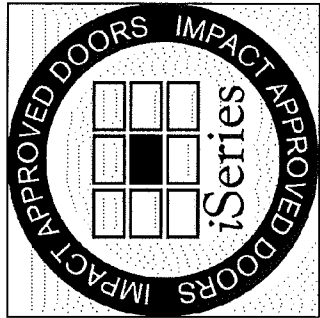
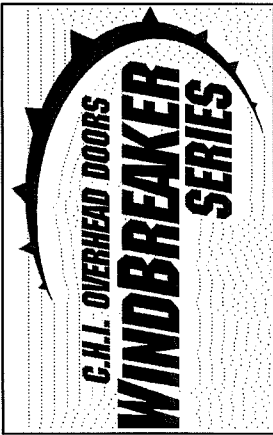


Supplemental Instructions

Rolling Steel Doors

The correct selection of door and framing materials, in adherence with local building code directives, is the responsibility of the building owner/designer. Use of a reinforced garage door does not constitute automatic compliance with any building code. Local building code officials determine compliance criteria.



Two Piece Angle Construction
Upper Angle:
 Utilizes Minimum of Two Bolts.
 Stops Minimum of 12" Below Header.
Lower Angle:
 For the Remainder of Door Height
 Utilize Bolts At Maximum Spacing.
 (See Page One of the Drawing)

CAUTION

Higher wind pressures and larger doors require additional reinforcement.
 Premature failure of door system may result from improper application.

WARNING

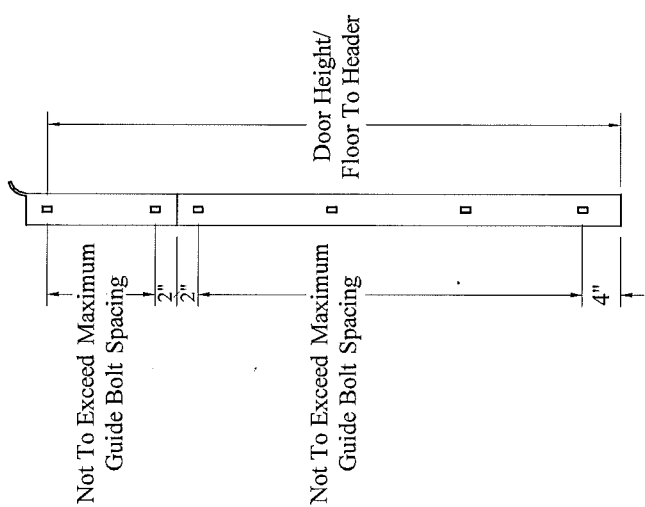
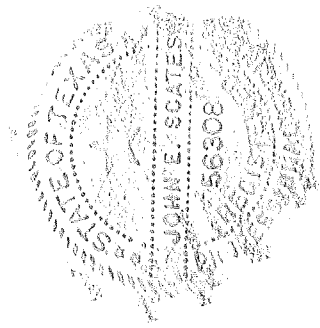
These supplemental instructions do not contain basic door installation steps and related safety information.
 Failure to follow basic installation steps and related safety information may result in injury or death.
 Door installers must follow a primary instruction manual for basic door installation steps and related safety information.

Use the percentages charted here to reduce exposure B wind speeds to approximate mph for mean roof heights H and exposures B, C, & D.

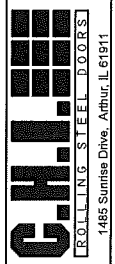
H	B	C	D
15'	100%	90%	82%
20'	100%	88%	80%
25'	100%	86%	78%
30'	100%	84%	77%
35'	97%	83%	76%
40'	95%	81%	75%
45'	94%	80%	74%
50'	92%	80%	74%
55'	91%	79%	73%
60'	90%	78%	73%

Building mean roof height

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Two Piece Angle Details



Date: 4-28-2014
 Models: 6181, 6201, 6221, 6266

Supplemental Instructions

C.H.I. Drawing: **Instructions** page 1 of 1