

SERIES 5570 IMPACT RESISTANT SLIDING GLASS DOOR INCLUDING POCKETS & 90°/135° CORNERS

DESIGN PRESSURE RATING	IMPACT RATING
SEE TABLES 1, 2 & B1, B2 ON SHEETS 7 & 8	RATED FOR LARGE & SMALL MISSILE IMPACT RESISTANCE

GENERAL NOTES:

- 1) THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 2018 INTERNATIONAL BUILDING CODE (IBC) AND 2018 INTERNATIONAL RESIDENTIAL CODE (IRC).
- 2) A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS PER ASTM E1300.
B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS PER ASTM E1300.
- 3) ANCHORAGE: THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE IBC/IRC.
- 4) SHUTTERS ARE NOT REQUIRED PER IBC/IRC REQUIREMENTS, AS APPLICABLE.
- 5) INSTALLATION SCREWS & FRAME SPLICES TO BE SEALED WITH NARROW JOINT SEALANT. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.
- 6) REFERENCES (NOA'S): ELCO ULTRACON, CRETEFLEX & AGGREGATOR ANCHOR NOA'S, VISION EXTRUSION, LTD. WHITE RIGID PVC NOA, VE 1000 TAN 202 AND LIGHTER SHADES (NON-WHITE) RIGID PVC NOA AND BROWN COATED (PAINTED OR LAMINATED) WHITE RIGID PVC NOA
REFERENCES (TEST REPORTS): FTL-6367-6371, 6376-6380 & 8539-8545; EXOVA-10-002-792(A) & 10-006-10231; CAMBRIDGE 535753-09;
- 7) DOOR SIZES MUST BE VERIFIED FOR COMPLIANCE WITH EGRESS REQUIREMENTS OF THE IBC/IRC, AS APPLICABLE.
- 8) DRAWINGS DEPICT EXTERIOR-GLAZING, HOWEVER INTERIOR-GLAZING MAY BE SUBSTITUTED.

ANCHOR NOTES:

- 1) SEE TABLE A ON THIS SHEET FOR EMBEDMENT, EDGE DISTANCE AND SUBSTRATE REQUIREMENTS.
- 2) WOOD BUCKS DEPICTED AS 1X ARE LESS THAN 1-1/2" THICK. PROPERLY SECURED, 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SOLID CONCRETE OR CMU. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD & TO BE REVIEWED BY THE BUILDING OFFICIAL.
- 3) IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, MAX. 1/4" THICK & 3400 PSI MIN., (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION.

INSTRUCTIONS:

- 1) KNOWING THE REQUIRED DESIGN PRESSURE OF THE OPENING, THE ANCHOR REQUIREMENTS FOR THE SLIDING GLASS DOORS MAY BE DETERMINED FROM DESIGN PRESSURE TABLES 1 OR 2, DEPENDING ON THE GLASS/REINFORCEMENT.
- 2) LOCATE THE SLIDING GLASS DOOR SIZE ON THE TABLE, USING THE FRAME HEIGHT AND THE NOMINAL PANEL WIDTH IF YOUR EXACT SIZE IS NOT LISTED, ROUND UP TO THE NEXT GREATER LISTED WIDTH AND/OR HEIGHT.
- 3) CHOOSE WHICH ANCHOR GROUP (A-D) IS MOST APPLICABLE. ANCHORS ARE DEFINED IN TABLE A, THIS SHEET, ALONG WITH THE CORRESPONDING SUBSTRATE, MINIMUM EMBEDMENT AND MINIMUM EDGE DISTANCE.
- 4) FROM THE DESIGN PRESSURE TABLES (TABLES 1 OR 2), VERIFY THAT THE OPENING'S REQUIRED DESIGN PRESSURE IS MET OR EXCEEDED. USE THE ANCHOR QUANTITIES SHOWN.
- 5) INSTALL AS PER THE GUIDELINES OF THIS SHEET-SET.
- 6) ADDITIONALLY, SEE THE EXAMPLE ON SHEET 9.

TABLE B:

Nominal Panel Size		Design Pressure		Minimum Sill Riser Height	Certification Numbers
Width	Height	(+) psf	(-) psf		
48"	120"	60	65	3-1/2"	190-267, 774
60"	96"	80	80	4-1/16"	190-265, 787
48"	96"	100	100	4-5/8"	190-266, 773
48"	96"	60	60	3-1/2"	190-263, 770
60"	120"	45	50	3-1/2"	190-504, 1079

GENERAL NOTES.....	1
EXAMPLE CONFIGS.....	2
INSTALL DETAILS.....	3-6
DP/ANCHOR TABLES.....	7-8
EXAMPLE.....	9
GLAZING DETAILS.....	10
ANCHOR LOCATIONS.....	11-16
PANEL TYPES.....	17
EXTRUSIONS.....	18
ACCESSORIES.....	19
SCREEN DETAILS.....	20
PARTS LIST.....	21
FIN ADDON INSTALL.....	22-25

TABLE A:

Group	Anchor	Substrate	Frame Member	Min. Edge Distance	Min. Embedment	
A	#12, steel SMS (G5) or 410 S.S. SMS, (min. 11 threads/in)	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb	9/16"	1-3/8"	
		Aluminum, 6063-T5* (0.125" min. thickness)	P-hook	9/16"	1-3/8"	
		Steel, A36* (0.060" min. thickness)	Head/Sill/Jamb	3/8"	3/8"	1/8"
		Steel Stud, A653 Gr. 33* (0.071" min. thickness)	P-hook	3/8"	3/8"	1/8"
		Head/Sill/Jamb	3/8"	3/8"	0.060"	0.060"
		P-hook	3/8"	3/8"	0.071" (14 Ga.)	0.071" (14 Ga.)
	1/4" Elco Ultracon	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb	1"	1"	1-3/8"
	1/4" DeWalt Ultracon+	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb	1"	1"	1-3/8"
	1/4" Elco 410 S.S. CreteFlex	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb	1"	1"	1-3/8"
	B	#12, steel wood screw (G5)	P.T. Southern Pine (SG=0.55)	Head/Sill/Jamb	9/16"	1-3/8"
P-hook			9/16"	9/16"	1-3/8"	
C	1/4" Elco Ultracon	Concrete (min. 2.85 ksi)	P-hook	1"	1-3/8"	
		UngROUTED CMU, (ASTM C-90)	Head/Sill/Jamb	1-3/16"	1-3/8"	
		Jamb	1"	1-1/4"		
		P-hook	1"	1-1/4"		
	1/4" DeWalt Ultracon+	Concrete (min. 3.00 ksi)	P-hook	1"	1-3/8"	
		UngROUTED CMU, (ASTM C-90)	Head/Sill/Jamb	1-1/2"	1-3/8"	
		Jamb	1"	1-1/4"		
		P-hook	1"	1-1/4"		
	1/4" Elco 410 S.S. CreteFlex	UngROUTED CMU, (ASTM C-90)	Jamb	1-3/4"	1-1/4"	
		P-hook	1-3/4"	1-1/4"		
		Concrete (min. 3.35 ksi)	Head/Sill/Jamb	1-3/16"	1-3/4"	
		P-hook	1"	1-3/4"		
	1/4" Elco 18-8 S.S. Aggre-Gator	Concrete (min. 2.22 ksi)	Head/Sill/Jamb	1-1/2"	1-3/8"	
		UngROUTED CMU, (ASTM C-90)	Jamb	2"	1-1/4"	
P-hook		2"	1-1/4"			
P.T. Southern Pine (SG=0.55)		Head/Sill/Jamb	1"	1-3/8"		
P-hook		1"	1-3/8"			
P-hook		1"	1-3/8"			
D	1/4" Elco Ultracon	Concrete (min. 2.85 ksi)	Head/Sill/Jamb	2-1/2"	1-3/8"	
		UngROUTED CMU, (ASTM C-90)	P-hook	2-1/2"	1-3/8"	
		Jamb	2-1/2"	1-1/4"		
		P-hook	2-1/2"	1-1/4"		
	1/4" DeWalt Ultracon+	Concrete (min. 3.00 ksi)	Head/Sill/Jamb	2-1/2"	1-3/8"	
		UngROUTED CMU, (ASTM C-90)	P-hook	2-1/2"	1-3/8"	
		Jamb	2-1/2"	1-1/4"		
		P-hook	2-1/2"	1-1/4"		
	1/4" Elco 410 S.S. CreteFlex	Concrete (min. 3.35 ksi)	Head/Sill/Jamb	2-1/2"	1-3/4"	
		UngROUTED CMU, (ASTM C-90)	P-hook	2-1/2"	1-3/8"	
Jamb	2-1/2"	1-1/4"				
P-hook	2-1/2"	1-1/4"				

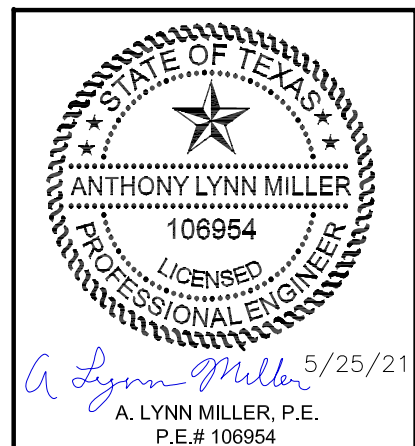
* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

FOR STEEL STUDS, MIN. FU=45 KSI & MIN. FY=33 KSI.

"UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.

ALL ANCHOR HEAD TYPES ARE APPLICABLE.

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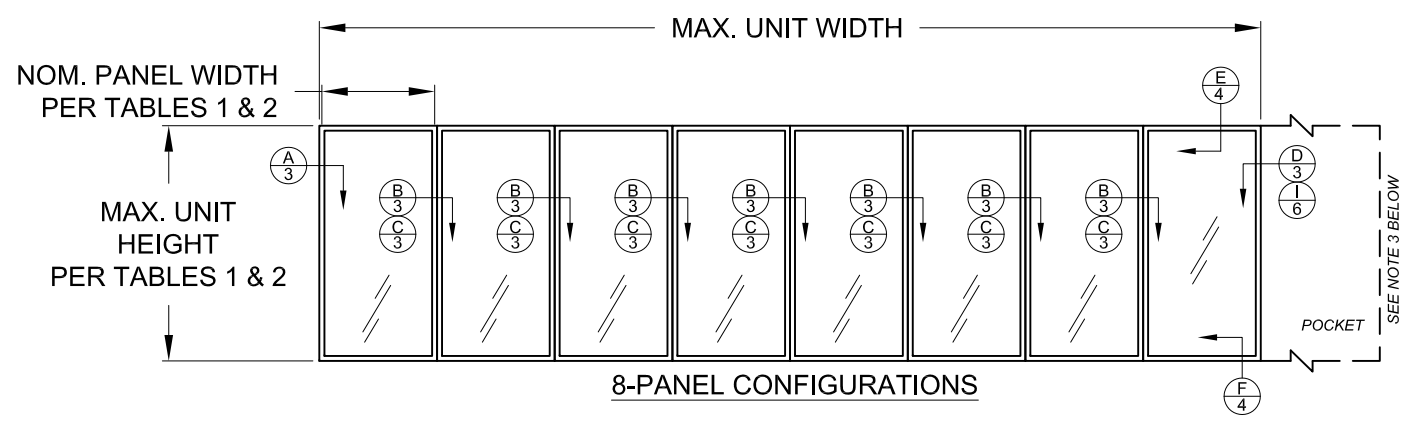
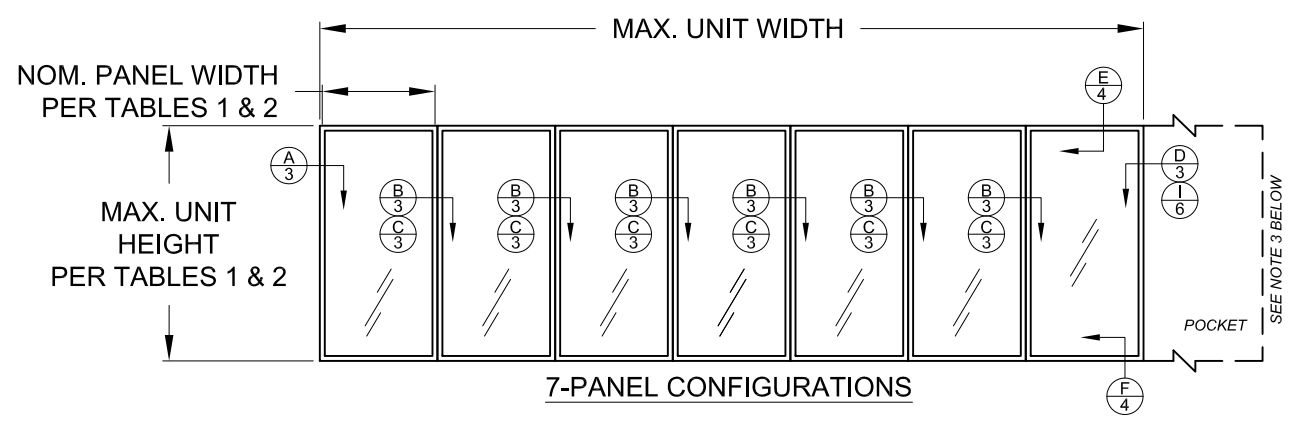
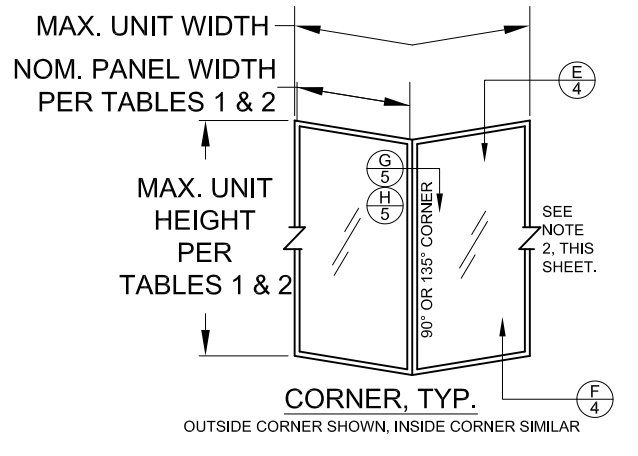
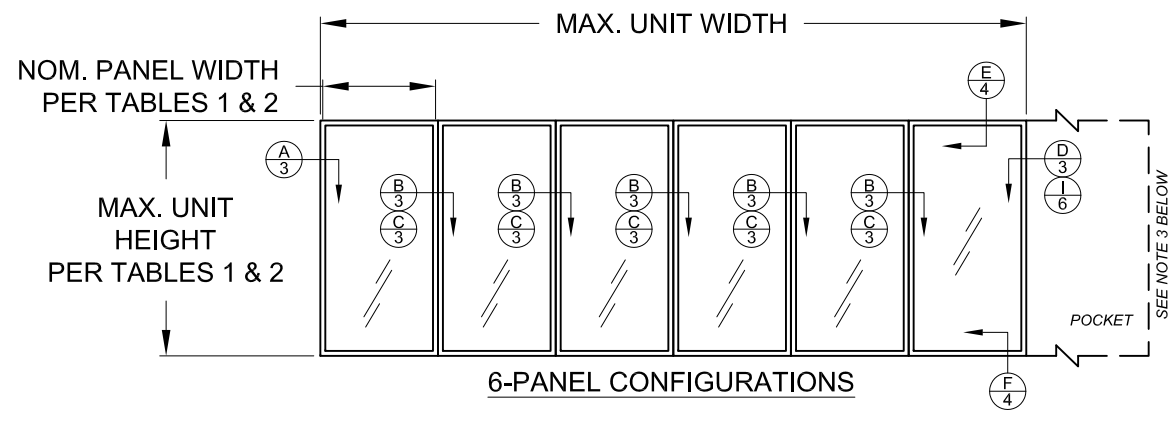
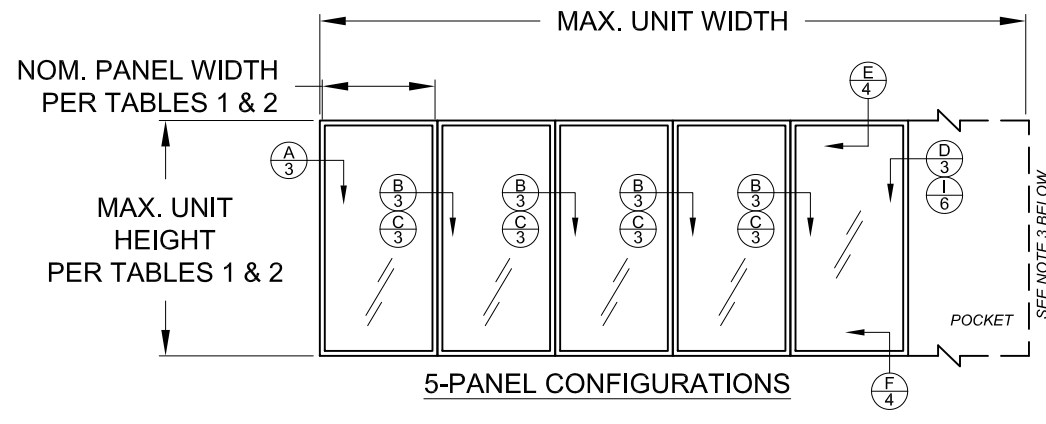
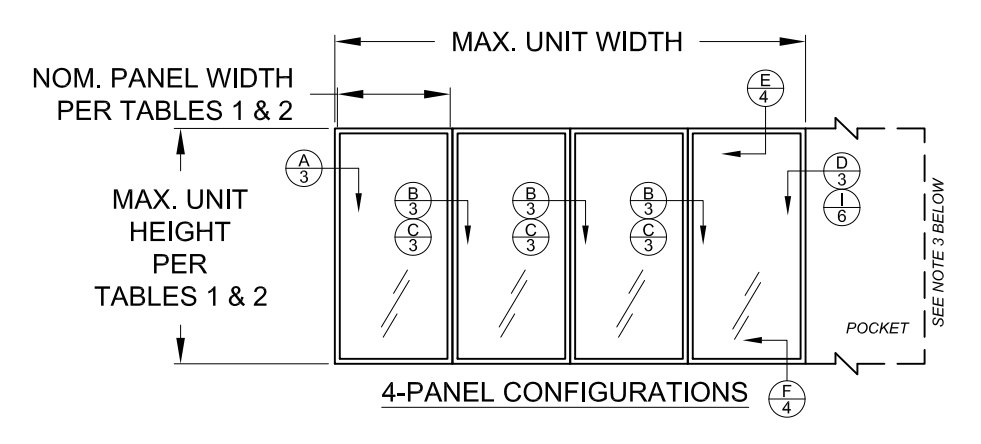
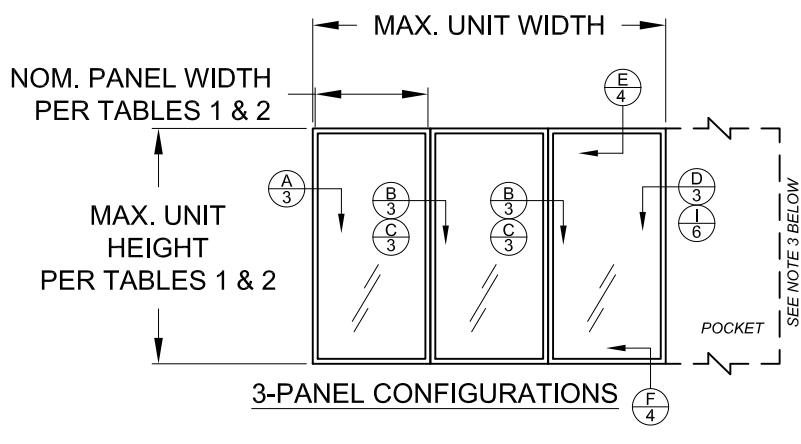
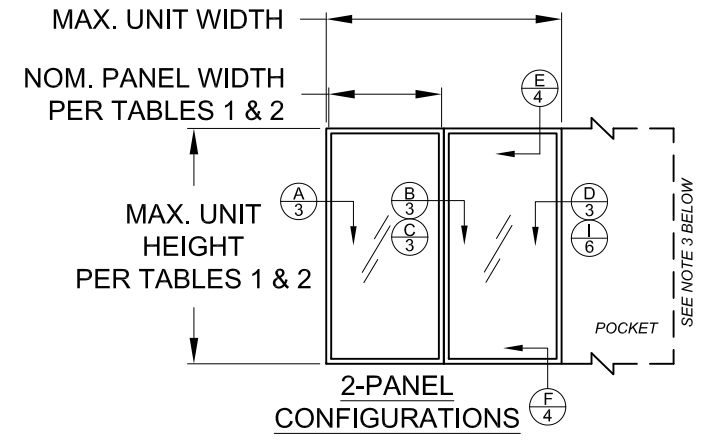
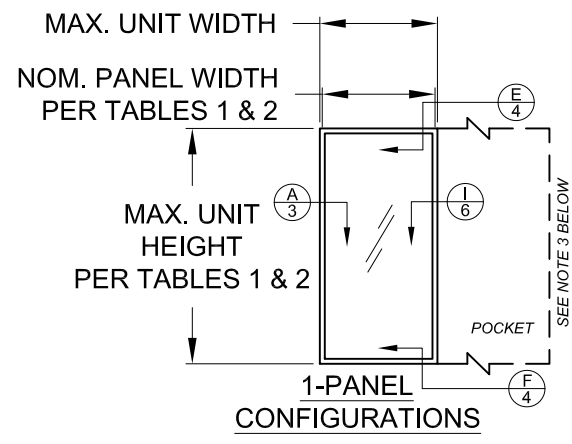


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1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	Rev A	Title	Date	3/24/16	
		VINYL SLIDING GLASS DOOR TDI (LM)			
		GENERAL NOTES	Drawn By	J ROSOWSKI	
		ADDED ANCHORS TYPES - JR	Rev A Date	05/25/21	
			Rev B Date		
SGD-5570	Scale	NTS	Sheet	1 OF 25	DWG No. TDI-SGD5570.2
					Rev. No. A

A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954



CONFIGURATIONS NOTES:

1) ALL CONFIGURATIONS SHOWN ARE ALSO AVAILABLE AS POCKET CONFIGURATIONS AT EITHER OR BOTH JAMB LOCATIONS. EXAMPLE: 4-PANEL XXXX IN POCKET (p) CONFIGURATION CAN BE pXXXXp, pXXXX OR XXXXp. OXXX IN POCKET CONFIGURATION CAN BE OXXXp.

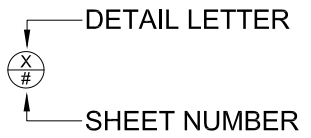
2) 90° & 135° CORNER CONFIGURATIONS ARE A COMBINATION OF ANY 2 STRAIGHT CONFIGURATIONS.

3) POCKET WALL OR CAVITY IS NOT PART OF THIS APPROVAL AND IS TO BE DESIGNED BY OTHERS AND REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

4) FOR NOM. PANEL WIDTH, SEE TABLES 1 & 2.

"X" = OPERABLE PANEL
 "O" = INOPERABLE PANEL
 "p" = POCKET

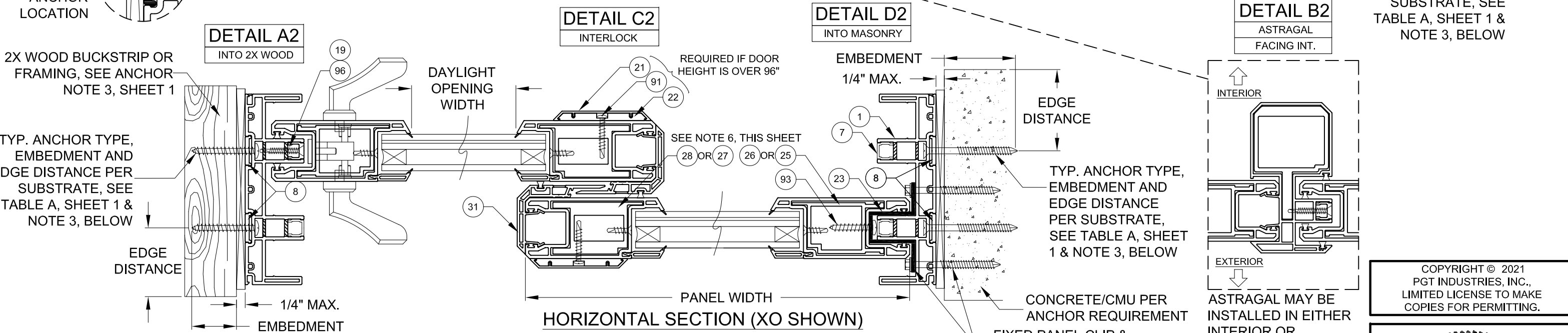
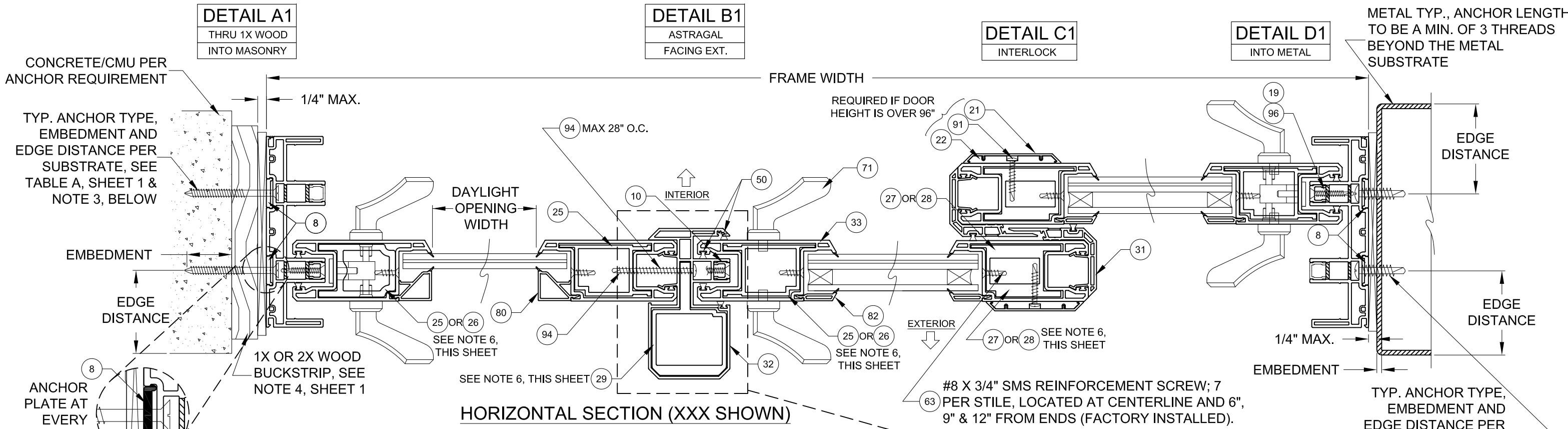
DLO WIDTH = NOM. PANEL WIDTH - 7-3/8"
 DLO HEIGHT = DOOR HEIGHT - 11-1/16"
 PANEL HEIGHT = DOOR HEIGHT - 2-1/2"



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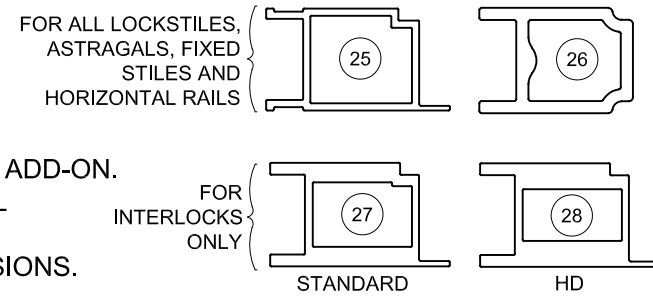
Series	Rev B	Rev A	Desc.	Title	Date
SGD-5570			EXAMPLE CONFIGURATIONS	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
Scale	NTS	Sheet	2 OF 25	DWG No.	TDI-SGD5570.2
Drawn By	J ROSOWSKI	Rev A Date		Rev B Date	
Rev. No.	A				

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- NOTES**
- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
 - 2) REFER TO ANCHOR NOTES, SHEET 1.
 - 3) SEE SHEET 13 FOR ANCHOR LOCATION & SPACING, FOR ANCHOR QUANTITIES, SEE TABLES 1 & 2.
 - 4) CONTINUOUS ANCHOR PLATE, ITEM #8, IS REQUIRED AT ALL FRAME ANCHOR LOCATIONS.
 - 5) PANEL WIDTH DOES NOT INCLUDE INTERLOCK OR ASTRAGAL ADD-ON.
 - 6) SEE TABLES 1 & 2 FOR REINFORCEMENT REQUIREMENTS. ALL REINFORCEMENTS ARE APPROXIMATELY THE FULL LENGTH OF THE EXTRUSION. REFER TO TEST REPORTS FOR EXACT DIMENSIONS.
 - 7) SEE SHEET 20 FOR SCREEN DETAILS.

REINFORCEMENT TYPES (SEE NOTE 6, THIS SHEET)



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Series	Rev A	Desc.	Title	Date
SGD-5570		Scale	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
		Sheet	INSTALLATION, HORIZONTAL X-SECT.	Drawn By
		3 OF 25		J ROSOWSKI
		DWG No.	REV. ANCHOR HEADS - JR	Rev A Date
		TDI-SGD5570.2		05/25/21
		Rev. No.		
		A		

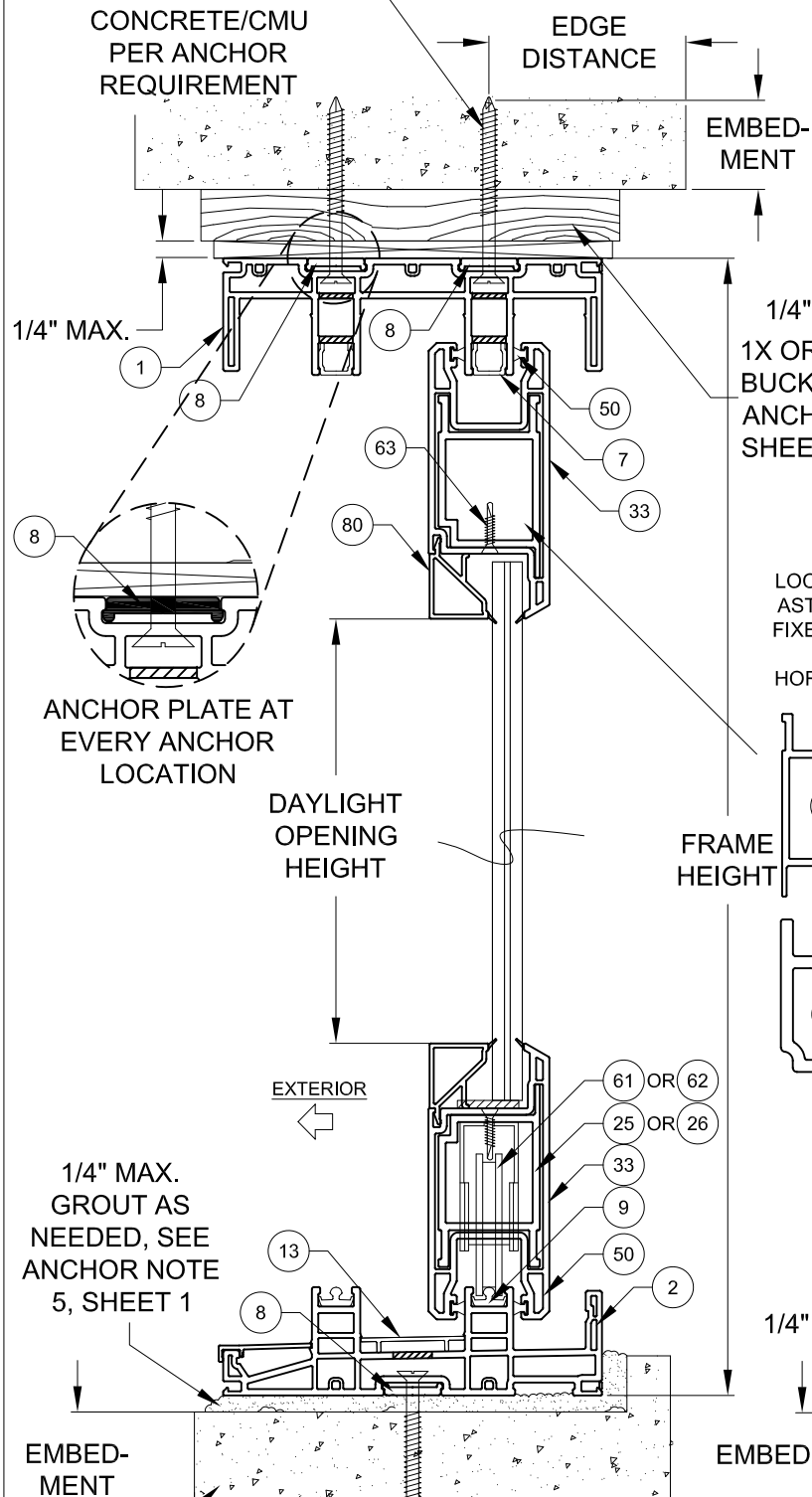
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DETAIL E1

INTO MASONRY
1X BUCKSTRIP

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET



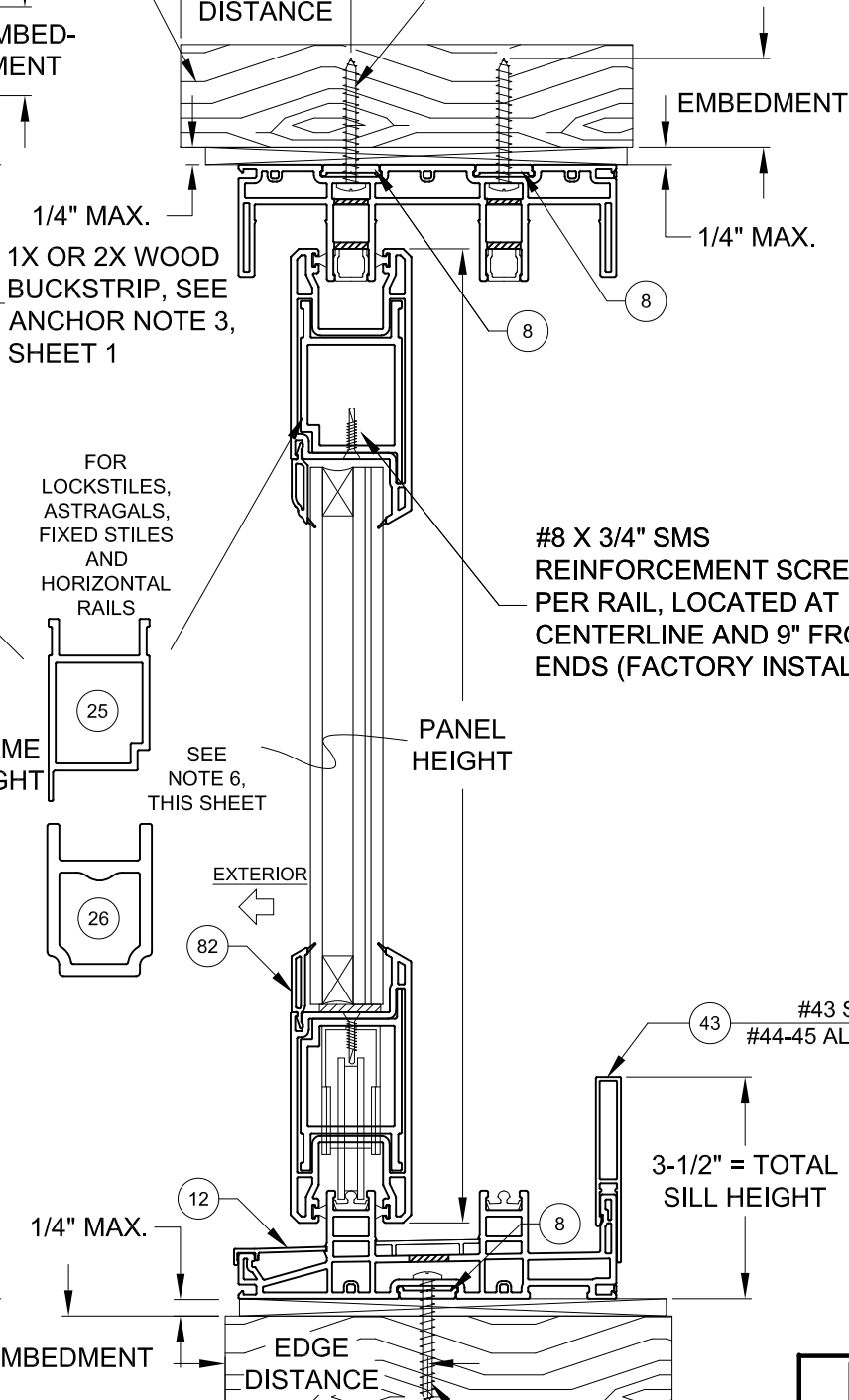
DETAIL F1
INTO MASONRY

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

DETAIL E2

INTO WOOD

2X WOOD BUCKSTRIP OR FRAMING, SEE ANCHOR NOTE 3, SHEET 1
TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

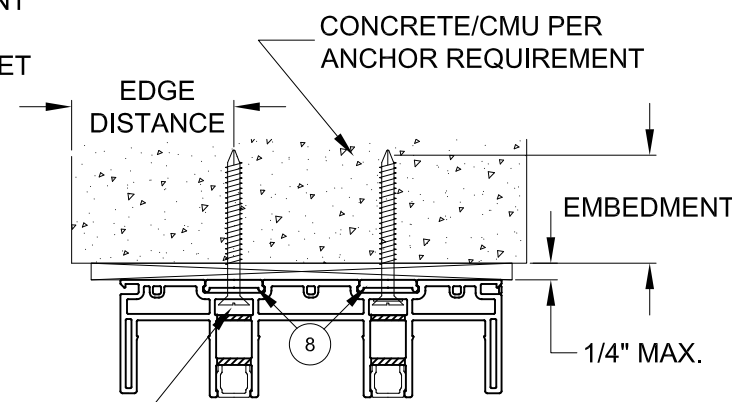


DETAIL F2
INTO WOOD

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

DETAIL E3

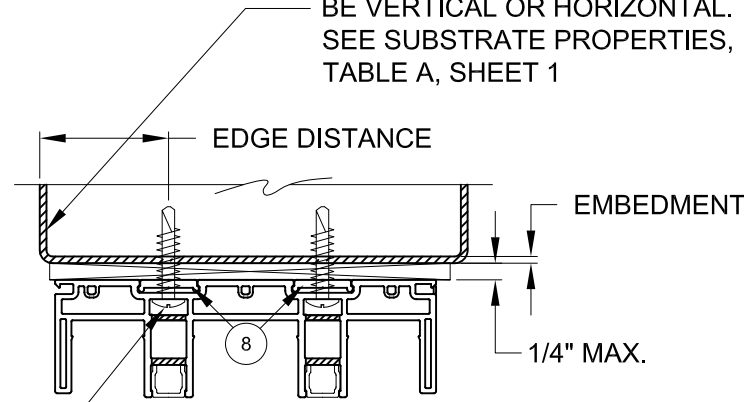
INTO MASONRY



TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

DETAIL E4

INTO METAL



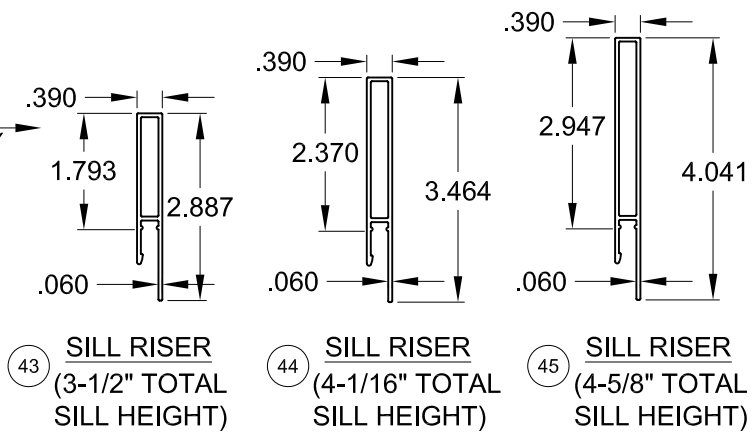
TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE A, SHEET 1 & NOTE 3, THIS SHEET

MULLION, ALUMINUM/STEEL FRAMING OR STEEL STUD. MAY BE VERTICAL OR HORIZONTAL. SEE SUBSTRATE PROPERTIES, TABLE A, SHEET 1

NOTES

- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 2) REFER TO ANCHOR NOTES, SHEET 1.
- 3) SEE SHEETS 11 & 12 FOR ANCHOR LOCATION & SPACING, FOR ANCHOR QUANTITIES, SEE TABLES 1 & 2.
- 4) CONTINUOUS ANCHOR PLATE, ITEM #8, IS REQUIRED AT ALL FRAME ANCHOR LOCATIONS.
- 5) SEE SHEET 20 FOR SCREEN DETAILS.
- 6) SEE TABLES 1 & 2 FOR REINFORCEMENT REQUIREMENTS. ALL REINFORCEMENTS ARE APPROXIMATELY THE FULL LENGTH OF THE EXTRUSION. REFER TO TEST REPORTS FOR EXACT DIMENSIONS.

FOR LOCKSTILES, ASTRAGALS, FIXED STILES AND HORIZONTAL RAILS
#8 X 3/4" SMS REINFORCEMENT SCREW; 3 PER RAIL, LOCATED AT CENTERLINE AND 9" FROM ENDS (FACTORY INSTALLED)



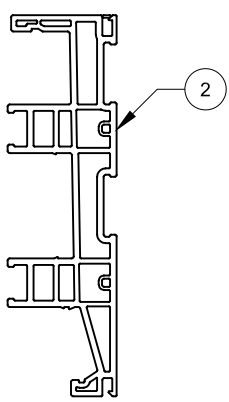
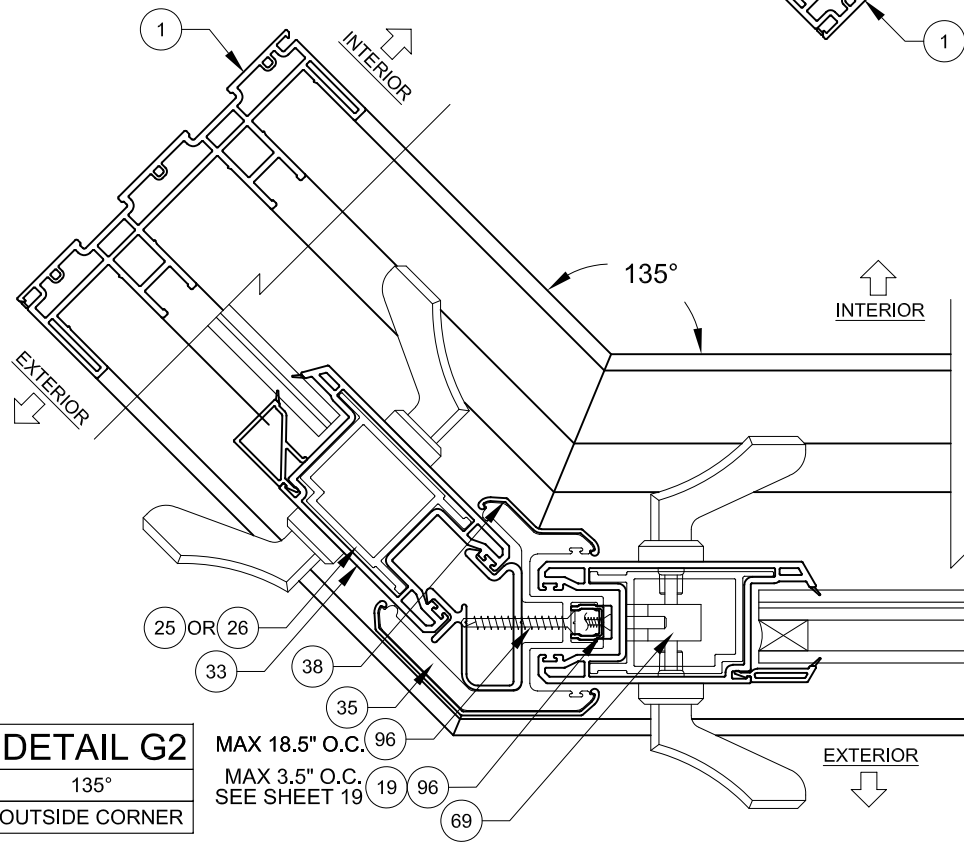
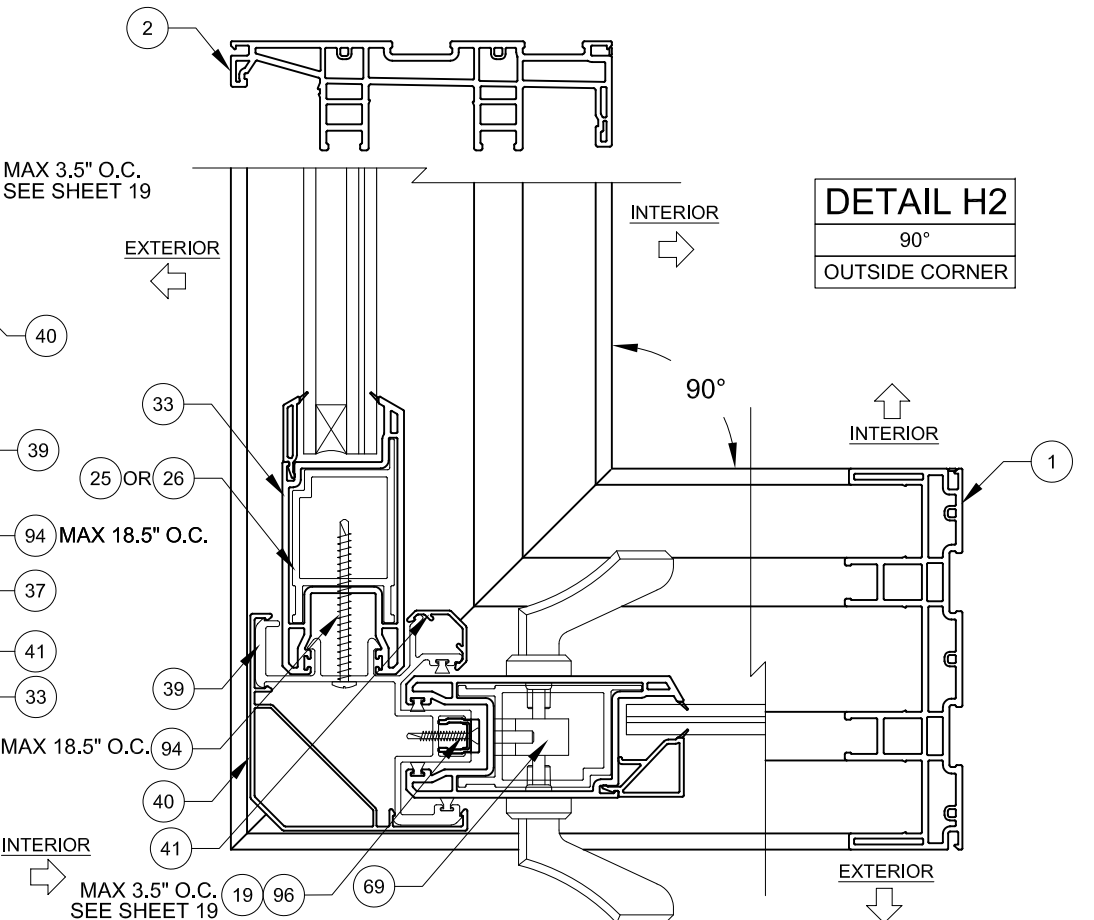
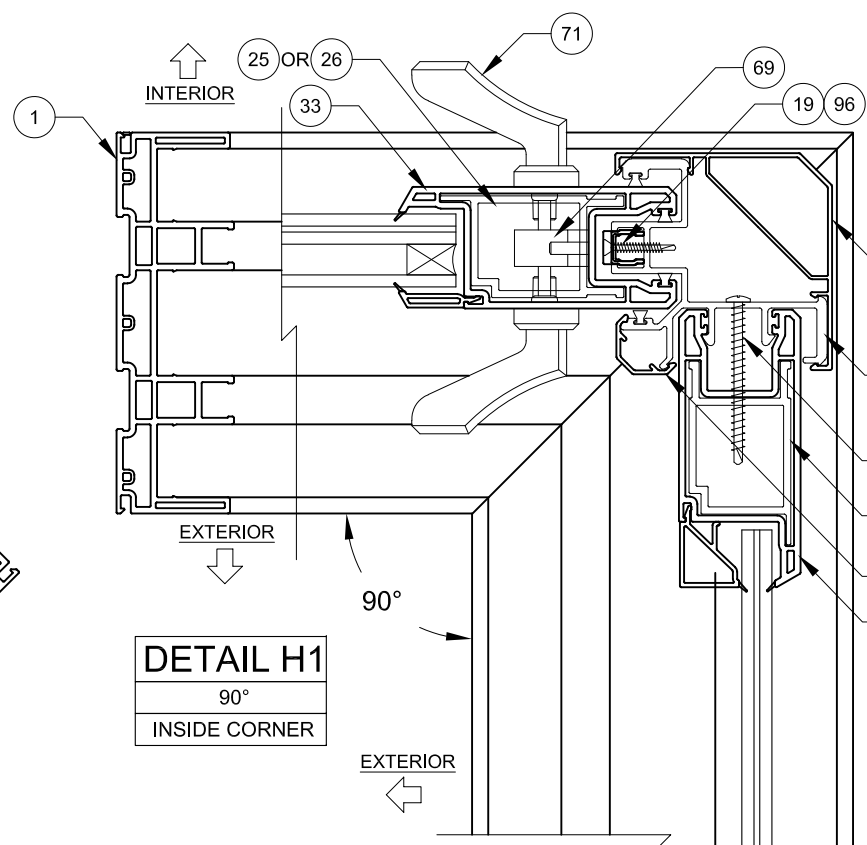
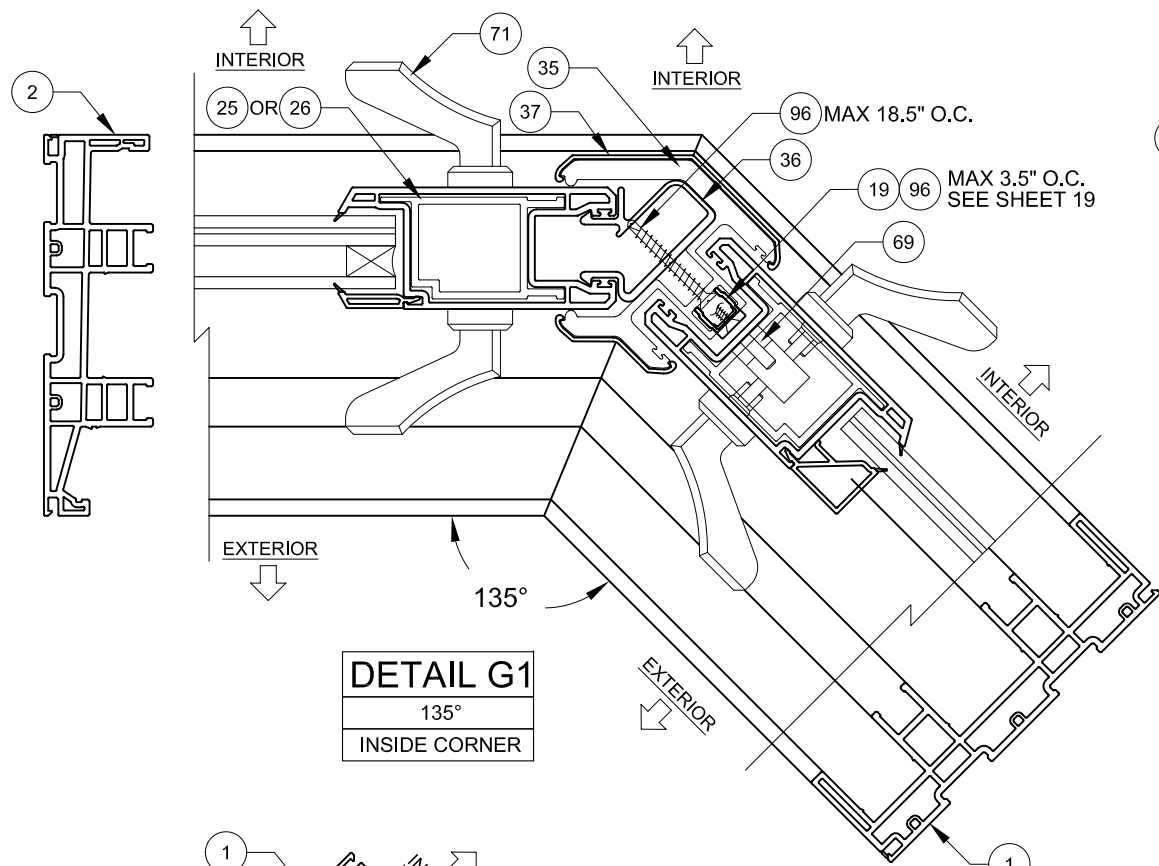
SILL RISER VARIES WITH REQUIRED POSITIVE DESIGN PRESSURE, SEE SHEETS 7 & 8.

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LICENSED PROFESSIONAL ENGINEER
A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
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PGT
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	SGD-5570	Scale	NTS	Sheet	4 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Desc. Title	VINYL SLIDING GLASS DOOR TDI (LM)		Date	3/24/16					
Rev. A	INSTALLATION, VERTICAL X-SECT.		Drawn By	J ROSOWSKI					
Rev. B	REV. ANCHOR HEADS - JR		Rev. A Date	05/25/21					



NOTES


- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 2) SEE SHEETS 14 & 15 FOR ANCHOR LOCATION & SPACING, FOR ANCHOR QUANTITIES, SEE TABLES 1 & 2.
- 3) CORNER ASTRAGAL MAY BE EITHER TO THE INTERIOR OR EXTERIOR, DEPENDING ON CONFIGURATION.



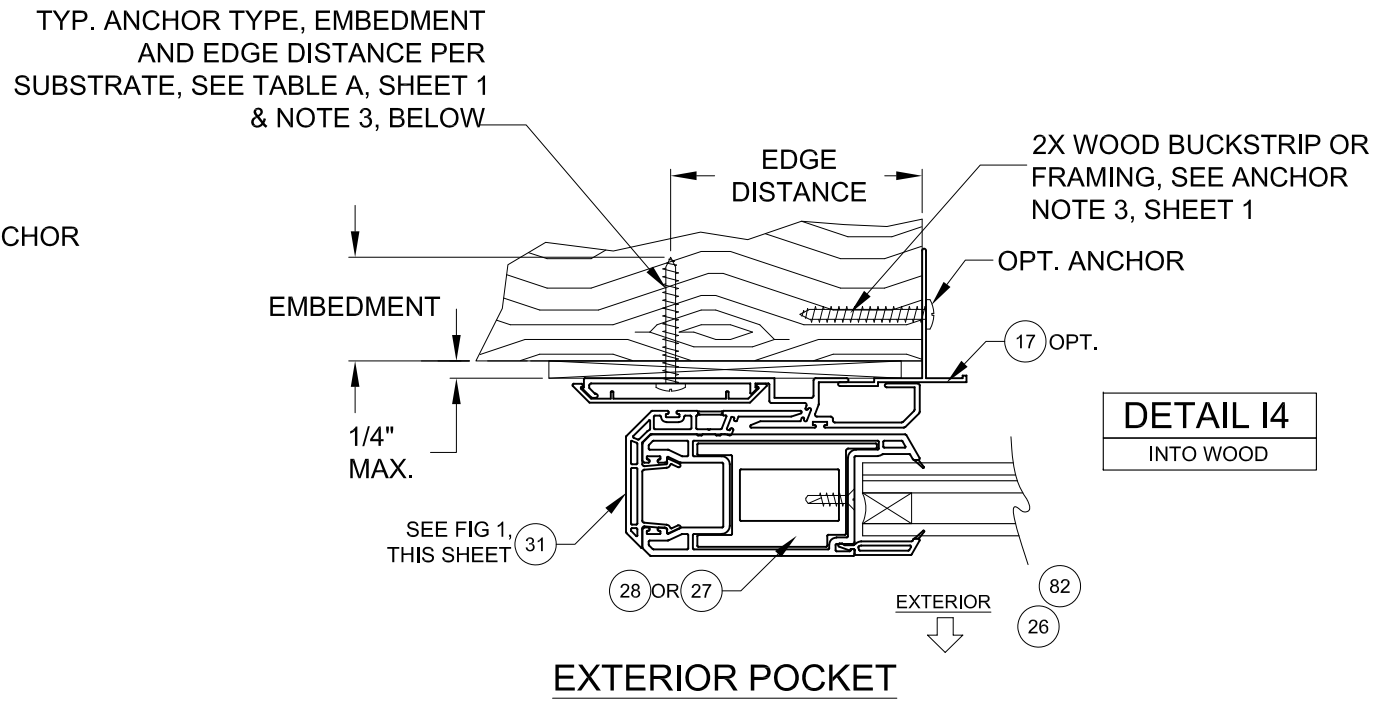
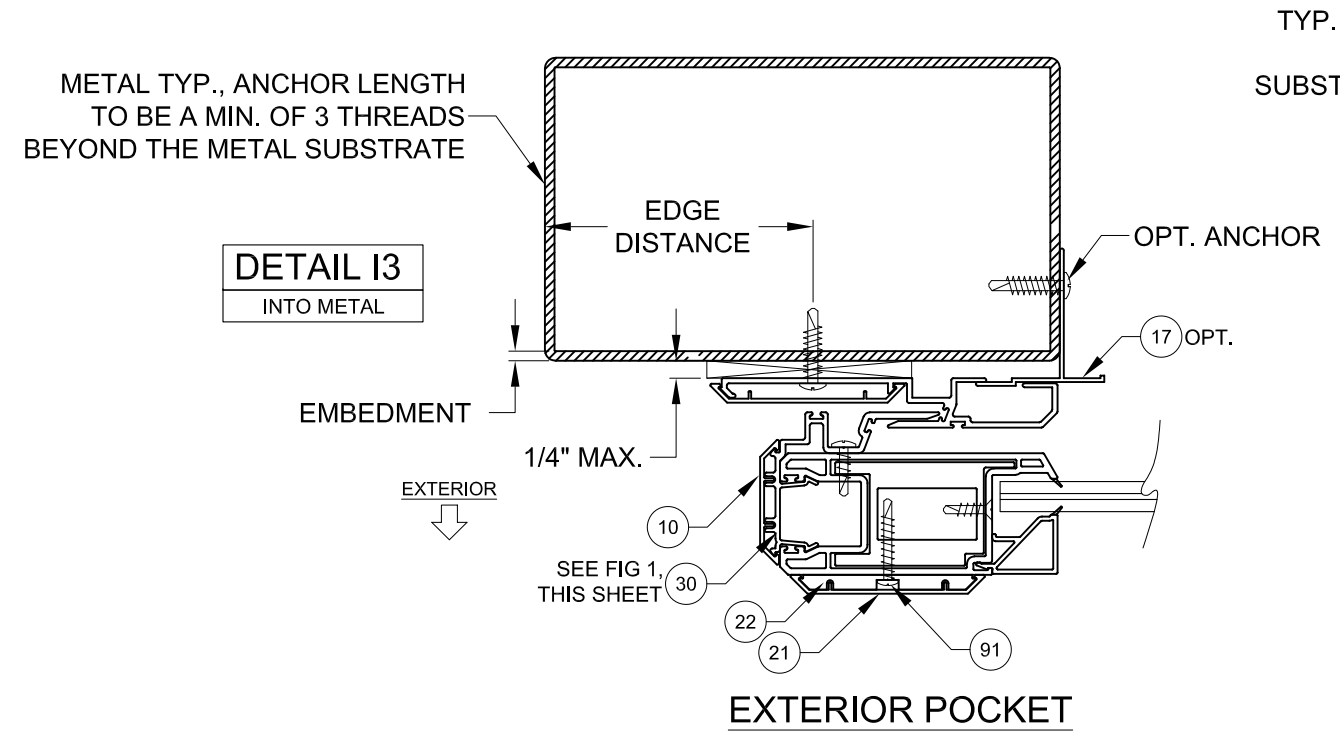
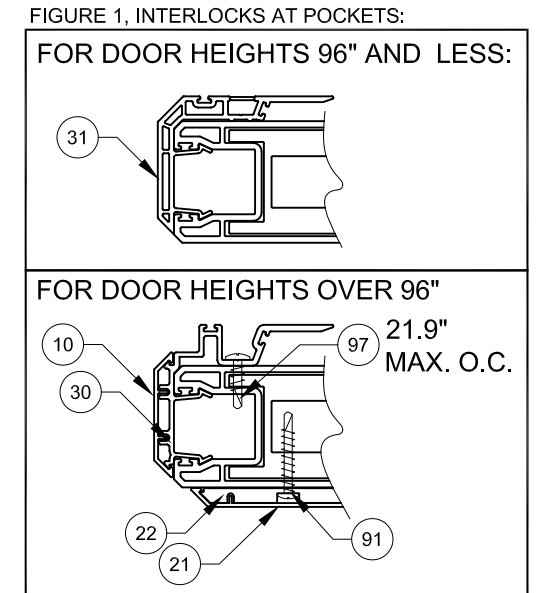
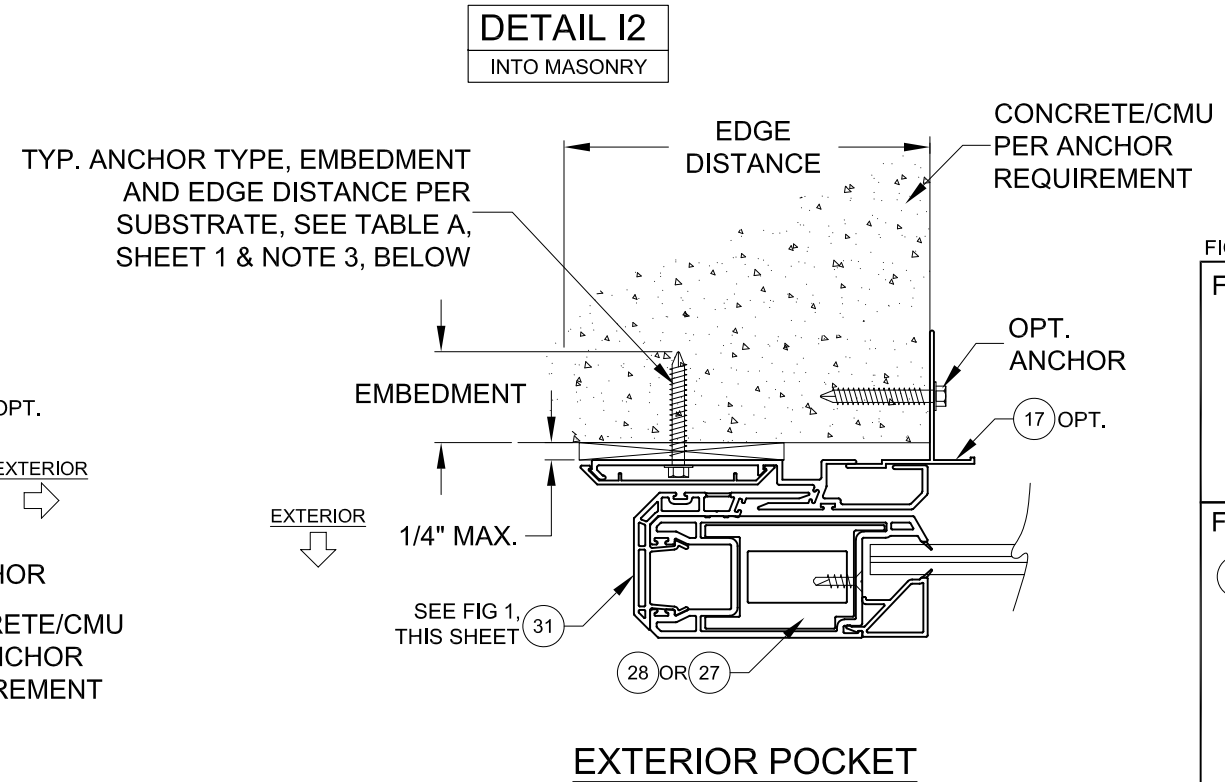
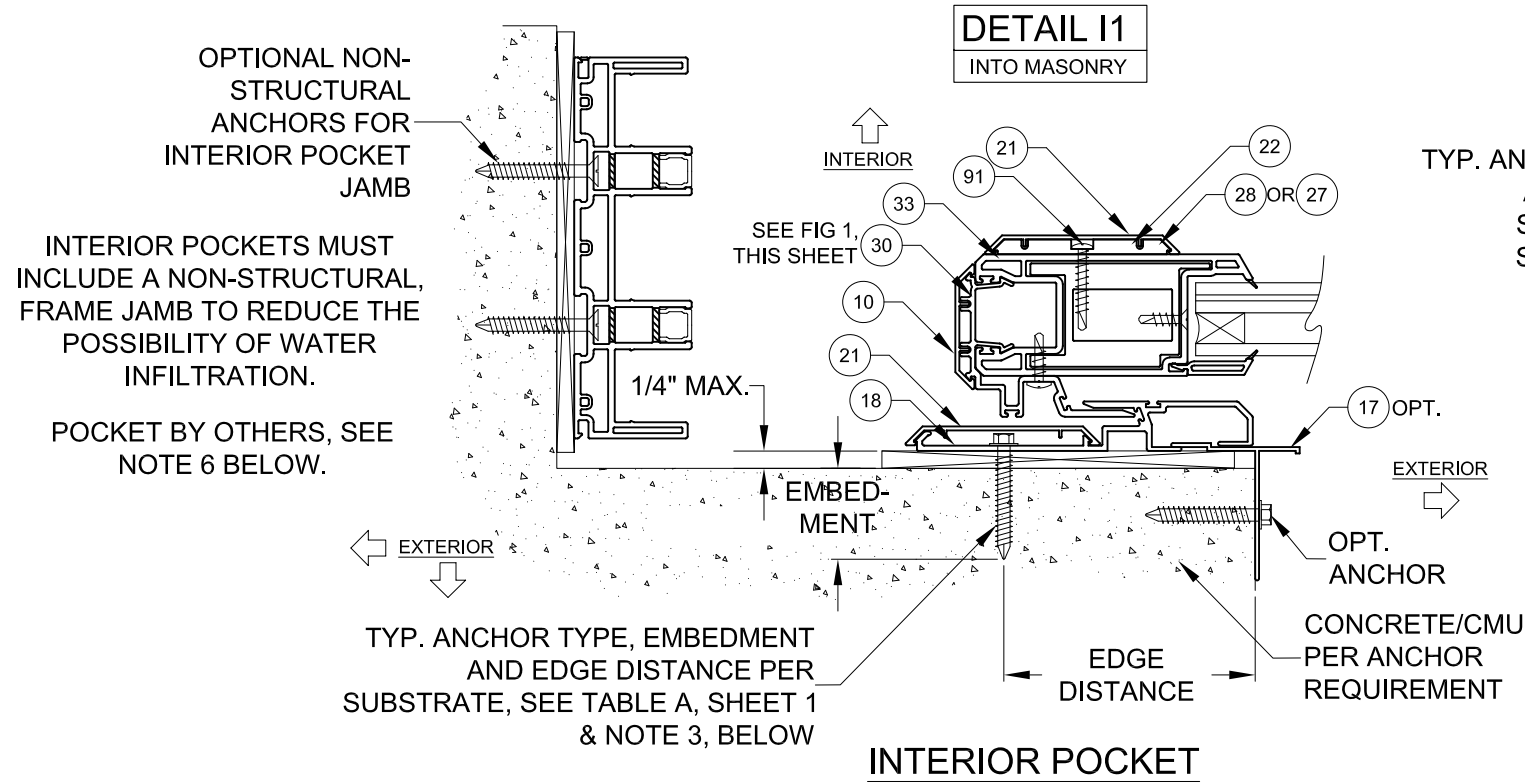
1070 TECHNOLOGY DRIVE
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(941)-480-1600

Series		Title		Date	
SGD-5570		VINYL SLIDING GLASS DOOR TDI (LM)		3/24/16	
Scale		Drawn By		Date	
NTS		J ROSOWSKI			
Sheet		Rev A		Rev A	
5 OF 25		Date		Date	
DWG No.		Rev B		Rev B	
TDI-SGD5570.2		Date		Date	
Rev. No.		Rev. No.		Rev. No.	
A		A		A	

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- NOTES**
- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
 - 2) REFER TO ANCHOR NOTES, SHEET 1.
 - 3) SEE SHEET 13 FOR ANCHOR LOCATION & SPACING, FOR ANCHOR QUANTITIES, SEE TABLES 1 & 2.
 - 4) SEE TABLES 1 & 2 FOR REINFORCEMENT REQUIREMENTS.
 - 5) INTERIOR OR EXTERIOR POCKETS APPLICABLE FOR ALL INSTALLATION METHODS.
 - 6) POCKET WALL OR CAVITY IS NOT PART OF THIS APPROVAL AND IS TO BE DESIGNED BY OTHERS AND REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
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Series	SGD-5570	Scale	NTS	Sheet	6 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Desc.	VINYL SLIDING GLASS DOOR TDI (LM)		Date	3/24/16		Drawn By	J ROSOWSKI		
Rev. A	P-HOOK EXAMPLES, HORIZ. X-SECT.		Rev. A Date	05/25/21		Rev. B			
Rev. B	REV. ANCHOR HEADS - JR		Rev. B Date						

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A. LYNN MILLER, P.E.
P.E.# 106954

TABLE 1:

Design Pressure (DP) and Anchor Quantities Required, (for all approved configurations on Sheet 2)															
Use this table for: Glass Types 1, 3 or 5 Astragal Reinforcement #29 Lockstile Reinforcement #25 or #26 Std. Interlock Reinforcement #27			Door Unit Height												
			80"				84"				96"				
			68-15/16" DLO Height				72-15/16" DLO Height				84-15/16" DLO Height				
			Anchor Group				Anchor Group				Anchor Group				
			A	B	C	D	A	B	C	D	A	B	C	D	
Nominal Panel Width	24"	19-1/8" DLO Width	Design Pressure	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
			Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
			Jamb	5	5	5	5	5	5	5	5	5	5	5	5
			P-hook	7	7	7	7	7	7	7	7	8	8	8	8
	30"	25-1/8" DLO Width	Design Pressure	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
			Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
			Jamb	5	5	5	5	5	5	5	5	5	5	5	5
			P-hook	7	7	7	7	7	7	7	7	8	8	8	8
	36"	31-1/8" DLO Width	Design Pressure	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf			
			Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1
			Jamb	5	5	5	5	5	5	5	5	5	5	5	5
			P-hook	7	7	7	7	7	7	7	7	8	8	8	8
42"	37-1/8" DLO Width	Design Pressure	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf				
		Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	
		Jamb	5	5	5	5	5	5	5	5	5	5	5	5	
		P-hook	7	7	7	7	7	7	7	7	8	8	8	8	
48"	43-1/8" DLO Width	Design Pressure	+60 / -60 psf				+60 / -60 psf				+60 / -60 psf				
		Head/Sill	C3+2	C3+1	C3+1	C3+1	C3+2	C3+1	C3+1	C3+1	C5+2	C3+1	C3+1	C3+1	
		Jamb	5	5	5	5	5	5	5	5	5	5	6	5	
		P-hook	7	7	7	7	7	7	7	7	8	8	8	8	

ANCHORAGE TYPE PER SUBSTRATE REQUIRED TO ACHIEVE THE DESIGN PRESSURE, USING THE ANCHOR QUANTITIES LISTED BELOW. SEE TABLE A, SHEET 1 FOR COMPLETE ANCHOR LIMITATIONS.

THE MAXIMUM DP AT THESE ANCHOR QUANTITIES. ADDITIONALLY, THE MAXIMUM POSITIVE DP DUE TO THE SILL HEIGHT MUST ALSO BE CONSIDERED, SEE TABLE B1, THIS SHEET.

OF ANCHORS THROUGH THE HEAD & SILL. (EX: FOR C3+1, 3 ANCHORS CLUSTERED AT PANEL MEETING POINT AND 1 ANCHOR REQUIRED AT MIDSPAN OF PANEL).

TOTAL # OF ANCHORS THROUGH THE JAMB.

THE # OF ANCHORS REQUIRED THROUGH THE P-HOOK, PERPENDICULAR TO THE GLASS.

TABLE B1:

Water-Limited (+) Design Pressure		
Sill Riser	Nom. Sill Height	Max. (+) DP Allowed
43	3-1/2"	+60.0 psf

USED IN EXAMPLE ON SHEET 9

TABLE NOTES:

- 1) SEE SILL RISER TYPES ON SHEET 4.
- 2) SHEET APPLIES TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 3) REFER TO ANCHOR NOTES, SHEET 1.
- 4) SEE SHEETS 11-16 FOR ANCHOR LOCATION & SPACING

DLO WIDTH = NOM. PANEL WIDTH - 7-3/8"
DLO HEIGHT = DOOR HEIGHT - 11-1/16"
PANEL HEIGHT = DOOR HEIGHT - 2-1/2"



Series	Rev. A	Desc.	Title	Date
SGD-5570	NTS	Sheet	7 OF 25	DWG No.
VINYL SLIDING GLASS DOOR TDI (LM)			Date	3/24/16
DP & ANCHOR QUANTITY TABLE			Drawn By	J ROSOWSKI
			Rev. A Date	
			Rev. B Date	
			Rev. No.	A

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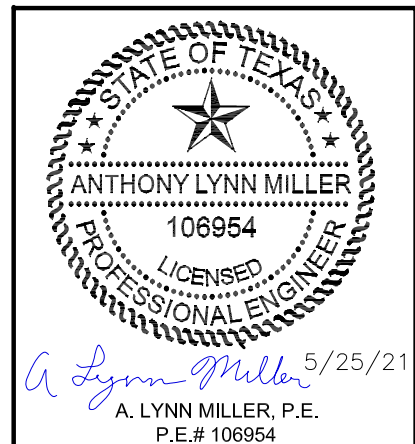


TABLE 2:

Design Pressure (DP) and Anchor Quantities Required																							
Use this table for: Glass Types 2 or 4 Astragal Reinforcement #29 Lockstyle Reinforcement #25 HD Interlock Reinforcement #28			Door Unit Height																				
			80"				84"				96"				108"				120"				
			68-15/16" DLO Height				72-15/16" DLO Height				84-15/16" DLO Height				96-15/16" DLO Height				108-15/16" DLO Height				
			Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group				
			A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	
Nominal Panel Width	24"	19-1/8" DLO Width	Design Pressure	+100 / -100 psf				+100 / -100 psf				+100 / -100 psf				+60 / -65 psf				+60 / -65 psf			
		Head/Sill	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C5+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	C3+1	
		Jamb	5	5	5	5	5	5	5	5	5	5	5	5	6	6	6	6	6	6	6	6	
	P-hook	7	7	7	7	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10		
	30"	25-1/8" DLO Width	Design Pressure	+100 / -100 psf				+100 / -100 psf				+100 / -100 psf				+60 / -65 psf				+60 / -65 psf			
		Head/Sill	C5+1	C3+1	C3+1	C3+1	C5+1	C3+1	C3+1	C3+1	C5+1	C3+1	C5+1	C3+1	C3+1	C3+1	C3+1	C3+1	C5+1	C3+1	C3+1	C3+1	
		Jamb	5	5	5	5	5	5	6	5	5	5	7	5	6	6	6	6	6	6	6	6	
	P-hook	7	7	7	7	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10		
	36"	31-1/8" DLO Width	Design Pressure	+100 / -100 psf				+100 / -100 psf				+100 / -100 psf				+60 / -65 psf				+60 / -65 psf			
		Head/Sill	C5+2	C3+1	C5+1	C3+1	C5+2	C3+1	C5+1	C3+1	C5+2	C5+1	C5+1	C3+1	C5+1	C3+1	C3+1	C3+1	C5+1	C3+1	C5+1	C3+1	
		Jamb	5	5	6	5	5	5	6	5	5	5	7	5	6	6	6	6	6	6	6	6	
	P-hook	7	7	7	7	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10		
	42"	37-1/8" DLO Width	Design Pressure	+100 / -100 psf				+100 / -100 psf				+100 / -100 psf				+60 / -65 psf				+60 / -65 psf			
		Head/Sill	C5+2	C3+2	C5+2	C3+1	C5+2	C5+2	C5+2	C3+1	C5+2	C5+2	C5+2	C3+1	C5+1	C3+1	C5+1	C3+1	C5+1	C5+1	C5+1	C3+1	
		Jamb	5	5	7	5	5	5	7	5	5	5	8	5	6	6	6	6	6	6	7	6	
	P-hook	7	7	7	7	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10		
	48"	43-1/8" DLO Width	Design Pressure	+100 / -100 psf				+100 / -100 psf				+92 / -92 psf *				+60 / -65 psf				+60 / -65 psf			
		Head/Sill	C5+2	C5+2	C5+2	C3+2	C5+2	C5+2	C5+2	C3+2	C5+2	C5+2	C5+2	C5+2	C5+2	C3+1	C5+2	C3+1	C5+2	C5+1	C5+2	C3+1	
Jamb		5	5	7	5	5	5	8	5	5	5	9	5	6	6	7	6	6	6	8	6		
P-hook	7	7	7	7	7	7	8	8	8	8	9	9	9	9	9	9	10	10	10	10			
54"	49-1/8" DLO Width	Design Pressure	+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+45 / -50 psf				+45 / -50 psf				
	Head/Sill	C5+2	C3+2	C5+2	C3+2	C5+2	C3+2	C5+2	C3+2	C5+2	C5+2	C5+2	C3+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2		
	Jamb	5	5	6	5	5	5	7	5	5	5	8	5	6	6	6	6	6	6	7	6		
P-hook	7	7	7	7	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10			
60"	55-1/8" DLO Width	Design Pressure	+80 / -80 psf				+80 / -80 psf				+80 / -80 psf				+45 / -50 psf				+45 / -50 psf				
	Head/Sill	C5+3	C3+2	C5+3	C3+2	C5+3	C3+2	C5+3	C3+2	C5+3	C5+2	C5+3	C3+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2		
	Jamb	5	5	6	5	5	5	7	5	5	5	8	5	6	6	6	6	6	6	7	6		
P-hook	7	7	7	7	7	7	7	7	8	8	8	8	9	9	9	9	10	10	10	10			

* +/-100.0 PSF FOR ANCHOR GROUPS B, C & D.

ANCHORAGE TYPE PER SUBSTRATE REQUIRED TO ACHIEVE THE DESIGN PRESSURE, USING THE ANCHOR QUANTITIES LISTED BELOW. SEE TABLE A, SHEET 1 FOR COMPLETE ANCHOR LIMITATIONS.

THE MAXIMUM DP AT THESE ANCHOR QUANTITIES. ADDITIONALLY, THE MAXIMUM POSITIVE DP DUE TO THE SILL HEIGHT MUST ALSO BE CONSIDERED, SEE TABLE B2, THIS SHEET.

OF ANCHORS THROUGH THE HEAD & SILL. (EX: FOR C3+1, 3 ANCHORS CLUSTERED AT PANEL MEETING POINT AND 1 ANCHOR REQUIRED AT MIDSPAN OF PANEL).

TOTAL # OF ANCHORS THROUGH THE JAMB.

THE # OF ANCHORS REQUIRED THROUGH THE P-HOOK, PERPENDICULAR TO THE GLASS.

TABLE B2:

Water-Limited (+) Design Pressure		
Sill Riser	Nom. Sill Height	Max. (+) DP Allowed
43	3-1/2"	+60.0 psf
44	4-1/16"	+80.0 psf
45	4-5/8"	+100.0 psf

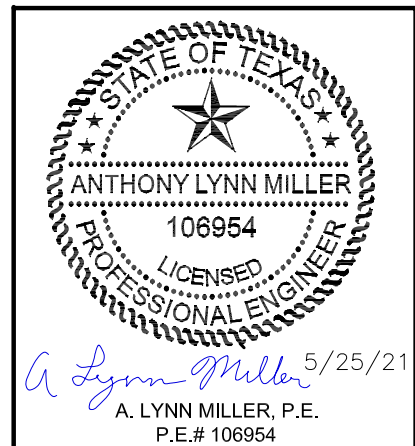
TABLE NOTES:

- 1) SEE SILL RISER TYPES ON SHEET 4.
- 2) SHEET APPLIES TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 3) REFER TO ANCHOR NOTES, SHEET 1.
- 4) SEE SHEETS 11-16 FOR ANCHOR LOCATION & SPACING



Series	Rev A	Desc.	Title	Date
SGD-5570	NTS	8 OF 25	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
Scale	Sheet	DWG No.	Rev A	Rev B
NTS	8 OF 25	TDI-SGD5570.2	Drawn By: J ROSOWSKI	Rev A Date: Rev B Date:
Rev. No.	A			

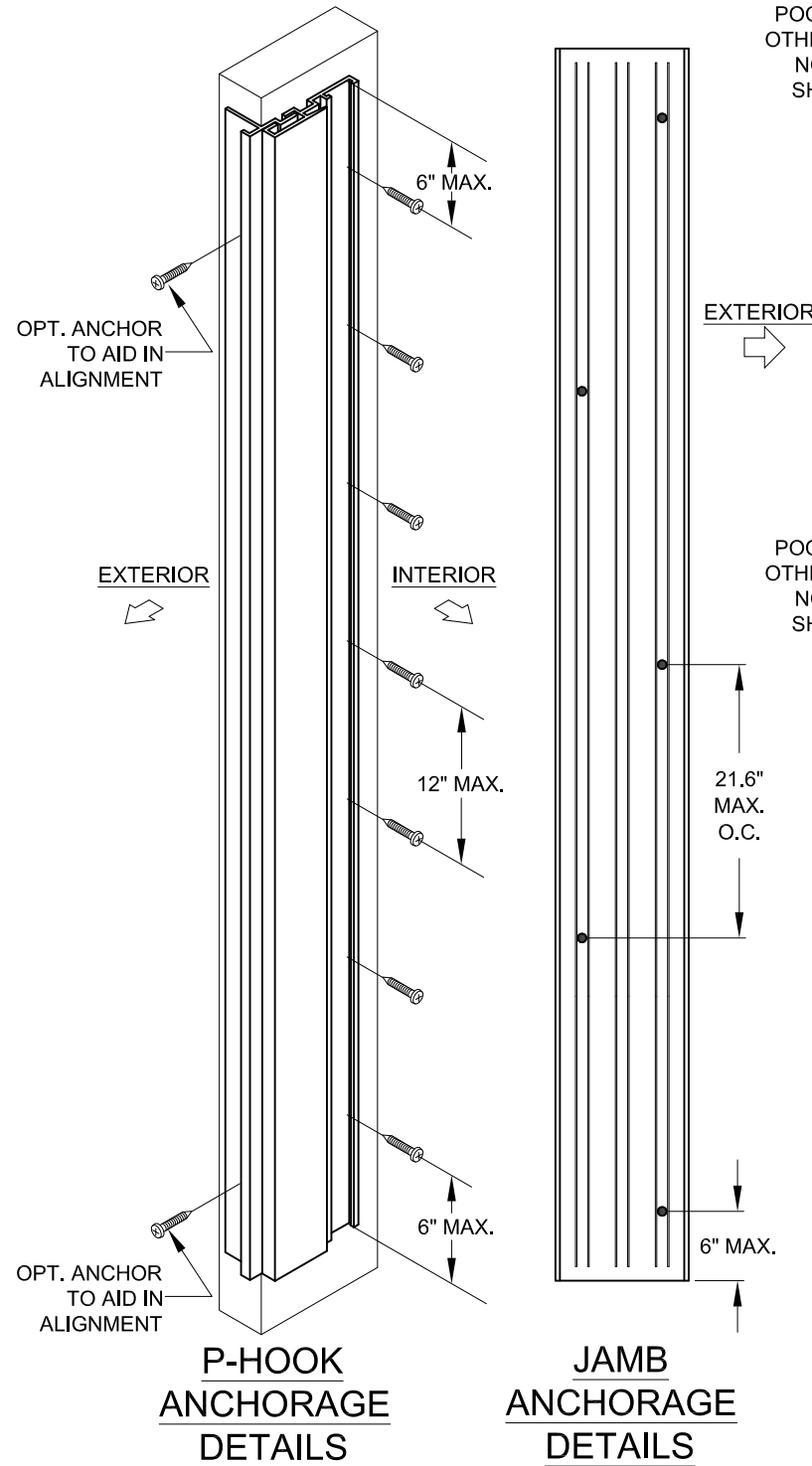
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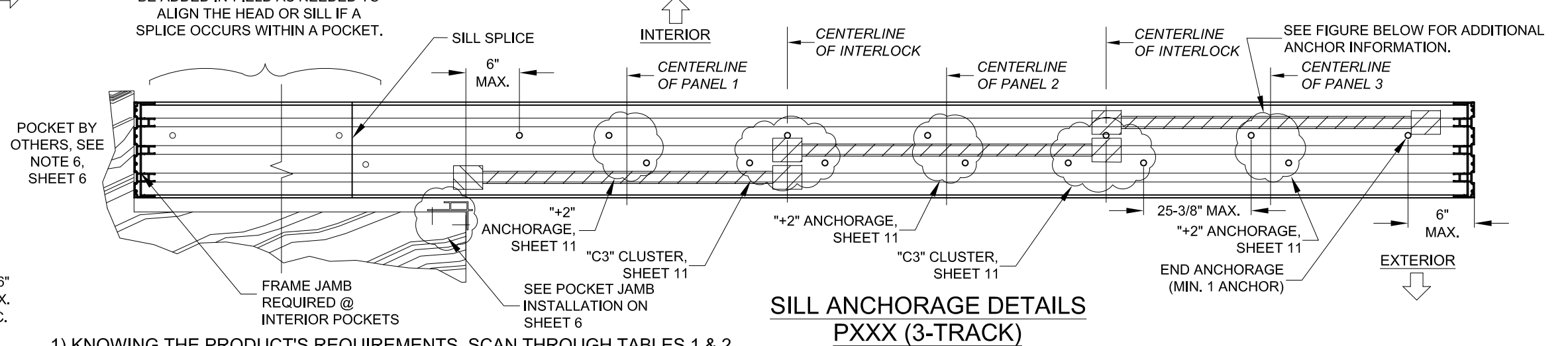
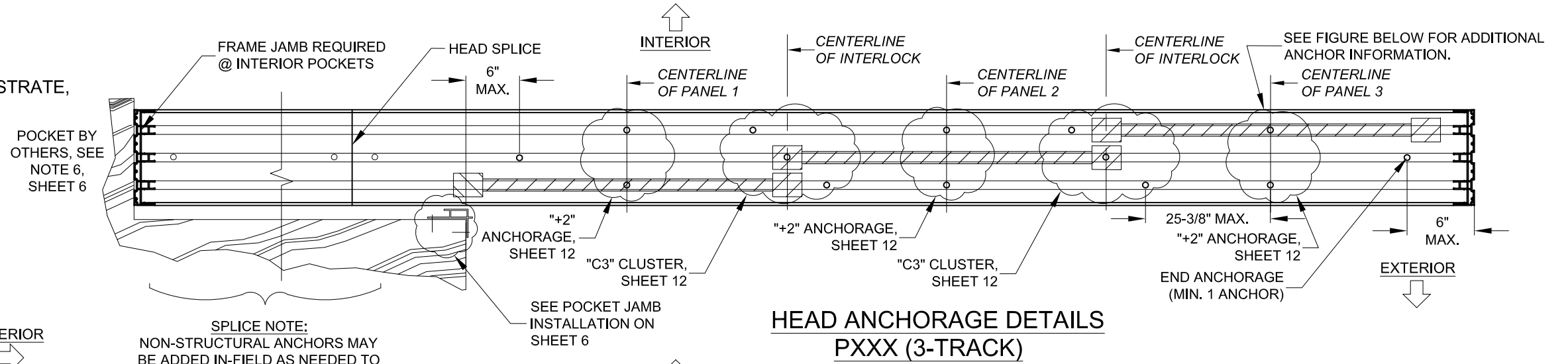
DLO WIDTH = NOM. PANEL WIDTH - 7-3/8"
DLO HEIGHT = DOOR HEIGHT - 11-1/16"
PANEL HEIGHT = DOOR HEIGHT - 2-1/2"

EXAMPLE:

3-PANEL, 3 TRACK, STRAIGHT CONFIGURATION - PXXX,
 INTERIOR MOUNT POCKET, 48" X 84" NOM. PANELS,
 LAMINATED, IG GLAZING, ANCHOR GROUP A IN WOOD SUBSTRATE,
 PROJECT DESIGN PRESSURE REQUIRED: +48.2/-58.6 PSF



- FOR PRODUCT REFERENCES, ALSO SEE:
- A) SHEET 2 FOR ALLOWABLE CONFIGURATIONS AND EXACT LOCATIONS OF CROSS-SECTION DRAWINGS.
 - B) SHEET 10 FOR SPECIFIC GLAZING TYPES.
 - C) SHEET 17 FOR ALLOWABLE PANEL TYPES AND CALL NAMES.
 - D) SHEETS 4 & 18 FOR EXTRUSION CROSS-SECTION DRAWINGS.
 - E) SHEET 19 FOR INSTALLATION OF ADDITIONAL ACCESSORIES.
 - F) SHEET 21 FOR A BILL OF MATERIALS.



1) KNOWING THE PRODUCT'S REQUIREMENTS, SCAN THROUGH TABLES 1 & 2 FOR A DESIGN PRESSURE THAT MEETS OR EXCEEDS THE REQUIREMENT OF +48.2/-58.6 AT A NOM. PANEL SIZE OF 48" X 84". FROM TABLE 1, SHEET 7, THE DESIGN PRESSURE IS +60/-60 WHICH EXCEEDS THE PROJECT DESIGN PRESSURE REQUIREMENTS.

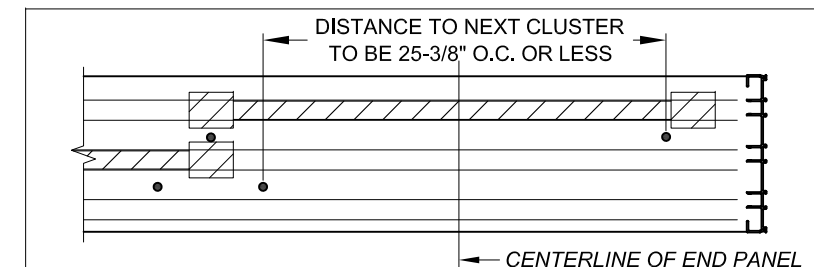
FOR WOOD INSTALLATION USING ANY ANCHOR IN GROUP A (SEE TABLE A), TABLE 1 SHOWS ANCHOR REQUIREMENTS OF:

Head/Sill	C3+2
Jamb	5
P-hook	7

- 2) ANCHOR LOCATION DETAILS, CAN BE FOUND ON:
- HEAD (CLUSTER ANCHORS): SHEET 12 FOR THE "C3" CLUSTER ANCHORS AT THE INTERLOCK/ASTRAGAL.
 - HEAD (INTERMEDIATE ANCHORS): SHEET 12 FOR THE "+2 ANCHORS AT THE MIDSPAN OF EACH PANEL.
 - SILL (CLUSTER ANCHORS): SHEET 11 FOR THE "C3" CLUSTER ANCHORS AT THE INTERLOCK/ASTRAGAL.
 - SILL (INTERMEDIATE ANCHORS): SHEET 11 FOR THE "+2 ANCHORS AT THE MIDSPAN OF EACH PANEL.
 - JAMB: 5 ANCHORS, SHEET 13 FOR GEN. LAYOUT.
 - P-HOOK: 7 ANCHORS, SHEET 13 FOR GENERAL LAYOUT.

- 3) INSTALLATION DETAILS INTO WOOD CAN BE FOUND ON:
- HEAD & SILL: SHEET 4
 - JAMB: SHEET 3
 - P-HOOK: SHEET 6

END PANEL ANCHOR EXCEPTION:



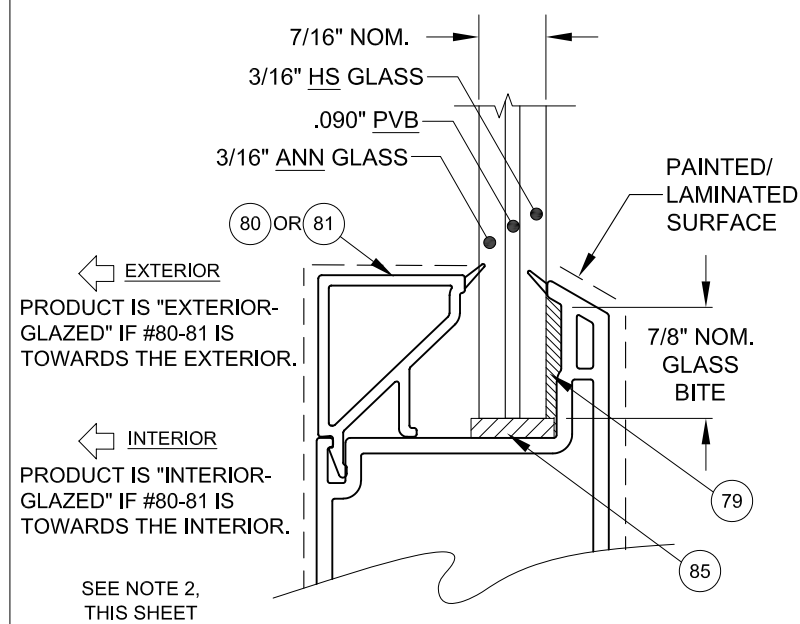
FOR SILL (SHOWN) AND HEAD, ANCHORS AT THE MIDPOINT OF END PANELS ARE ONLY REQUIRED IF THE O.C. DISTANCE TO THE NEXT ANCHOR CLUSTER IS OVER 25-3/8", OTHERWISE ANCHORS ARE NOT REQUIRED AS PER THE FIGURE ABOVE:

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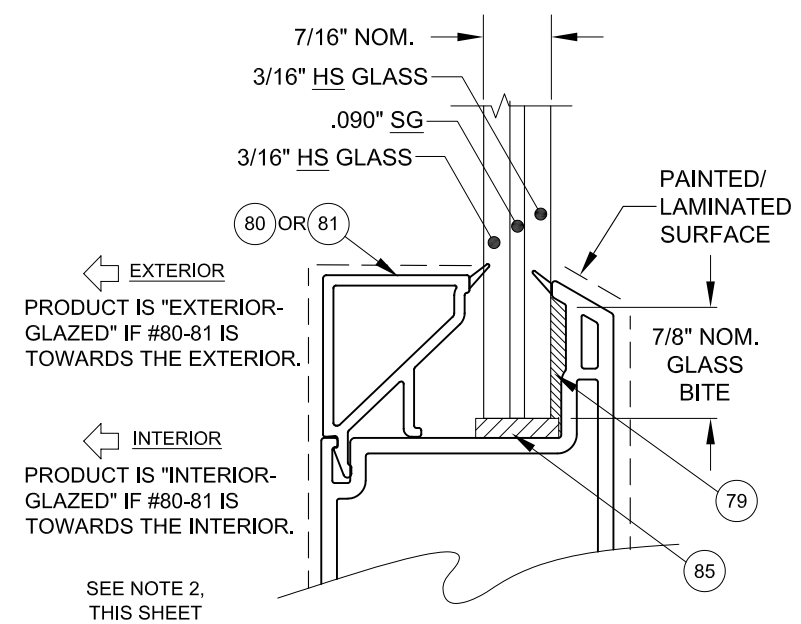
Series	Rev A	Desc.	Title	Date
SGD-5570	NTS	9 OF 25	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
DWG No.	TDI-SGD5570.2	Rev. No.	A	
Scale	NTS	Sheet	9 OF 25	
Drawn By	J ROSOWSKI	Rev A Date		
Rev B Date		Rev No.		

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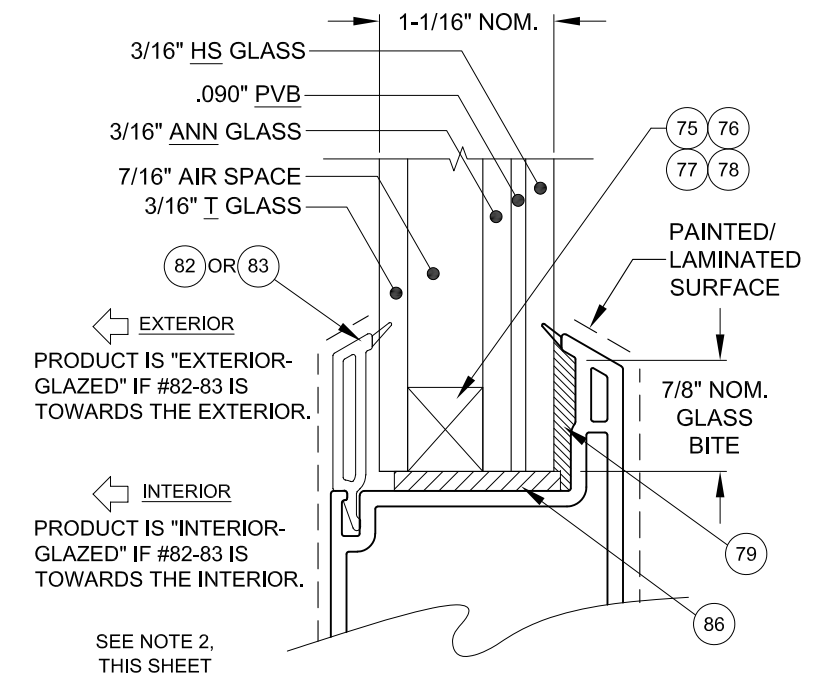
ANTHONY LYNN MILLER
 106954
 LICENSED PROFESSIONAL ENGINEER
 A Lynn Miller 5/25/21
 A. LYNN MILLER, P.E.
 P.E.# 106954



GLASS TYPE 1



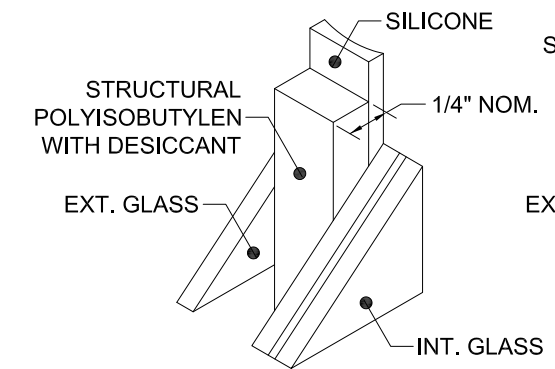
GLASS TYPE 2



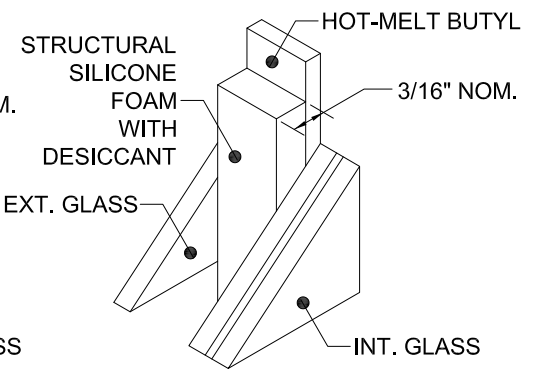
GLASS TYPE 3

NOTES:
1) BACKBEDDING SURFACES SHALL NOT BE PAINTED OR LAMINATED.
2) PRODUCT MAY BE EITHER INTERIOR OR EXTERIOR GLAZED, PROVIDED THAT THE "HS" SURFACE OF A LAMINATED GLAZING UNIT IS ADHERED TO THE GLAZING LEG.

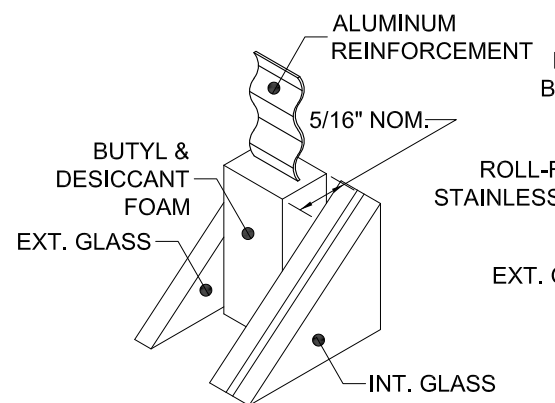
"ANN" = ANNEALED
"HS" = HEAT STRENGTHENED
"T" = TEMPERED
"PVB" = .090" BUTACITE® PVB INTERLAYER BY KURARAY AMERICA, INC.
"SG" = .090" SENTRYGLAS® INTERLAYER BY KURARAY AMERICA, INC.



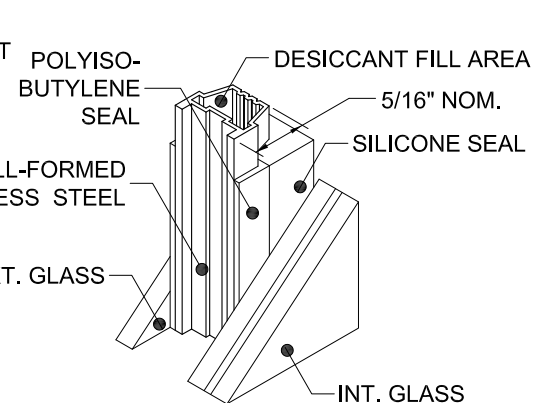
75 KODISPACE 4SG TPS



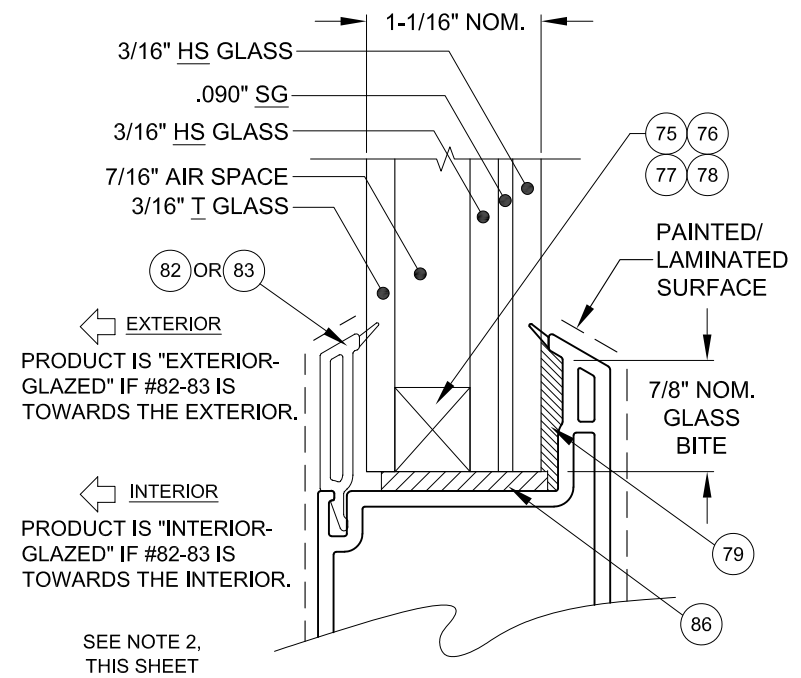
76 SUPER SPACER® NXT™



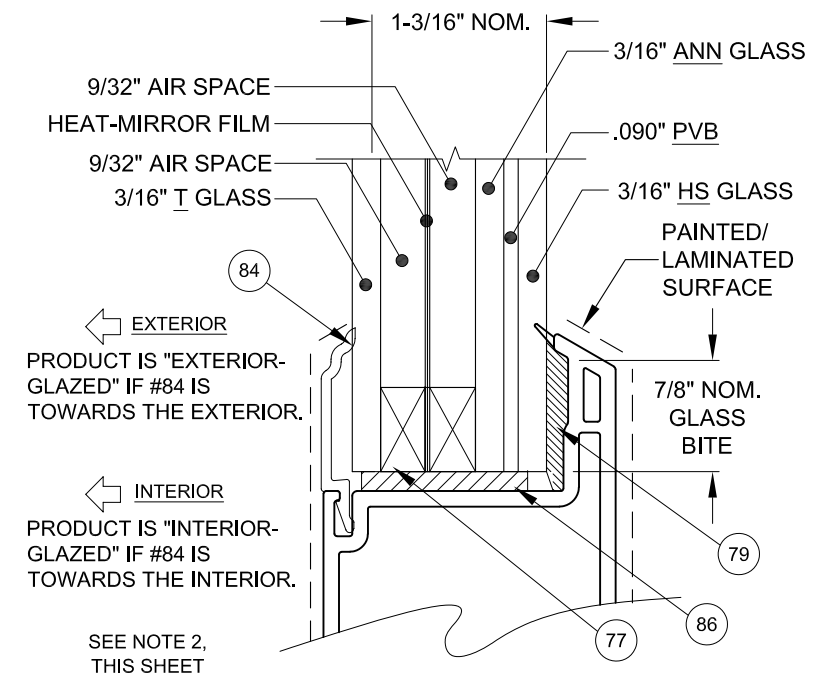
77 DURASEAL® SPACER



78 XL EDGE™ SPACER



GLASS TYPE 4



GLASS TYPE 5

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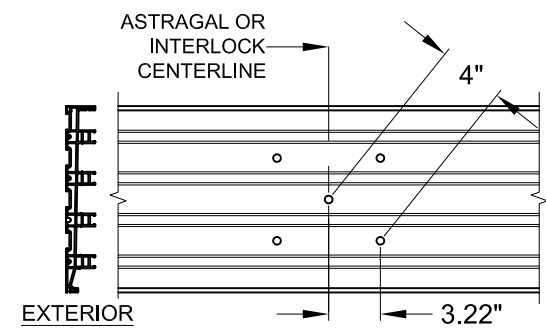
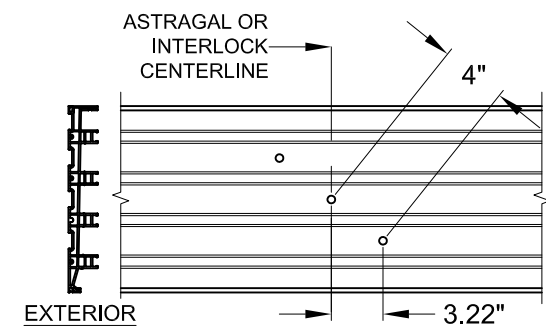
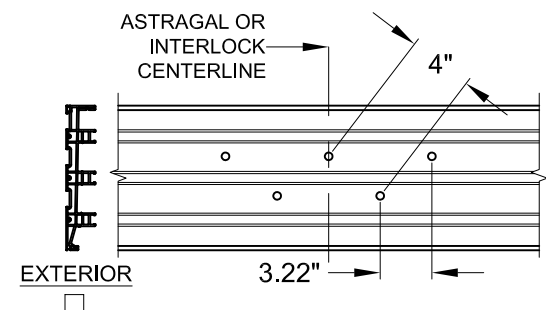
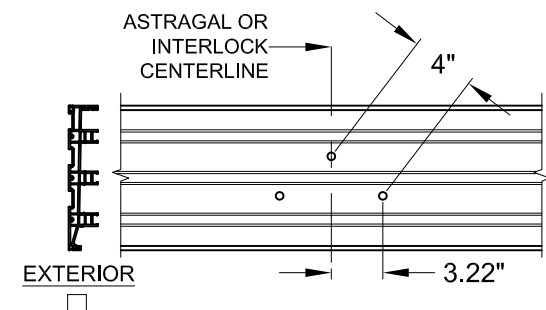
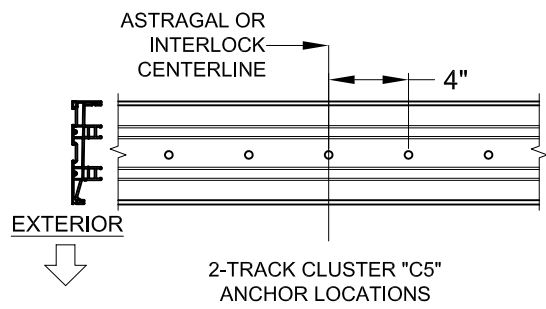
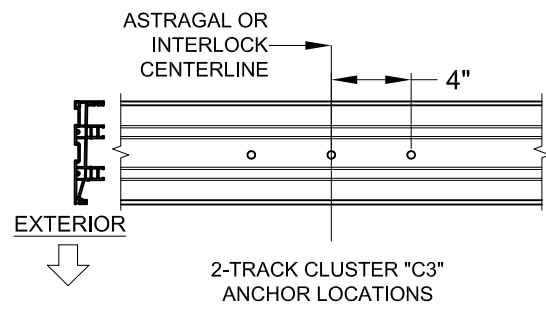
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Series	Rev. A	Desc.	Title	Date
SGD-5570		VINYL SLIDING GLASS DOOR TDI (LM)	GLAZING DETAILS	3/24/16
Scale	NTS	Sheet	10 OF 25	DWG No.
				TDI-SGD5570.2
				Rev. No.
				A

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106954
LICENSED PROFESSIONAL ENGINEER

A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

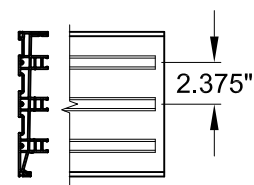
SILL CLUSTER ANCHORS LAYOUT:



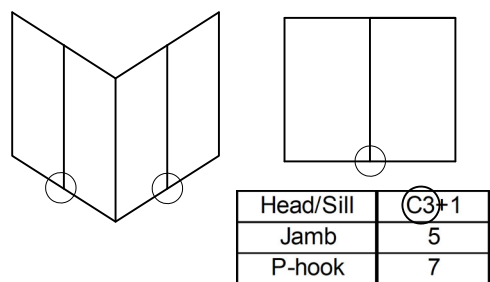
NOTES:

1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.

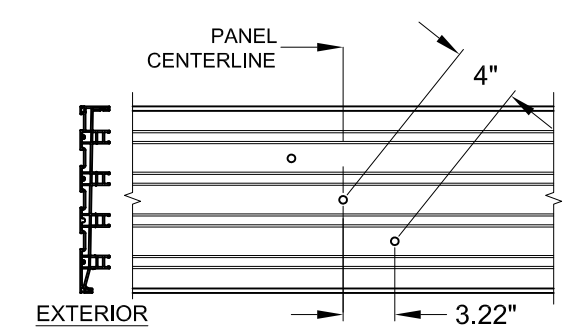
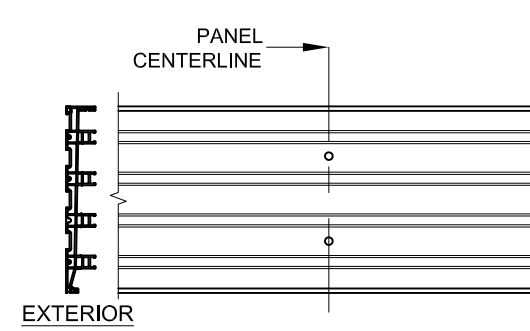
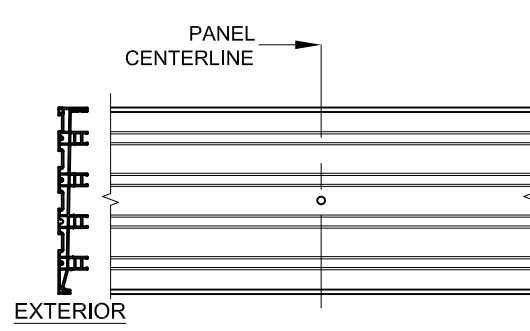
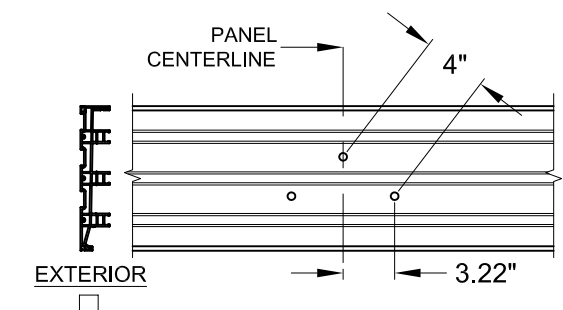
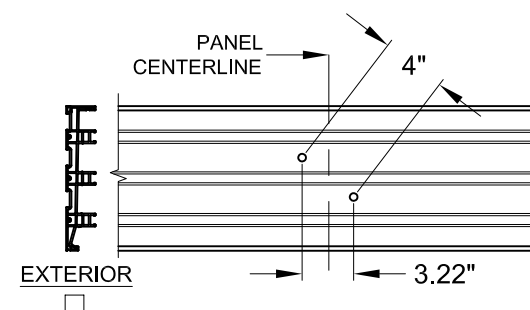
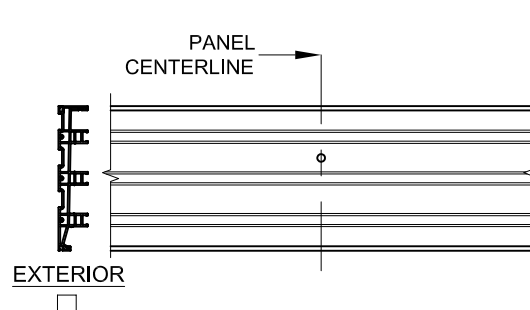
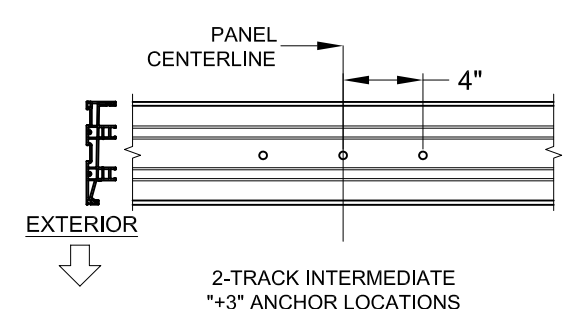
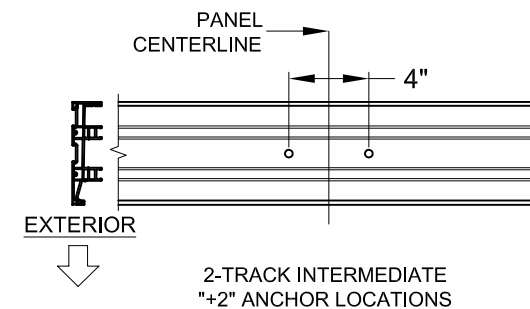
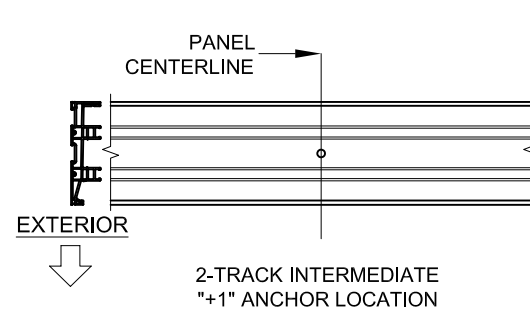
2) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL SILLS:



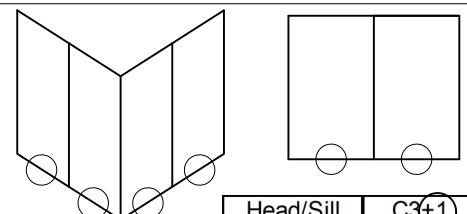
FIGURES PERTAIN TO THE FOLLOWING SILL CLUSTER ANCHOR LOCATIONS:



SILL "+" INTERMEDIATE ANCHORS LAYOUT:



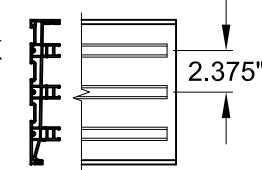
FIGURES PERTAIN TO THE FOLLOWING SILL INTERMEDIATE ANCHOR LOCATIONS:



NOTES:

1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.

2) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL SILLS:



Series	Rev. 2	Rev. 1	Desc.	Title	Date
SGD-5570			ANCHOR LOCATIONS A	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
Scale	NTS	Sheet	11 OF 25	DWG No.	TDI-SGD5570.2
Rev. No.	A	Drawn By	J ROSOWSKI	Rev. 1 Date	
		Rev. 2 Date			

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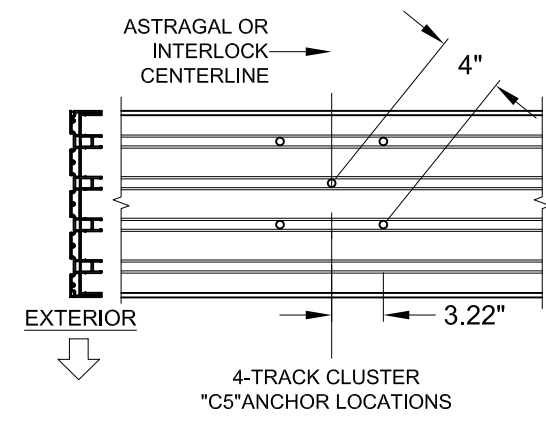
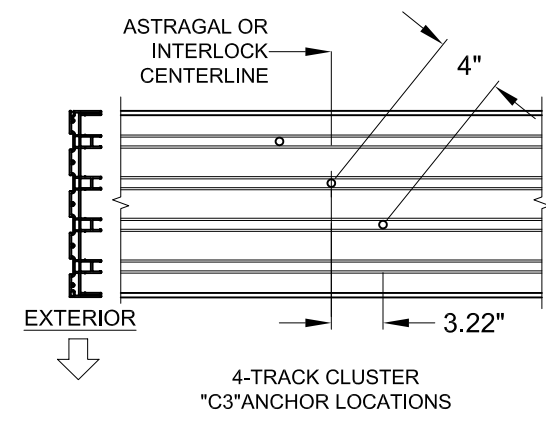
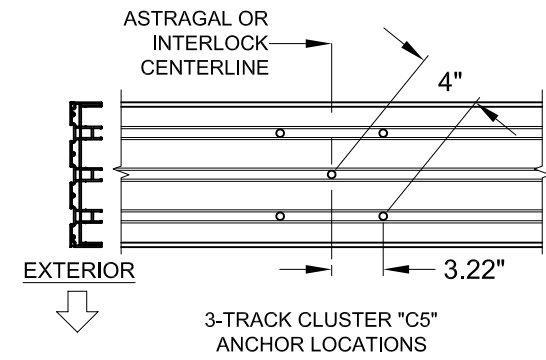
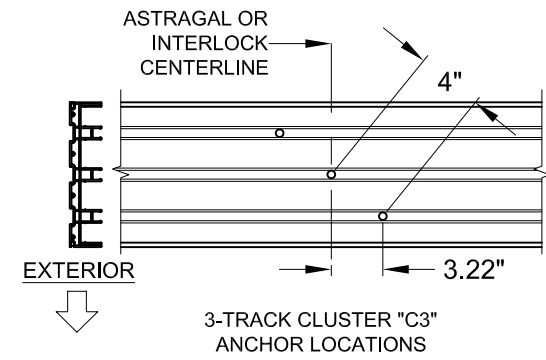
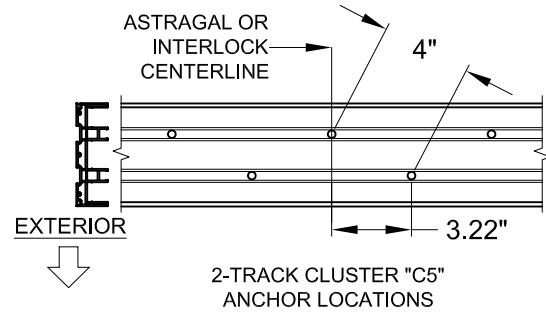
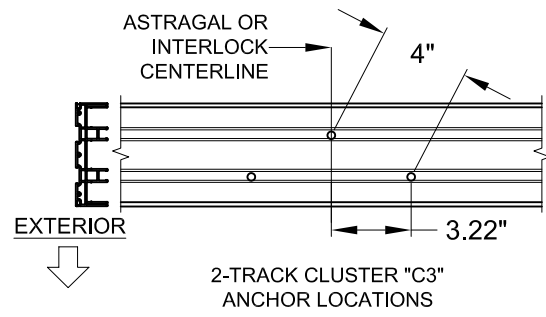
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STATE OF TEXAS

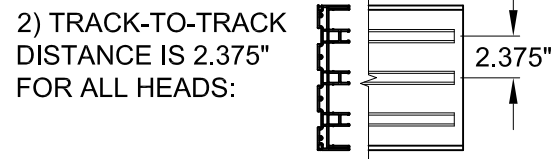
ANTHONY LYNN MILLER
106954
LICENSED
PROFESSIONAL ENGINEER

A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

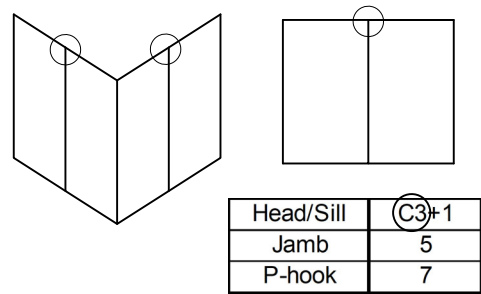
HEAD CLUSTER ANCHORS LAYOUT:



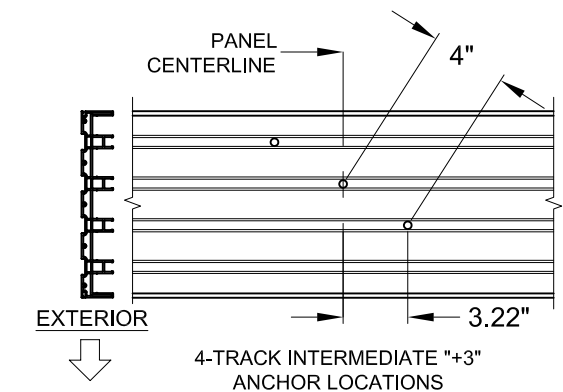
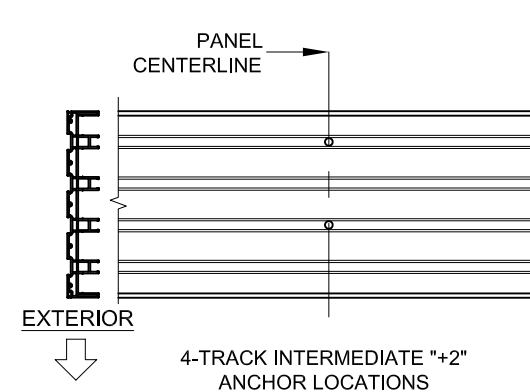
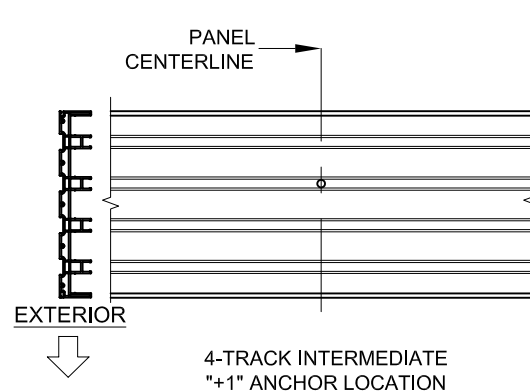
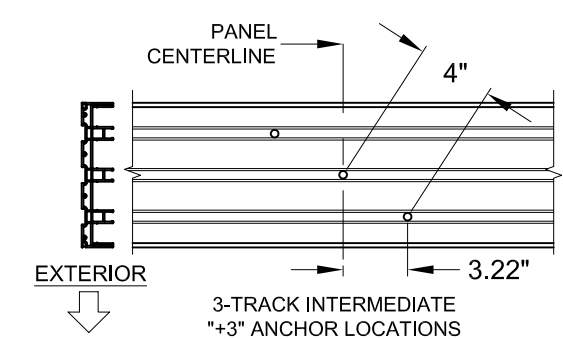
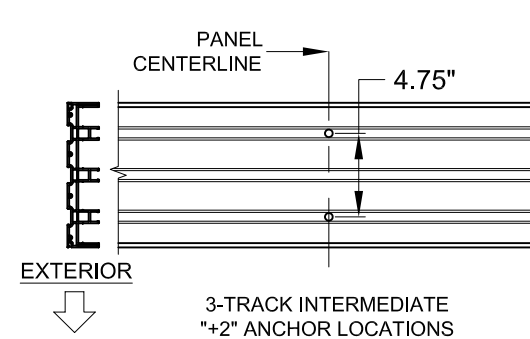
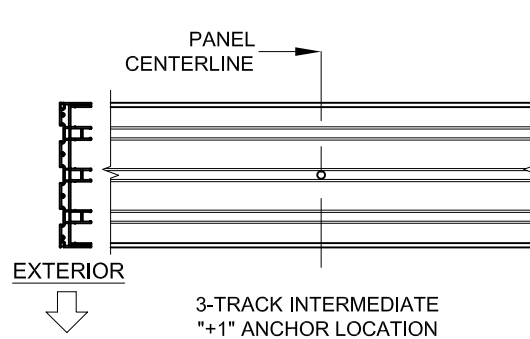
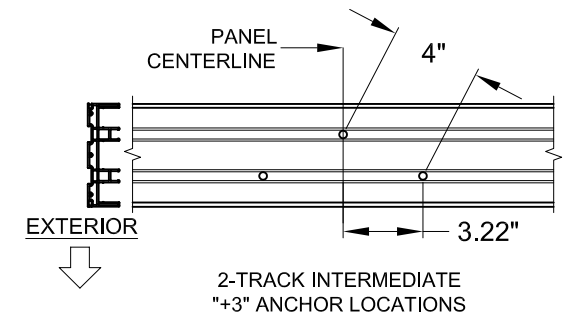
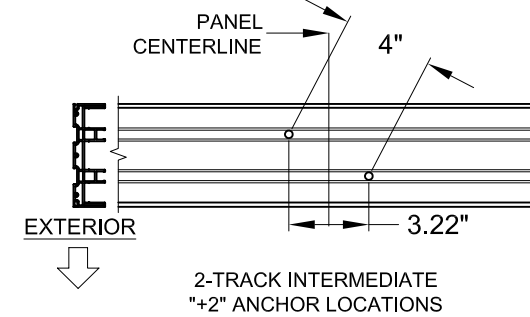
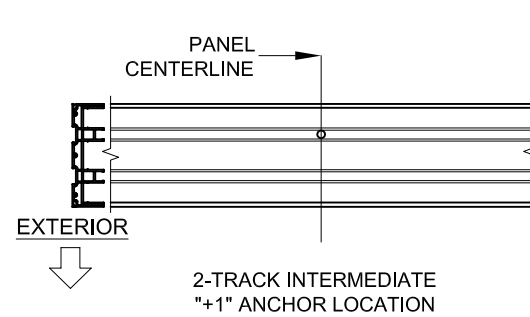
NOTES:
1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.



FIGURES PERTAIN TO THE FOLLOWING HEAD CLUSTER ANCHOR LOCATIONS:



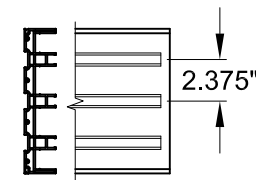
HEAD "+" INTERMEDIATE ANCHORS LAYOUT:



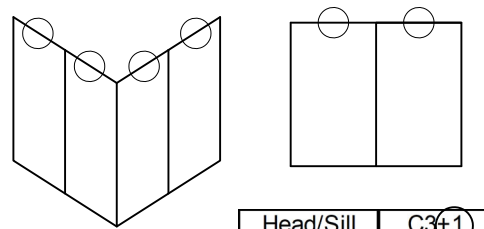
NOTES:

1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.

2) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL HEADS:



FIGURES PERTAIN TO THE FOLLOWING HEAD INTERMEDIATE ANCHOR LOCATIONS:



Series	SGD-5570	Scale	NTS	Sheet	12 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Title	VINYL SLIDING GLASS DOOR TDI (LM)							Date	3/24/16
Desc.	ANCHOR LOCATIONS B					Drawn By	J ROSOWSKI	Rev. 1 Date	
Rev. 1									
Rev. 2									

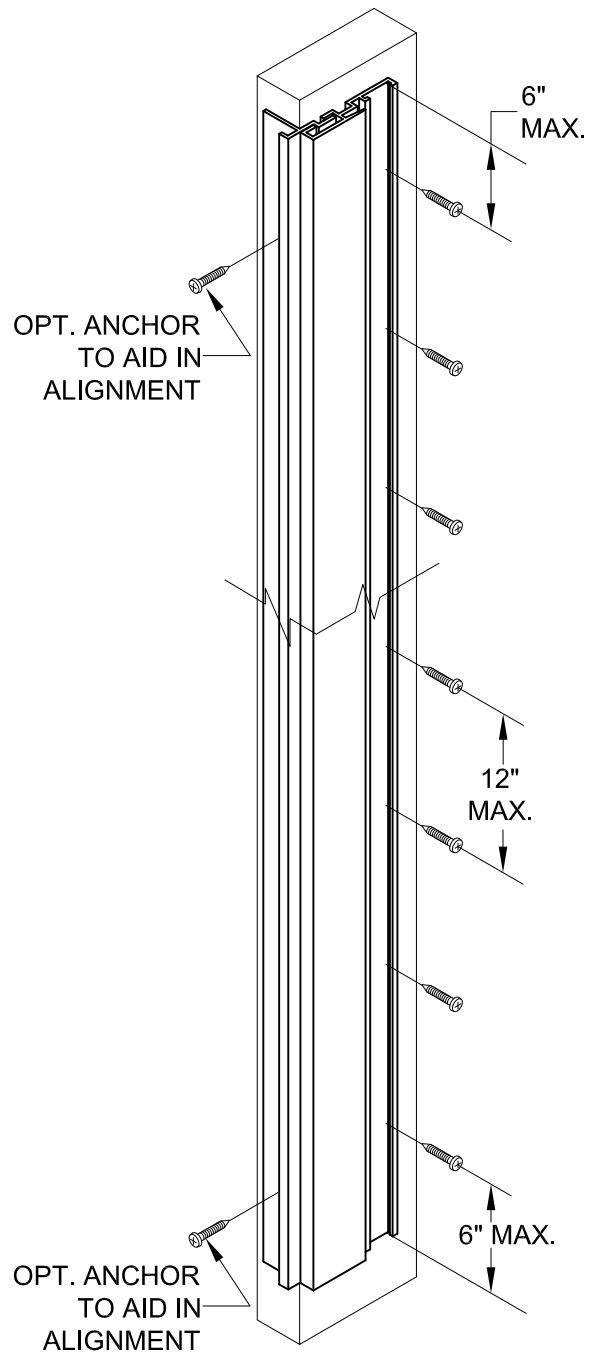
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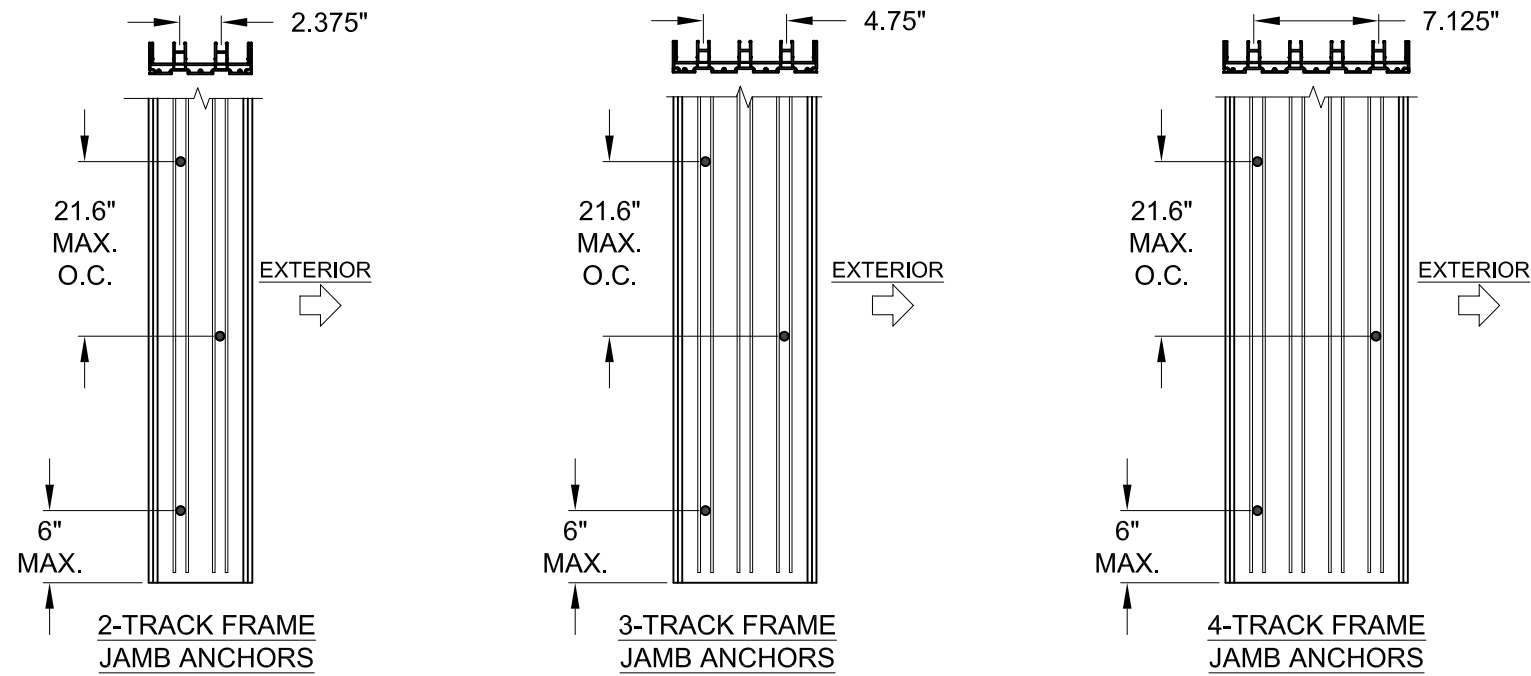
A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

P-HOOK ANCHORS LAYOUT:



NOTES:
1) SEE TABLES 1 & 2 FOR EXACT QUANTITY OF ANCHORS REQUIRED IN THE P-HOOK.

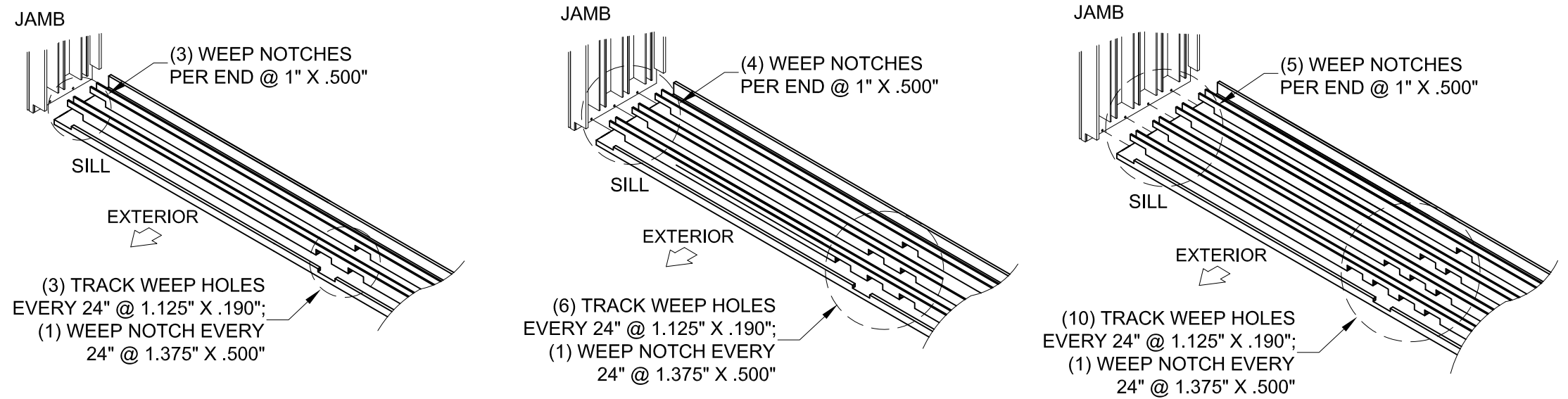
JAMB ANCHORS LAYOUT, (PARTIAL VIEW):



FIGURES PERTAIN TO THE FOLLOWING JAMB ANCHOR LOCATIONS:

Head/Sill	C3+1
Jamb	5
P-hook	7

NOTES:
1) STANDARD ANCHOR LOCATIONS SHOWN. FOR 3 AND 4-TRACK JAMBS, ANCHORS MAY BE LOCATED IN ADJACENT TRACKS (SIMILAR TO THE 2-TRACK JAMB) AS REQUIRED TO MEET MIN. EDGE DISTANCE CONSTRAINTS.



SILL WEEPHOLE LAYOUT (2, 3 & 4 TRACKS)

FIGURES PERTAIN TO THE FOLLOWING POCKET JAMB (P-HOOK) ANCHOR LOCATIONS:

Head/Sill	C3+1
Jamb	5
P-hook	7

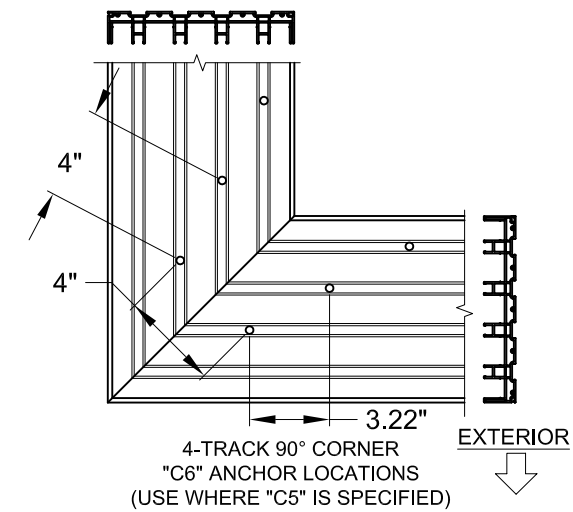
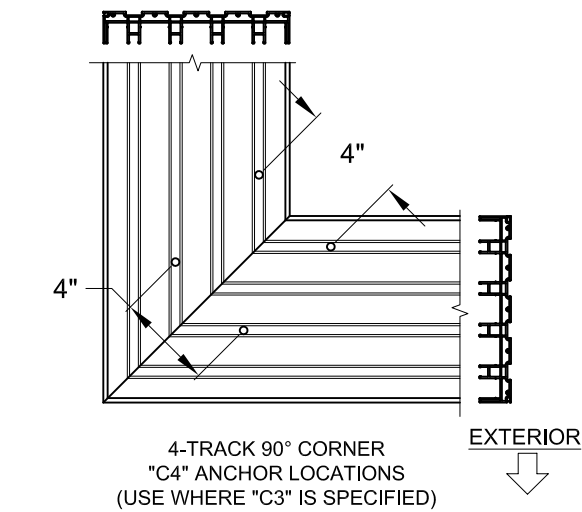
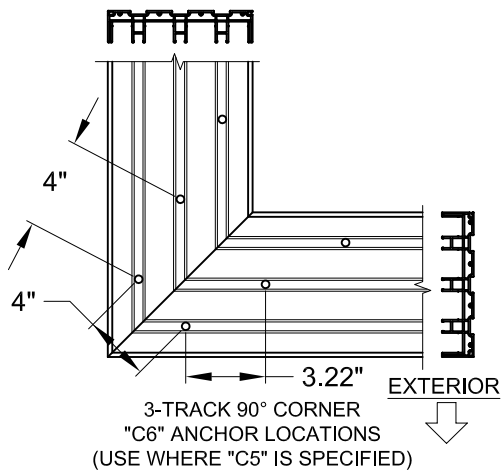
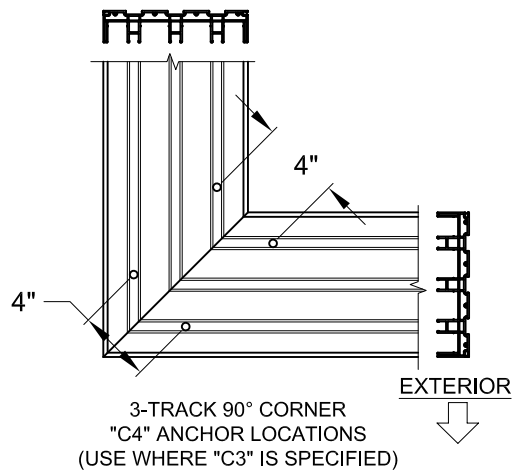
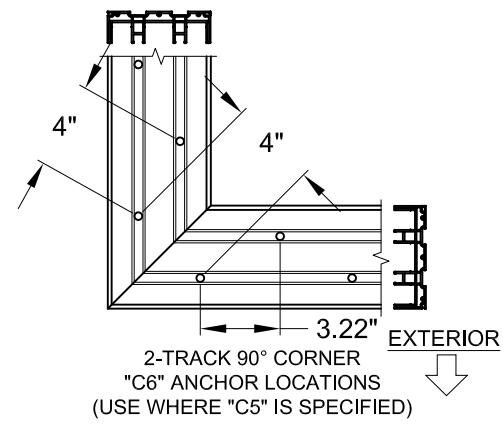
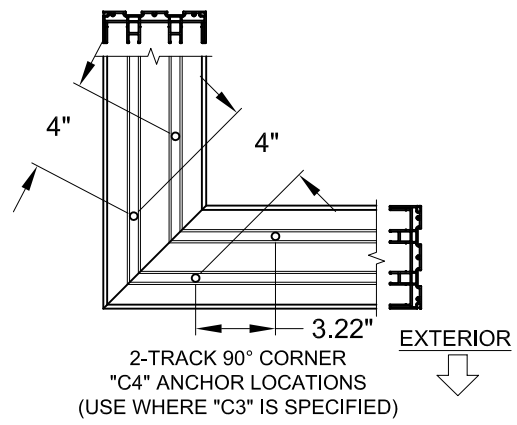
Series	SGD-5570	Scale	NTS	Sheet	13 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Title	VINYL SLIDING GLASS DOOR TDI (LM)		Date	3/24/16					
Desc.	ANCHOR LOCATIONS C		Drawn By	J ROSOWSKI					
Rev. 1	Rev. 1	Rev. 1	Rev. 1	Rev. 1	Rev. 1	Rev. 1	Rev. 1	Rev. 1	Rev. 1
Rev. 2	Rev. 2	Rev. 2	Rev. 2	Rev. 2	Rev. 2	Rev. 2	Rev. 2	Rev. 2	Rev. 2

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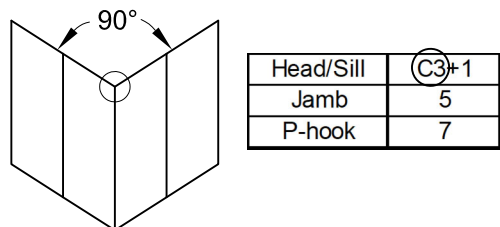
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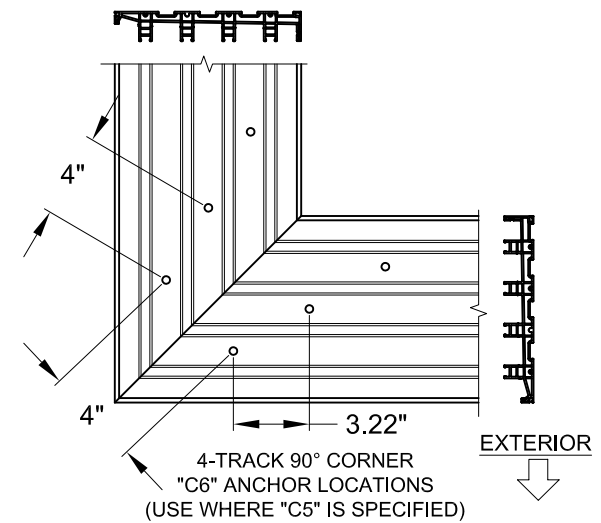
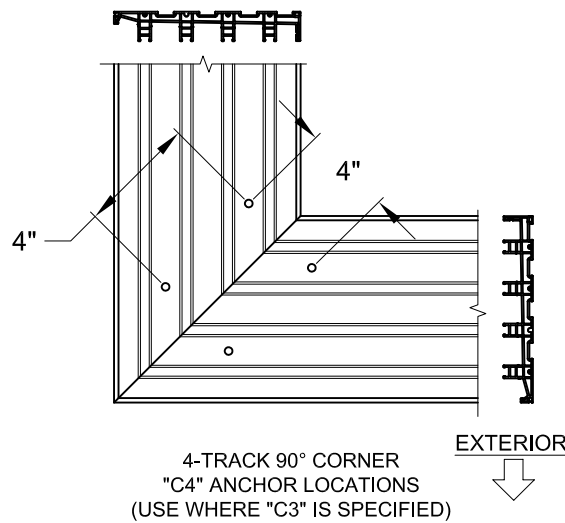
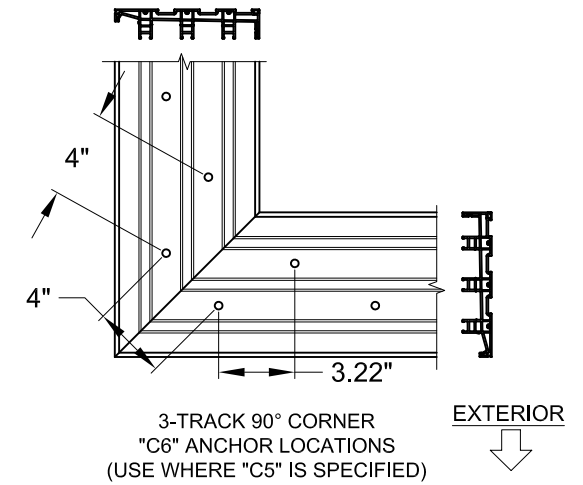
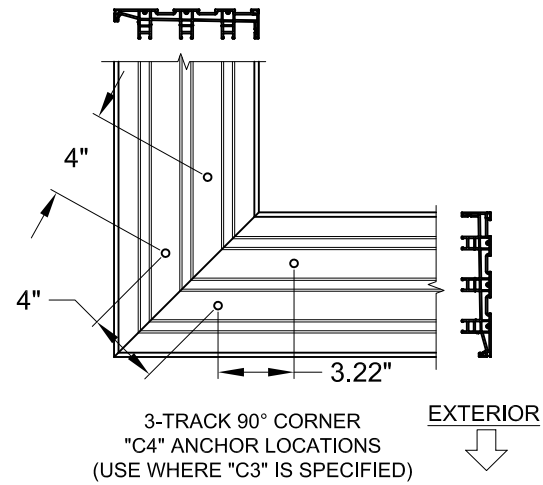
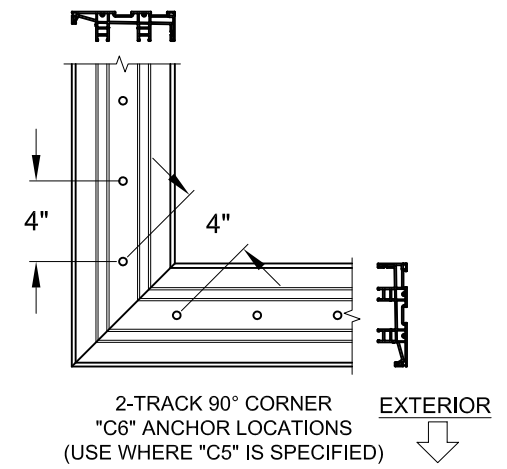
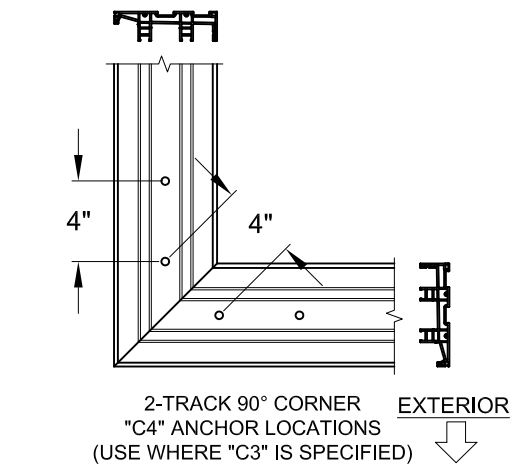
HEAD 90° CORNER CLUSTER ANCHORS LAYOUT:



FIGURES PERTAIN TO THE FOLLOWING 90° CORNER HEAD ANCHOR LOCATIONS:

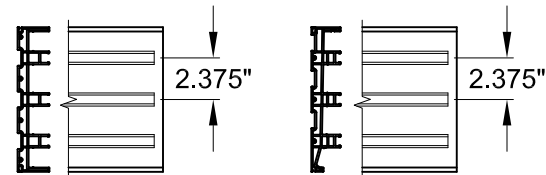


SILL 90° CORNER CLUSTER ANCHORS LAYOUT:

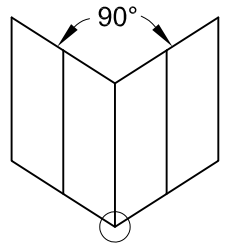


NOTES:

- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
- 2) DETAILS DEPICT ANCHOR QUANTITY AND SPACING, AND WOULD BE SIMILAR FOR OUTSIDE (SHOWN) AND INSIDE CORNER CONFIGURATIONS.
- 3) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL HEADS AND SILLS:



FIGURES PERTAIN TO THE FOLLOWING 90° CORNER SILL ANCHOR LOCATIONS:



Head/Sill	C3+1
Jamb	5
P-hook	7

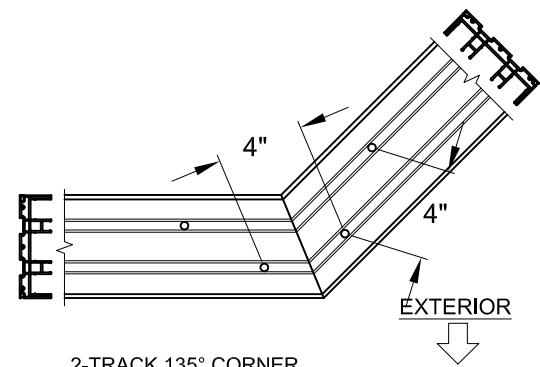
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P.E.# 106954

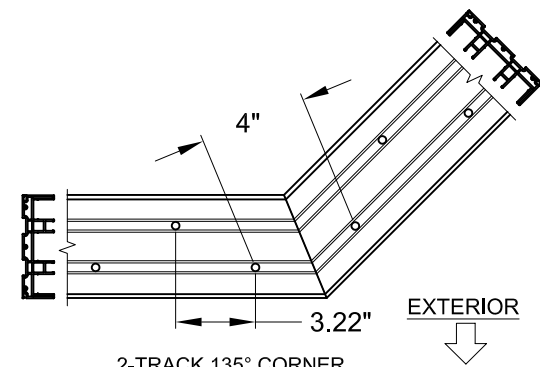
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Series	Rev 2	Scale	NTS	Sheet	14 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Desc.	VINYL SLIDING GLASS DOOR TDI (LM)		Date	3/24/16		Drawn By	J ROSOWSKI		
Rev 1	Date	Rev 2	Date						

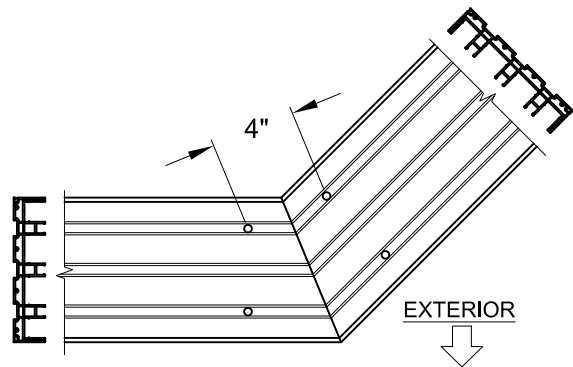
HEAD 135° CORNER CLUSTER ANCHORS LAYOUT:



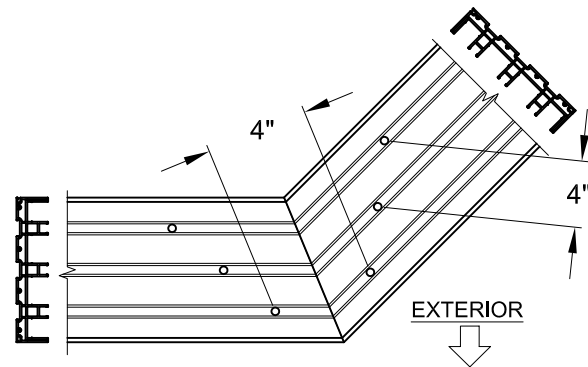
2-TRACK 135° CORNER
"C4" ANCHOR LOCATIONS
(USE WHERE "C3" IS SPECIFIED)



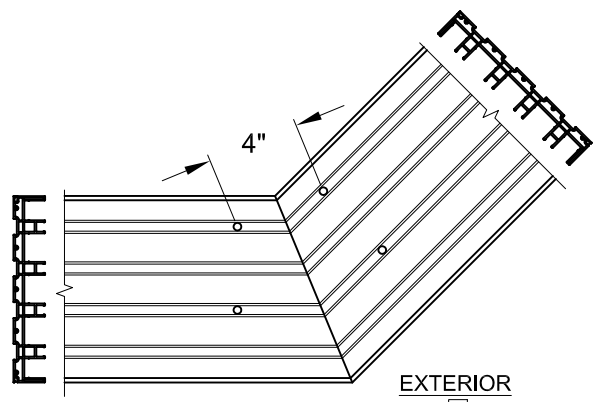
2-TRACK 135° CORNER
"C6" ANCHOR LOCATIONS
(USE WHERE "C5" IS SPECIFIED)



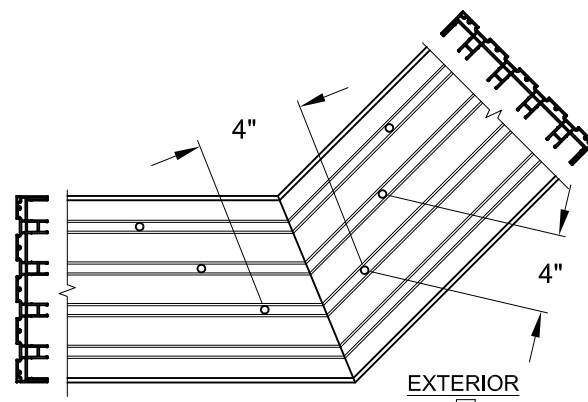
3-TRACK 135° CORNER
"C4" ANCHOR LOCATIONS
(USE WHERE "C3" IS SPECIFIED)



3-TRACK 135° CORNER
"C6" ANCHOR LOCATIONS
(USE WHERE "C5" IS SPECIFIED)

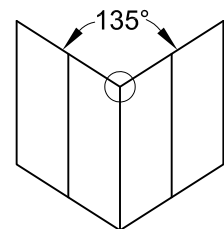


4-TRACK 135° CORNER
"C4" ANCHOR LOCATIONS
(USE WHERE "C3" IS SPECIFIED)



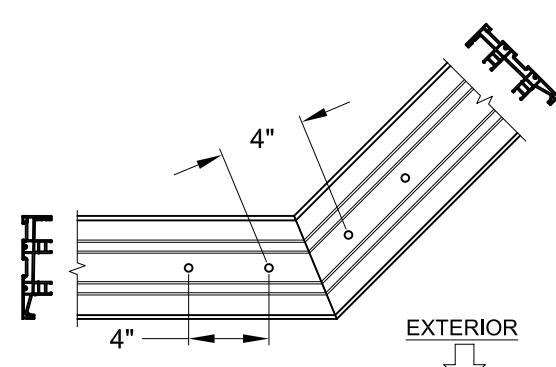
4-TRACK 135° CORNER
"C6" ANCHOR LOCATIONS
(USE WHERE "C5" IS SPECIFIED)

FIGURES PERTAIN TO THE FOLLOWING 135° CORNER HEAD ANCHOR LOCATIONS:

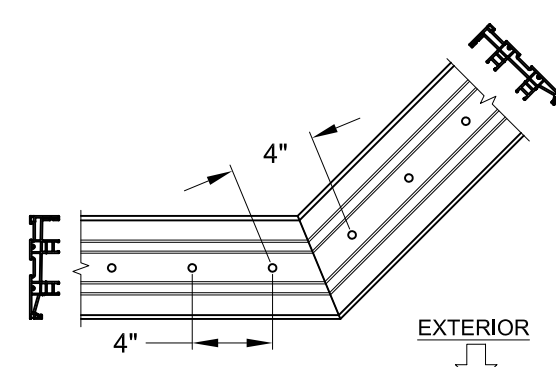


Head/Sill	(C3)+1
Jamb	5
P-hook	7

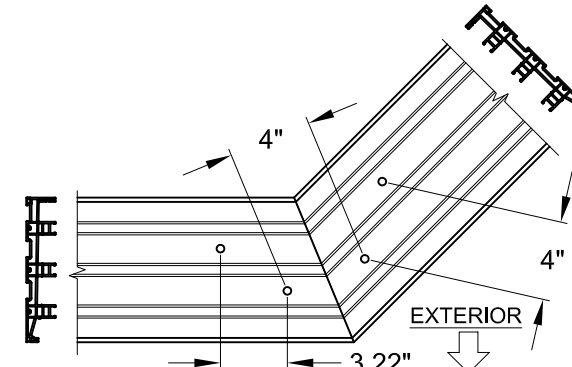
SILL 135° CORNER CLUSTER ANCHORS LAYOUT:



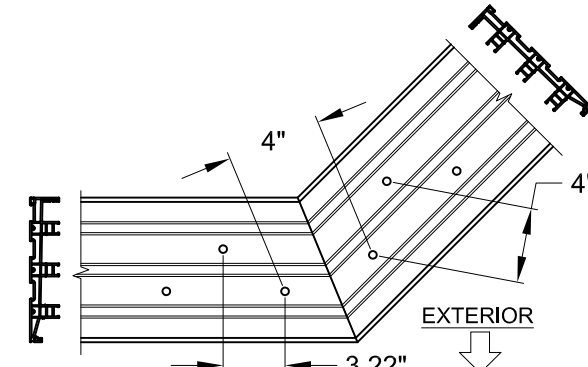
2-TRACK 135° CORNER
"C4" ANCHOR LOCATIONS
(USE WHERE "C3" IS SPECIFIED)



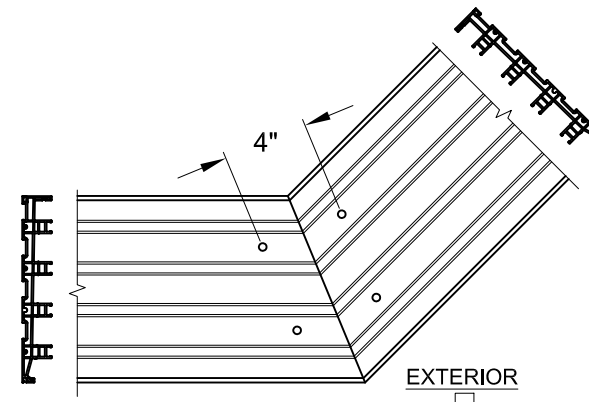
2-TRACK 135° CORNER
"C6" ANCHOR LOCATIONS
(USE WHERE "C5" IS SPECIFIED)



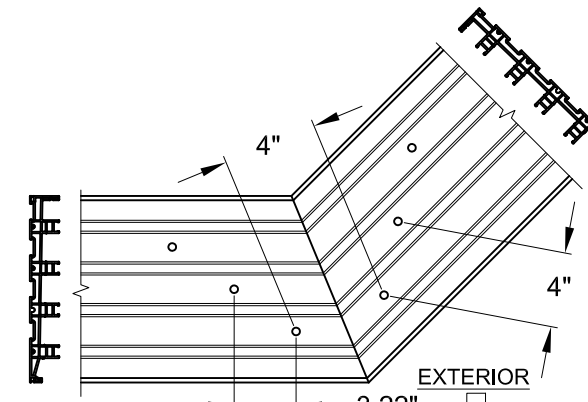
3-TRACK 135° CORNER
"C4" ANCHOR LOCATIONS
(USE WHERE "C3" IS SPECIFIED)



3-TRACK 135° CORNER
"C6" ANCHOR LOCATIONS
(USE WHERE "C5" IS SPECIFIED)



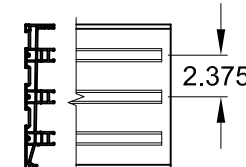
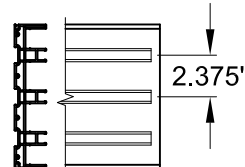
4-TRACK 135° CORNER
"C4" ANCHOR LOCATIONS
(USE WHERE "C3" IS SPECIFIED)



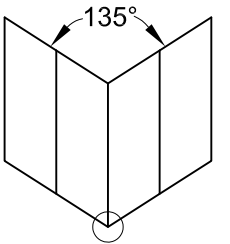
4-TRACK 135° CORNER
"C6" ANCHOR LOCATIONS
(USE WHERE "C5" IS SPECIFIED)

NOTES:

- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
- 2) DETAILS DEPICT ANCHOR QUANTITY AND SPACING, AND WOULD BE SIMILAR FOR OUTSIDE (SHOWN) AND INSIDE CORNER CONFIGURATIONS.
- 3) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL HEADS AND SILLS:



FIGURES PERTAIN TO THE FOLLOWING 135° CORNER SILL ANCHOR LOCATIONS:



Head/Sill	(C3)+1
Jamb	5
P-hook	7

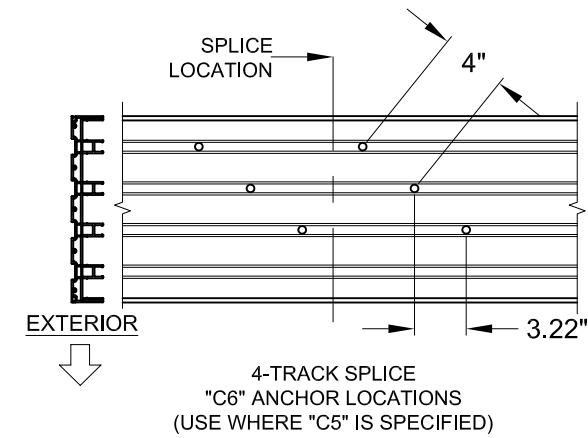
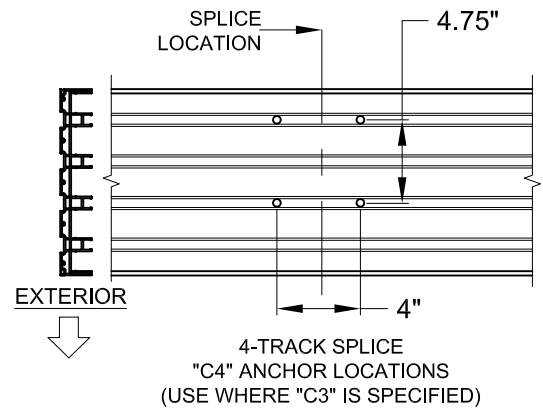
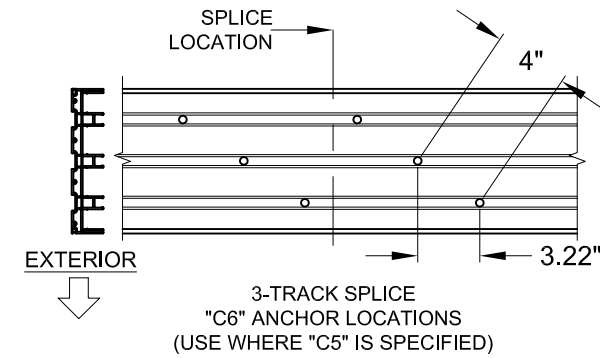
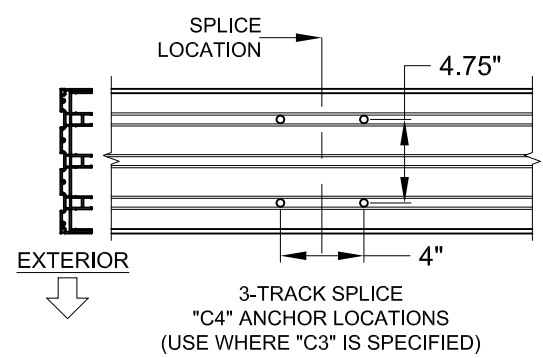
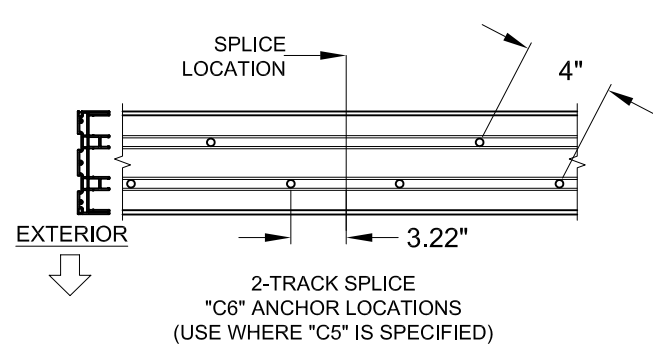
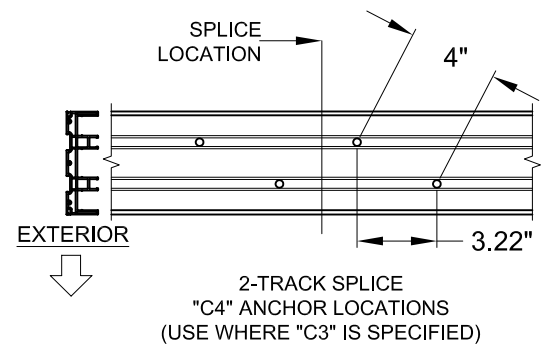
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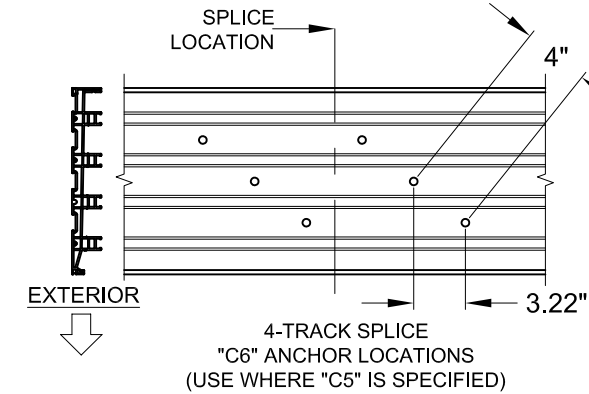
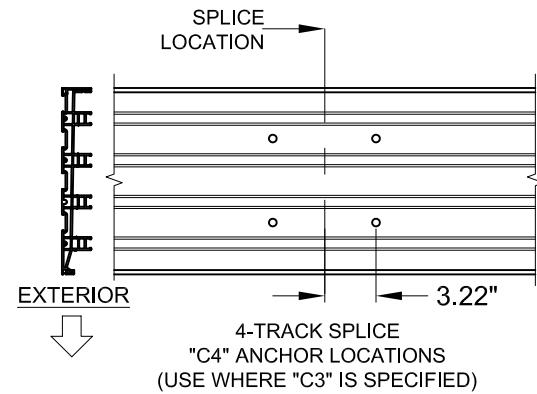
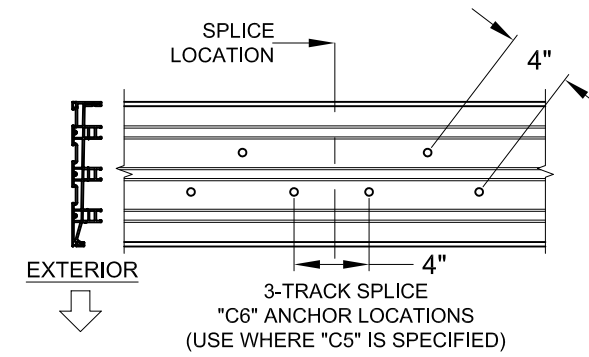
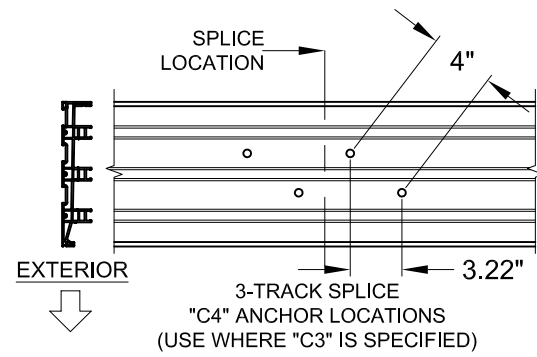
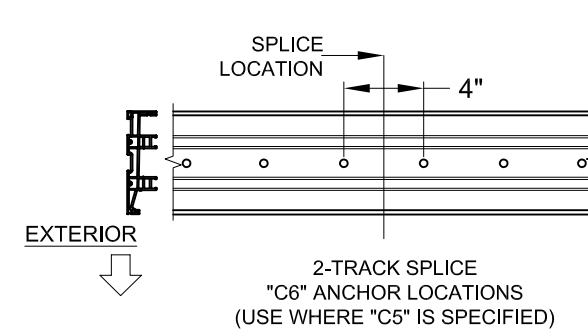
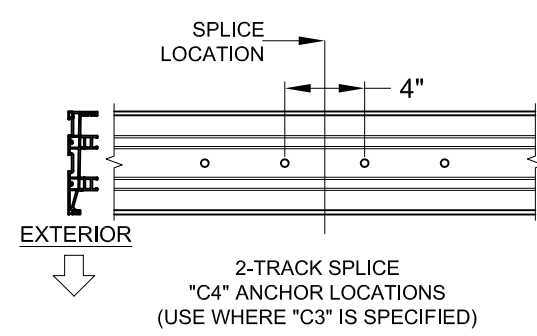
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	Rev. 1	Desc.	Title	Date
SGD-5570	Rev. 2	NTS	VINYL SLIDING GLASS DOOR TDI (LM) ANCHOR LOCATIONS E	3/24/16
Scale	Sheet	DWG No.	Rev. 1 Date	Rev. 2 Date
NTS	15 OF 25	TDI-SGD5570.2	J ROSOWSKI	
Rev. No.				
A				

HEAD SPLICE ANCHORS LAYOUT @ INTERLOCK OR ASTRAGAL:



SILL SPLICE ANCHORS LAYOUT @ INTERLOCK OR ASTRAGAL:



FIGURES PERTAIN TO THE FOLLOWING SPLICED SILL ANCHOR LOCATIONS:

Head/Sill	(C3)+1
Jamb	5
P-hook	7

FIGURES PERTAIN TO THE FOLLOWING SPLICED HEAD ANCHOR LOCATIONS:

Head/Sill	(C3)+1
Jamb	5
P-hook	7

NOTES:

- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
- 2) ABOVE FIGURES ARE FOR SPLICES OCCURRING AT THE ASTRAGAL OR INTERLOCK. FOR SPLICES OCCURRING INSIDE OF A POCKET, SEE THE EXAMPLE ON SHEET 9.
- 3) TRACK-TO-TRACK DISTANCE IS 2.375" FOR ALL HEADS AND SILLS:
- 4) POCKET WALL OR CAVITY IS NOT PART OF THIS APPROVAL AND IS TO BE DESIGNED BY OTHERS AND REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

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106954
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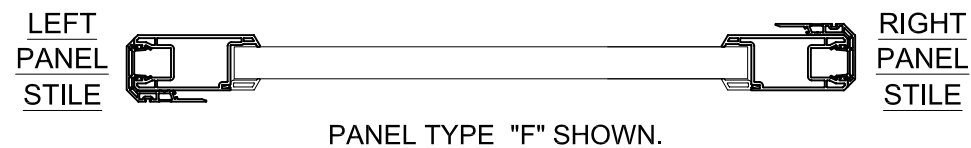
A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

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(941)-480-1600

Series	Rev. 1	Rev. 2	Scale	NTS	Sheet	16 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Title		VINYL SLIDING GLASS DOOR TDI (LM)		Date	3/24/16					
Desc.		ANCHOR LOCATIONS F		Drawn By	J ROSOWSKI					
Rev. 1		Date								
Rev. 2		Date								

PANEL TYPES INTERIOR OR EXTERIOR GLAZED		PANEL'S RIGHT STILE TYPE										
		SINGLE INTERLOCK OUT	SINGLE INTERLOCK IN	FIXED STILE	LOCKSTILE W/ HANDLE	ASTRAGAL BOX OUT	ASTRAGAL BOX IN	OUTSIDE 90° ASTRAGAL RECEIVER	INSIDE 90° ASTRAGAL RECEIVER	OUTSIDE 135° ASTRAGAL RECEIVER	INSIDE 135° ASTRAGAL RECEIVER	
PANEL'S LEFT STILE TYPE	SINGLE INTERLOCK OUT		<i>E</i>	<i>F</i>	<i>PP</i>	<i>K</i>	<i>L</i> <small>(BOX OUT)</small>	<i>L</i> <small>(BOX IN)</small>	<i>TC</i>	<i>TA</i>	<i>TV</i>	<i>TW</i>
	SINGLE INTERLOCK IN		<i>B</i>	<i>H</i>	<i>P</i>	<i>A</i>	<i>C</i> <small>(BOX OUT)</small>	<i>C</i> <small>(BOX IN)</small>	<i>SC</i>	<i>SA</i>	<i>SV</i>	<i>SW</i>
	FIXED STILE		<i>RR</i>	<i>R</i>			<i>S</i> <small>(BOX OUT)</small>	<i>S</i> <small>(BOX IN)</small>	<i>FC</i>	<i>FD</i>	<i>FV</i>	<i>FW</i>
	LOCKSTILE W/ HANDLE		<i>D</i>	<i>M</i>			<i>J</i> <small>(BOX OUT)</small>	<i>J</i> <small>(BOX IN)</small>				
	ASTRAGAL BOX OUT		<i>LR</i> <small>(BOX OUT)</small>		<i>T</i> <small>(BOX OUT)</small>	<i>U</i> <small>(BOX OUT)</small>						
	ASTRAGAL BOX IN			<i>N</i> <small>(BOX IN)</small>	<i>T</i> <small>(BOX IN)</small>	<i>U</i> <small>(BOX IN)</small>						
	OUT. 90° ASTRAGAL RECEIVER		<i>CT</i>	<i>CS</i>	<i>CF</i>							
	IN. 90° ASTRAGAL RECEIVER		<i>AT</i>	<i>AS</i>	<i>DF</i>							
	OUT. 135° ASTRAGAL RECEIVER		<i>VT</i>	<i>VS</i>	<i>VF</i>							
	IN. 135° ASTRAGAL RECEIVER		<i>WT</i>	<i>WS</i>	<i>WF</i>							

SCREEN PANEL TYPES			
<i>C</i>	DOUBLE INTERLOCK		ASTRAGAL
<i>M</i>	LOCKSTILE		DOUBLE INTERLOCK
<i>J</i>	LOCKSTILE		ASTRAGAL
<i>SD</i>	SINGLE INTERLOCK		DOUBLE INTERLOCK
<i>A</i>	DOUBLE INTERLOCK		LOCKSTILE
<i>U</i>	ASTRAGAL		LOCKSTILE
<i>DS</i>	DOUBLE INTERLOCK		SINGLE INTERLOCK



PANEL NOTES:

- 1) SEE DP/ANCHOR TABLES 1 & 2, SHEETS 7-8 FOR PANEL SIZES & DESIGN PRESSURE.
- 2) PANEL TYPES NOT SHOWN ARE NOT REQUIRED FOR ANY CONFIGURATIONS AND ARE NOT AVAILABLE.
- 3) MAXIMUM NOMINAL PANEL WIDTH FOR ALL PANEL CONFIGURATIONS IS 60".
- 4) PANEL TYPE MAY BE EITHER EXTERIOR (STANDARD) OR INTERIOR GLAZED, BOTH TYPES QUALIFIED BY THIS APPROVAL, SEE DETAILS SHEET 10.

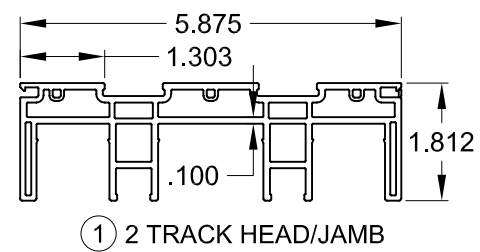
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941)-480-1600

Series	Rev B	Rev A	Desc.	Title	Date
SGD-5570			PANEL TYPES	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
Scale	NTS	Sheet	17 OF 25	DWG No.	TDI-SGD5570.2
Drawn By	J ROSOWSKI	Rev A Date		Rev B Date	
Rev. No.	A				

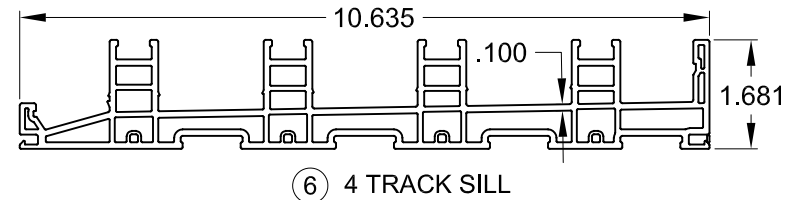
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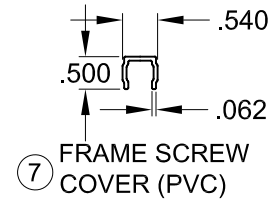
A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954



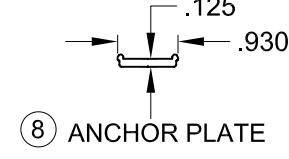
① 2 TRACK HEAD/JAMB



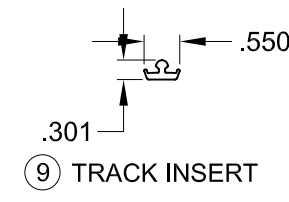
⑥ 4 TRACK SILL



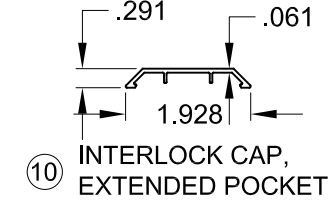
⑦ FRAME SCREW COVER (PVC)



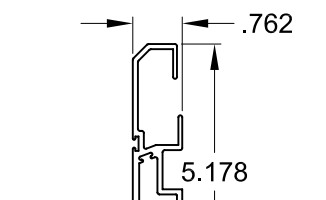
⑧ ANCHOR PLATE



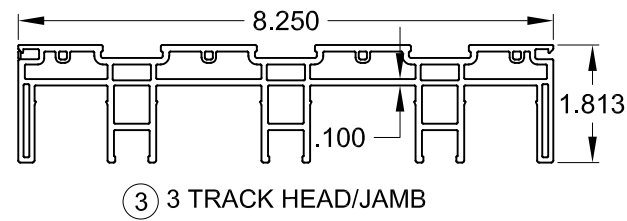
⑨ TRACK INSERT



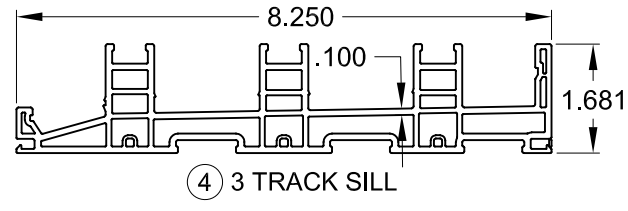
⑩ INTERLOCK CAP, EXTENDED POCKET



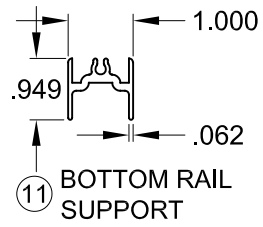
⑱ P-HOOK



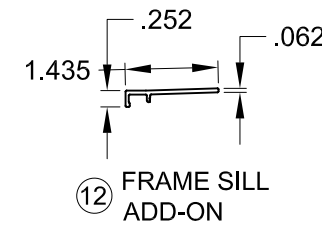
③ 3 TRACK HEAD/JAMB



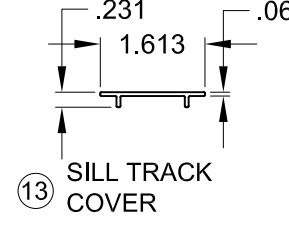
④ 3 TRACK SILL



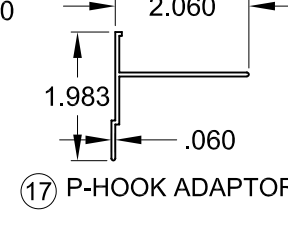
⑪ BOTTOM RAIL SUPPORT



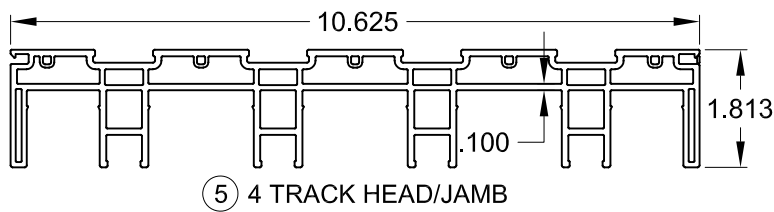
⑫ FRAME SILL ADD-ON



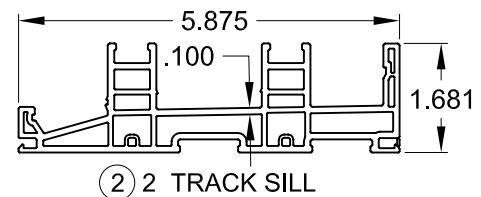
⑬ SILL TRACK COVER



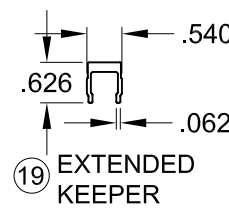
⑰ P-HOOK ADAPTOR



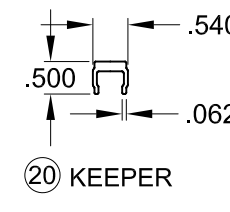
⑤ 4 TRACK HEAD/JAMB



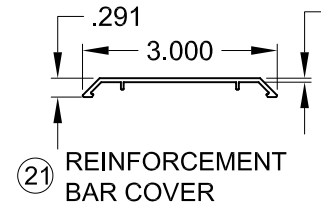
② 2 TRACK SILL



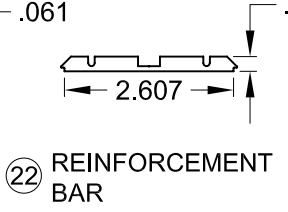
⑲ EXTENDED KEEPER



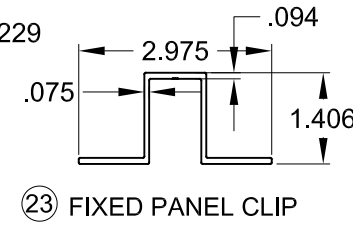
⑳ KEEPER



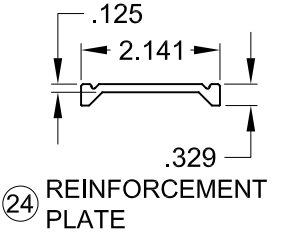
㉑ REINFORCEMENT BAR COVER



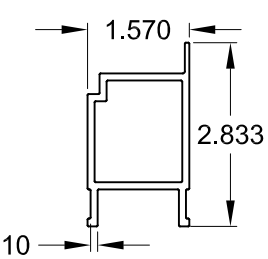
㉒ REINFORCEMENT BAR



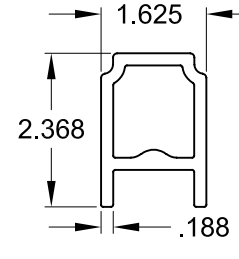
㉓ FIXED PANEL CLIP



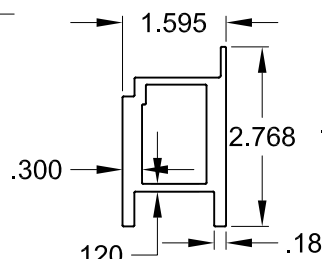
㉔ REINFORCEMENT PLATE



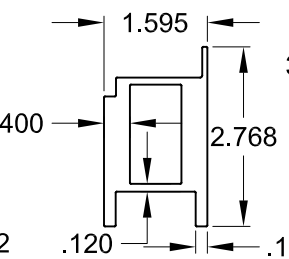
㉕ TOP, BOTTOM AND STILE REINFORCEMENT



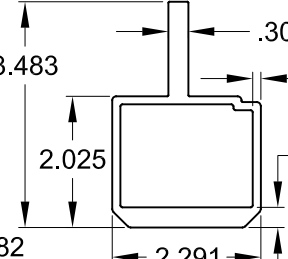
㉖ TOP, BOTTOM AND STILE COMPOSITE REINFORCEMENT



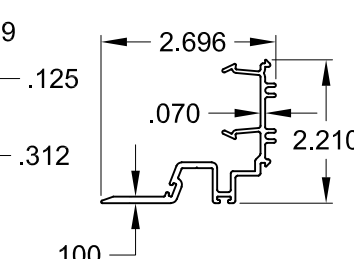
㉗ INTERLOCK .300 REINFORCEMENT, STANDARD



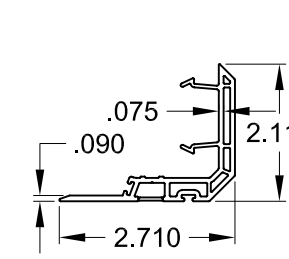
㉘ INTERLOCK .400 REINFORCEMENT, HEAVY-DUTY



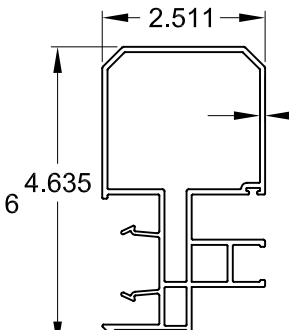
㉙ ASTRAGAL REINFORCEMENT



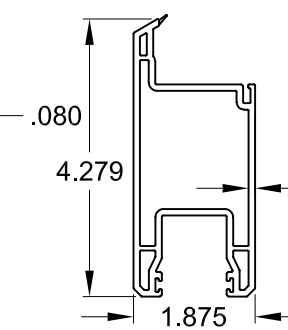
㉚ EXTENDED POCKET INTERLOCK ADAPTER



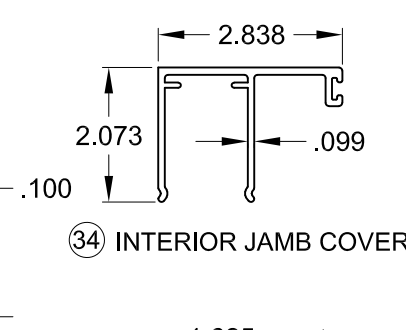
㉛ INTERLOCK ADAPTER



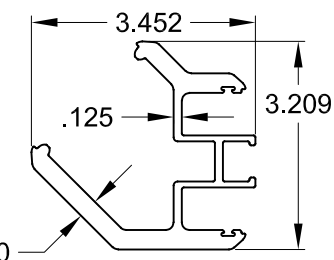
㉜ ASTRAGAL ADD-ON



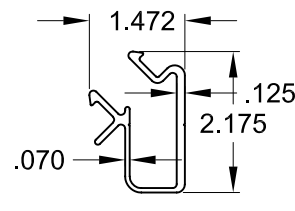
㉝ PANEL STILE, TOP AND BOTTOM RAIL



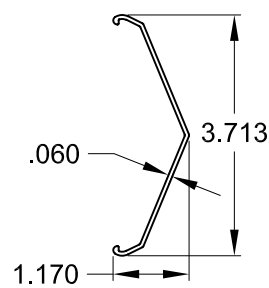
㉞ INTERIOR JAMB COVER



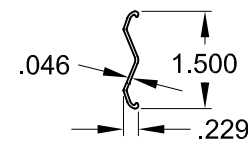
㉟ 135° CORNER ASTRAGAL



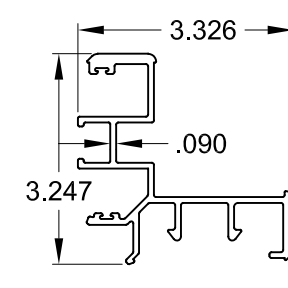
㊱ 135° CORNER PASSIVE MOUNT



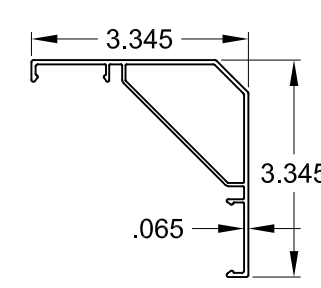
㊲ 135° CORNER ASTRAGAL CAP, EXTERIOR



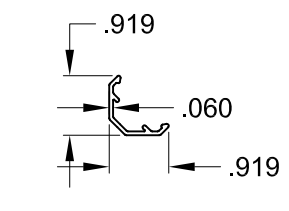
㊳ 135° CORNER ASTRAGAL CAP, INTERIOR



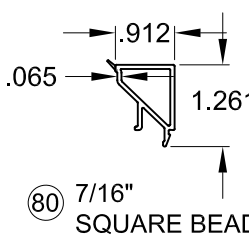
㊴ 90° CORNER ASTRAGAL



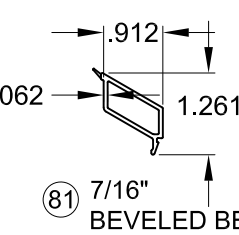
㊵ 90° CORNER ASTRAGAL CAP, EXTERIOR



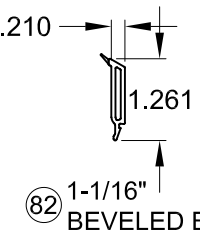
㊶ 90° CORNER ASTRAGAL CAP, INTERIOR



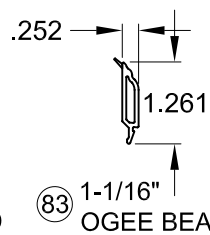
㊸ 7/16\"/>



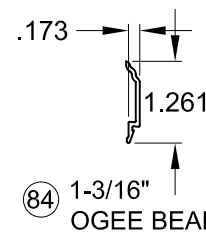
㊹ 7/16\"/>



㊺ 1-1/16\"/>



㊻ 1-1/16\"/>

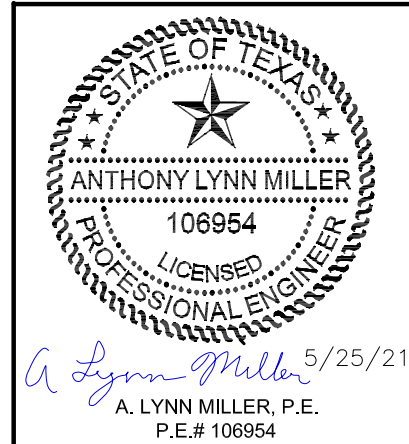


㊼ 1-3/16\"/>

NOTES:

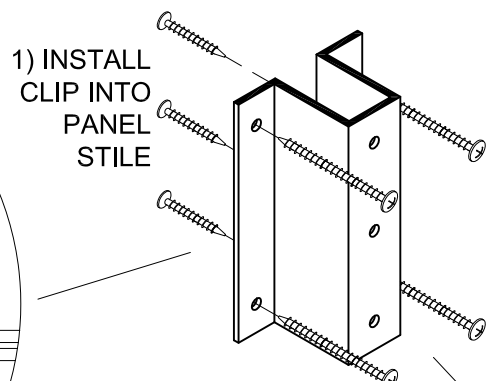
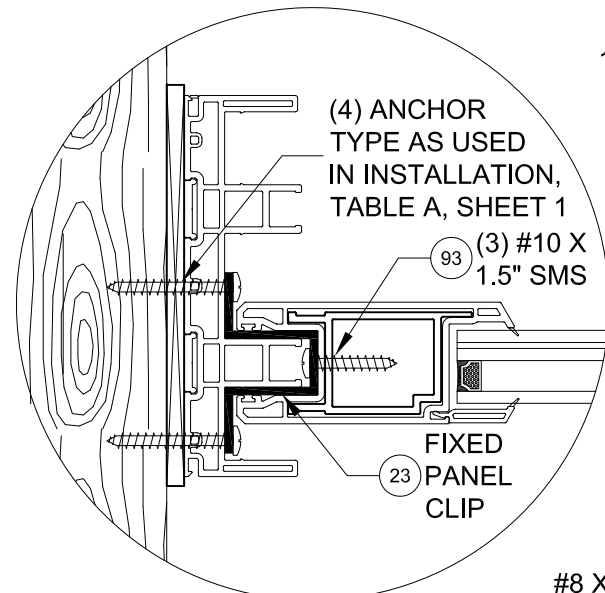
- 1) SEE SHEET 4 FOR SILL RISERS.
- 2) SEE SHEET 20 FOR SCREEN PARTS.
- 3) ALL DIMENSIONS IN INCHES.

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Series	SGD-5570	Scale	NTS	Sheet	18 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Desc.	VINYL SLIDING GLASS DOOR TDI (LM)		Date	3/24/16		Drawn By	J ROSOWSKI		
Rev. A			Rev. A Date			Rev. B			

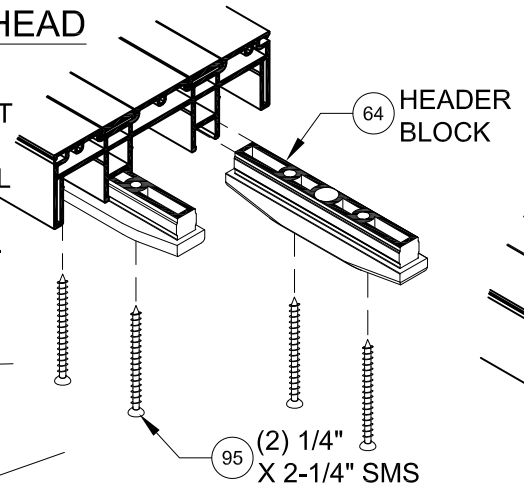


1) INSTALL CLIP INTO PANEL STILE

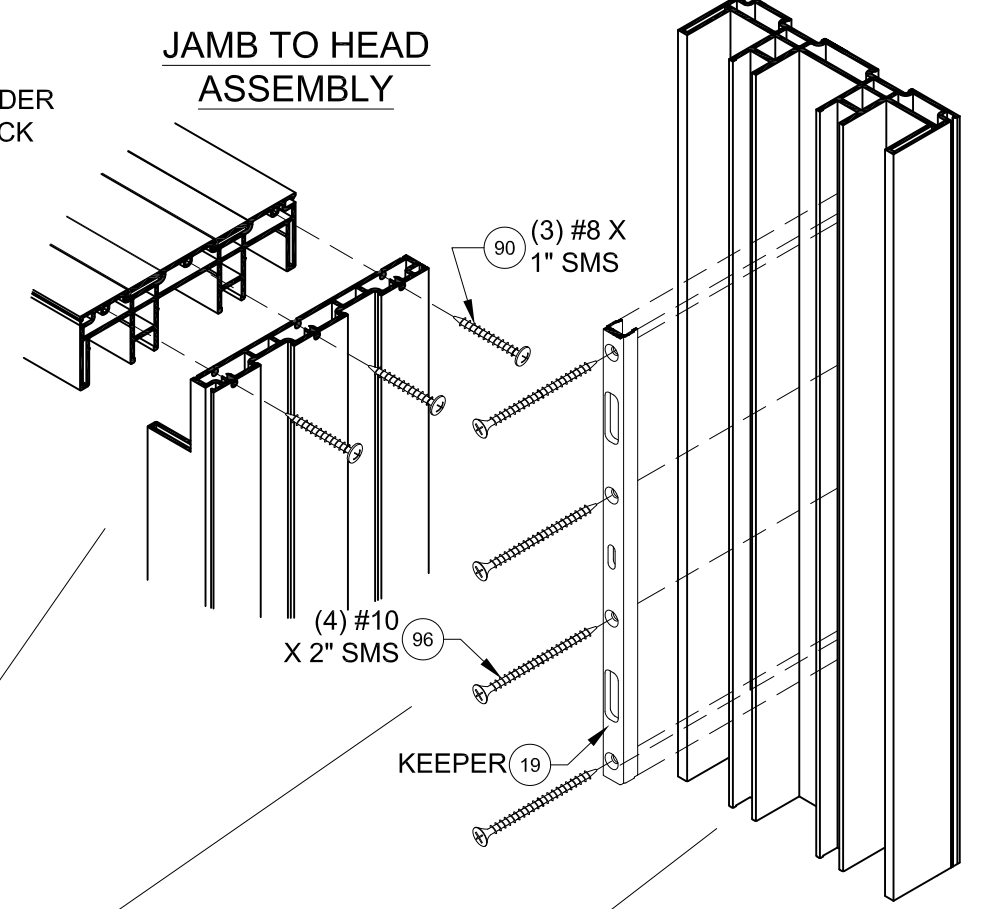
2) INSTALL CLIP INTO FRAME JAMB & SUBSTRATE, SEE TABLE 1

HEADER BLOCK TO HEAD ATTACHMENT

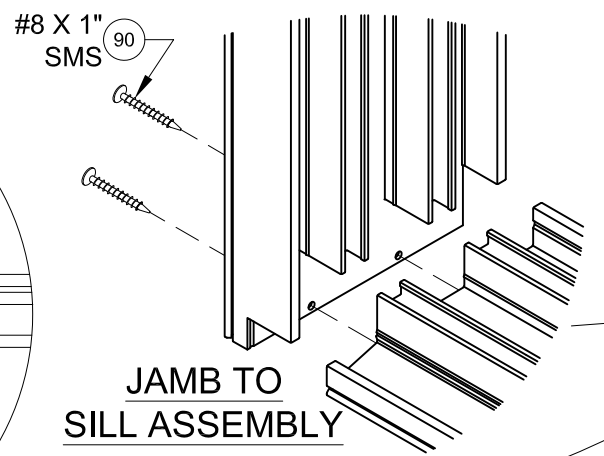
INSTALL ONE BLOCK AT EACH INTERLOCK. AT ASTRAGAL, INSTALL ONE BLOCK THAT SPANS BOTH PANELS.



JAMB TO HEAD ASSEMBLY



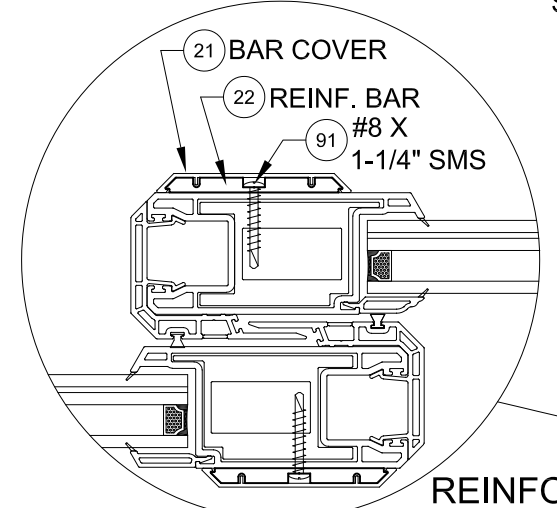
FIXED PANEL CLIP
INSTALL ONE CLIP AT THE MIDSPAN OF EACH FIXED PANEL-TO-FRAME JAMB LOCATION.



JAMB TO SILL ASSEMBLY

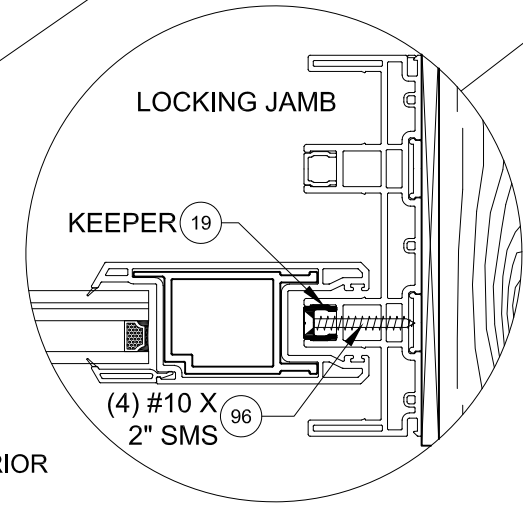
REINFORCEMENT PLATE

ATTACH WITH #8 X 1-1/4\"/>



4-PANEL, 2-TRACK OXXX SHOWN

KEEPER TO JAMB ATTACHMENT



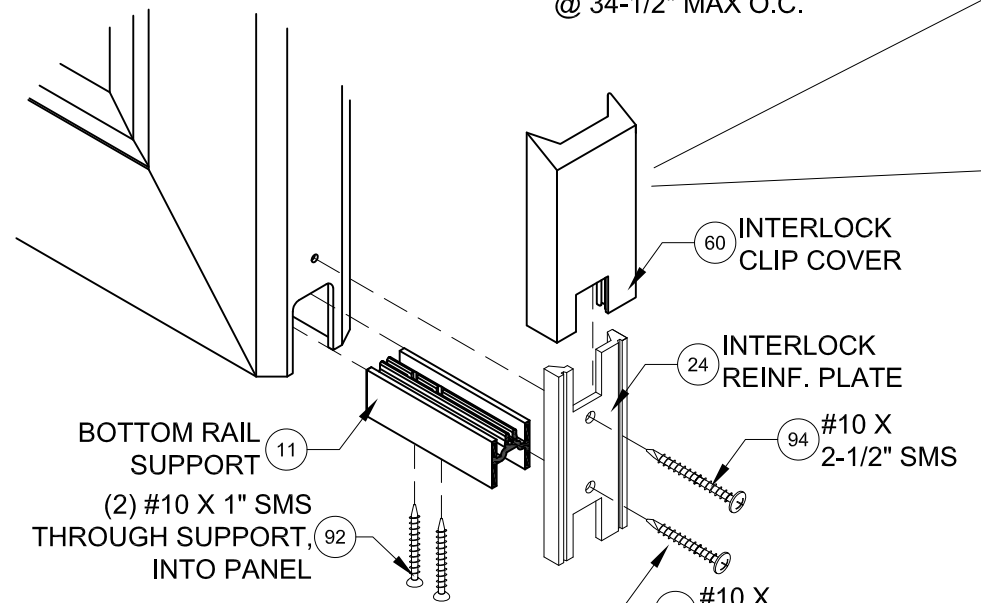
LOCKING JAMB

(19) KEEPER

(96) (4) #10 X 2\"/>

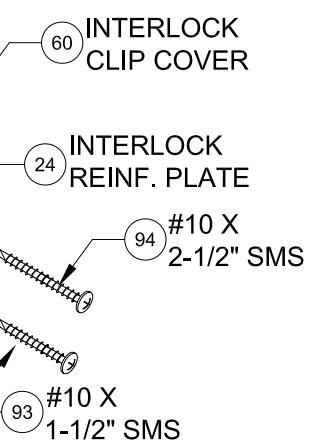
INTERIOR

EXTERIOR



INTERLOCK SILL RETAINER CLIP ATTACHMENT

INSTALL ONE ASSEMBLY AT EACH INTERLOCK



PANEL ASSEMBLY

ALL PANEL CORNERS WELDED, NO ASSEMBLY FASTENERS

NOTES

- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 2) SEE SHEETS 11-16 FOR ANCHOR LOCATION & SPACING.
- 3) SEE TABLES 1 & 2 FOR REINFORCEMENT REQUIREMENTS.
- 4) CONTINUOUS ANCHOR PLATE, ITEM #8, IS REQUIRED AT ALL FRAME ANCHOR LOCATIONS.

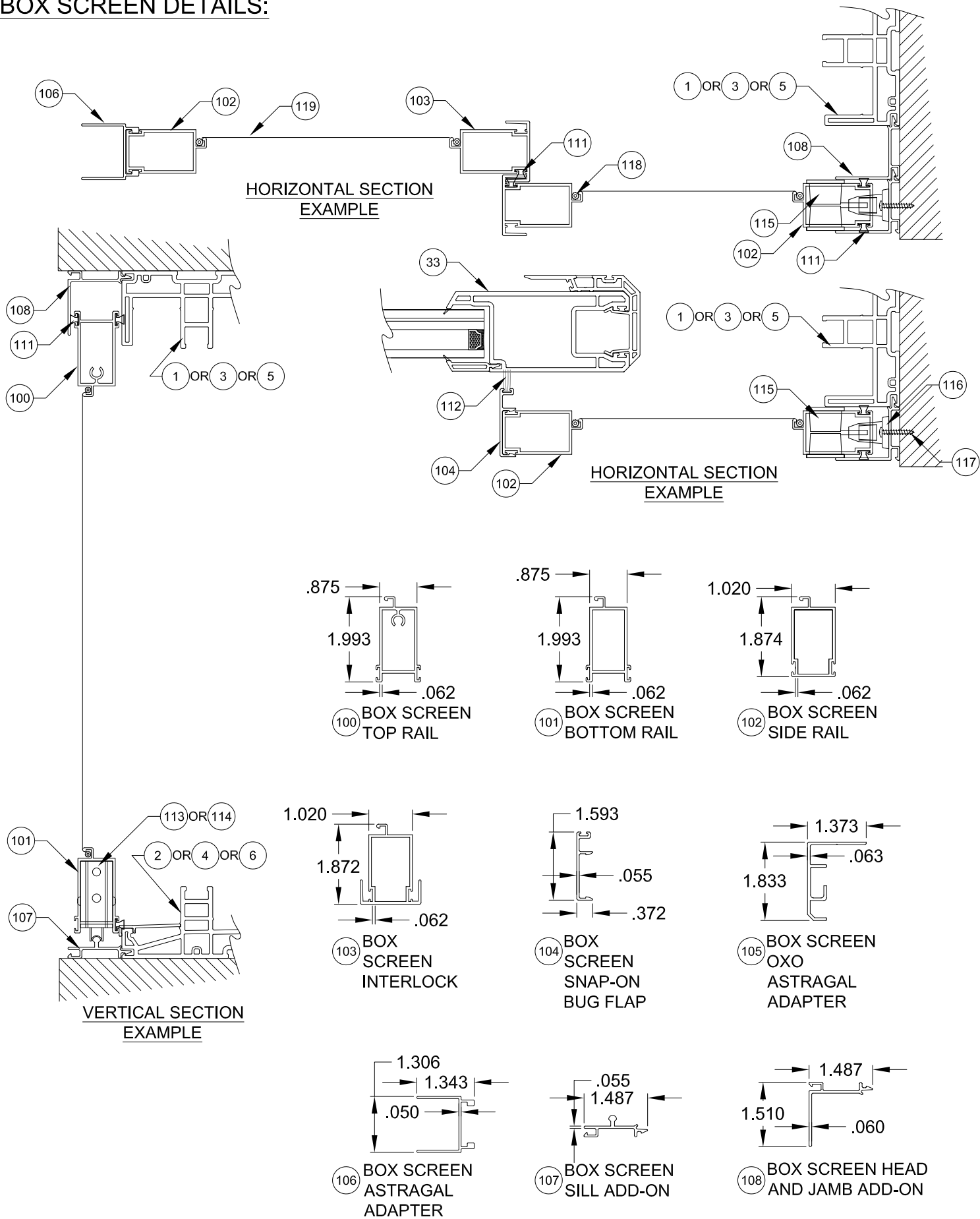
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Series	Rev A	Rev B	Desc.	Title	Date
SGD-5570			ACCESSORIES INSTALLATION	VINYL SLIDING GLASS DOOR TDI (LM)	3/24/16
Scale	NTS	Sheet	19 OF 25	DWG No.	TDI-SGD5570.2
Rev. No.	A	Drawn By	J ROSOWSKI	Rev A Date	
		Rev B Date			

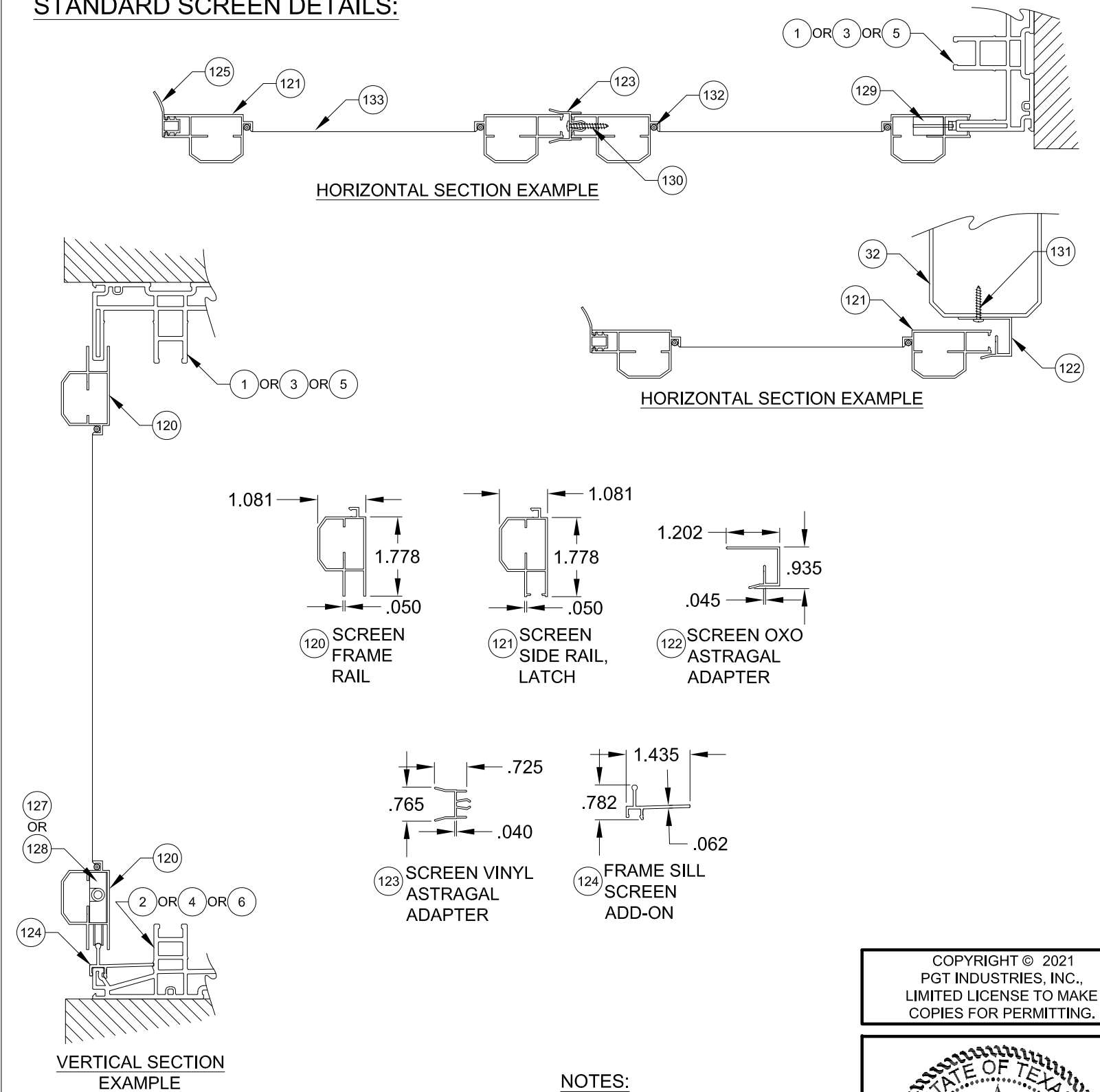
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106954
LICENSED PROFESSIONAL ENGINEER
A Lynn Miller 5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

BOX SCREEN DETAILS:



STANDARD SCREEN DETAILS:



NOTES:
1) ALL DIMENSIONS IN INCHES.

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Series	Rev B	Rev A	Desc.	Title	Date
SGD-5570			VINYL SLIDING GLASS DOOR TDI (LM)	SCREEN DETAILS	3/24/16
Scale	NTS	Sheet	20 OF 25	DWG No.	TDI-SGD5570.2
Drawn By	J ROSOWSKI		Rev A Date	Rev B Date	Rev No.
					A

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TABLE C:

#	Part #	Description	Material
1	19001	2-Track Head/Jamb	Rigid PVC
2	19002	2-Track Sill	Rigid PVC
3	19025	3-Track Head/Jamb	Rigid PVC
4	19026	3-Track Sill	Rigid PVC
5	19027	4-Track Head/Jamb	Rigid PVC
6	19028	4-Track Sill	Rigid PVC
7	19009	Frame Screw Cover	Rigid PVC
8	19031	Anchor Plate	6063-T6 Alum.
9	19007	Track Insert	6063-T6 Alum.
10	19084	Interlock Cap - Extended Pocket	Rigid PVC
11	19036	Bottom Rail Support	6063-T6 Alum.
12	19006A	Outer Sill Cover	6063-T6 Alum.
13	19011	Sill Track Cover	Rigid PVC
17	19032	P-Hook Adapter	6063-T6 Alum.
18	19020	P-Hook	6063-T6 Alum.
19	19047M	Extended Keeper	6063-T6 Alum.
20	19029M	Keeper	6063-T6 Alum.
21	19014	Reinforcement Bar Cover	Rigid PVC
22	19030	Reinforcement Bar	6005-T5 Alum.
23	19037M	Fixed Panel Clip	6063-T6 Alum.
24	19035M	Reinforcement Plate	6063-T6 Alum.
25	19017M	Top Rail, Bottom Rail and Lockstile Reinforcement	6005-T5 Alum.
26	19046		Composite
27	19018M	Interlock .300 Reinforcement, Std.	6005-T5 Alum.
28	19013M	Interlock .400 Reinforcement, HD	6005-T5 Alum.
29	19019M	Astragal Reinforcement	6005-T5 Alum.
30	19083	Extended Pocket Interlock Adaptor	6063-T6 Alum.
31	19006	Interlock Adaptor	Rigid PVC
32	19008	Astragal Add-on	Rigid PVC
33	19004	Panel Stile, Top/Bottom Rail	Rigid PVC
34	19040	Interior Jamb Cover	6063-T6 Alum.
35	19076	135° Corner Astragal	6063-T6 Alum.
36	19077	135° Corner Astragal Passive Mount	6063-T6 Alum.
37	19079	135° Corner Astragal Cap - Ext.	Rigid PVC
38	19080	135° Corner Astragal Cap - Int.	Rigid PVC
39	19078	90° Corner Astragal	6063-T6 Alum.
40	19081	90° Corner Astragal Cap - Ext.	Rigid PVC
41	19082	90° Corner Astragal Cap - Int.	Rigid PVC

#	Part #	Description	Material
43	19022A	Sill Riser - (3-1/2")	6063-T6 Alum.
44	19023A	Sill Riser - (4-1/16")	6063-T6 Alum.
45	19024A	Sill Riser - (4-5/8")	6063-T6 Alum.
50	718609W	.187" x .320" Finseal (Stie)	
51	71695K	1-1/2" x 1" x 3/4" Fin Seal Dust Plug	
52	71696	Dust Plug	
60	419041	Interlock Clip Cover	PVC
61	78153X	Tandem Roller Assembly	SS
62	78153N	Tandem Roller Assembly	Nylon
63	78X75FPTX	#8 x 3/4" Ph. FH SMS @ Roller & Reinf.	SS
64	419042	Frame Header Block	Nylon
65	48052	Roller Adj. Hole Plug	PVC
66	44385	4 Hole Bumper Stop	PVC
67	76X114FPTX	#6 x 1-1/4" Ph. FH SMS @Bumper Stop	SS
68	71696G	Sill Plug	PVC
69	78185X	Gemini Mortise Lock w/long Trim plate	Steel/SS
70	71032X1FPPX	10-32 x 1" Ph.FH MS @ Lock	SS
71	varies	Handle Kit	Cast Zinc
72	19054	Interlock Retainer Clip	Nylon
75		Kommerling 4SG TPS Spacer System	See Sheet 10 for Materials
76		Quanex Super Spacer nXT with Hot Melt Butyl	
77		Quanex Duraseal	
78		Cardinal XL Edge Spacer	
79		Dow-791, 983, 995 or RGS-7700 Backbedding	Silicone
80	19090	7/16" Square Bead	Rigid PVC
81		7/16" Beveled Bead	Rigid PVC
82	19044	1-1/16" Beveled Bead	Rigid PVC
83	19045	1-1/16" Ogee Bead	Rigid PVC
84	19016	1-3/16" Ogee Bead	Rigid PVC
85	71725K	Setting Block 1/2" x 4" x 1/16", 85 +/- 5 duro.	Neoprene
86	71726K	Setting Block 1" x 4" x 1/16", 85 +/- 5 duro.	Neoprene
90	781PSTX	#8 x 1" Ph. PH SMS @ Frame Assembly	SS
91	78X114PHPT410X	#8 x 1-1/4" Ph. PH SMS @ Reinf. Bar	SS
92	710X1PHPT18-8X	#10 x 1" Ph. PH SMS @ Rail Support	SS
93	710X115PPX	#10 x 1-1/2" Ph. PH SMS @ Fxd. Pnl. Clip	SS
94	710X2.5PHPT18-8X	#10 x 2-1/2" Ph. PH SMS @ Reinf. Plate/Ast.	SS
95	71420X2.25FPPX	#12 x 2-1/4" Ph. PH SMS @ Hdr. Block	SS
96	710X1.75PPX	#10 x 1-3/4" Ph. FH SMS @ Keeper	SS
97	710X34PPX	#10 x 3/4" Ph. PH SMS @ Ext. Pkt. Int.	SS
99	19033	Frame Fin Addon	6060-T6 Alum.

TABLE D: BOX SCREEN

#	Part #	Description	Material
100	12256	Box Screen Top Rail	6063 T5 Al
101	12257	Box Screen Bottom Rail	6063 T5 Al
102	12258	Box Screen Side Rail	6063 T5 Al
103	64428	Box Screen Interlock	6063 T6 Al
104	17347A	Box Screen Snap-on Bug Flap	6063 T6 Al
105	64345	Box Screen OXO Astragal Adapter	6063 T6 Al
106	17349	Box Screen Astragal Adapter	6063 T5 Al
107	19039	Box Screen Frame Sill Add-on	6063 T6 Al
108	19038	Box Screen Head/Jamb Add-on	6063 T6 Al
109	720X1X	#14-20 x 1" MS @ Top Rail	SS
110	720X112X	#14-20 x 1-1/2" MS @ Bottom Rail	SS
111	71793G	Wstp, .270" x .150" - Fin Seal	
112	61805K	Wstp, .187" x .500" @ Bug Flap	
113	7SRAZ	Standard Roller	Nylon
114	7SRAX	HD Roller	SS
115	varies	Screen Locking Hardware	Steel
116	419053	Screen Keeper	Steel
117	76X1PPA	#6 x 1" Ph. PH SMS	Steel
118	1692/3/4	Screen Spline - .150" & .165"	Vinyl
119	1816C20	Screen Cloth	Fiberglass

TABLE E: STANDARD SCREEN

NOTES:


1) ITEMS #14-16, 46-49, 53-59, 73, 74 & 87-89, 98 & 99 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.

Series	Rev 1	Rev 2	Scale	NTS	Sheet	21 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
	Rev 1	Rev 2								
Title: VINYL SLIDING GLASS DOOR TDI (LM) Date: 3/24/16 Desc: PARTS LIST Drawn By: J ROSOWSKI Rev 1 Date: Rev 2 Date:										



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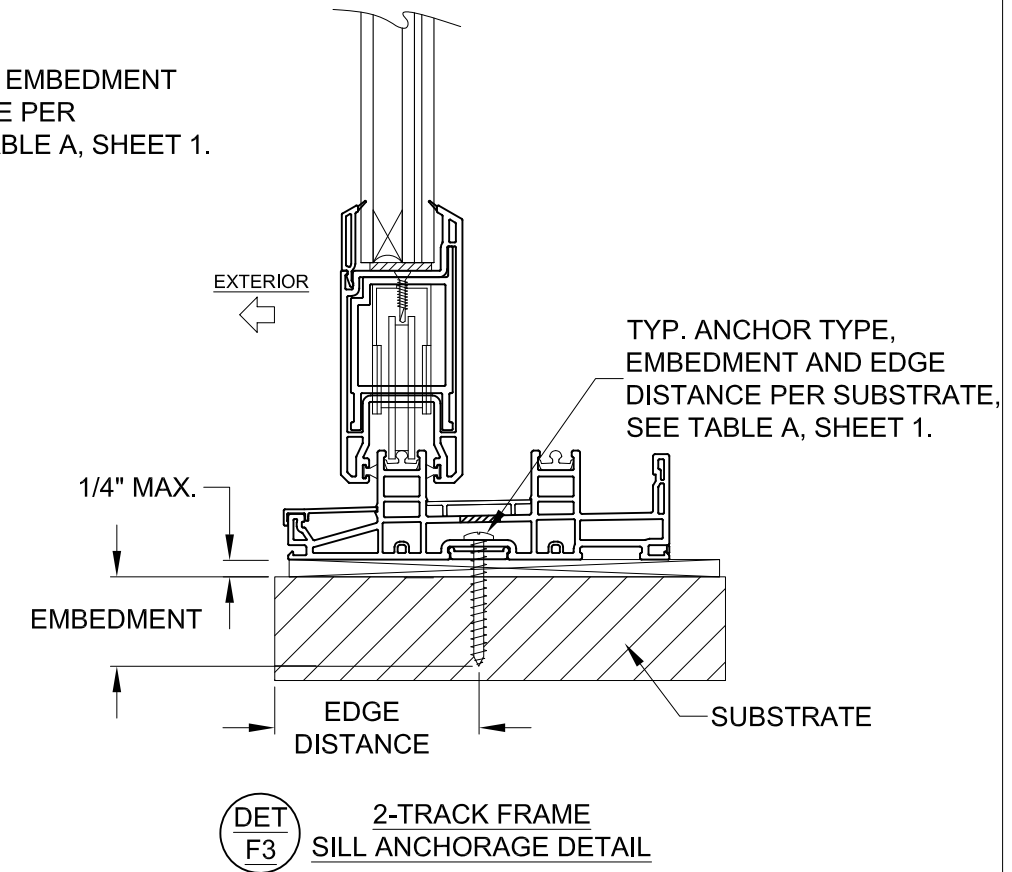
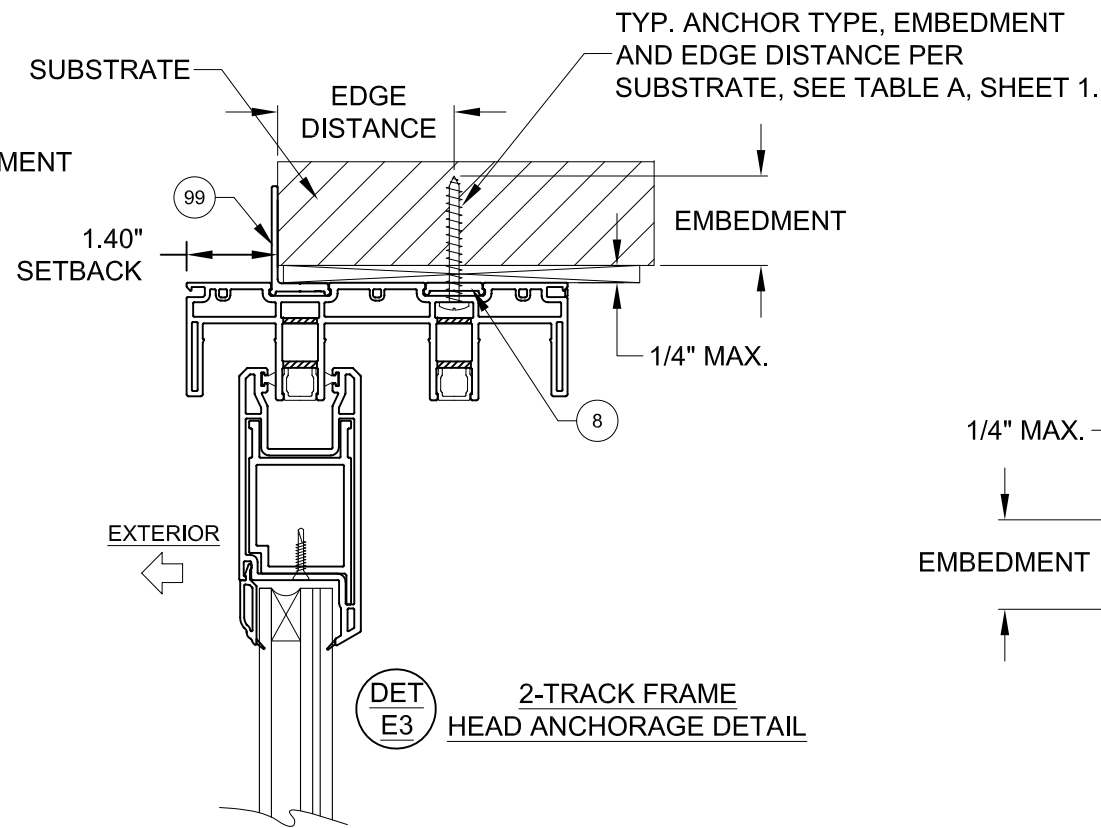
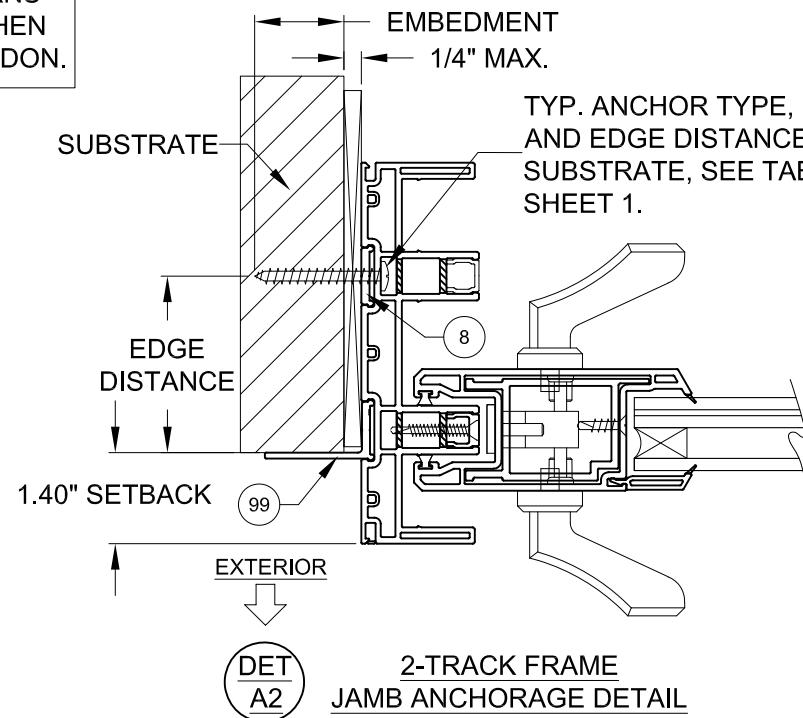
Anthony Lynn Miller
5/25/21
A. LYNN MILLER, P.E.
P.E.# 106954

ANCHORAGE DETAILS FOR SLIDING GLASS DOORS WHEN INSTALLED WITH FRAME FIN ADDON @ HEAD AND JAMB (SHEETS 22-25)

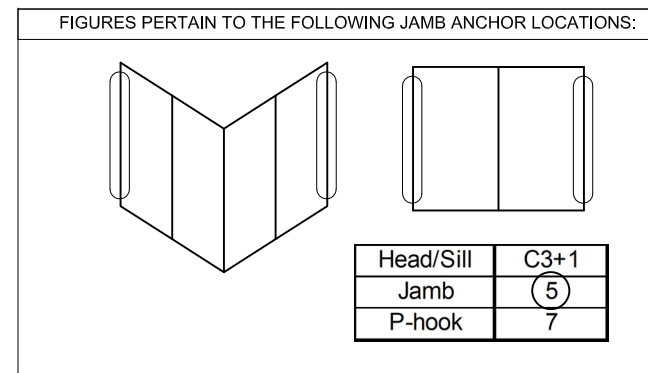
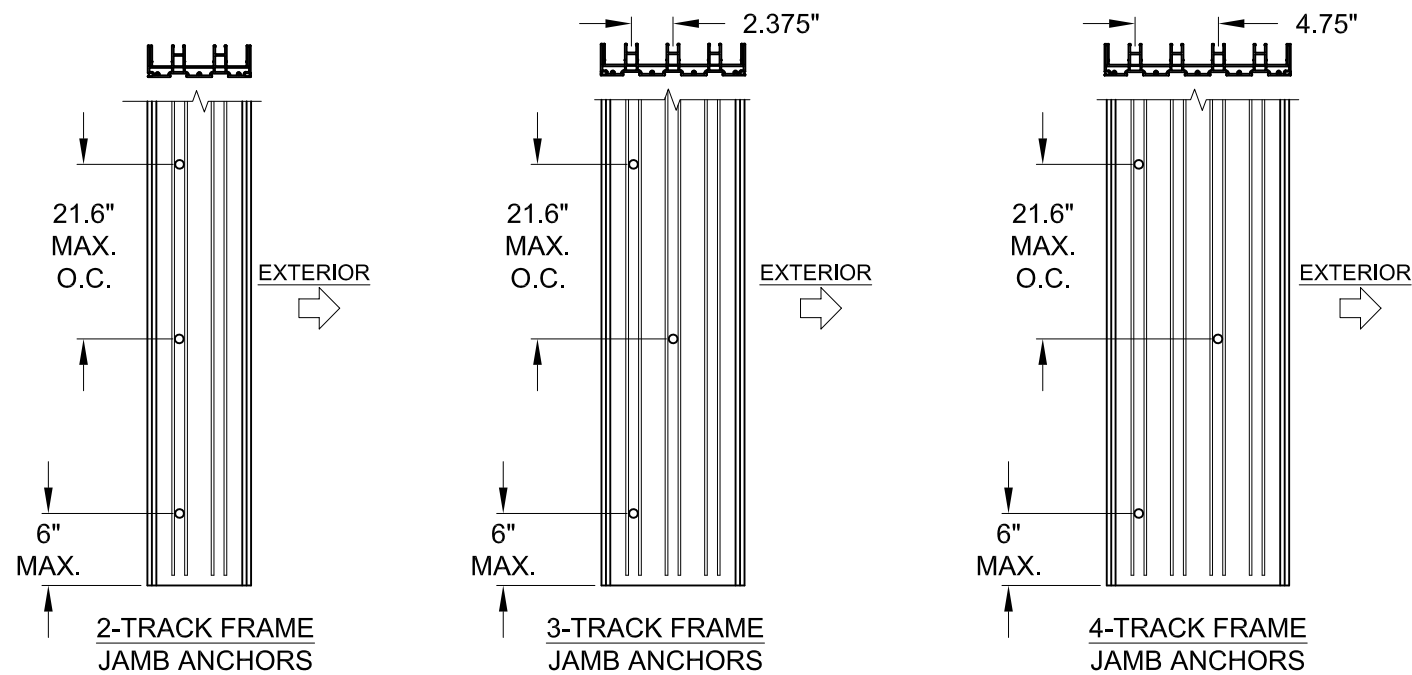
TO ACHIEVE PROPER ANCHOR EDGE DISTANCE, THE FOLLOWING SHEETS (22-25) SHOW ANCHOR PATTERNS THAT MUST BE USED WHEN USING THE FRAME FIN ADDON.

NOTES

- 1) DETAILS APPLY TO 2, 3 AND 4 TRACK CONFIGURATIONS.
- 2) REFER TO TABLE A FOR ANCHOR CONSTRAINTS.
- 3) SILL ANCHORAGE WITH FIN ADDON IS UNCHANGED FROM THE BOX FRAME ANCHORAGE.

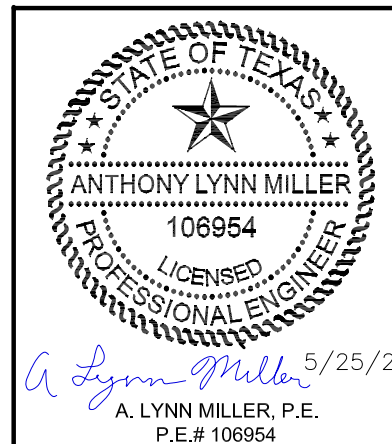


JAMB ANCHORS LAYOUT (USING FRAME FIN ADDON):



- NOTES:
- 1) STANDARD ANCHOR LOCATIONS SHOWN. FOR 3 AND 4-TRACK JAMBS, ANCHORS IN THE INTERIOR TRACK MAY BE LOCATED IN THE ADJACENT TRACK AS REQUIRED TO MEET MIN. EDGE DISTANCE CONSTRAINTS FROM THE INTERIOR.

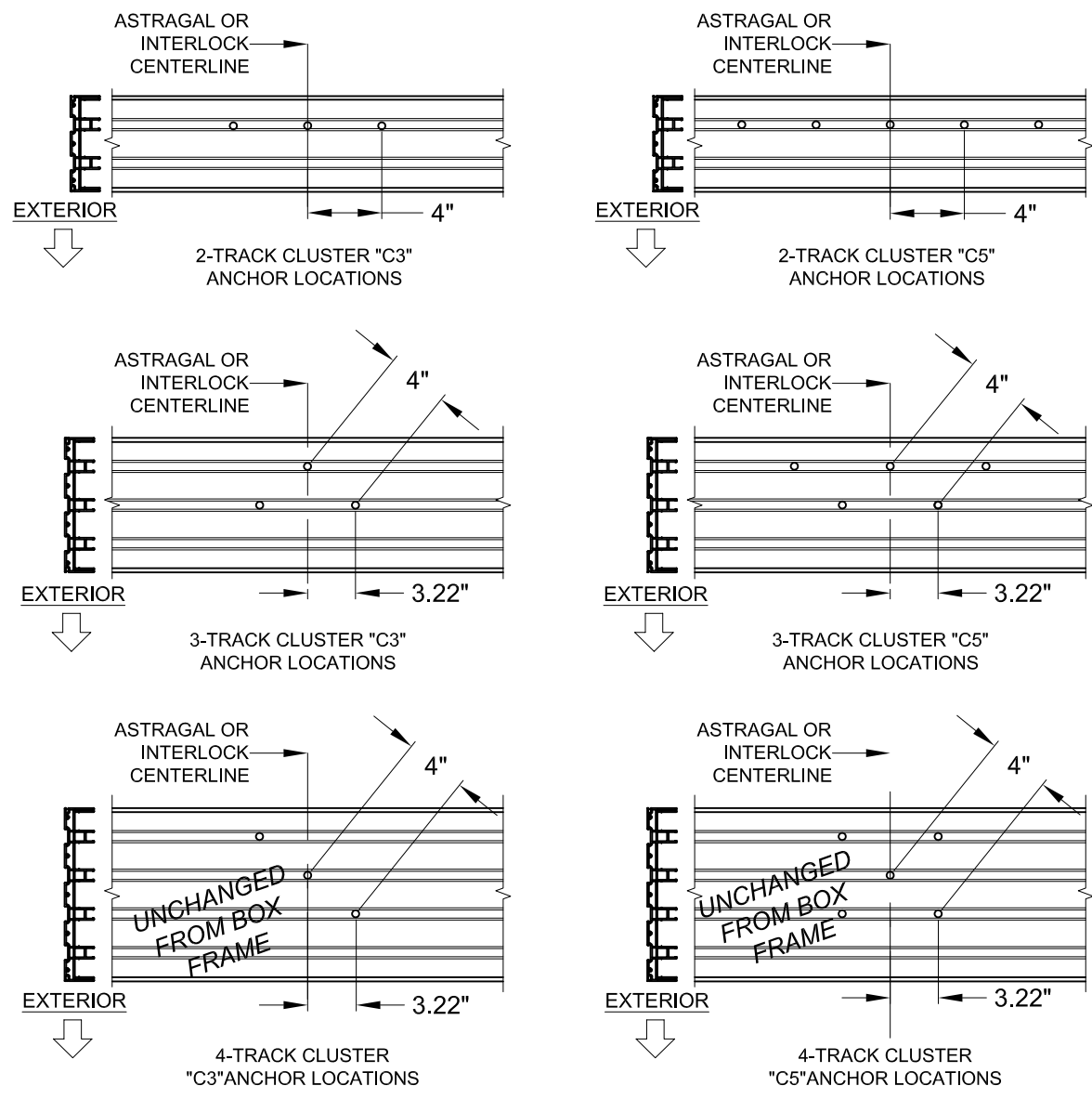
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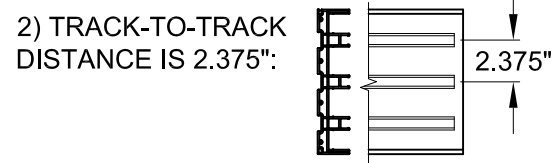
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Series	Rev A	Desc.	Title	Date
SGD-5570	NTS	Sheet	22 OF 25	DWG No. TDI-SGD5570.2
VINYL SLIDING GLASS DOOR TDI			3/24/16	
ANCHOR LOCATIONS A			Drawn By	J ROSOWSKI
			Rev A Date	
			Rev B Date	
			Rev. No.	A

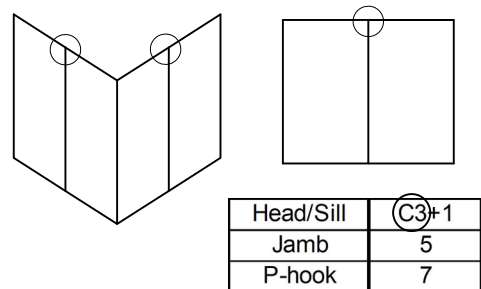
HEAD CLUSTER ANCHORS LAYOUT (USING FRAME FIN ADDON):



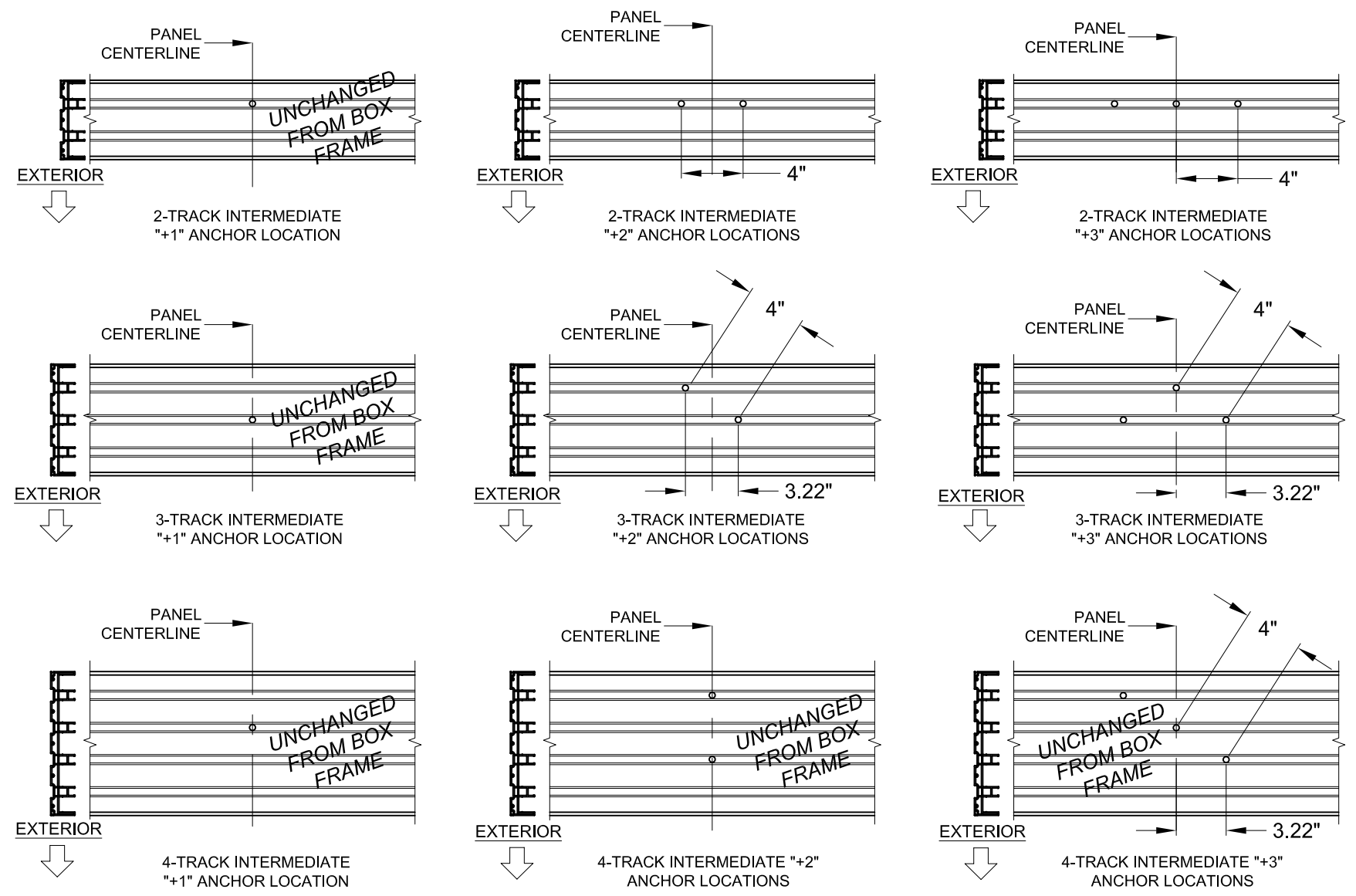
NOTES:
1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.



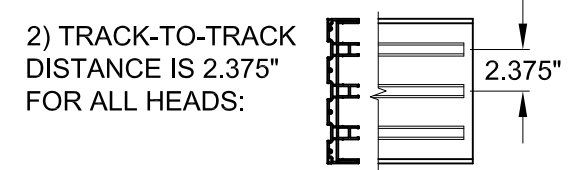
FIGURES PERTAIN TO THE FOLLOWING HEAD CLUSTER ANCHOR LOCATIONS:



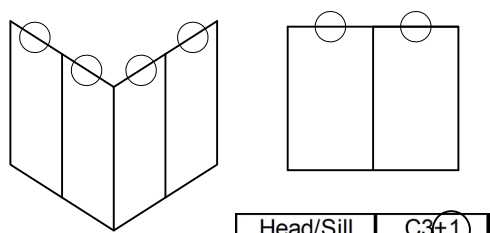
HEAD "+" INTERMEDIATE ANCHORS LAYOUT (USING FRAME FIN ADDON):



NOTES:
1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.



FIGURES PERTAIN TO THE FOLLOWING HEAD INTERMEDIATE ANCHOR LOCATIONS:



Head/Sill	C3+1
Jamb	5
P-hook	7

Series	SGD-5570	Scale	NTS	Sheet	23 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Title	VINYL SLIDING GLASS DOOR TDI		Date	3/24/16					
Desc.	ANCHOR LOCATIONS B		Drawn By	J ROSOWSKI					
Rev. 1	Rev. 1	Date	Rev. 2	Rev. 2	Date	Rev. 3	Rev. 3	Date	Rev. 4

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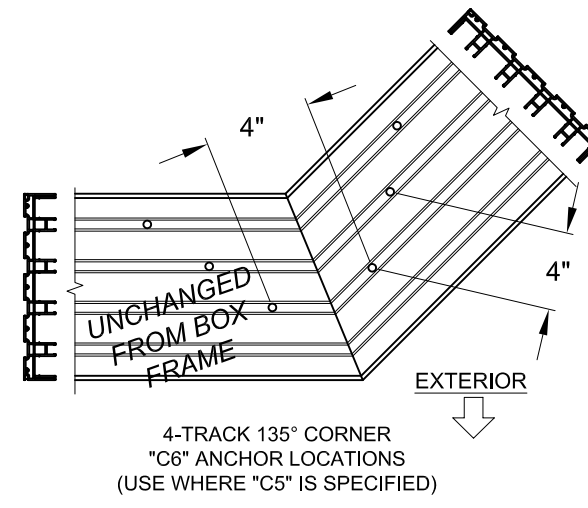
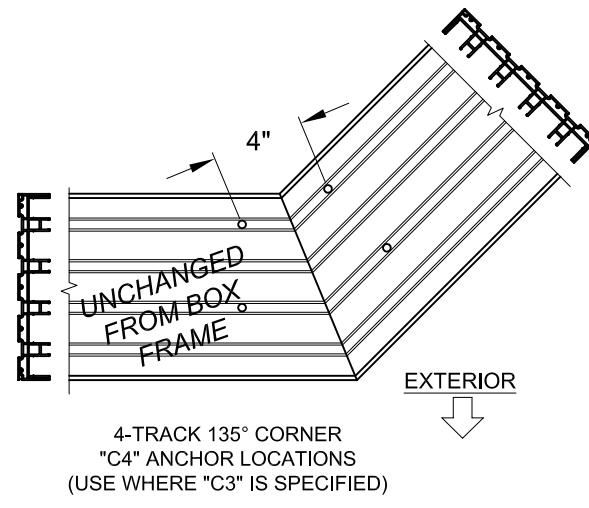
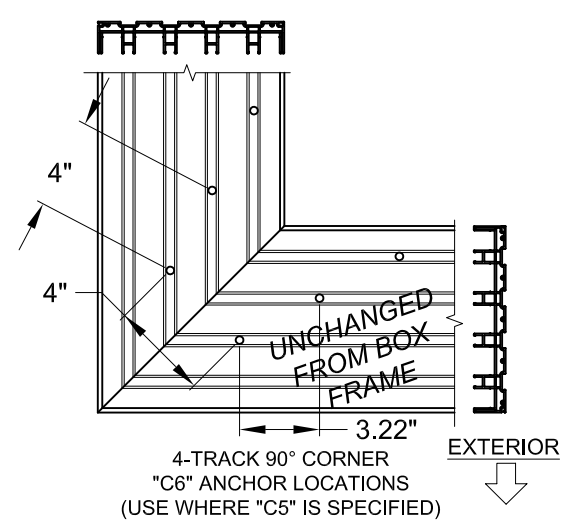
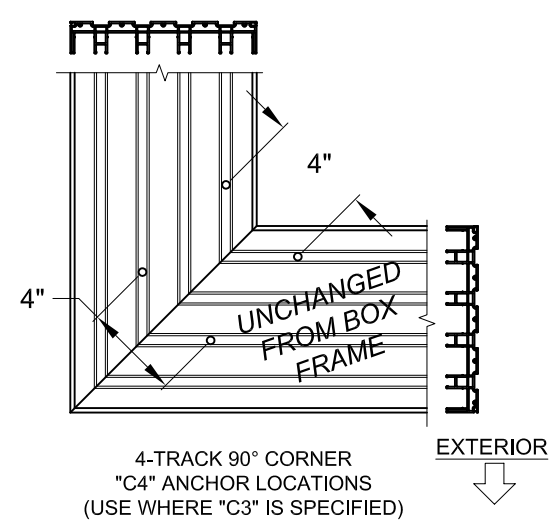
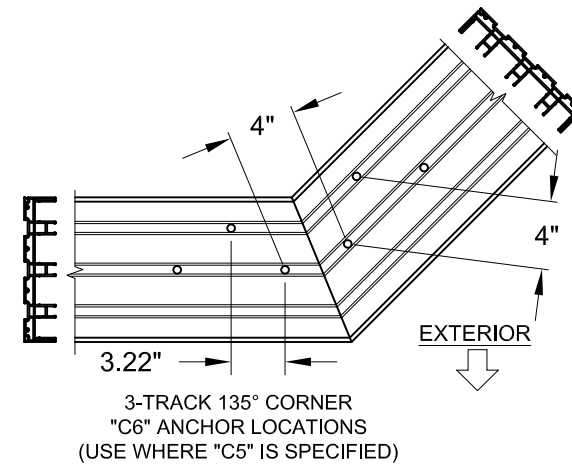
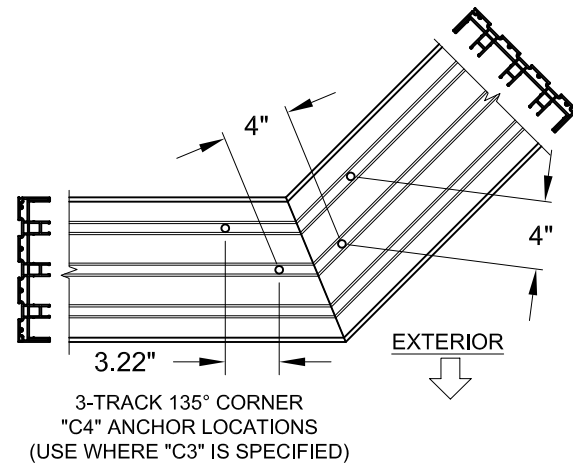
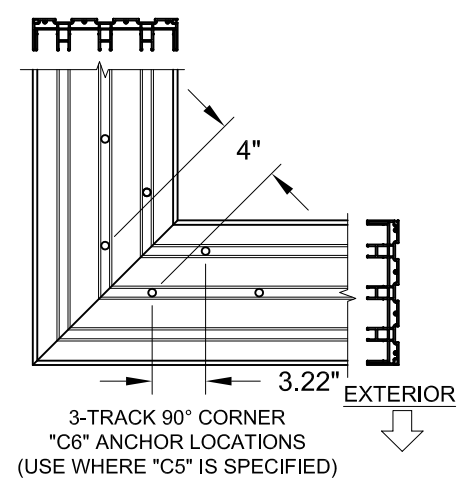
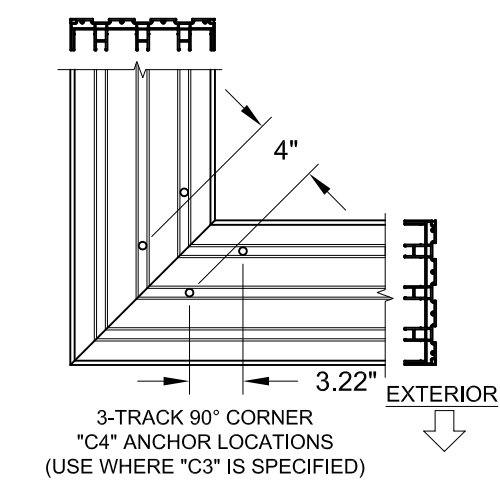
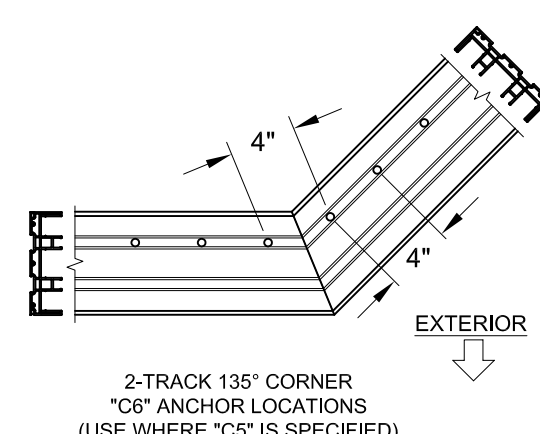
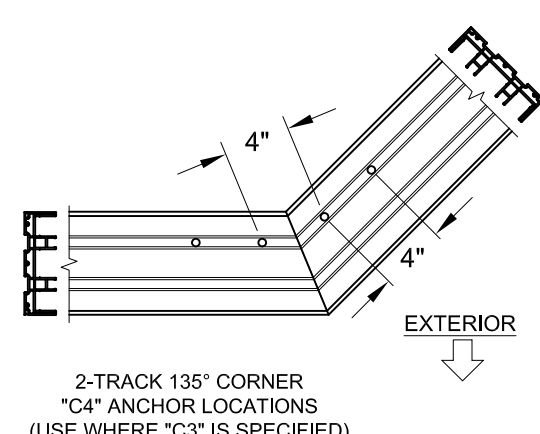
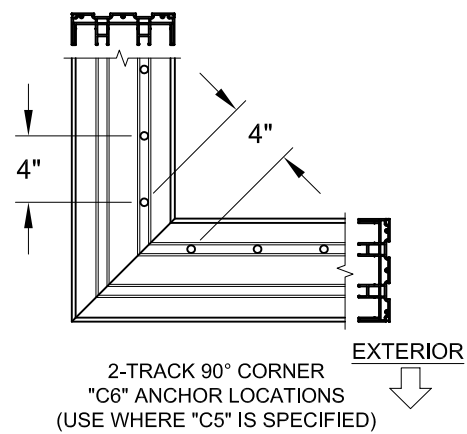
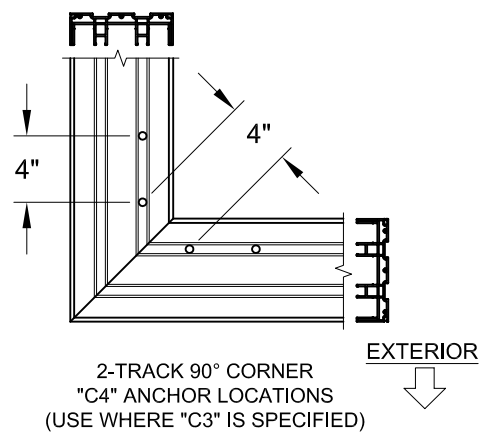
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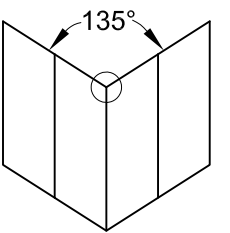
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P.E.# 106954

HEAD 90° CORNER CLUSTER ANCHORS LAYOUT (USING FRAME FIN ADDON):

HEAD 135° CORNER CLUSTER ANCHORS LAYOUT (USING FRAME FIN ADDON):



FIGURES PERTAIN TO THE FOLLOWING 135° CORNER HEAD ANCHOR LOCATIONS:

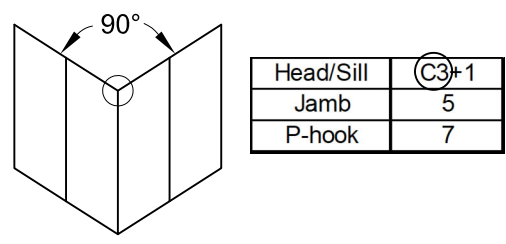


Head/Sill	C3+1
Jamb	5
P-hook	7

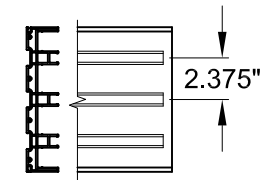
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FIGURES PERTAIN TO THE FOLLOWING 90° CORNER HEAD ANCHOR LOCATIONS:



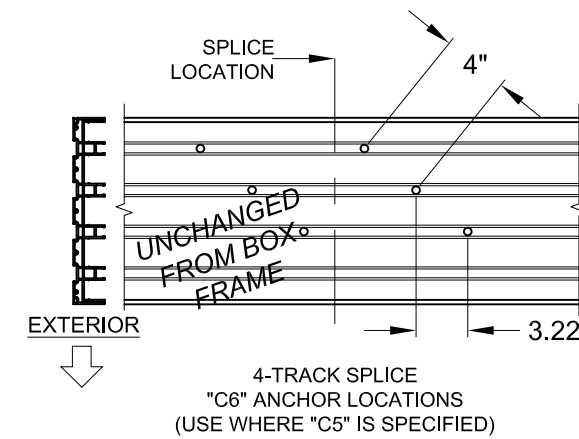
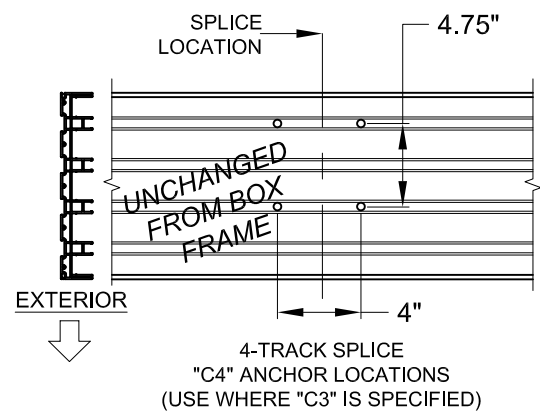
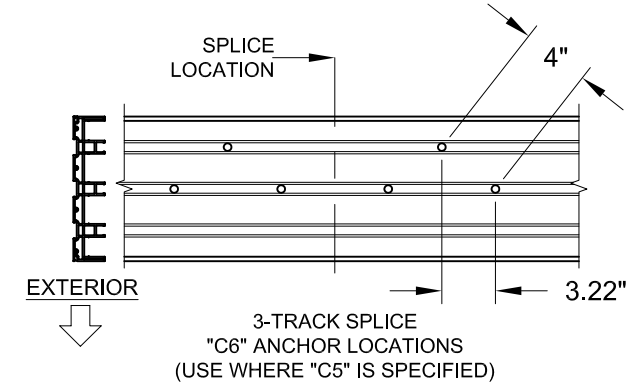
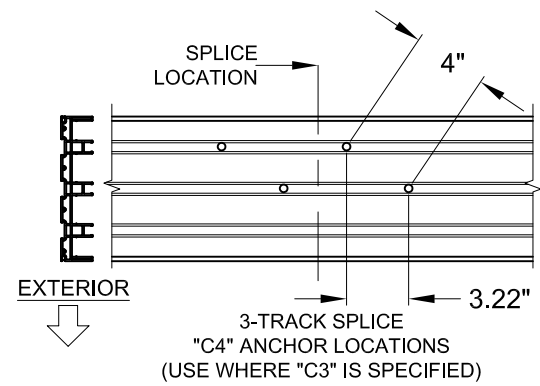
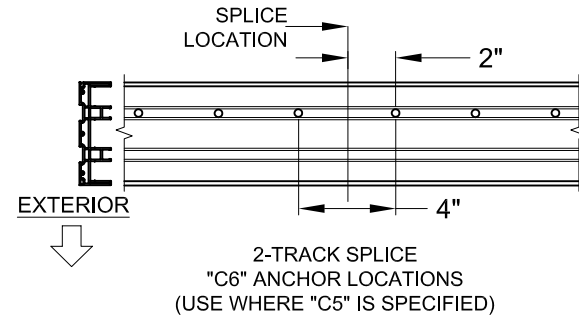
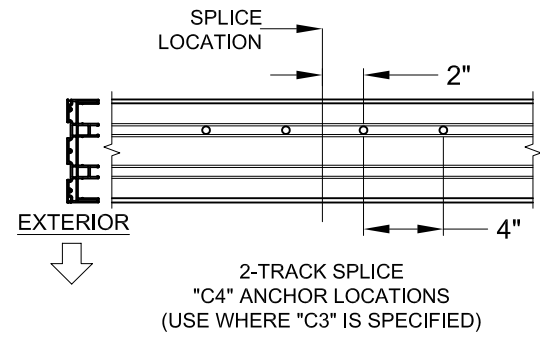
- NOTES:
- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
 - 2) DETAILS DEPICT ANCHOR QUANTITY AND SPACING, AND WOULD BE SIMILAR FOR OUTSIDE (SHOWN) AND INSIDE CORNER CONFIGURATIONS.
 - 3) TRACK-TO-TRACK DISTANCE IS 2.375":



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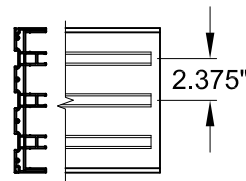
Series	Rev 1	Desc.	Title	Date
SGD-5570	Rev 2	NTS	VINYL SLIDING GLASS DOOR TDI ANCHOR LOCATIONS C	3/24/16
Scale	Sheet	DWG No.	Rev 1 Date	Rev 2 Date
NTS	24 OF 25	TDI-SGD5570.2	J ROSOWSKI	
Rev. No.	A			

HEAD SPLICE ANCHORS LAYOUT @ INTERLOCK OR ASTRAGAL (USING FRAME FIN ADDON):

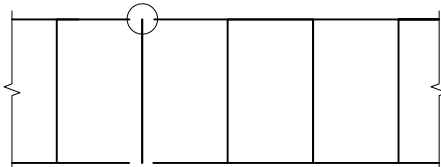


NOTES:

- 1) ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
- 2) ABOVE FIGURES ARE FOR SPLICES OCCURRING AT THE ASTRAGAL OR INTERLOCK. FOR SPLICES OCCURRING INSIDE OF A POCKET, SEE THE EXAMPLE ON SHEET 9.
- 3) TRACK-TO-TRACK DISTANCE IS 2.375":

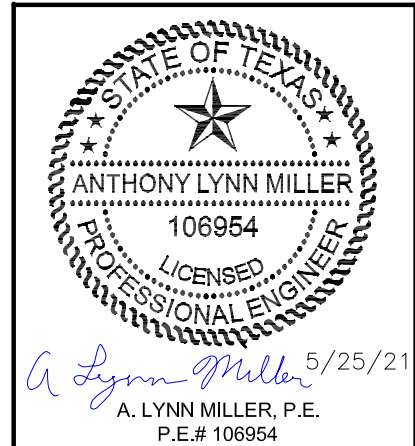


FIGURES PERTAIN TO THE FOLLOWING SPLICED HEAD ANCHOR LOCATIONS:



Head/Sill	(C3)+1
Jamb	5
P-hook	7

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1070 TECHNOLOGY DRIVE
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Series	Rev. 1	Rev. 2	Scale	NTS	Sheet	25 OF 25	DWG No.	TDI-SGD5570.2	Rev. No.	A
Title		VINYL SLIDING GLASS DOOR TDI		Date	3/24/16		Drawn By		J ROSOWSKI	
Desc.		ANCHOR LOCATIONS D		Rev. 1 Date			Rev. 2 Date			