

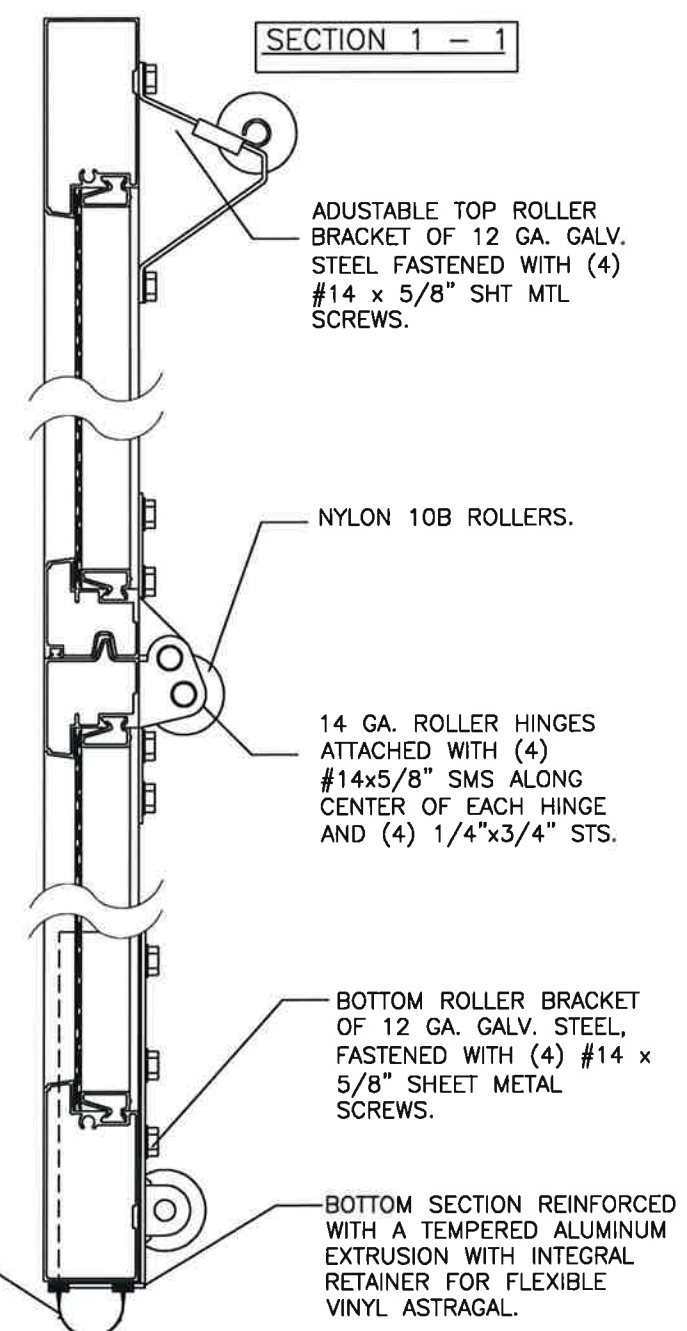
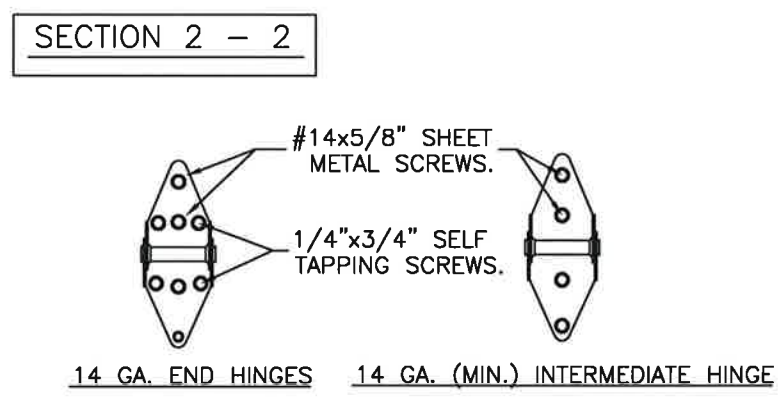
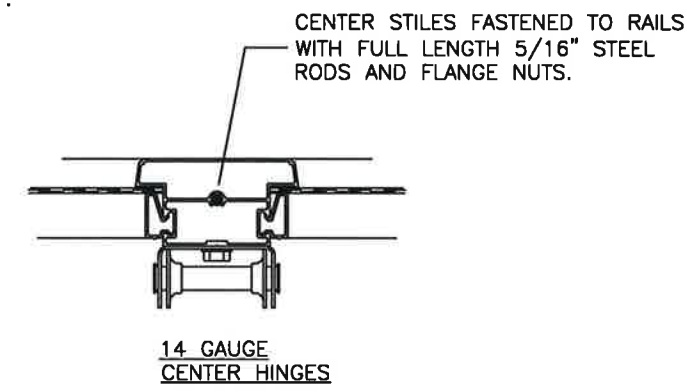
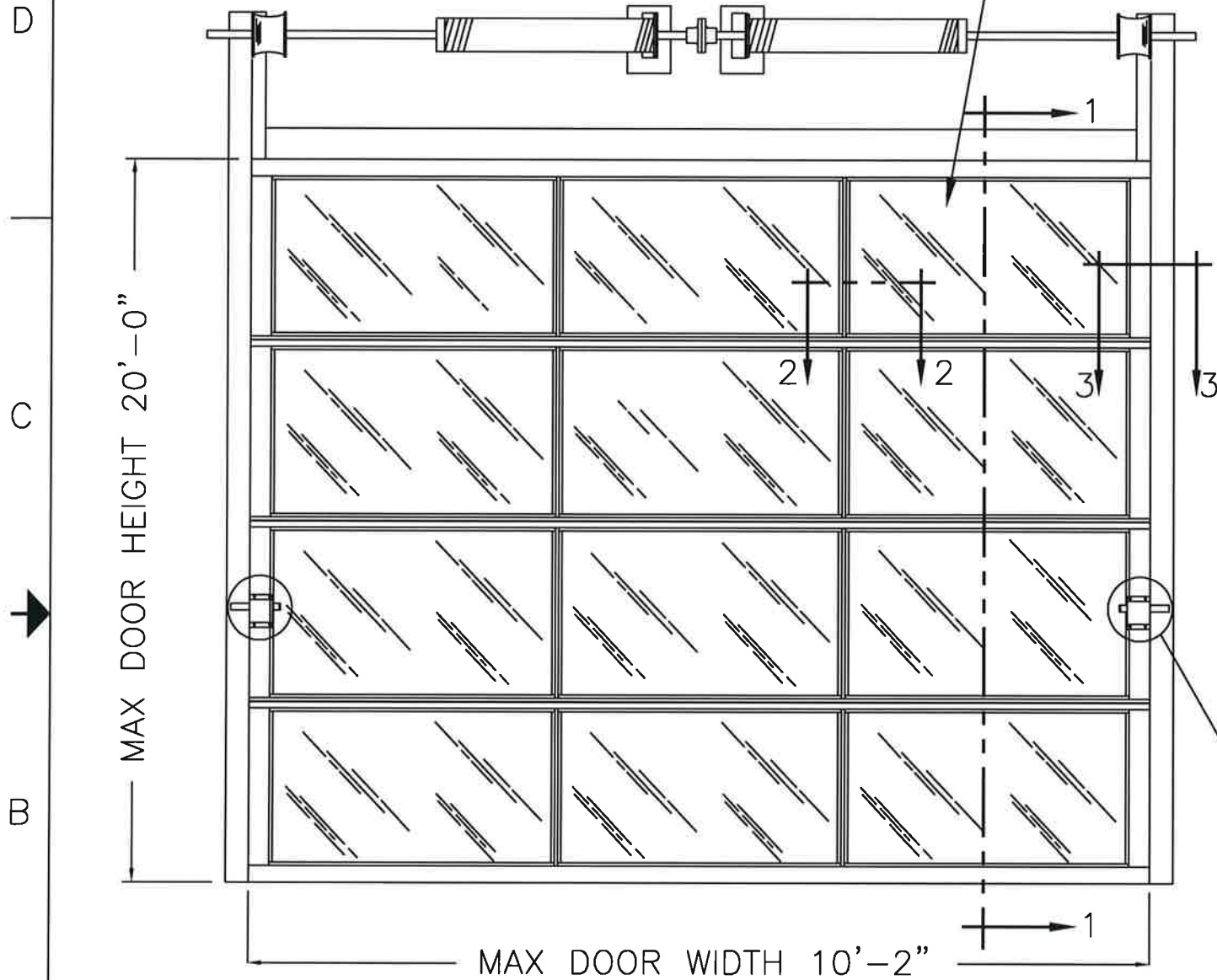
BRAND	MODEL
CLOPAY	904, 904U, AX, AXU
IDEAL	C4AL, C4ALU

MADE FROM 6063-T5 ALUMINUM.

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

DSB LITES OR BETTER, ANNEALED OR TEMPERED. INSULATED GLAZING SHALL CONSIST OF 2 ANNEALED OR TEMPERED DSB LITES. MAX DLO 48" X 25.825".

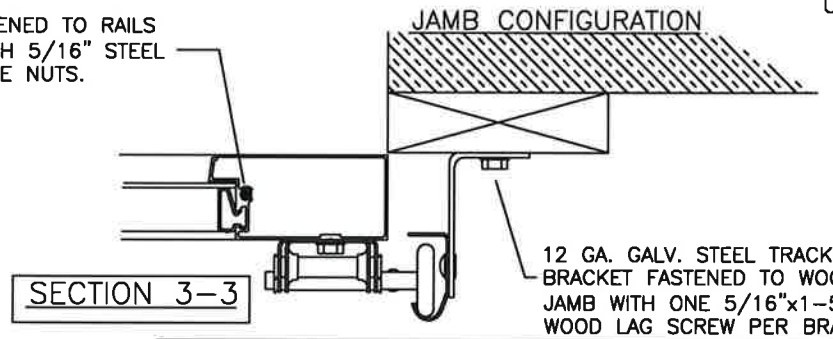
REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	4/7/22	-	JDW	RELEASED FOR PRODUCTION



TWO POINT LOCKING

SEE PAGE 2 FOR DIFFERENT JAMB CONFIGURATIONS

END STILES FASTENED TO RAILS WITH FULL LENGTH 5/16" STEEL RODS AND FLANGE NUTS.



DESIGN PRESSURE: +30.0, -30.0 PSF  
TEST PRESSURE: +45.0, -45.0 PSF

*Mark Westerfield*  
4/21/22

STATE OF TEXAS  
MARK W. WESTERFIELD  
91513  
PROFESSIONAL ENGINEER

DESIGN ENGINEER:  
MARK WESTERFIELD, P.E.  
FLORIDA P.E. #48495  
NC P.E. #23832, TEXAS P.E. #91513

MANUFACTURING PRODUCT CODE  
C-AL2-1F499

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	.0 = ±.031
	.00 = ±.015
	.000 = ±.005
Third Angle Projection	.0000 = ±.001
	Degrees = ±1/2'
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.	

**Clopay** CORPORATION  
8585 Duke Boulevard  
Mason, OH 45040 USA  
Tel. No. 513-770-4800  
Fax No. 513-770-4853

PART NO.: -		CLOPAY WINDLOAD RATING	
		W5	
DESCRIPTION: M/N 904 10' WIDE DES. +30/-30 PSF			
DRAWN BY: J. WHEELER	DATE: 4/7/22	SCALE: NTS	DWG. B
CHECKED BY: SH	DATE: CHKD_DT	SHEET 1 OF 2	SIZE B
DWG. NO.: 105621		REV. NO. 00	

4

3

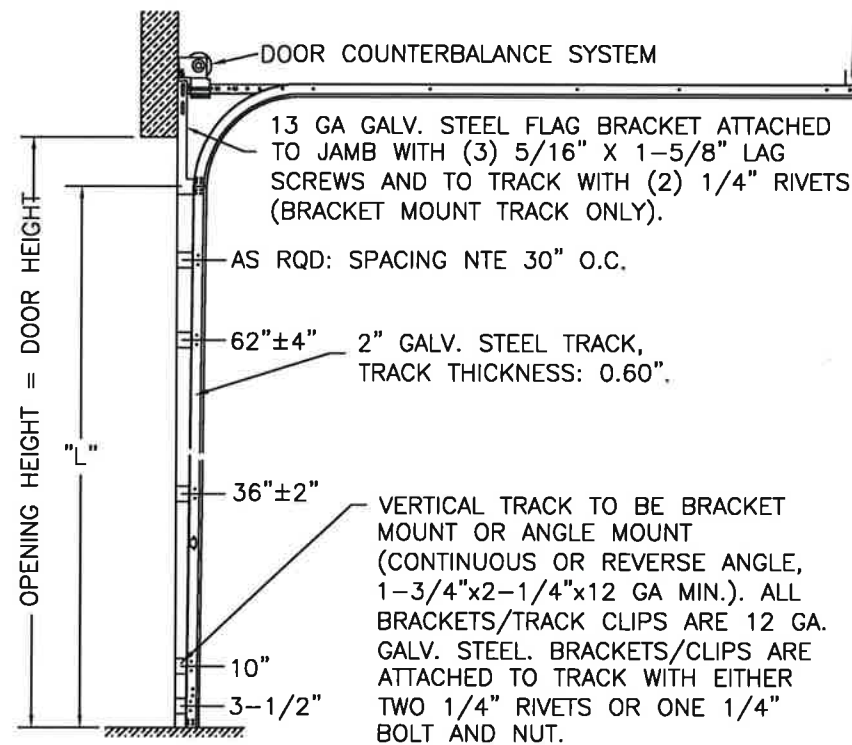
2

1

REVISIONS

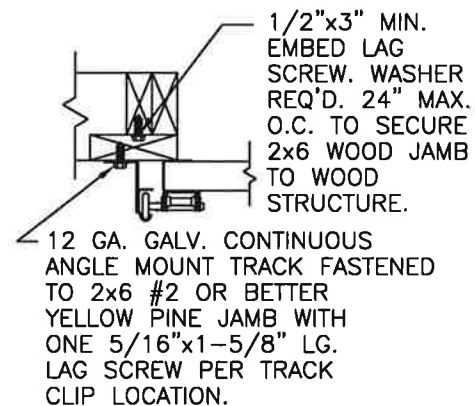
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	4/7/22	-	JDW	SEE REVISION HISTORY ON SHEET 1

2" TRACK CONFIGURATION.



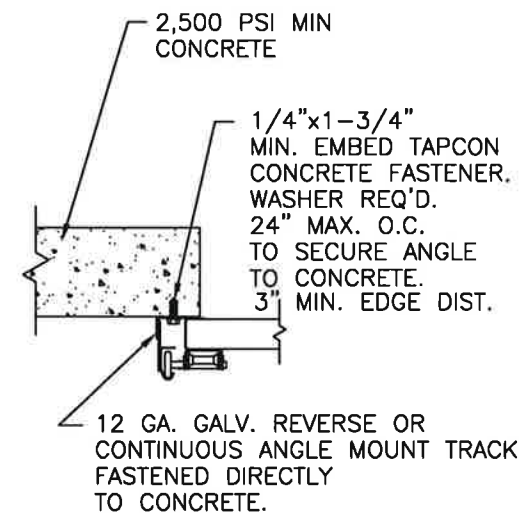
HORIZONTAL TRACK SUPPORT BY DOOR INSTALLER (TO SUIT).

WOOD JAMBS



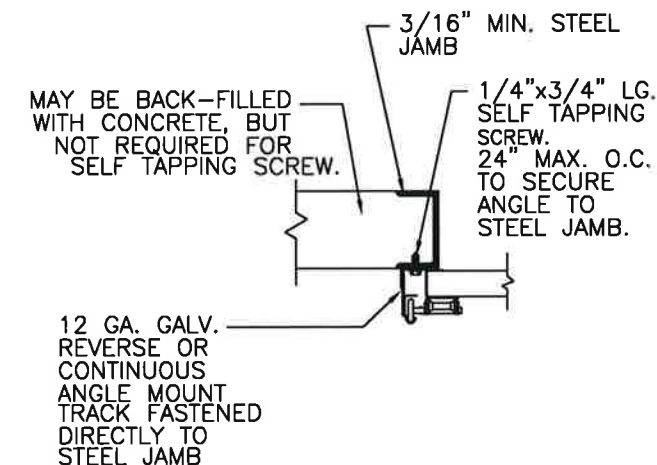
SECTION 3-3

CONCRETE JAMBS



SECTION 3-3

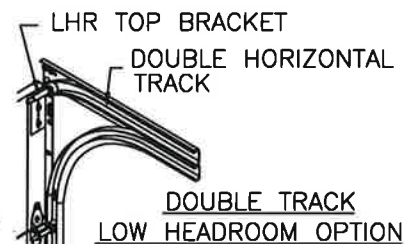
STEEL JAMBS



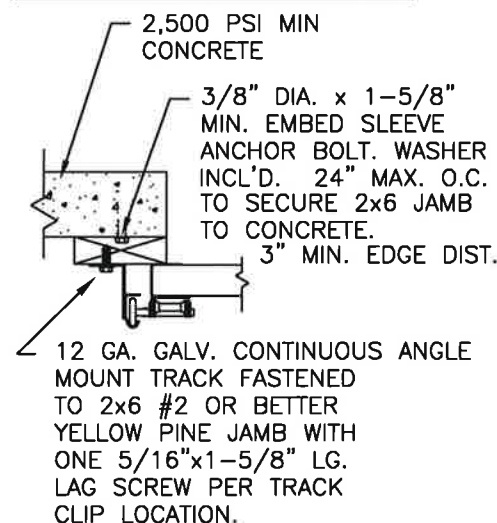
SECTION 3-3

DOOR HEIGHT "L"	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"
16'-6"	190"
17'-0"	196"
17'-6"	202"
18'-0"	208"
18'-6"	214"
19'-0"	220"
19'-6"	226"
20'-0"	232"

NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE- ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.

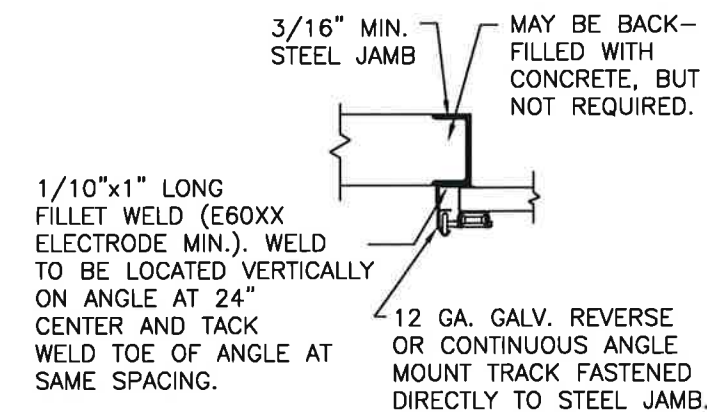


WOOD JAMB ON CONCRETE



SECTION 3-3

STEEL JAMBS



SECTION 3-3

DESIGN ENGINEER: MARK WESTERFIELD, P.E. FLORIDA P.E. #48495 NC P.E. #23832, TEXAS P.E. #91513



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DESCRIPTION: M/N 904 10' WIDE DES. +30/-30 PSF

DRAWN BY: J. WHEELER DATE: 4/7/22 SCALE: NTS DWG. B

CHECKED BY: SH DATE: CHKD\_DT SHEET 2 OF 2 SIZE B

DWG. NO.: 105621 REV. NO. 00

PART NO.: -

CLOPAY WINDLOAD RATING W5

4

3

2

1