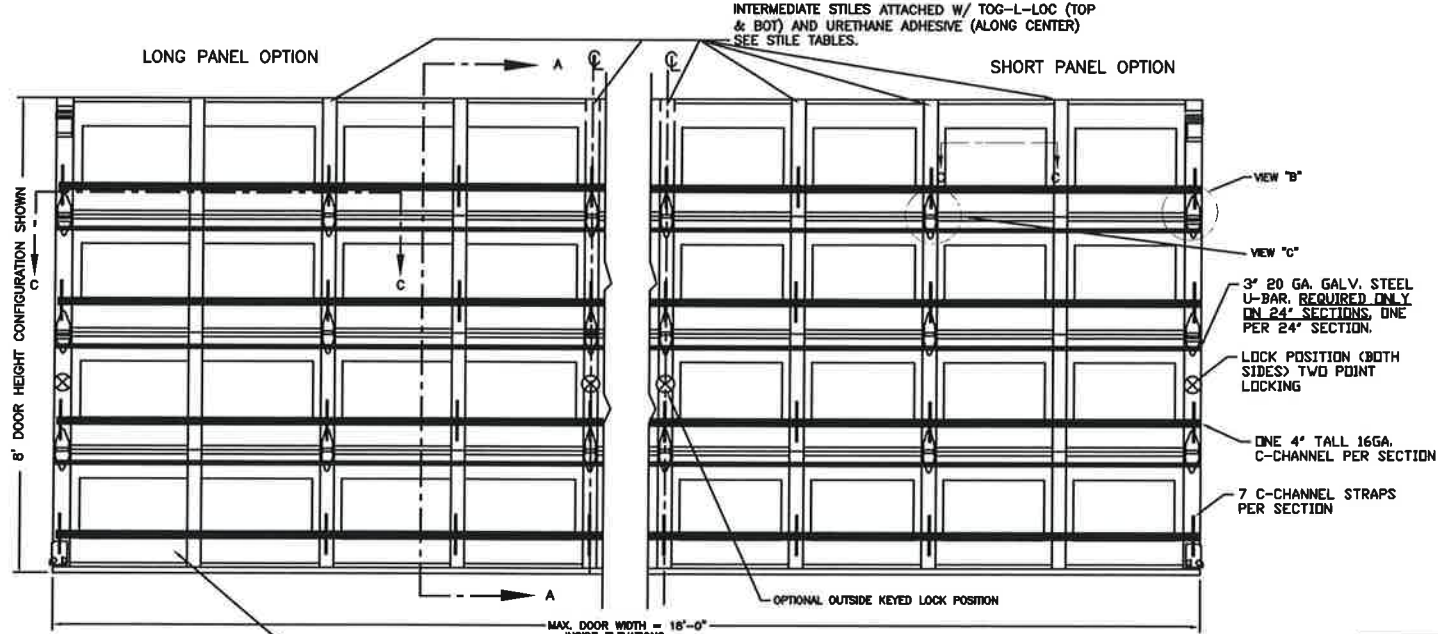


MODELS		INSULATED
STANDARD		
CLOPAY	G4S, GS4, G4L, GL4, GD4S, GD4L, GR4S, GR4L	G4SV, GS4V, G4LV, GL4V, GD4SV, GD4LV, GR4SV, GR4LV
IDEAL	E4S, E4L, ED4S, ED4L, MR4S, MR4L	E4SV, E4LV, ED4SV, ED4LV, MR4SV, MR4LV
HOLMES	SS4, SL4, AR4S, AR4L	SS4V, SL4V, AR4SV, AR4LV

REV	DATE	DESCRIPTION
04	01/31/12	REVISED WIND SPEED TABLE FOR ASCE7-10.
05	08/17/12	REVISED FOR TDI
06	06/05/13	REMOVED GLAZING OPTION.
07	08/2016	REMOVED WIND SPEED TABLE.
08	11/23/20	UPDATED TITLE BLOCK AND ADDED COMPLIANCE STATEMENT.

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.



FOR MODELS G4L, GD4L, G4LV, GD4LV, E4L, ED4L, E4LV, ED4LV, MR4L, MR4LV, GL4, GR4L, GL4V, GR4LV, SL4, AR4L, SL4V, AR4LV ONLY (LONG EMBOSS DOORS):
ADDITIONAL 18 GA. COMMERCIAL INTERM. STILES REQUIRED. SEE STILE TABLE FOR LONG EMBOSS DOORS.

DOOR AVAILABLE IN SHORT OR LONG EMBOSS. DOOR MAY CONSIST OF A MIXTURE OF LONG AND SHORT PANEL SECTIONS.

STILE TABLE FOR LONG EMBOSS DOORS

DOOR WIDTH	# OF HINGES	# OF STD. INTERM. STILES	# OF COMM. STILES
16'-2" TO 18'-0"	3	3	4

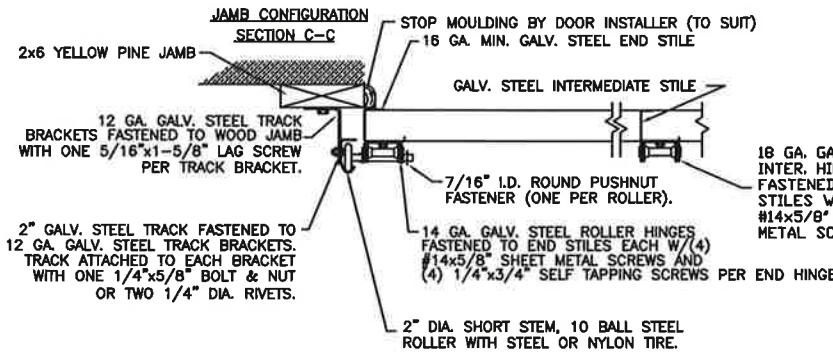
STILE TABLE FOR SHORT EMBOSS DOORS

DOOR WIDTH	# OF HINGES	# OF STD. INTERM. STILES
18'-2" TO 18'-0"	3	7

DOOR HEIGHT	# OF SECTIONS
6'-0"	3
6'-3" TO 8'-0"	4
8'-3" TO 10'-0"	5
10'-3" TO 12'-0"	6
12'-3" TO 14'-0"	7
14'-3" TO 16'-0"	8
MAX SECTION HEIGHT: 24"	

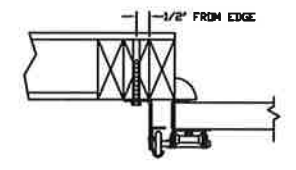
THE OPTIONAL GLAZING SHOWN ON THIS DRAWING MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC)

PREPARATION OF JAMBS BY OTHERS.



IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

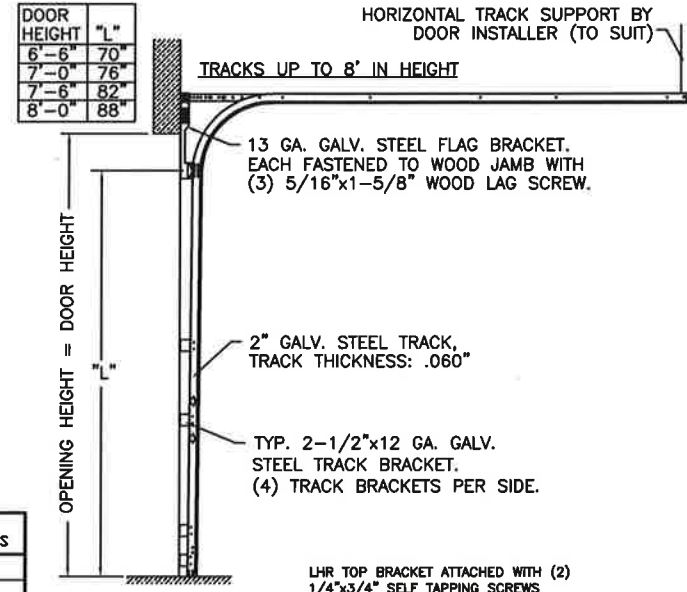
VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):
3/8"x3" LAG SCREWS ON 15" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):
3/8"x3" SLEEVE ANCHOR BOLTS ON 22" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.
OR
1/4"x3" TAPCON SCREWS ON 14" CENTERS (2,000 PSI MIN. CONCRETE) OR 17" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

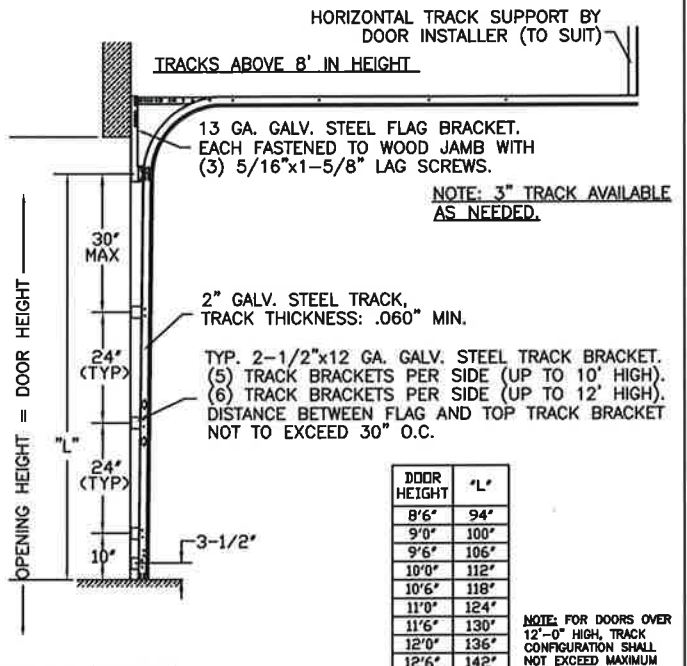
OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

ORIGINAL DRAWINGS ARE SIGNED IN BLUE INK WITH A RAISED SEAL (EMBOS).

DESIGN ENGINEER: MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495,
NC P.E. #23832,
TEXAS P.E. #91513

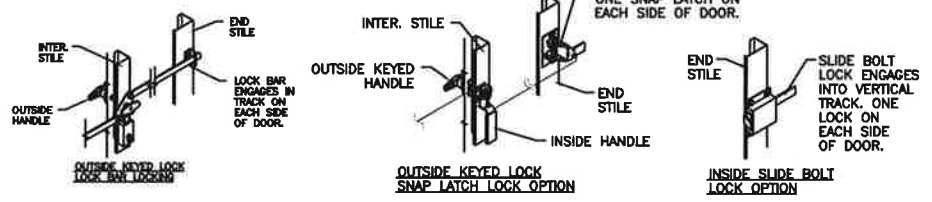
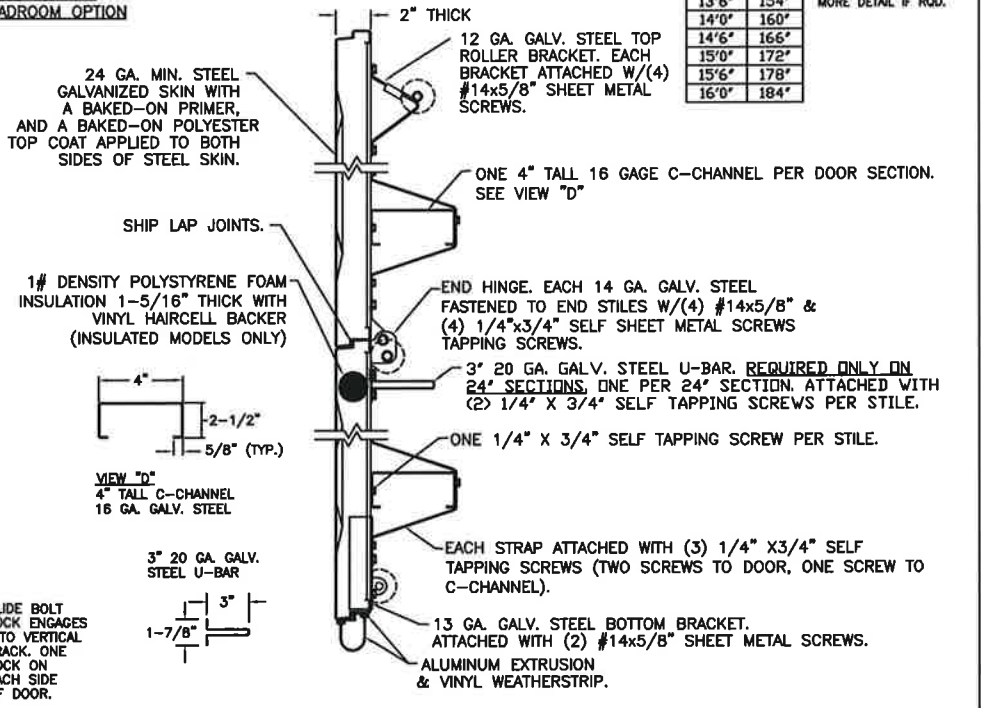
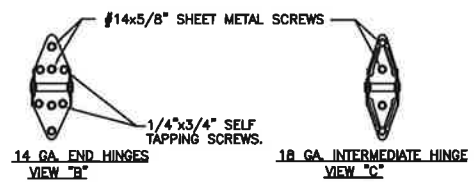


TRACK CONFIGURATION NOTE: TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING OF THIS DOOR.



DOOR HEIGHT	"L"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"

NOTE: FOR DOORS OVER 12'-0" HIGH, TRACK CONFIGURATION SHALL NOT EXCEED MAXIMUM SPACING PROVIDED. CONSULT FACTORY FOR MORE DETAIL IF NEEDED.



DESIGN LOADS: +25.0 PSF & -25.0 PSF.
TEST LOADS: +37.5 PSF & -37.5 PSF.

	CLOPAY CORPORATION 8585 DUKE BLVD. MASON, OH 45040 (513) 770-4800	MANUFACTURING PRODUCT CODE SHORT PANEL: PAN-2F443 LONG PANEL: PAN-2F446	WINDLOAD RATING W4	MAX. DOOR SIZE: 18'0"W x 16'0"H
	Clopay Corporation All Rights Reserved. The arrangements depicted herein are the sole property of the Clopay Corporation and may not be reproduced in any form without it's written permission.	DATE: 8/26/05	DRAWN BY: BFA	DESCRIPTION: G4S, G4SV, G4L, G4LV; 18'W +25/-25 PSF