3 EMBOSS TYPE SHEET BRAND **REVISIONS** SHORT LONG FLUSH 1 OF 4 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION CLOPAY 9130, HDP13 9133, HDPL13 9131, HDPF13 02 08/2016 SH REMOVED WIND SPEED TABLE. 03 12/01/21 JDW IDEAL 8130 8133 8131 UPDATED TITLE BLOCK AND REVISED FOR TDI. HOLMES 7130 7133 7131 OPTIONAL GLAZING. SEE SECTION B-B FOR DETAILS. MAXIMUM GLAZING SIZE (DLO) IS THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC. 19-1/2"x16". GLAZING MAY BE SHORT-PANEL OR LONG-PANEL. GLAZING MAY BE INSTALLED IN ANY LOCATION IN ANY OR ALL SECTIONS. # DF DOOR HEIGHT DF U-BARS SECTIONS UP TO 7'0" - SEE END HINGE, VIEW B. 7'3" TO 8'9" 5 9'0" TD 10'6" 6 10'9" TD 12'3" 4 MAX. DOOR HEIGHT = 16'-0"-(FOUR SECTION DOOR SHOWN) 12'6" TD 14'0" 8 5 SEE INTERM. HINGE, VIEW C. 14'3" TO 15'9" 9 5 16'0" 10 6 MAX SECTION HEIGHT: 21" SLIDE BOLT LOCK ENGAGES INTO END -VERTICAL TRACK. STILE. ONE LOCK ON -TWO POINT LOCKING INTO TRACK. EACH SIDE OF DOOR. INSIDE SLIDE BOLT SNAP LATCH ENGAGES LOCK OPTION. END ONTO VERTICAL TRACK. STILE. ONE SNAP LATCH ON EACH SIDE OF DOOR. OPTIONAL OUTSIDE KEYED LOCK POSITION OUTSIDE - MAX. DOOR WIDTH = 9'-0" -HANDLE. LOCK BAR OUTSIDE SHORT PANEL SHOWN ENGAGES IN END KEYED TRACK ON HANDLE. EACH SIDE # DF SHORT | # DF INTERM # DF LONG # DF INTERM DOOR WIDTH DOOR WIDTH OF DOOR. PANELS HINGES/JOIN1 **PANELS** HINGES/JOIN INSIDE HANDLE OUTSIDE KEYED LOCK WITH OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION. UP TO 7'10" UP TD 9'0' LOCK BAR LOCKING. 8'0" TO 9'0" APPLIES TO FLUSH MODELS ALSO, #14x5/8" SHEET MANUFACTURING PRODUCT CODE METAL SCREWS DSIU-1A171 DESIGN LOADS: +25.0 P.S.F. & -28.0 P.S.F. TEST LOADS: +37.5 P.S.F. & -42.0 P.S.F. PART NO.: N/A 1/4"x3/4" SELF 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513—770—4800 Fax No. 513—770—4853 Unless Stated Otherwise WINDLOAD RATING TAPPING SCREWS Glopay TOLERANCES ore CORPORATION  $.0 = \pm .031$  $.00 = \pm .015$ DESCRIPTION: CLASSIC 1-3/8" INTELLICORE SC +25/-28 PSF  $.000 = \pm .005$ 14 GA. END HINGES 18 GA. INTERMEDIATE HINGE DRAWN BY: SH DATE: 7/14/14 SCALE: NTS  $.0000 = \pm .001$ DWG. 🗀

VIEW "C"

FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN ENGINEER:

MARK WESTERFIELD, P.E.

В

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VIEW "B"

Degrees =  $\pm 1/2$ 

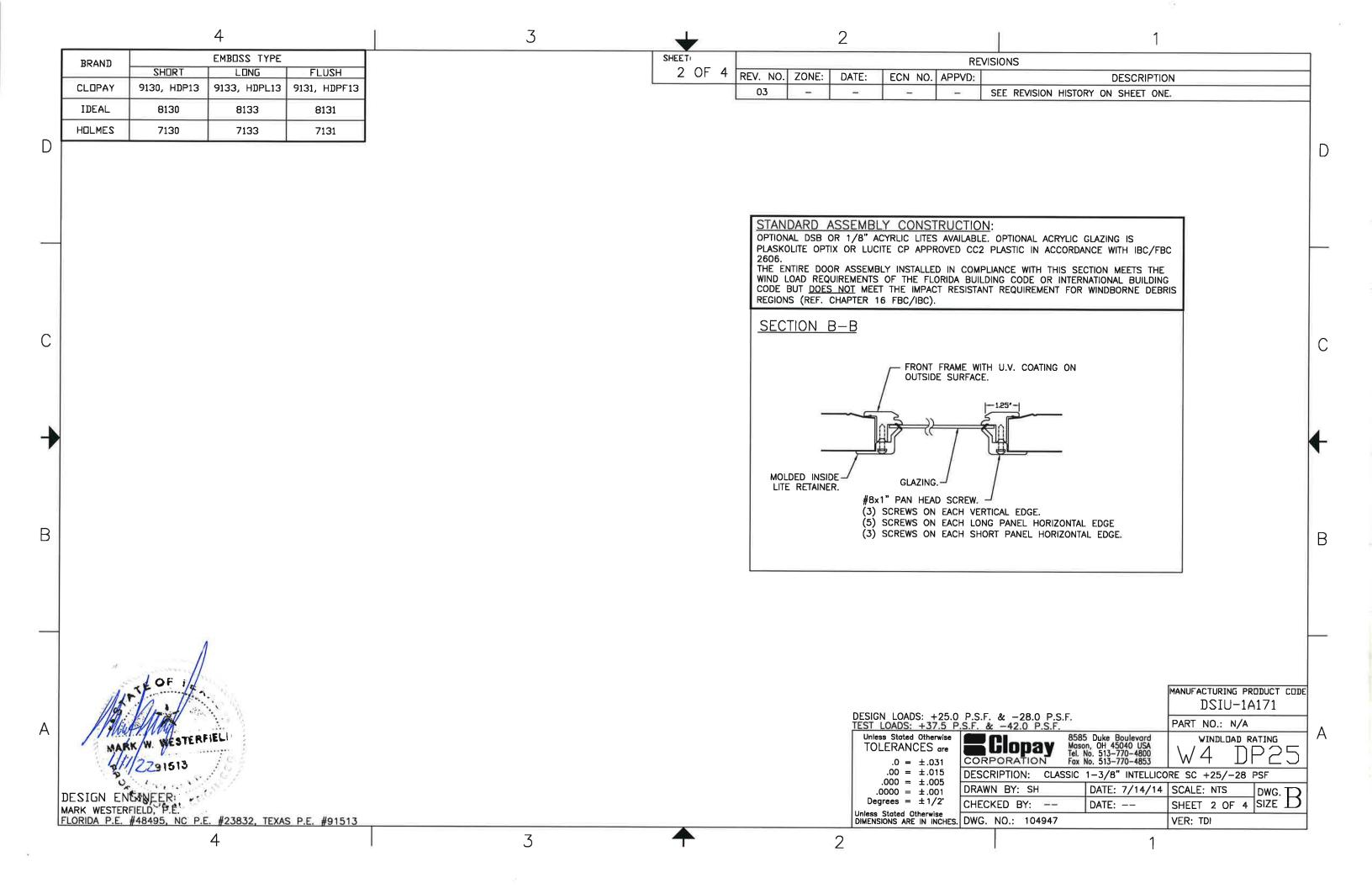
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES. DWG. NO.: 104947

CHECKED BY: --

VER: TDI

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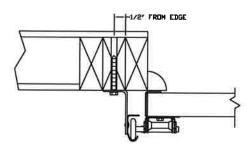
SHEET 1 OF 4 SIZE



| BRAND  | EMBOSS TYPE |              |              |
|--------|-------------|--------------|--------------|
|        | SHORT       | LONG         | FLUSH        |
| CLOPAY | 9130, HDP13 | 9133, HDPL13 | 9131, HDPF13 |
| IDEAL  | 8130        | 8133         | 8131         |
| HOLMES | 7130        | 7133         | 7131         |

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER. THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



## PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN): 3/8"x3" SLEEVE ANCHOR BOLTS ON 24" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

1/4"x3" TAPCON SCREWS ON 24" CENTERS (2,000 PSI MIN. CONCRETE) OR 16" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

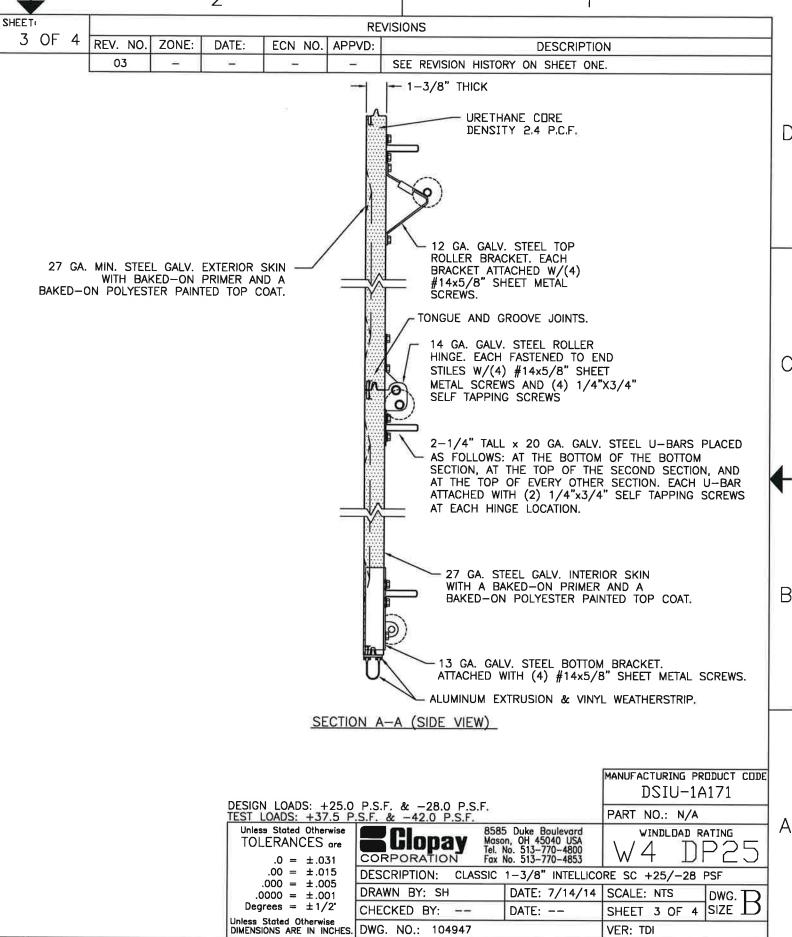
OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS

DESIGN ENGINEER:

MARK WESTERFIELD, P.E.

FLORIDA P.E. #48495, NC. P.E. #23832, TEXAS P.E.

#23832, TEXAS P.E. #91513



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