

TABLE 3:

Sheet #	Description
1	General Notes, DP and 5x10 Elevation
2	Glazing Details, DP and 4x12 Elevation
3 - 5	Track Layout & Anchor Cluster Details
6 - 7	Anchoring Layout & Notes
8 - 11	Installation Details

SERIES 8100 5'0 x 10'0 REINFORCED & NON-REINFORCED ALUMINUM 90° & 135° CORNER & STRAIGHT FRAME SGD
 SEVEN PANELS SHOWN, UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS, 90° & 135° CORNER & STRAIGHT FRAME, WITH OR WITHOUT
 POCKETS ON 2, 3, 4 OR 5 TRACK FRAME APPROVED AS LONG AS THE INDIVIDUAL PANEL SIZES DOES NOT EXCEED THE MAXIMUM PANEL SIZE AND USES THE
 VERTICAL CONDITIONS AS SHOWN.

TABLE 1:

Max. Nom Panel Size	Frame Configuration	Reinforcement	Sill Riser Options	Design Pressure Rating	Certification Number
5' x 10'	Straight, 90°, 135°	Non-Reinforced	2-1/4", 3", 3-1/2", 4-1/4"	+/- 50.0 psf	167-262, 463, 268, 469
5' x 10'	Straight, 90°	Reinforced	3", 3-1/2", 4-1/4"	+/- 80.0 psf	167-263, 464
5' x 10'	135°	Reinforced	3", 3-1/2", 4-1/4"	+/- 70.0 psf	167-265, 466

NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 2018 INTERNATIONAL BUILDING CODE AND 2018 INTERNATIONAL RESIDENTIAL CODE.
- WOOD FRAMING, STEEL METAL FRAMING AND MASONRY/CONCRETE OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY/CONCRETE OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- ALLOWABLE STRESS INCREASE OF 1/3 WAS NOT USED IN THE DESIGN OF THE PRODUCT SHOWN HEREIN. WIND LOAD DURATION FACTOR $C_d=1.6$ WAS USED FOR WOOD ANCHOR CALCULATIONS.
- BUCKS SHALL EXTEND BEYOND DOOR INTERIOR AND EXTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
- FRAME MATERIAL: EXTRUDED ALUMINUM 6063-T6 .075" THICK.
 PANEL MATERIAL: EXTRUDED ALUMINUM 6063-T6 .080" THICK.
- UNITS MUST BE GLAZED PER ASTM E1300-04/-09, SEE SHEET 2 FOR GLAZING DETAILS.
- APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
- MAXIMUM 4'0 x 12'0 PANEL SIZE: 51 3/4" x 142 1/16"
 MAXIMUM 5'0 x 10'0 PANEL SIZE: 63 3/4" x 118 1/16"
- MAXIMUM D.L.O. SIZE 4'0 x 12'0 PANEL: 40 1/4" x 132 5/8" (STD. BOTTOM RAIL) OR 129 3/32" (TALL BOTTOM RAIL).
- MAXIMUM D.L.O. SIZE 5'0 x 10'0 PANEL: 52 1/4" x 109 3/16" (STD. BOTTOM RAIL) OR 105 3/32" (TALL BOTTOM RAIL).
- APPROVED FRAME CONDITIONS: 2-TRACK, 3-TRACK, 4-TRACK AND 5-TRACK.
- POCKETS MAY BE INTERIOR OR EXTERIOR.

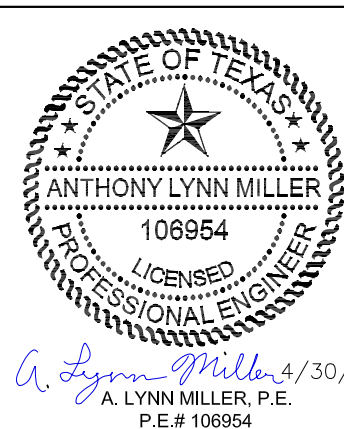
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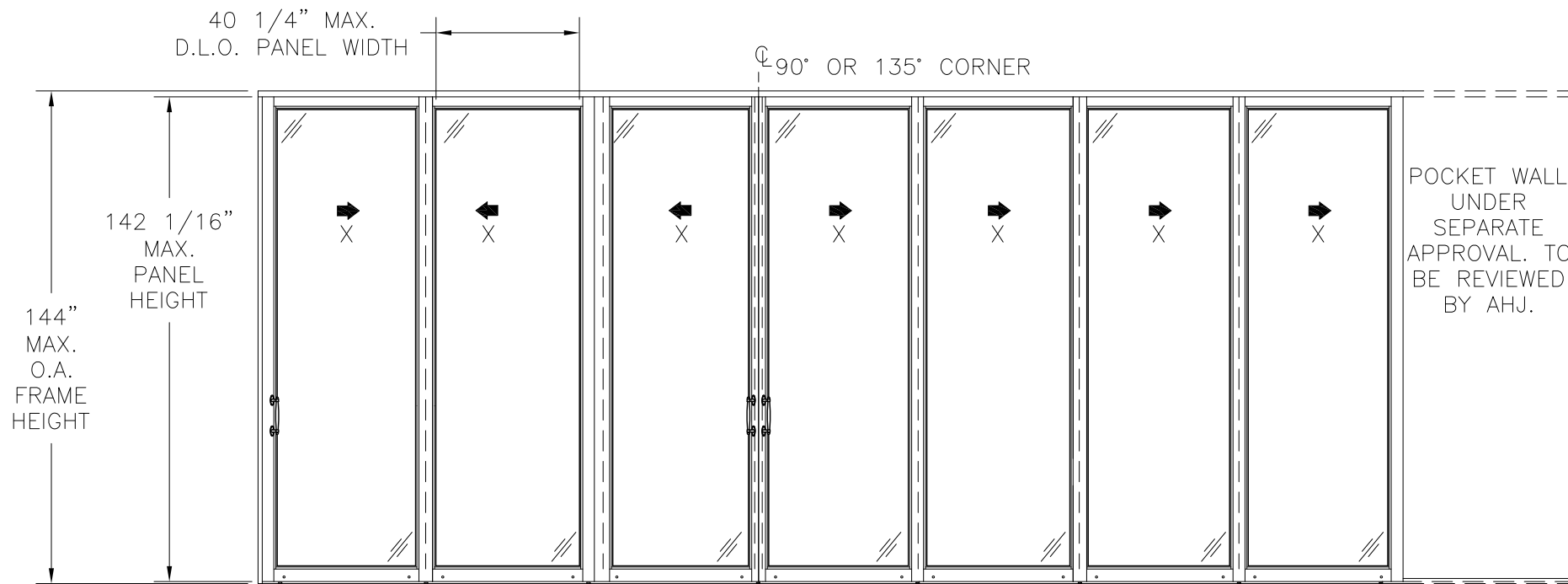
Anchor	Anchor Frame Location	Substrate	Minimum Edge Distance	Minimum Embedment
#12 Steel Screw	Head, Sill & Jamb	Southern Pine (SG = .55)	5/8"	1-3/8"
		Aluminum, 6063-T5 min.	5/8"	0.06"
#12, 410 SS Screw	Head, Sill & Jamb	Southern Pine (SG = .55)	5/8"	1-3/8"
		Aluminum, 6063-T5 min.	5/8"	0.06"
		Steel Stud, Gr. 33 min.	3/8"	0.0451"
		A36 Steel	3/8"	0.05"
#14 Steel Screw	All	Southern Pine (SG = .55)	5/8"	1-3/8"
#14, 410 SS Screw	All	Southern Pine (SG = .55)	5/8"	1-3/8"
		Aluminum, 6063-T5 min.	5/8"	0.06"
		Steel Stud, Gr. 33 min.	3/8"	0.0451"
		A36 Steel	3/8"	0.05"
1/4" Steel Ultracon	Head, Sill & Jamb	Concrete (min. 3.0 ksi)	1"	1-3/4"
	Jamb	UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
	All	Southern Pine (SG = .55)	1"	1-3/8"
	Hookstrip	Concrete (min. 3.0 ksi)	1"	1-3/8"
1/4" Steel Ultracon+	Head, Sill & Jamb	Concrete (min. 3.0 ksi)	1-1/4"	1-3/4"
	Jamb	UngROUTED CMU, (ASTM C-90)	1-1/4"	1-1/4"
	All	Southern Pine (SG = .55)	1"	1-3/8"
	Hookstrip	UngROUTED CMU, (ASTM C-90)	1-1/2"	1-1/4"
1/4" Steel Creteflex	All	Concrete (min. 3.35 ksi)	1"	1-3/4"
	Jamb	UngROUTED CMU, (ASTM C-90)	2-1/2"	1-1/4"
	All	Southern Pine (SG = .55)	1"	1-3/8"

- ANCHOR MUST EXTEND A MINIMUM OF 3 THREADS BEYOND ANY METAL SUBSTRATE.
- UNGRouted CMU" VALUES MAY BE USED FOR GRouted CMU APPLICATIONS.
- ALL ANCHOR HEAD TYPES ARE APPLICABLE.

Revision:

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		By	J ROSOWSKI
WINDOOR® INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. N VENICE, FL 34275; (833) 554-5432	ALUM. SLIDING GLASS DOOR, ALL CONFIGS (LM) ELEVATION & DP AT MAX SIZE - 5x10	No.	TDI-8100LM2-1
		Sheet	1 OF 11
Series Desc. Title		SGD8100A	





PANEL CONSTRUCTION:
 ALL PANELS ARE CONSTRUCTED FROM EXTRUDED 6063-T6 ALUMINUM. VERTICAL STILES ARE NOTCHED TO RECEIVE HORIZONTAL RAILS. EACH RAIL IS SECURED TO STILES WITH (3) #10 x 1 1/4" SQ. DRIVE SCREW AT EACH END. ALL PANELS HAVE AN INTERIOR AND EXTERIOR APPLIED GLAZING STOP.

FRAME CONSTRUCTION:
 EACH FRAME CORNER IS NOTCHED AND BUTTED. HEAD AND SILL ARE SECURED TO JAMBS WITH #7 TYPE A SS SCREW, (2) AT EACH CORNER ON 2 TRACK, (2) AT 3 TRACK FRAME, (3) AT EACH CORNER ON 4 TRACK FRAME AND (3) AT EACH CORNER ON 5 TRACK FRAME.

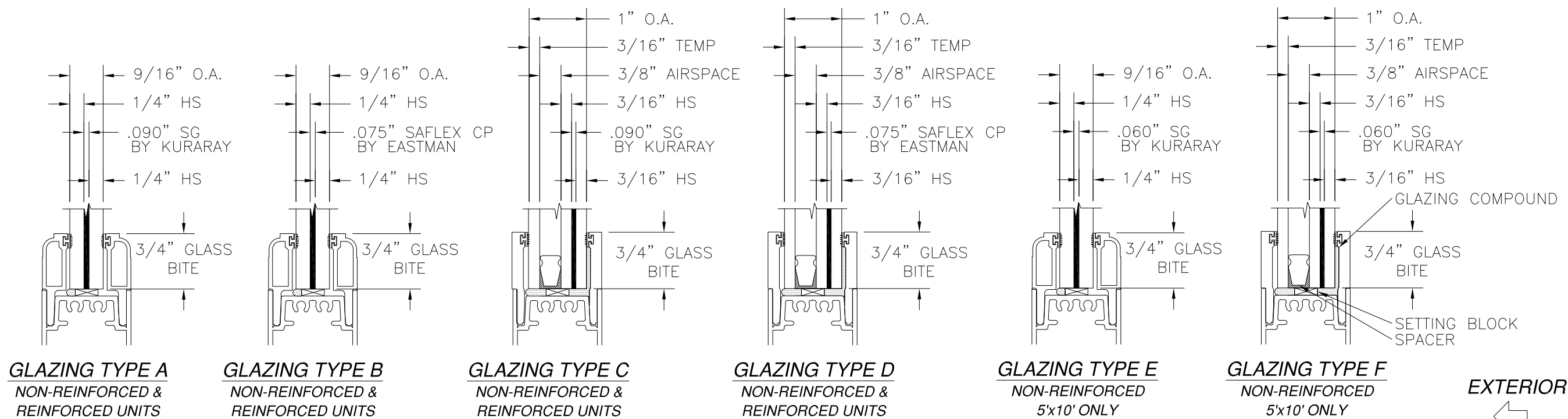
SERIES 8100 4'0 x 12'0 REINFORCED ALUMINUM 90° & 135° CORNER & STRAIGHT FRAME SGD
 SEVEN PANELS SHOWN, UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS, 90° & 135° CORNER & STRAIGHT FRAME, WITH OR WITHOUT POCKETS ON 2, 3, 4 OR 5 TRACK FRAME APPROVED AS LONG AS THE INDIVIDUAL PANEL SIZES DOES NOT EXCEED THE MAXIMUM PANEL SIZE AND USES THE VERTICAL CONDITIONS AS SHOWN.

TABLE 4:

Max. Nom Panel Size	Frame Configuration	Reinforcement	Sill Riser Options	Design Pressure Rating	Certification Number
4' x 12'	Straight, 90°	Reinforced	3", 3-1/2", 4-1/4"	+/- 70.0 psf	167-264, 465
4' x 12'	135°	Reinforced	3", 3-1/2", 4-1/4"	+/- 70.0 psf	167-266, 467

GLAZING NOTES:

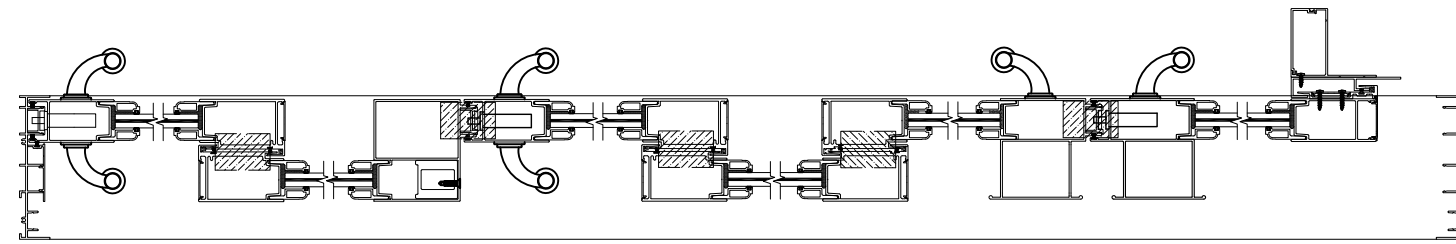
1. SETTING BLOCKS ARE DUROMETER 80 (EPDM).
2. GLAZING COMPOUND IS EITHER SIKA 552, DOW 791 OR DOW 983.
3. SPACER IS EITHER METAL OR TPS, WHEN APPLICABLE.
4. SEE GLAZING TYPE F FOR LOCATIONS OF SETTING BLOCK, GLAZING COMPOUND AND SPACER.



Revision:

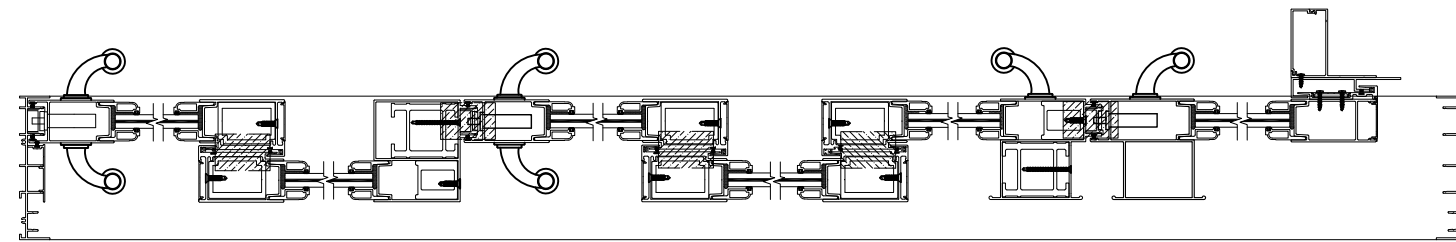
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		Sheet	2 OF 11



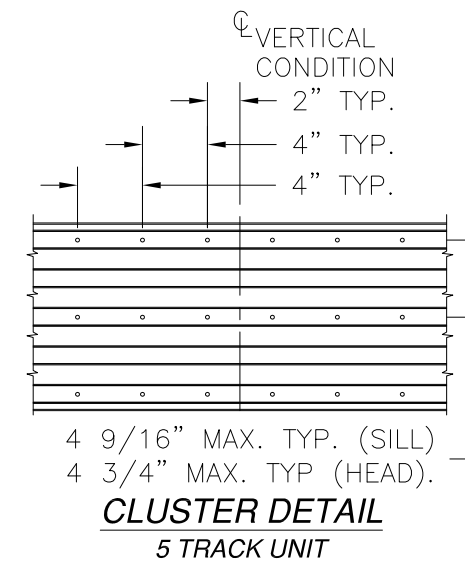
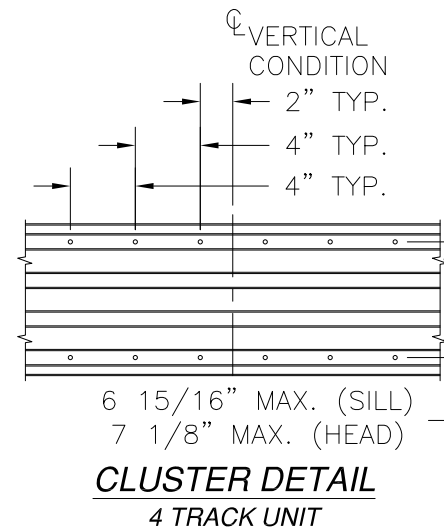
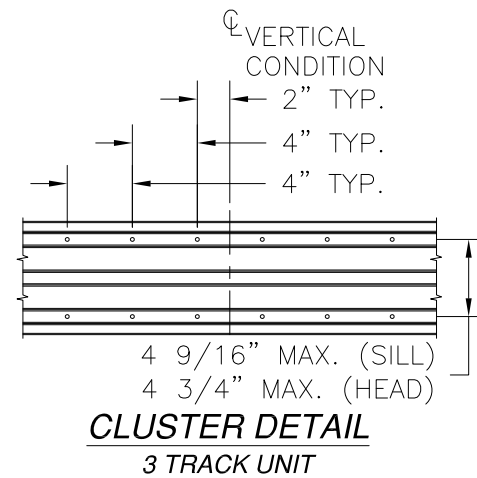
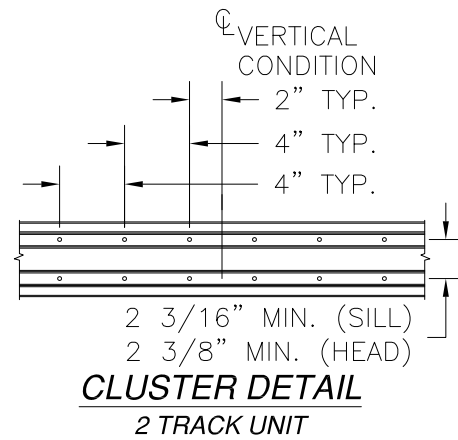
EXTERIOR

SERIES 8100 ALUMINUM SGD
NON-REINFORCED 4 TRACK LAYOUT



EXTERIOR

SERIES 8100 ALUMINUM SGD
REINFORCED 4 TRACK LAYOUT



EXTERIOR

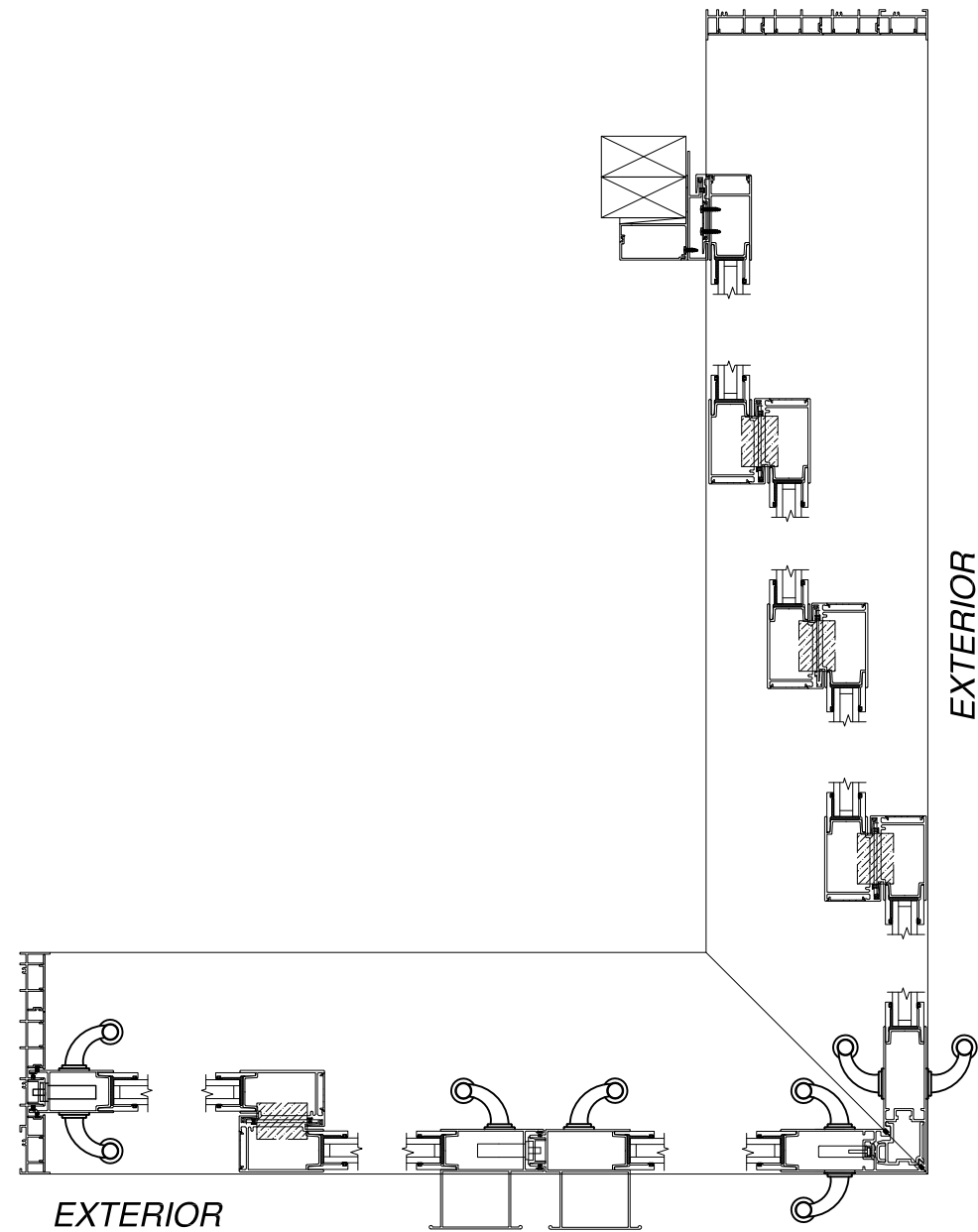


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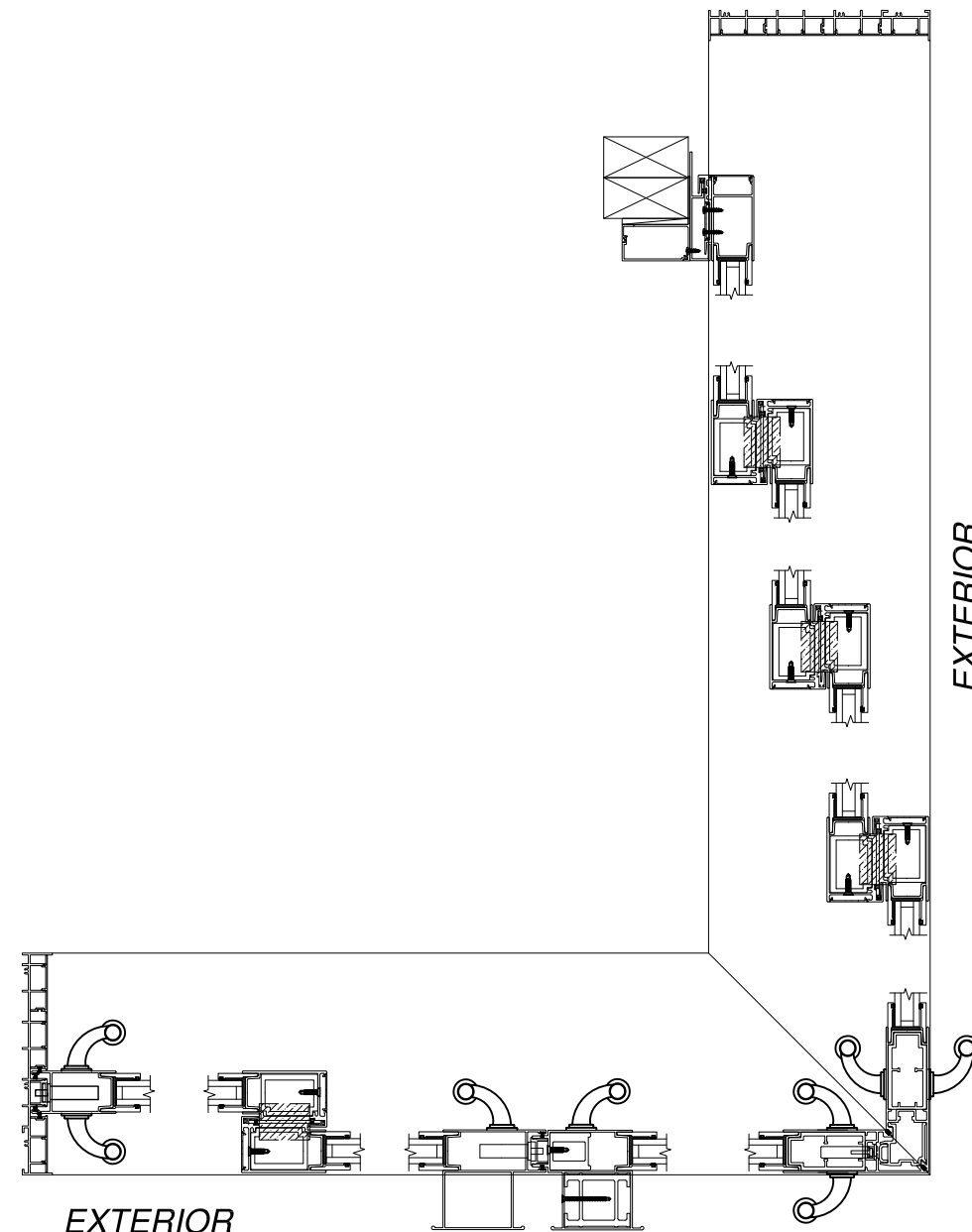
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		Sheet	3 OF 11
STRAIGHT TRACK & ANCHOR LAYOUT		Series Desc.	SGD8100A



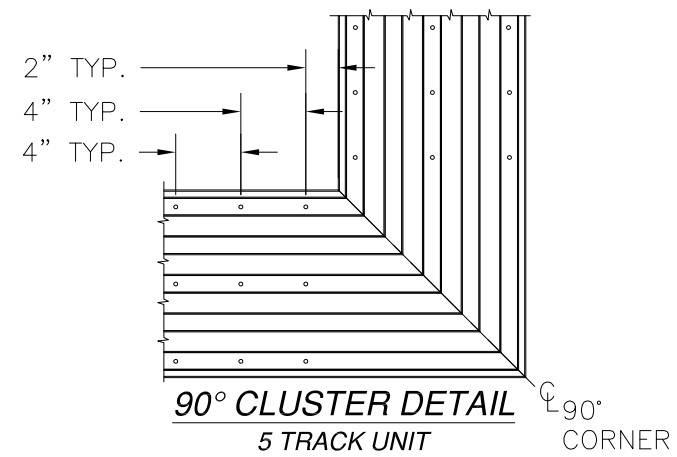
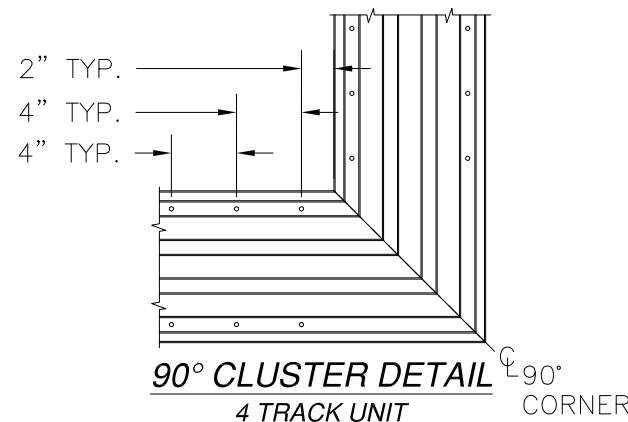
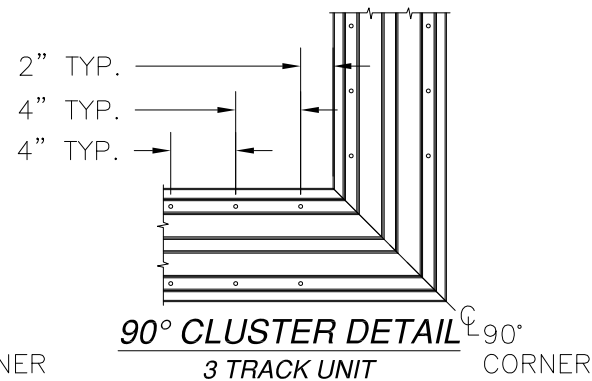
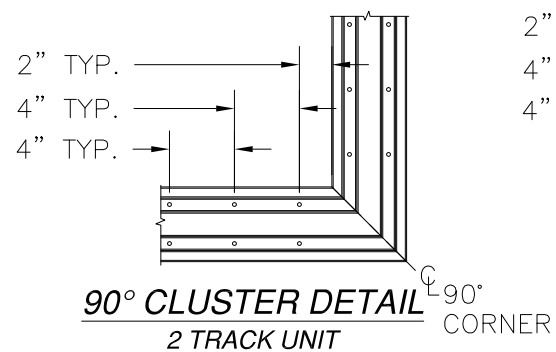
A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954



SERIES 8100 ALUMINUM 90° CORNER SGD
NON-REINFORCED 4 TRACK LAYOUT



SERIES 8100 ALUMINUM 90° CORNER SGD
REINFORCED 4 TRACK LAYOUT

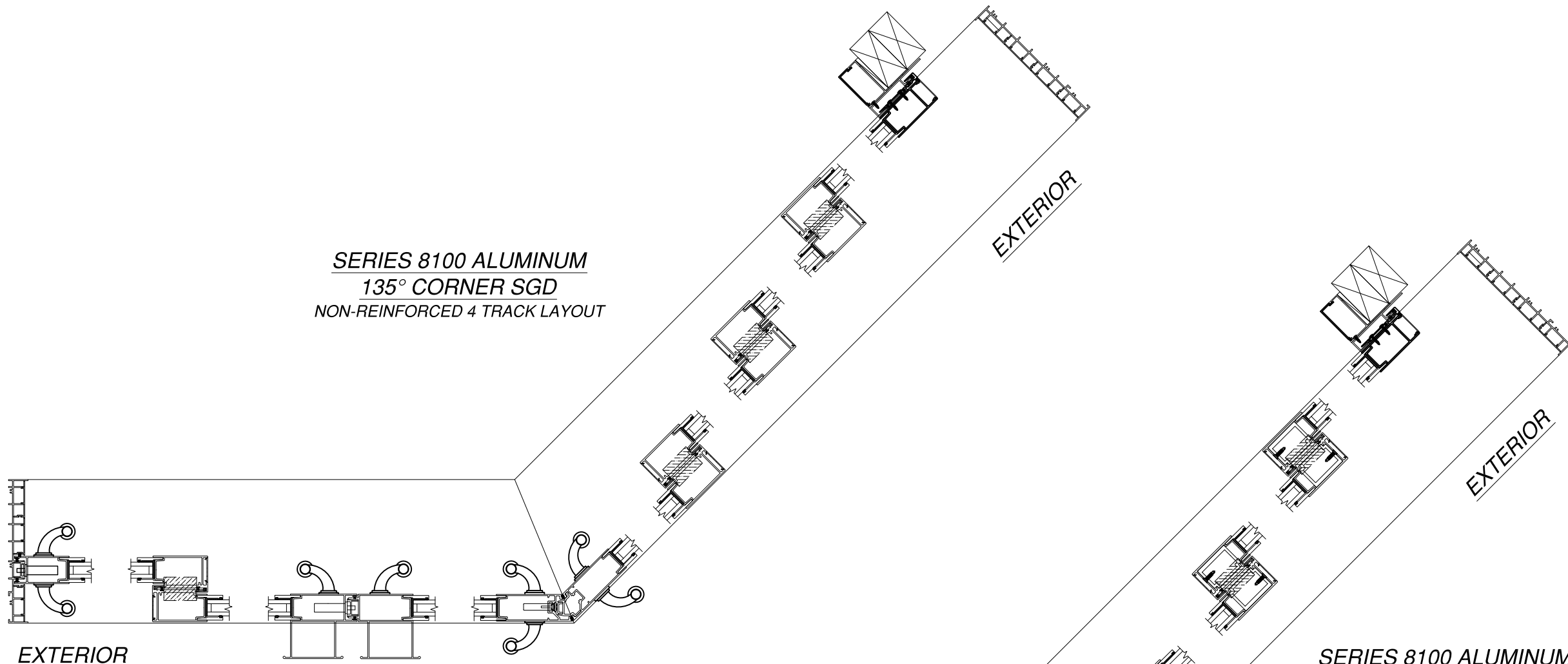


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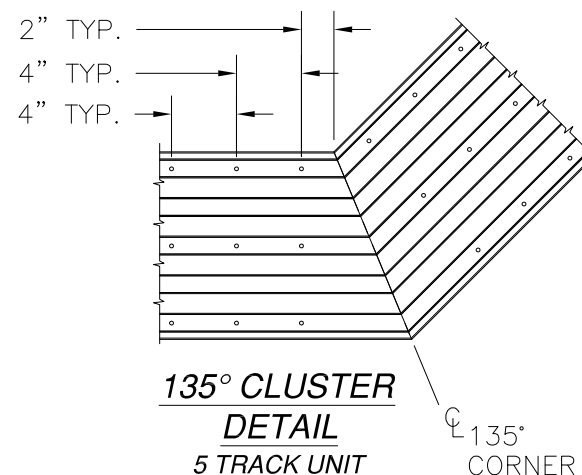
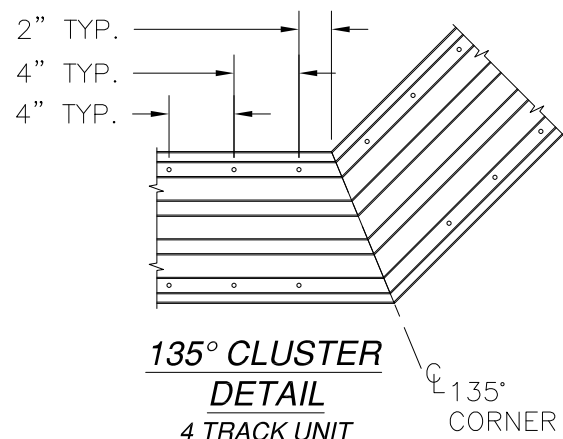
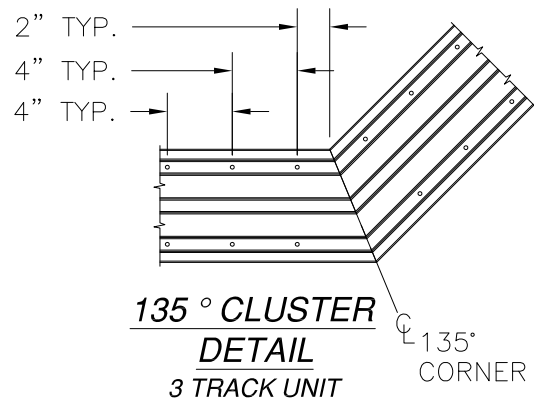
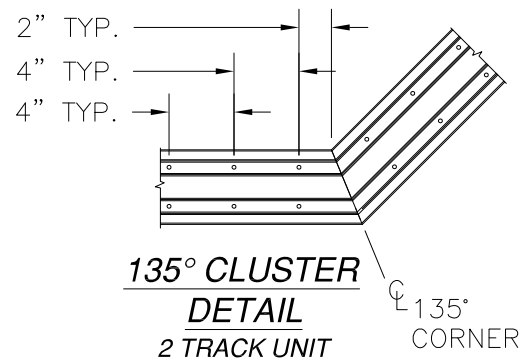
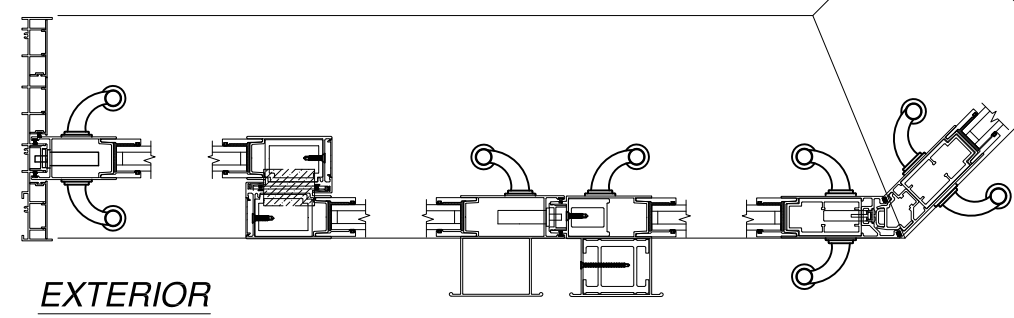
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	ALUM. SLIDING GLASS DOOR, ALL CONFIGS (LM)	Drawn By J ROSOWSKI	DWG No. TDI-8100LM2-1	
Series Desc. Title 90 DEG. TRACK & ANCHOR LAYOUT SGD8100A	Sheet 4 OF 11			

A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954

SERIES 8100 ALUMINUM
135° CORNER SGD
 NON-REINFORCED 4 TRACK LAYOUT



SERIES 8100 ALUMINUM
135° CORNER SGD
 REINFORCED 4 TRACK LAYOUT



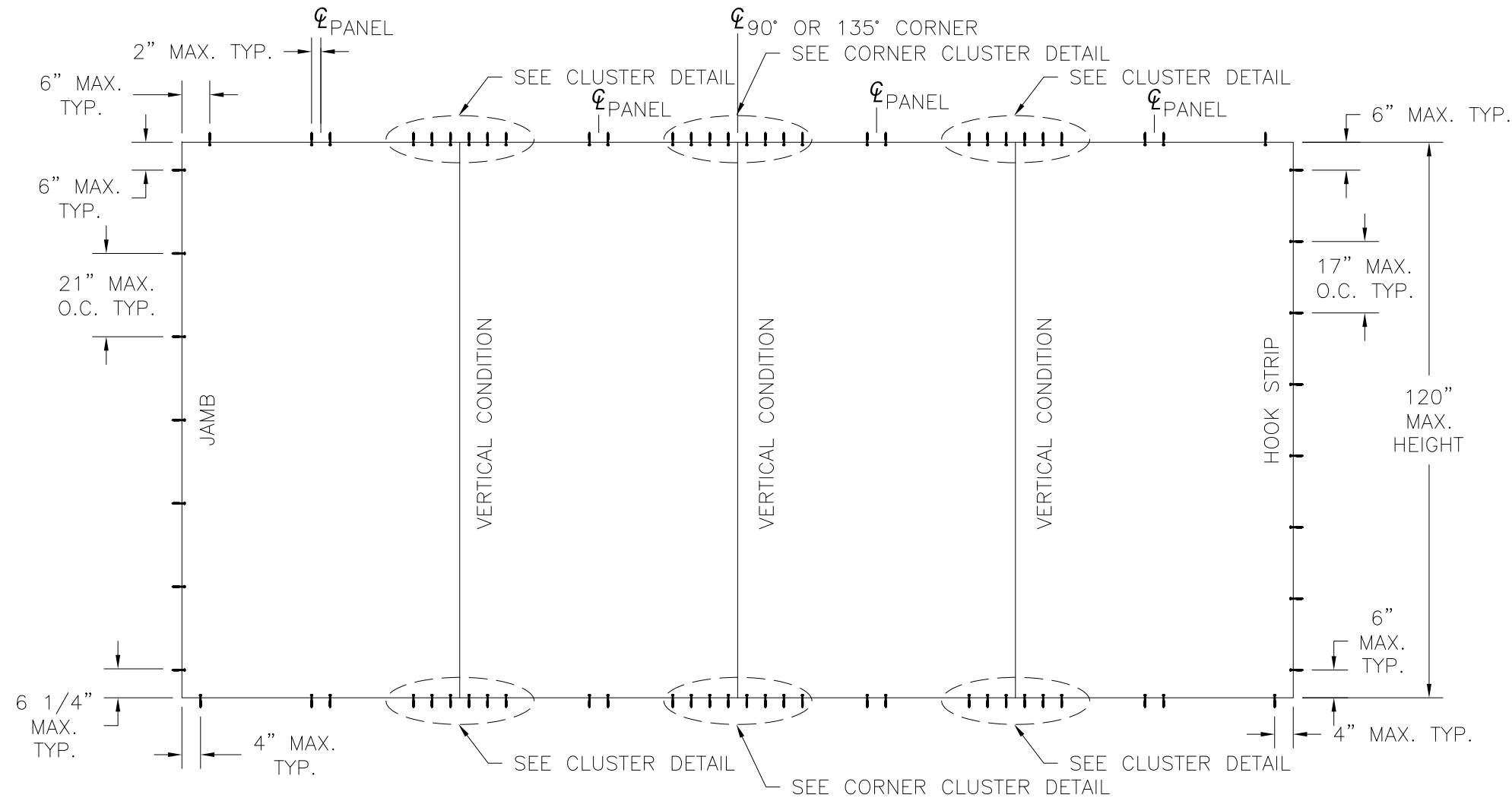
EXTERIOR
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Revision:

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		Sheet	5 OF 11
Series Desc. Title		135 DEG. TRACK & ANCHOR LAYOUT	

A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954



ANCHORING LAYOUT 5'0 x 10'0 NON-REINFORCED & REINFORCED UNITS
 4PANEL UNIT SHOWN, APPLICABLE TO ALL CONFIGURATIONS USING SAME ANCHOR CLUSTER AND PATTERN

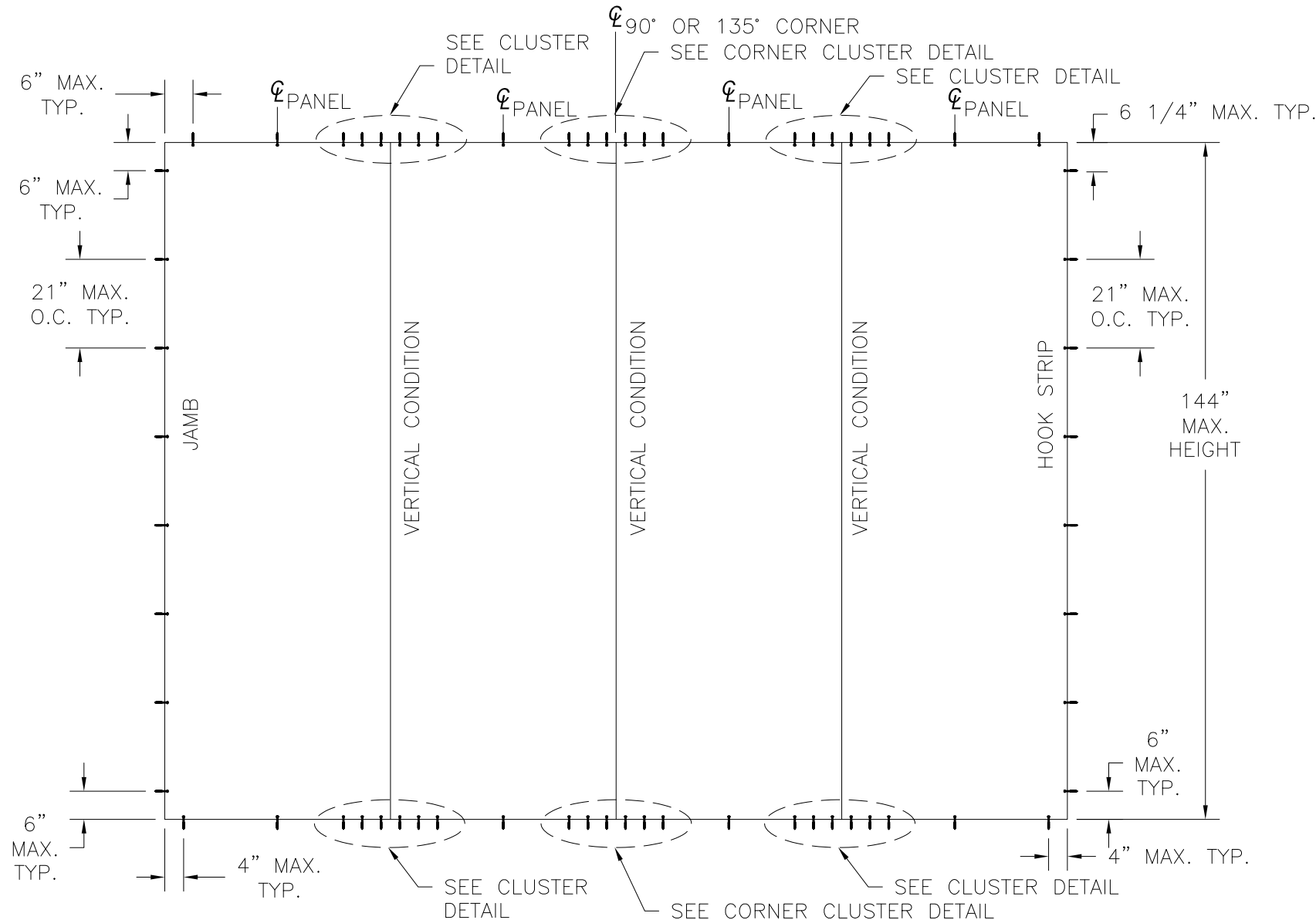
ALSO SEE
 "HOOKSTRIP,
 JAMB,
 HEAD &
 SILL
 ANCHOR
 LOCATIONS"
 NEXT
 SHEET

ANCHORING NOTES:

1. 2, 3 AND 4 TRACK FRAME SYSTEMS HAVE TWO ANCHORS AT EACH LOCATION SHOWN IN HEAD, SILL AND JAMBS. 5 TRACK FRAME SYSTEMS HAVE THREE ANCHORS AT EACH LOCATION SHOWN IN THE HEAD, SILL AND JAMBS.
2. ALL FRAME SYSTEMS, 2, 3, 4 AND 5 TRACK, HAVE ONE ANCHOR AT EACH LOCATION IN HOOK STRIP.
3. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE LOAD BEARING SHIM TO BE 1/4".
4. ANY HEAD TYPE IS APPLICABLE.

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	ALUM. SLIDING GLASS DOOR, ALL CONFIGS (LM)	Drawn By J ROSOWSKI	Rev. TDI-8100LM2-1
Series Desc. Title ANCHORING LAYOUT - 5'x10'	Sheet No. 6 OF 11	DWG No. TDI-8100LM2-1	Rev. TDI-8100LM2-1

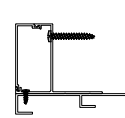


ALSO SEE
"ANCHORING
NOTES",
PREVIOUS
SHEET

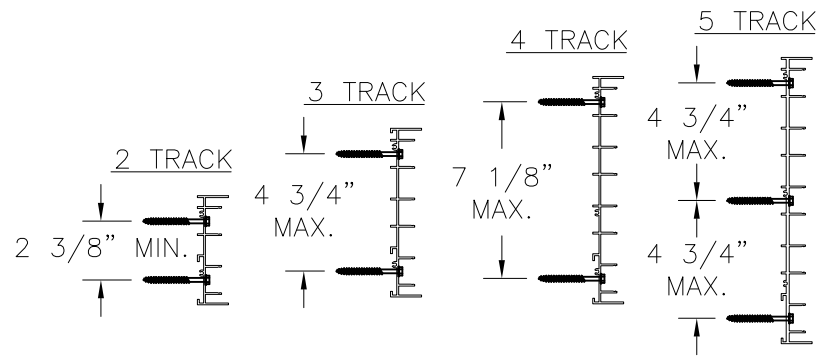
ANCHORING LAYOUT 4'0" x 12'0" REINFORCED UNITS

4-PANEL UNIT SHOWN, APPLICABLE TO ALL CONFIGURATIONS USING SAME ANCHOR CLUSTER AND PATTERN

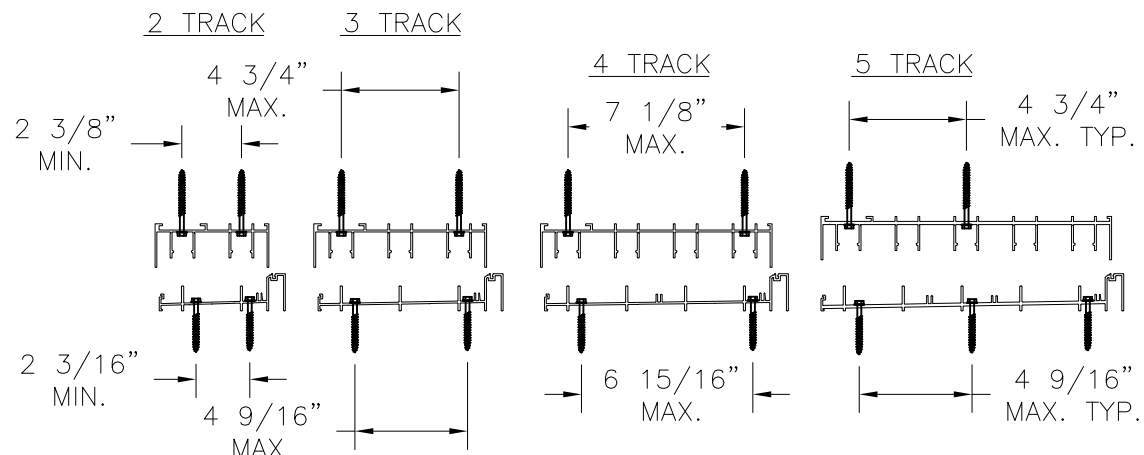
POCKET



**HOOKSTRIP
ANCHOR
LOCATION**



JAMB ANCHOR LOCATIONS

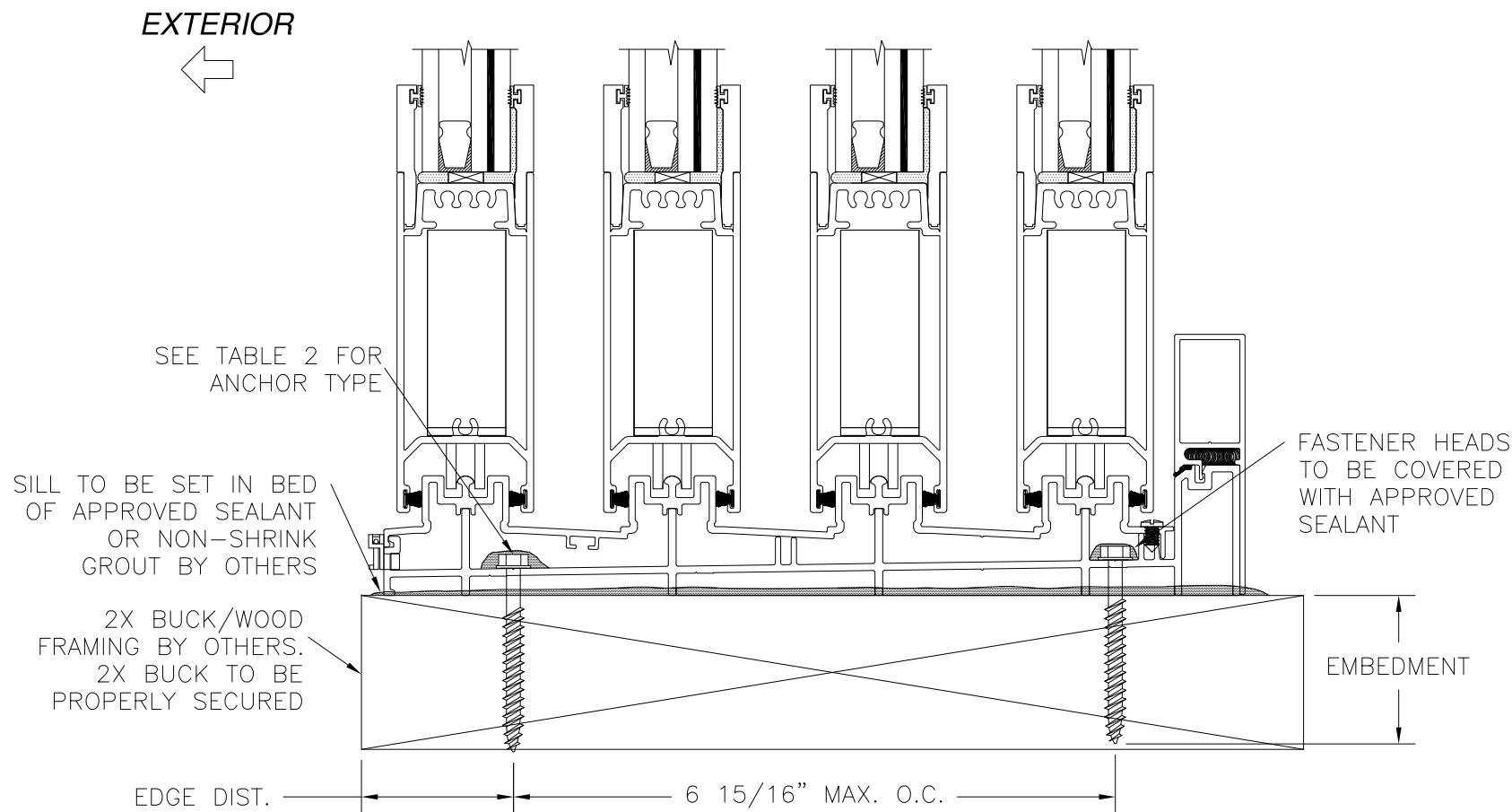
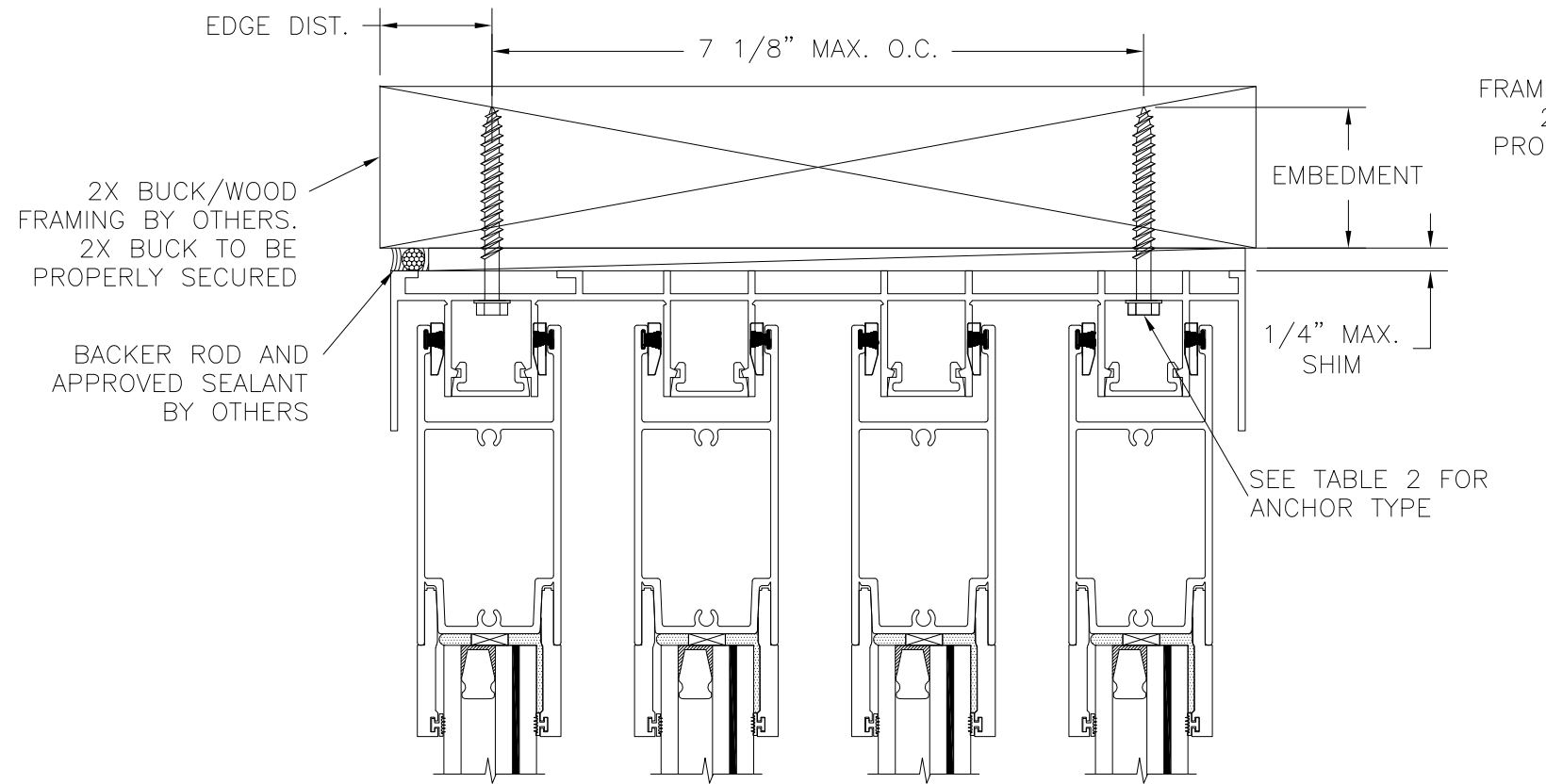


HEAD & SILL ANCHOR LOCATIONS

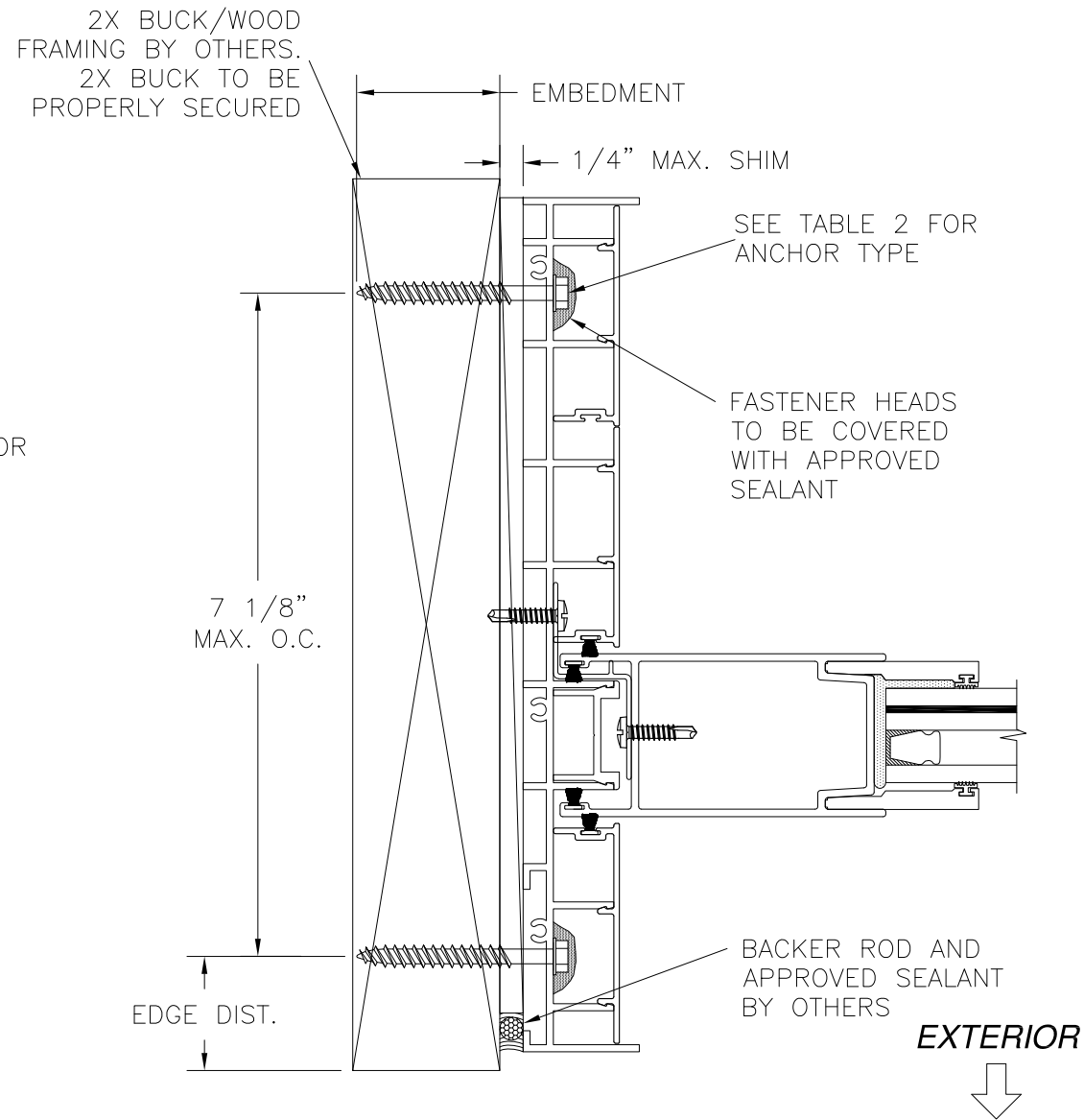
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		By	J ROSOWSKI
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		Series Desc.	ANCHORING LAYOUT - 4'x12'
		Sheet	7 OF 11

A. Lynn Miller 4/30/21
A. LYNN MILLER, P.E.
P.E.# 106954



4 TRACK FRAME VERTICAL INSTALLATION
 2X BUCK/WOOD FRAMING
 4-TRACK SHOWN, 2-TRACK, 3-TRACK & 5-TRACK SIMILAR
 (5-TRACK WITH 3 ANCHORS PER LOCATION)



4 TRACK FRAME JAMB INSTALLATION
 2X BUCK/WOOD FRAMING
 4-TRACK SHOWN, 2-TRACK, 3-TRACK & 5-TRACK SIMILAR
 (5-TRACK WITH 3 ANCHORS PER LOCATION)

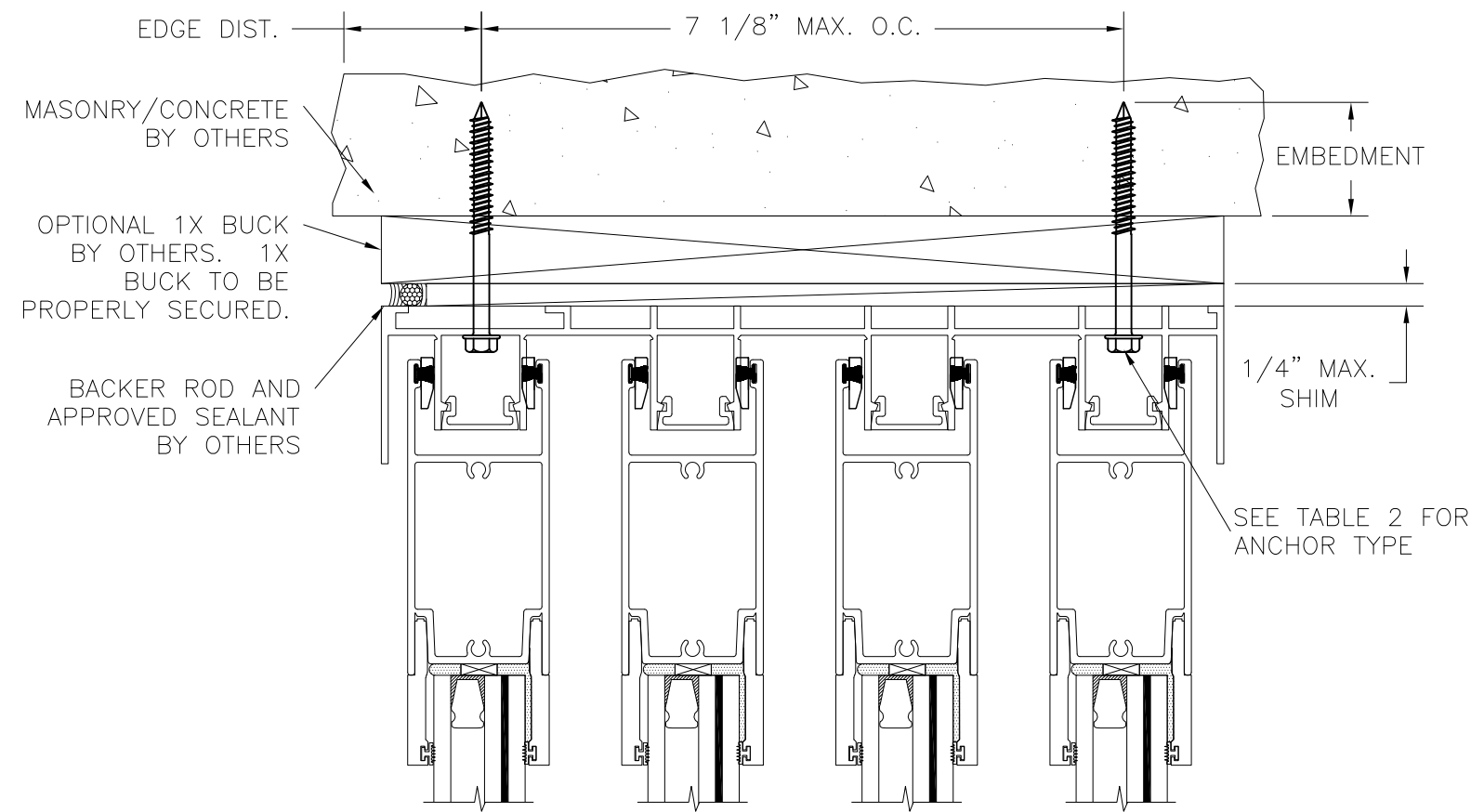
- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112.
 3. SEE SHEET 7 FOR TYPICAL MAX O.C.

Revision:

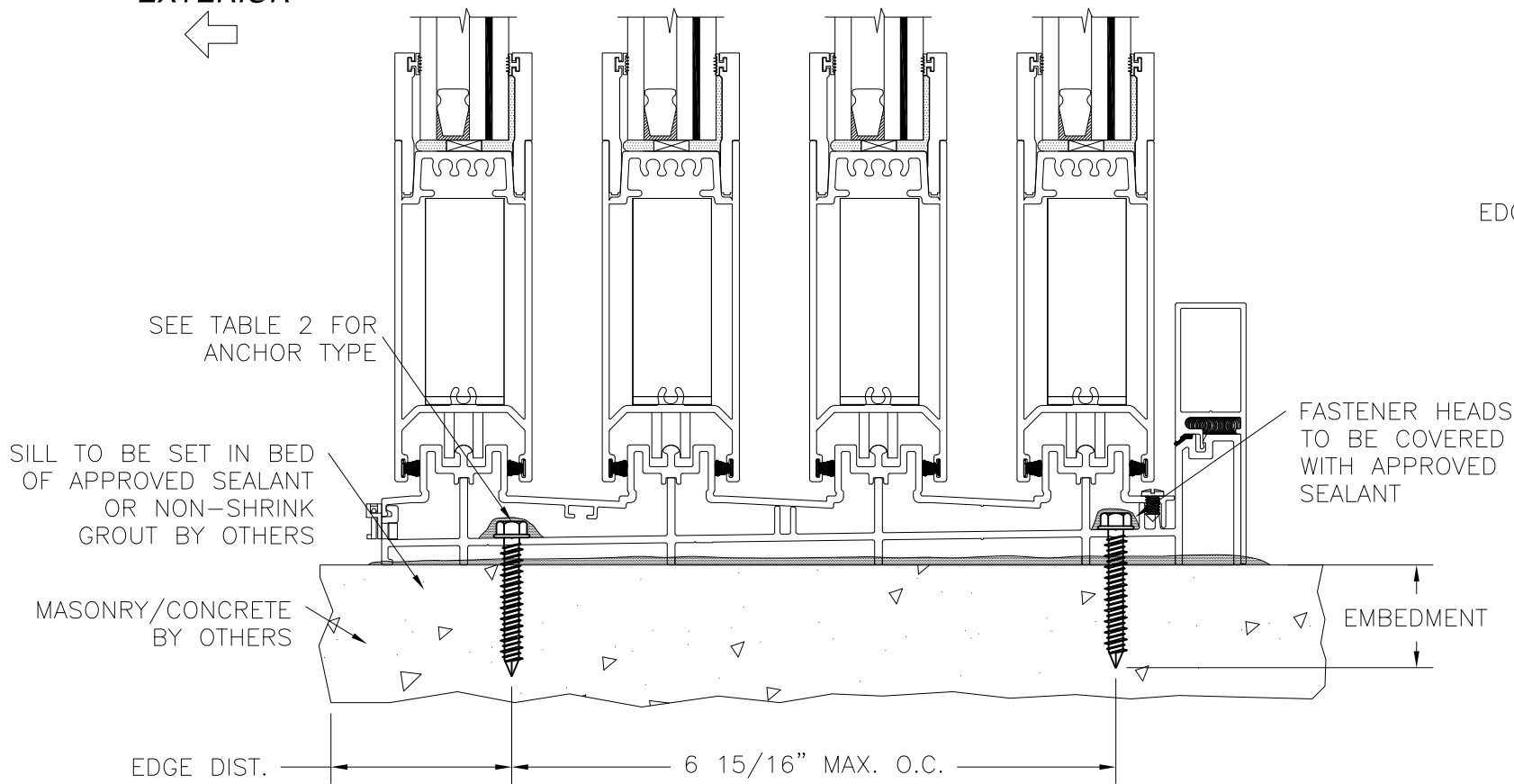
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		Sheet	8 OF 11
INSTALLATION DETAILS - WOOD		Series Desc.	SGD8100A

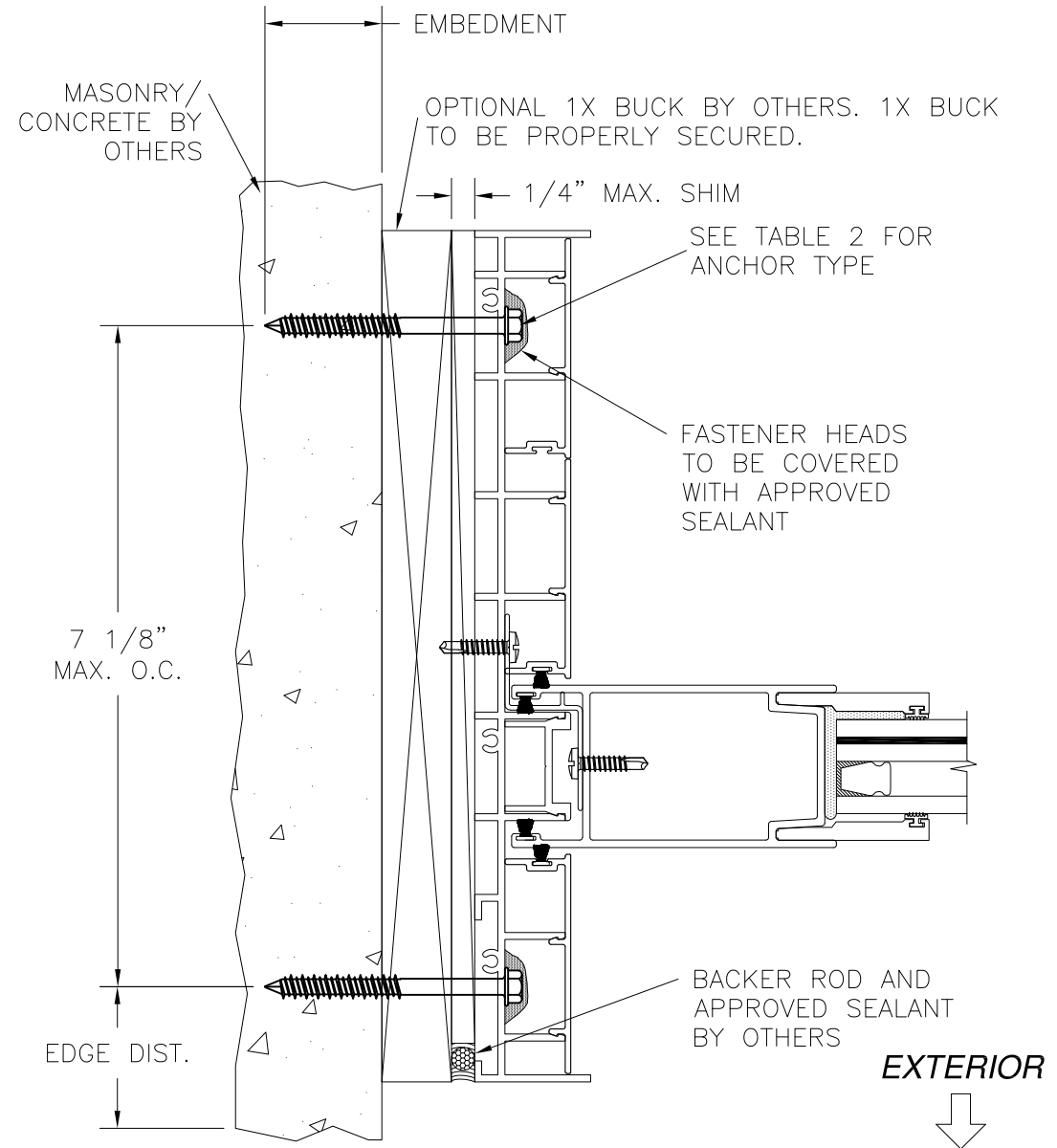
ANTHONY LYNN MILLER
 106954
 LICENSED PROFESSIONAL ENGINEER
 A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954



EXTERIOR ←



4 TRACK FRAME VERTICAL INSTALLATION
 MASONRY/CONCRETE INSTALLATION
 4-TRACK SHOWN, 2-TRACK, 3-TRACK & 5-TRACK SIMILAR
 (5-TRACK WITH 3 ANCHORS PER LOCATION)



EXTERIOR ↓

4 TRACK FRAME JAMB INSTALLATION
 MASONRY/CONCRETE INSTALLATION
 4-TRACK SHOWN, 2-TRACK, 3-TRACK & 5-TRACK SIMILAR
 (5-TRACK WITH 3 ANCHORS PER LOCATION)

NOTES:

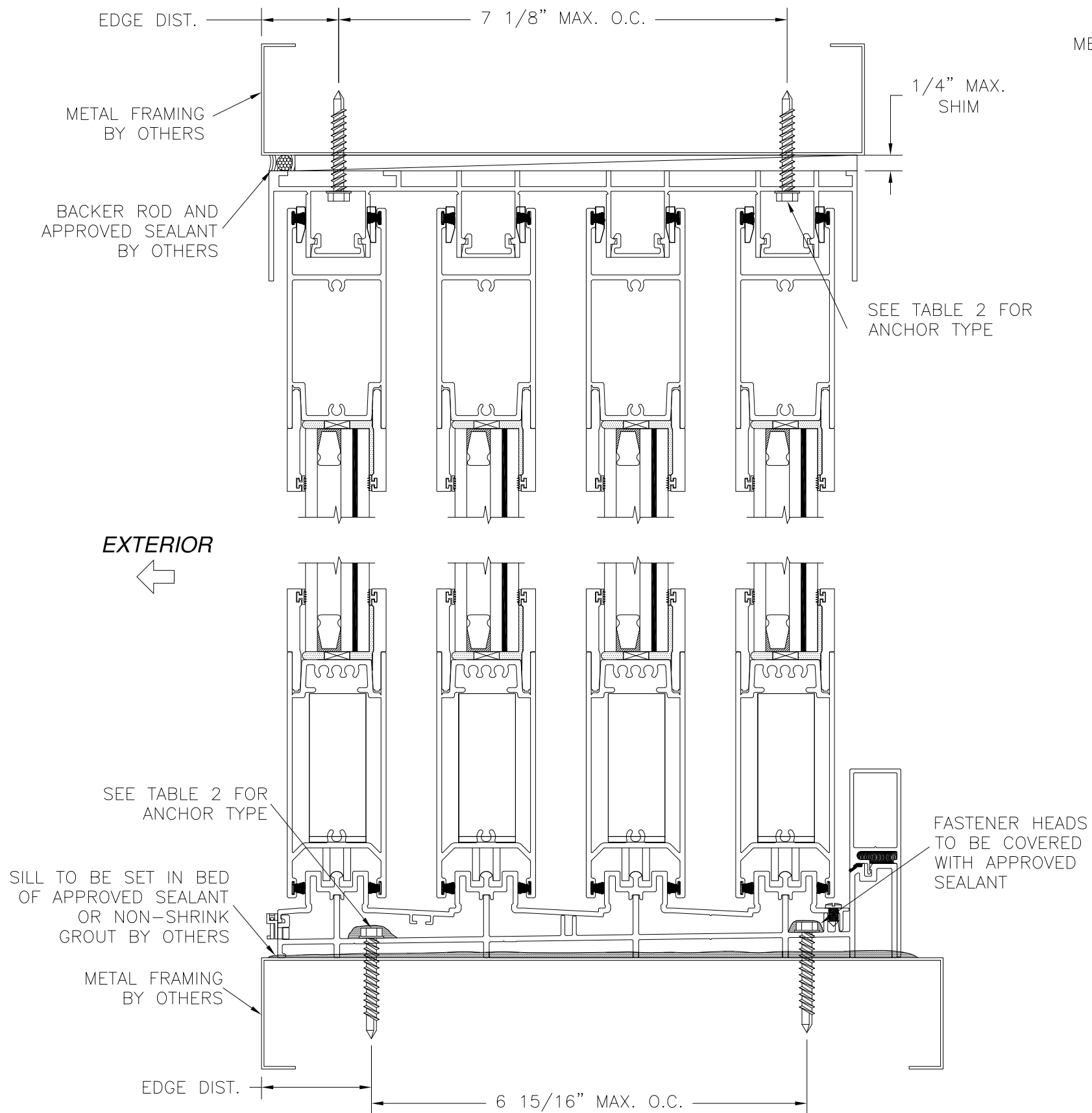
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112.
3. SEE SHEET 7 FOR TYPICAL MAX O.C.

Revision:

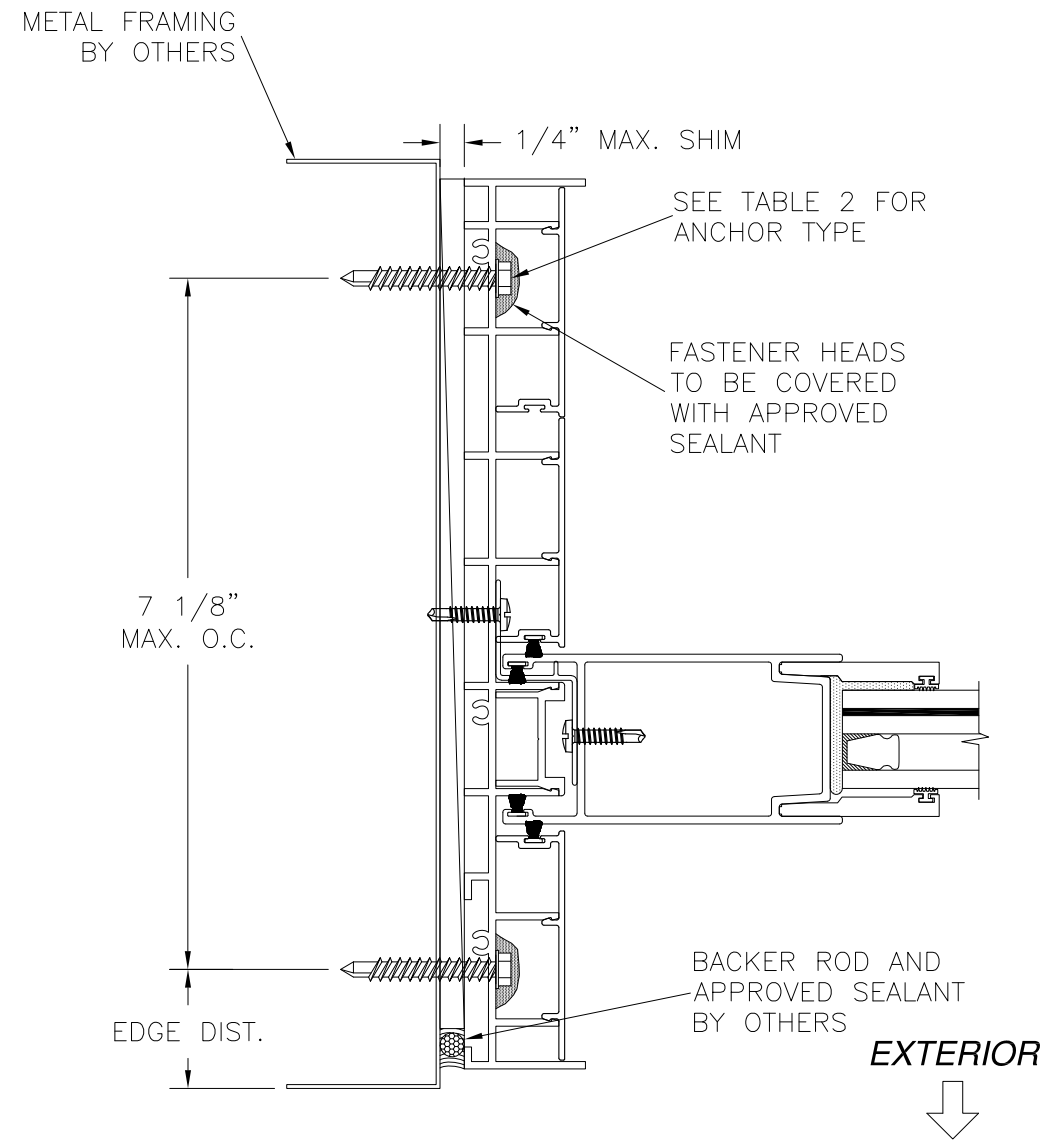
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		Drawn By	J ROSOWSKI
WINDOOR INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. N VENICE, FL 34275; (833) 554-5432	ALUM. SLIDING GLASS DOOR, ALL CONFIGS (LM)	DWG No.	TDI-8100LM2-1
		Sheet	9 OF 11
INSTALLATION DETAILS - MASONRY		Series Desc.	SGD8100A

A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954



4 TRACK FRAME VERTICAL INSTALLATION
 METAL FRAMING
 4-TRACK SHOWN, 2-TRACK, 3-TRACK & 5-TRACK SIMILAR
 (5-TRACK WITH 3 ANCHORS PER LOCATION)



4 TRACK FRAME JAMB INSTALLATION
 METAL FRAMING
 4-TRACK SHOWN, 2-TRACK, 3-TRACK & 5-TRACK SIMILAR
 (5-TRACK WITH 3 ANCHORS PER LOCATION)

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112.
 3. SEE SHEET 7 FOR TYPICAL MAX O.C.

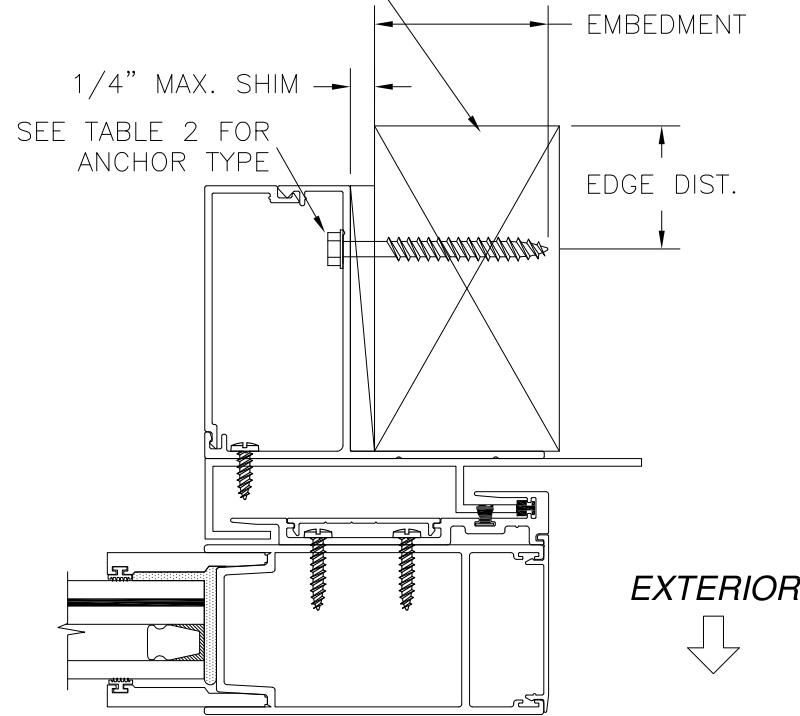
Revision:

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		Drawn By	J ROSOWSKI
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		Sheet	10 OF 11
INSTALLATION DETAILS - METAL		Series Desc.	SGD8100A

ANTHONY LYNN MILLER
 106954
 LICENSED PROFESSIONAL ENGINEER
 A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954

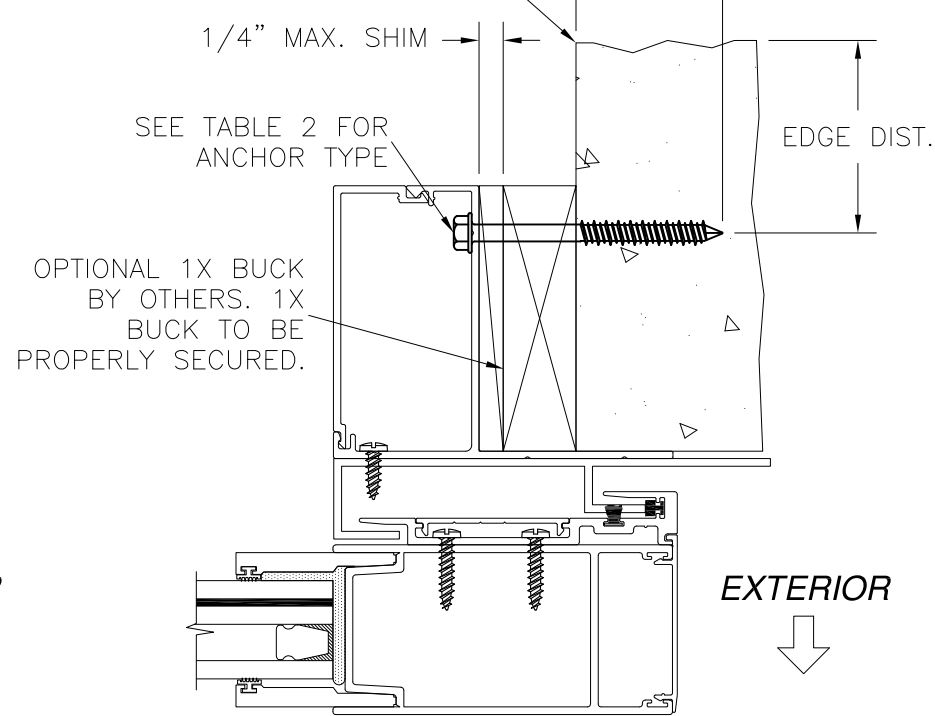
2X BUCK/WOOD FRAMING
BY OTHERS. 2X TO BE
PROPERLY SECURED.



HOOK STRIP CROSS SECTION

2X BUCK/WOOD FRAMING
EXTERIOR POCKET SHOWN, INTERIOR SIMILAR

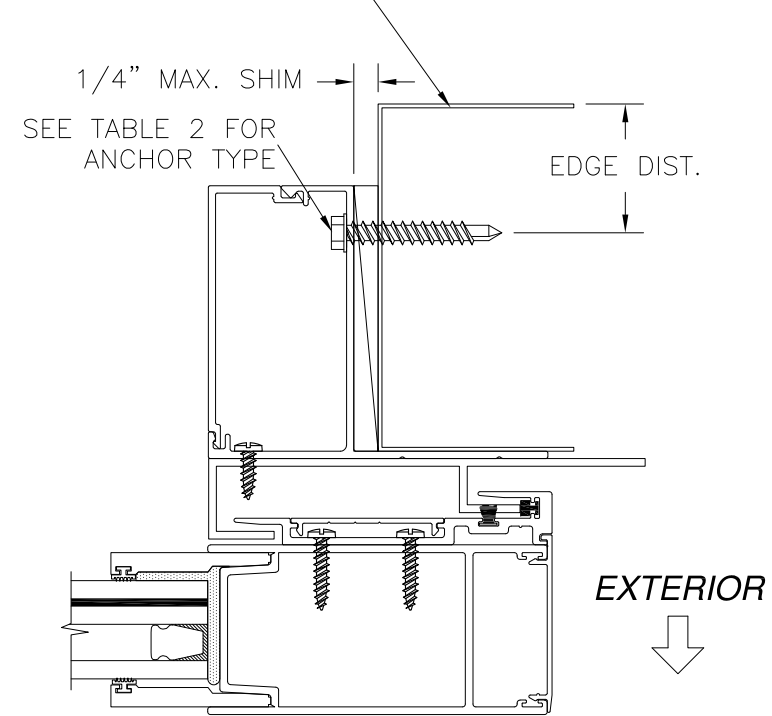
MASONRY/CONCRETE
BY OTHERS



HOOK STRIP CROSS SECTION

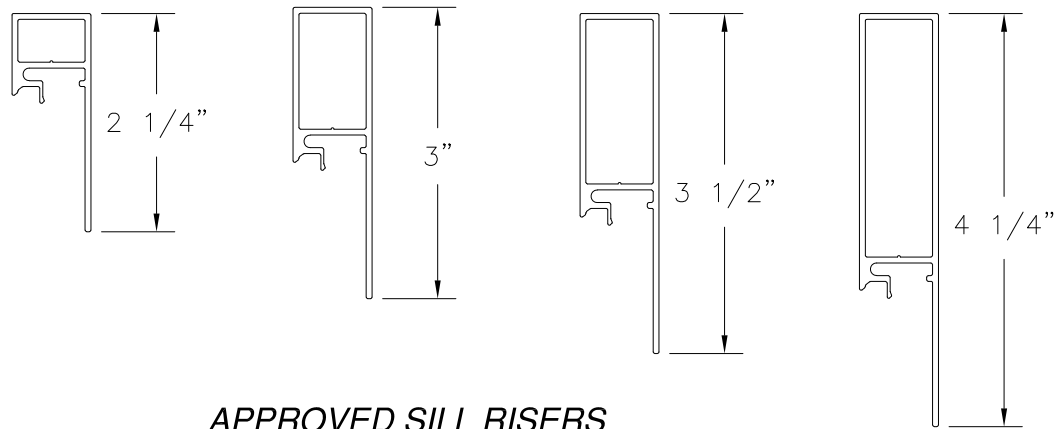
MASONRY/CONCRETE INSTALLATION
EXTERIOR POCKET SHOWN, INTERIOR SIMILAR

METAL FRAMING
BY OTHERS



HOOK STRIP CROSS SECTION

METAL FRAMING
EXTERIOR POCKET SHOWN, INTERIOR SIMILAR



APPROVED SILL RISERS

Revision:

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WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. N VENICE, FL 34275; (833) 554-5432	ALUM. SLIDING GLASS DOOR, ALL CONFIGS (LM)	DWG No.	TDI-8100LM2-1
		Sheet	11 OF 11
WINDOOR INCORPORATED	INSTALLATION DETAILS - HOOKSTRIP	Series Desc.	SGD8100A

A. Lynn Miller 4/30/21
 A. LYNN MILLER, P.E.
 P.E.# 106954