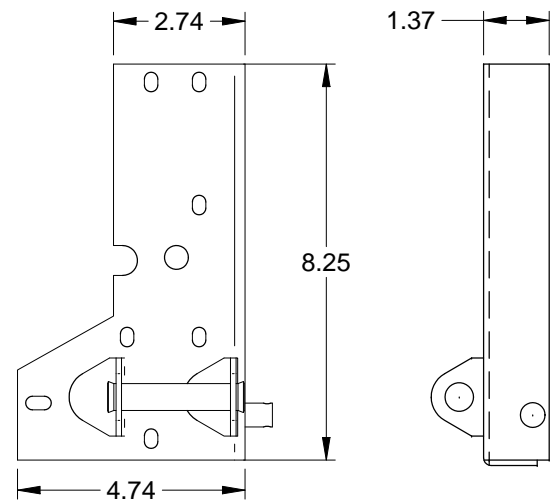
1. Maximum Positive Load per Jamb = (16'-0" x 45.0 PSF) / 2 = 360 lbs. per foot.
2. Maximum Negative Load per Jamb = (16'-0" x -52.0 PSF) / 2 = 416 lbs. per foot.
3. Design of the supporting structure shall be the sole responsibility of the building designer and shall be designed for the jamb loads listed in notes 1 and 2.
4. Alternate jamb attachments may be used if approved by a registered Professional Engineer.
5. DASMA Technical Data Sheet TDS-161 may be used for alternate jamb attachments.
6. 3/8" diameter lag screws required 1/16" pilot hole and 1-1/2" minimum required distance.

2x6 Attachment to Structure						
Structure Type	Fastener Type	Minimum Embedment	Minimum Edge Distance	Minimum on Center Spacing	Maximum on Center Spacing	Allowable Tension Load
2500 PSI Min. Concrete	1/4" Tapcon+ (Plus) with 1-1/8" OD Washer	2"	2.5	6"	17"	526
Southern Pine	3/8" x 3" Lag with 1-1/8" OD Washer	1.50"	1.50"	1.50"	21"	655
Spruce Pine Fir	3/8" x 3" LAG with 1-1/8" OD Washer	1.50"	1.50"	1.50"	16"	482

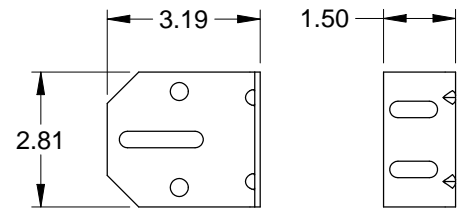


John E. Scates
2560 King Arthur Blvd, Ste 124-54
Lewisville, TX 75056
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TX PE #56308-f2203

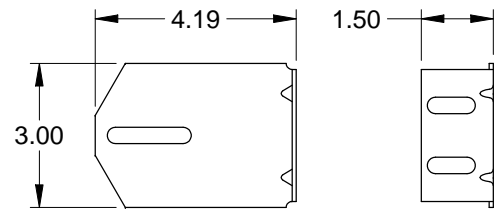
Scale: None	 1101 East River Road Dixon, IL 61021	Title: Spec, Wind Load Aspen Series		
Drawn by: R. Frey		No. P-2802	Sheet 2	Rev B
Checked by: G. Wedekind				
Date: 01/08/19				
ECO: 7679.01				



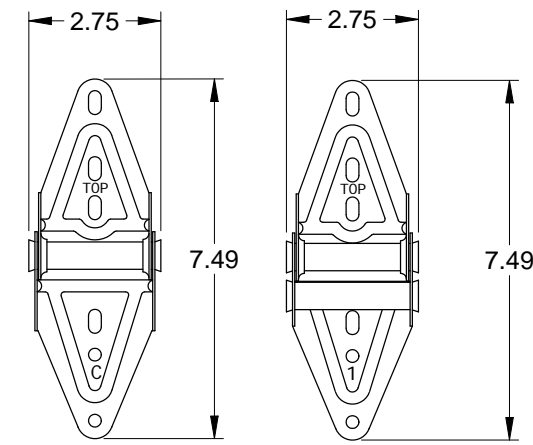
Corner Bracket
.116 Galv. Steel



3" Track Bracket
.116 Galv. Steel

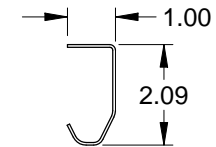


4" Track Bracket
.116 Galv. Steel

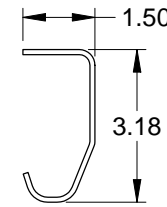


Center Hinge
.045 Galv. Steel

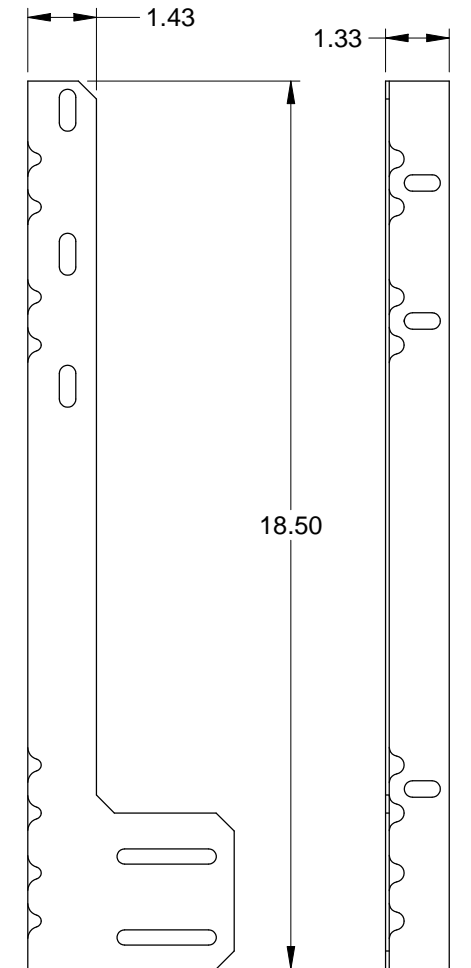
Edge Hinge
.086 Galv. Steel



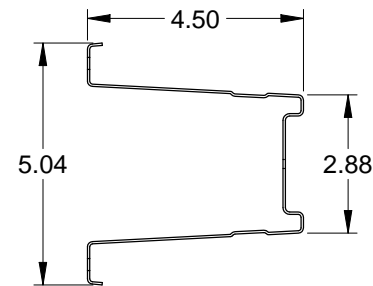
2" Track
.086 Galv. Steel



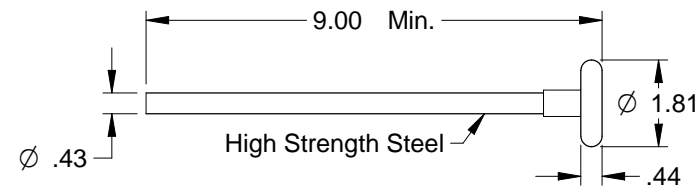
3" Track (Optional)
.105 Galv. Steel



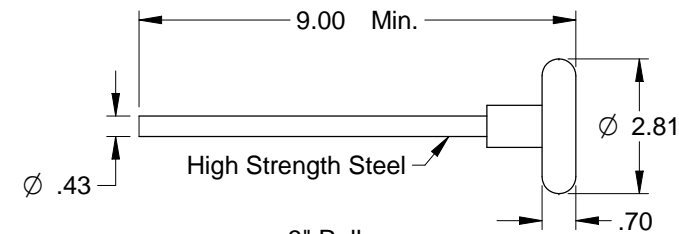
Jamb Angle
.078 Galv. Steel



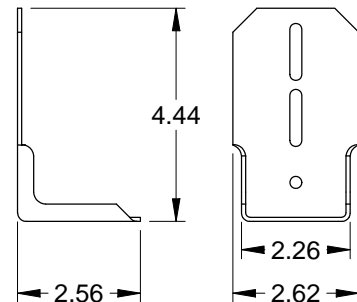
Steel Box Strut
20 Ga. (.035" min.) Galvanized
High Tensile Steel
80 KSI Minimum Yield



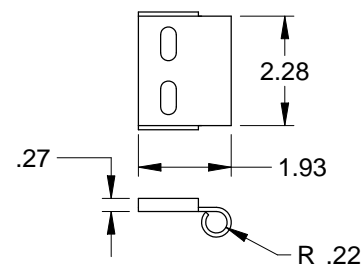
2" Roller
Nylon Precision Bearing (Std.)
Steel 10-ball (Opt.)



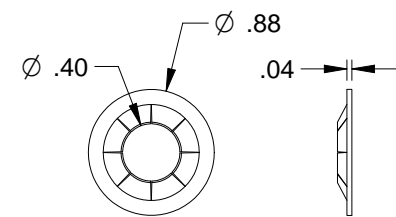
3" Roller
Steel Precision Bearing (Opt.)



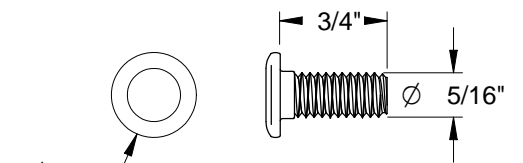
Top Fixture
.086 Galv. Steel



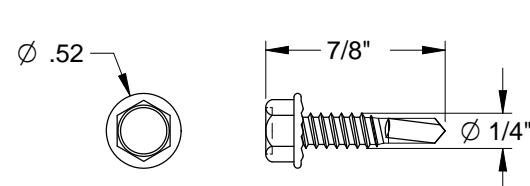
Roller Carrier
.116 Galv. Steel
Attached to Top Fixture
w/(2) Track Bolts and Whiz Nuts



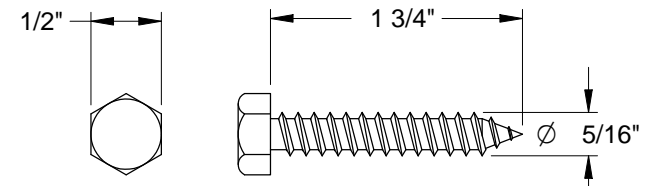
Retaining Nut



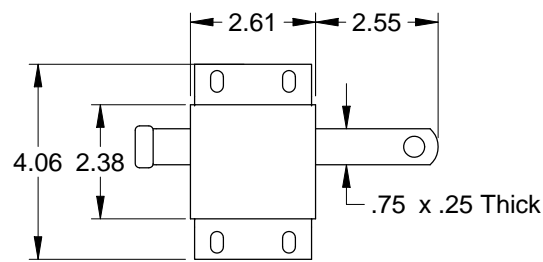
Track Bolt



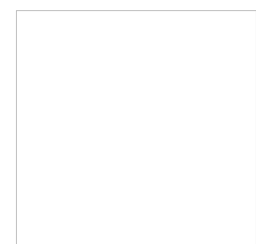
Self-Drilling Screw




Hex Head Lag Screw



Slide Lock
Case .086 Galv. Steel



John E. Scates
2560 King Arthur Blvd, Ste 124-54
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Scale: None	 1101 East River Road Dixon, IL 61021	Title: Spec, Wind Load Aspen Series	
Drawn by: R. Frey		No. P-2802	Sheet 3
Checked by: G. Wedekind			Rev B
Date: 01/08/19 ECO: 7679.01			