

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW STANDARDS	08/03/2020	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 2018 IBC AND 2018 IRC.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME JAMB AND HEAD MATERIAL: CO-EXTRUDED PVC FOAM 1 1/2" THICK.
12. FRAME SILL MATERIAL: CO-EXTRUDED PVC FOAM 2" THICK WITH ALUMINUM CLADDING .063" THICK.
13. DOOR PANEL AND SIDELITE MATERIAL: PVC FOAM TOP AND BOTTOM RAILS, AND PVC FOAM VERTICAL STILES WITH PINE REINFORCEMENTS AND POLYURETHANE FOAM CORE.
14. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 3 FOR GLAZING DETAILS.
15. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

16. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #10 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCON WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
18. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #10 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
19. ALL FASTENERS TO BE CORROSION RESISTANT.
20. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI .125" THICK MINIMUM
21. APPROVED CONFIGURATIONS: OX, XO AND OXXO. SEE SHEET 3.

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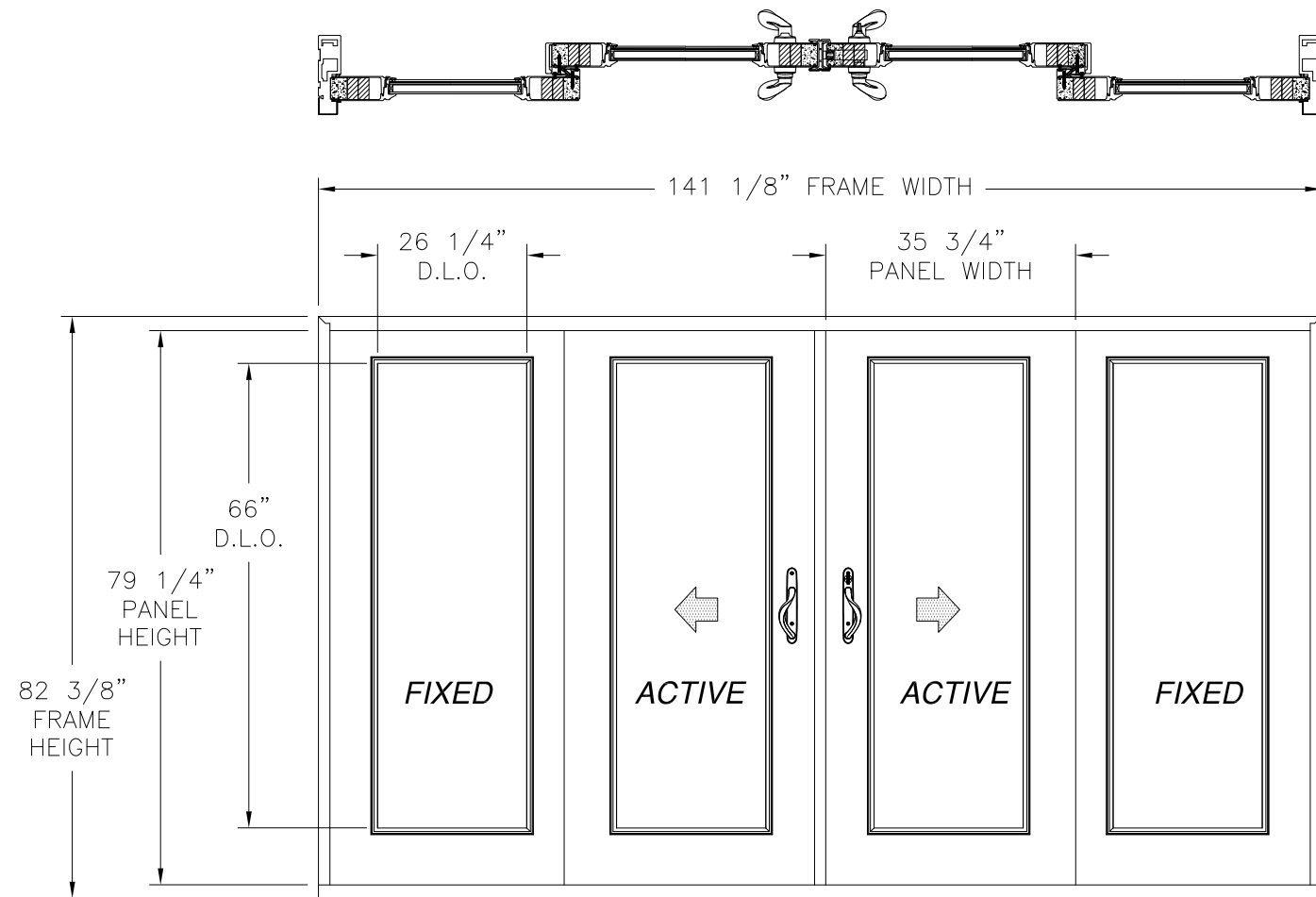
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1	NOTES
2	OXXO ELEVATION
3	ADDITIONAL CONFIGURATIONS & HARDWARE
4	ANCHORING LAYOUTS
5 - 7	INSTALLATION DETAILS
8	COMPONENTS

NAN YA PLASTICS CORP. USA 8989 NORTH LOOP EAST HOUSTON, TX 77029		
SERIES SPLS GLIDING PATIO DOOR 120611 IMPACT NOTES		
DRAWN: A.R.	DWG NO. 08-03397	REV A
SCALE NTS	DATE 04/11/19	SHEET 1 OF 8
L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com		



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SERIES SPLS GLIDING PATIO DOOR - 120611
EXTERIOR VIEW

WITH AND WITHOUT SILL RISER

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	LARGE MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4

(4) PANELS SHOWN, UNLIMITED NUMBER OF PANELS IN UNLIMITED CONFIGURATIONS ARE APPROVED AS LONG AS INDIVIDUAL PANEL AREA DOES NOT EXCEED 19.67 FT²

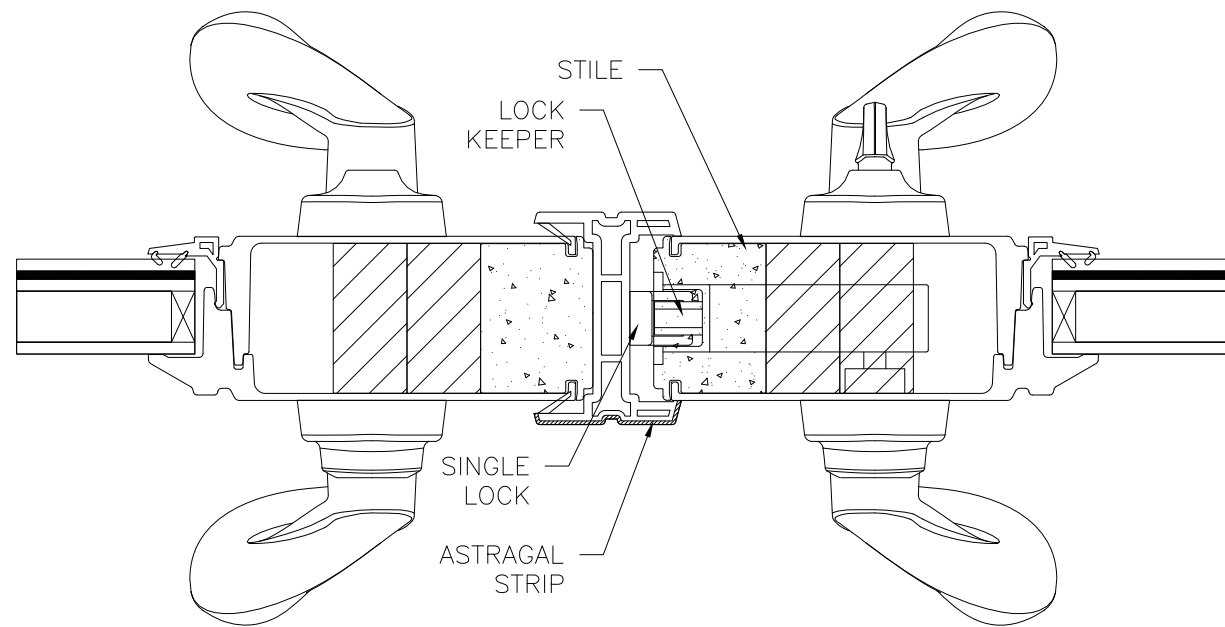
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<p>NAN YA PLASTICS CORP. USA 8989 NORTH LOOP EAST HOUSTON, TX 77029</p>		
<p>SERIES SPLS GLIDING PATIO DOOR 120611 IMPACT OXXO ELEVATION</p>		
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SCALE NTS	DATE 04/11/19	SHEET 2 OF 8
<p>L. ROBERTO LOMAS P.E. 1432 WOODFORD RD LEWISVILLE, NC 27023 434-688-0609 rllomas@lrlomaspe.com</p>		

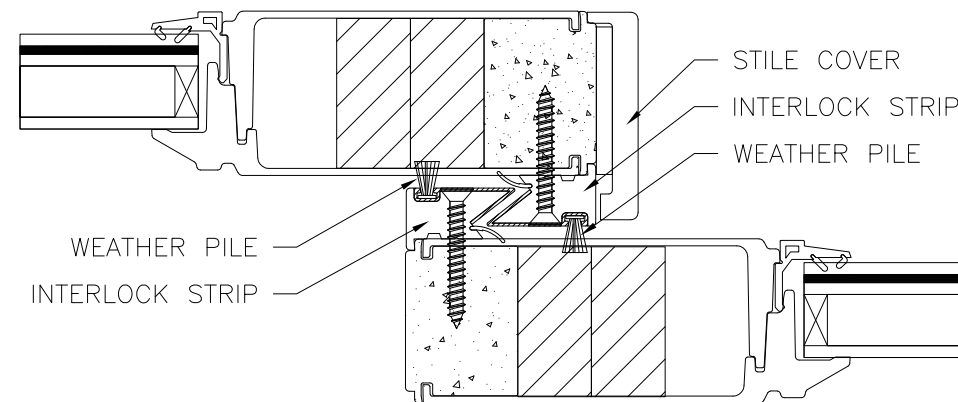


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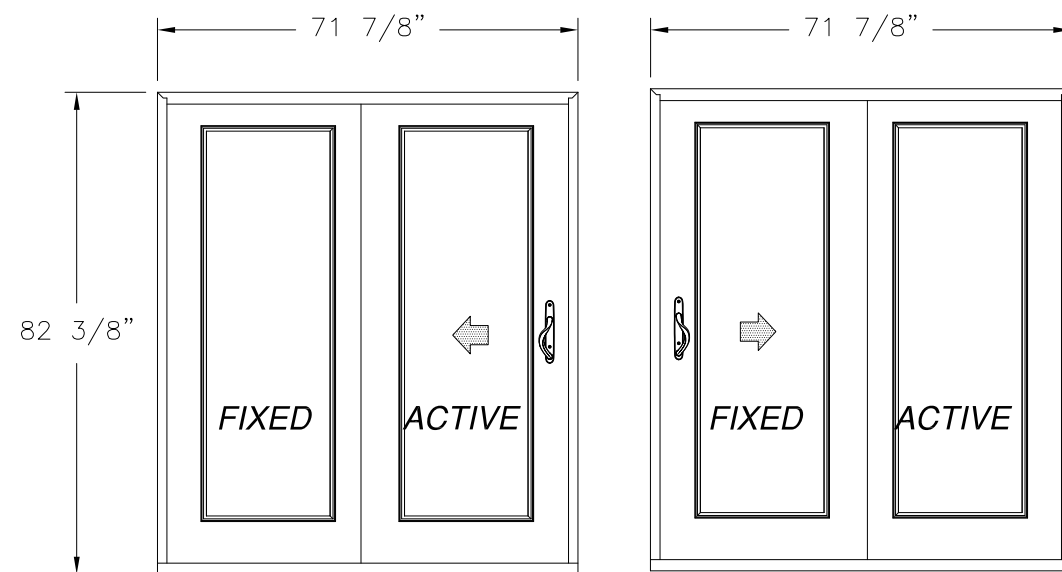
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ASTRAGAL DETAIL

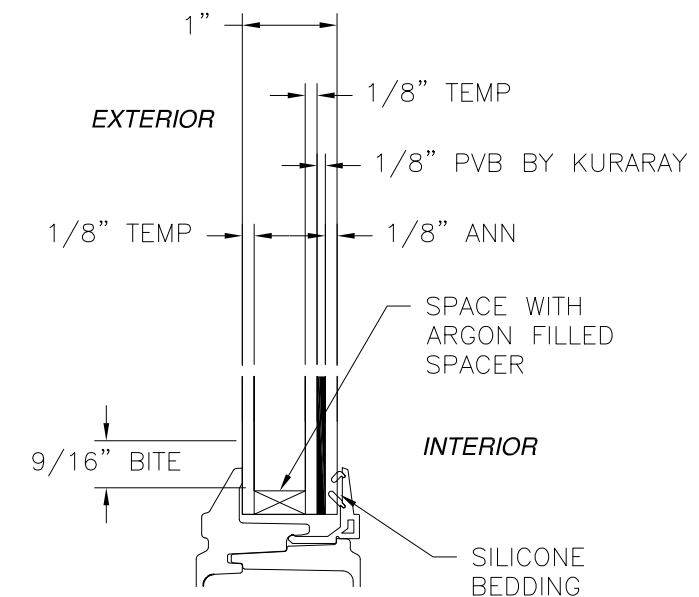


MEETING RAIL DETAIL



**SINGLE W/SIDELITE
EXTERIOR VIEW**

**SINGLE W/SIDELITE
EXTERIOR VIEW**



GLAZING DETAIL

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HARDWARE SCHEDULE
A. ONE POINT LOCKING SYSTEM
B. (1) DIE CAST HANDLE SET PER ACTIVE PANEL
C. (2) STAINLESS STEEL TANDEM ROLLERS PER PANEL
D. PVC ASTRAGAL BY NAN YA PLASTICS

NAN YA PLASTICS CORP. USA
8989 NORTH LOOP EAST
HOUSTON, TX 77029

SERIES SPLS GLIDING PATIO DOOR
120611 IMPACT
ADDITIONAL CONFIGURATIONS AND HARDWARE

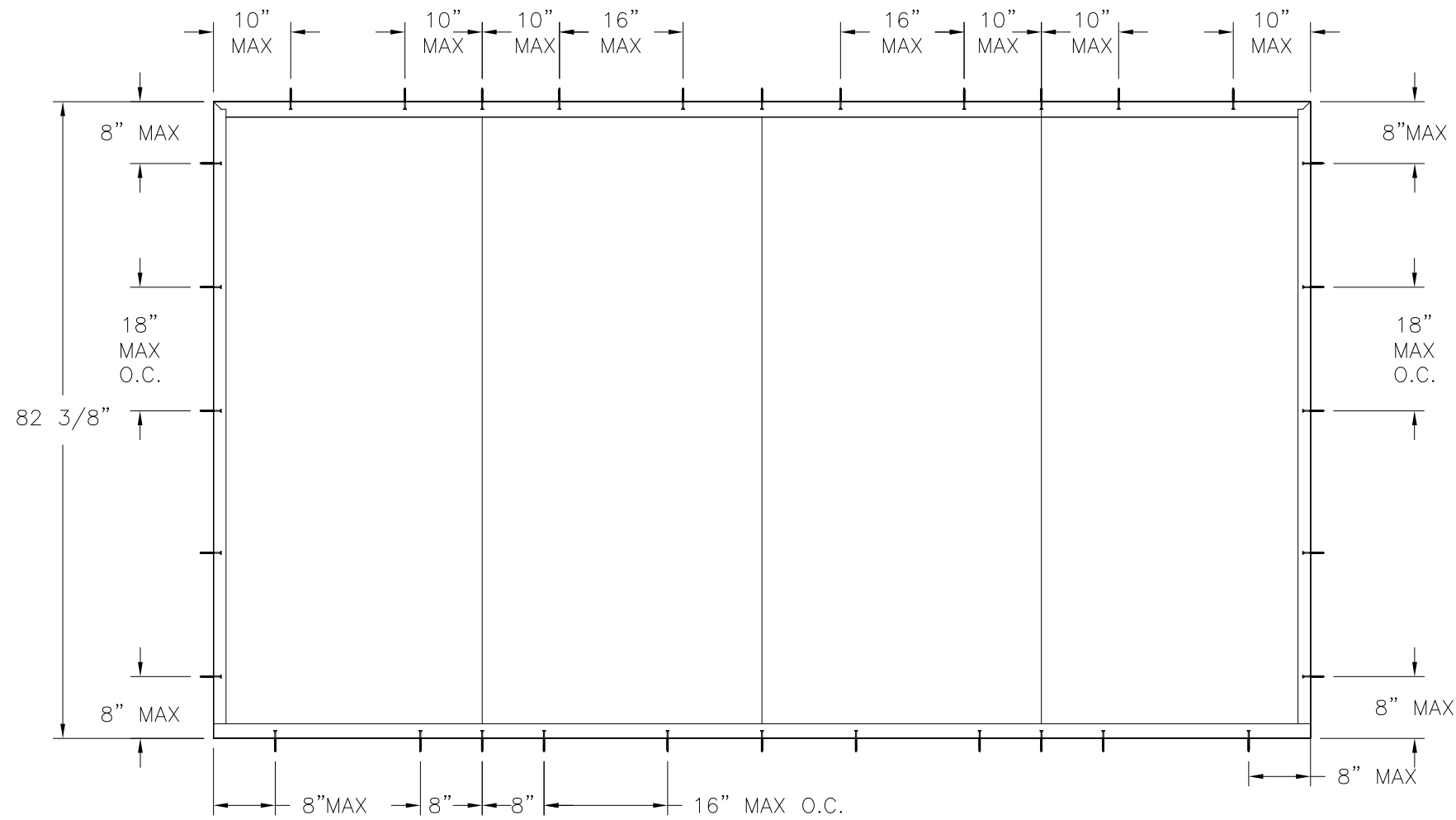
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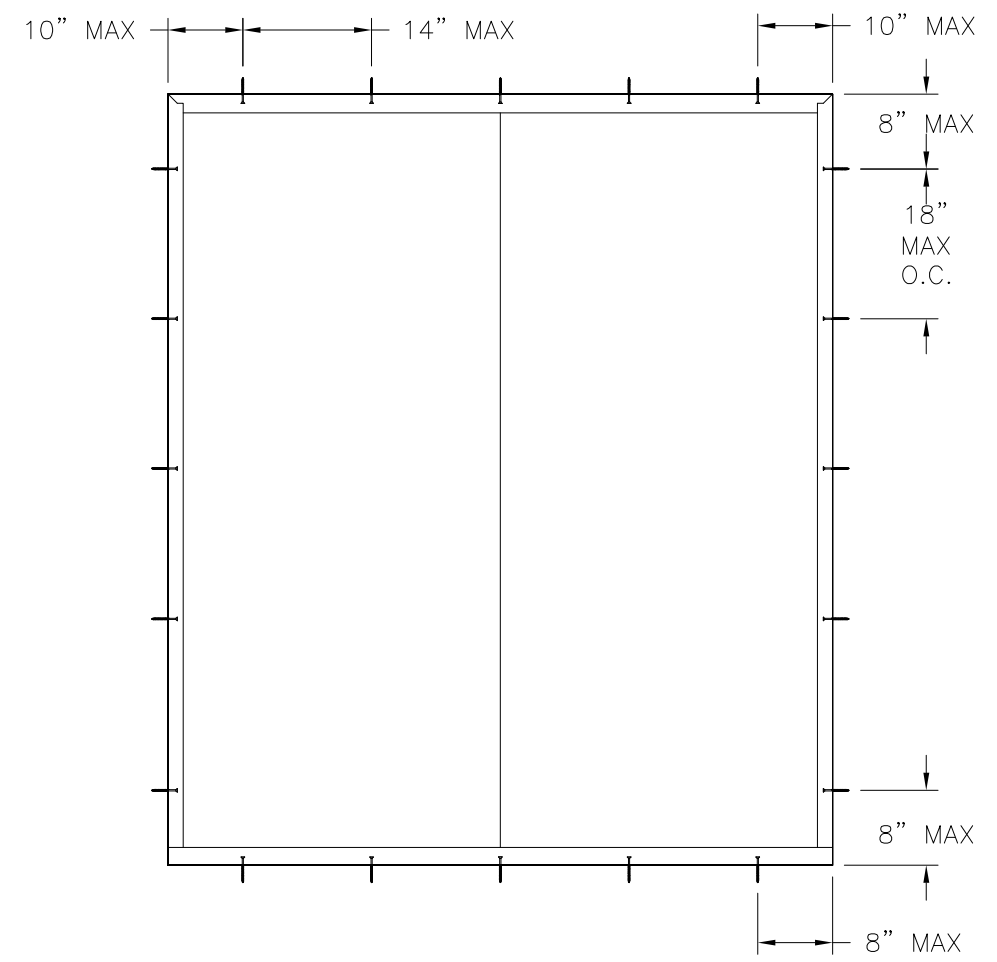


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ANCHORING LAYOUT FOR DOUBLE W/SIDELITES
EXTERIOR VIEW



ANCHORING LAYOUT FOR SINGLE W/SIDELITE
EXTERIOR VIEW

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HOUSTON, TX 77029

SERIES SPLS GLIDING PATIO DOOR
120611 IMPACT
ANCHORING LAYOUTS

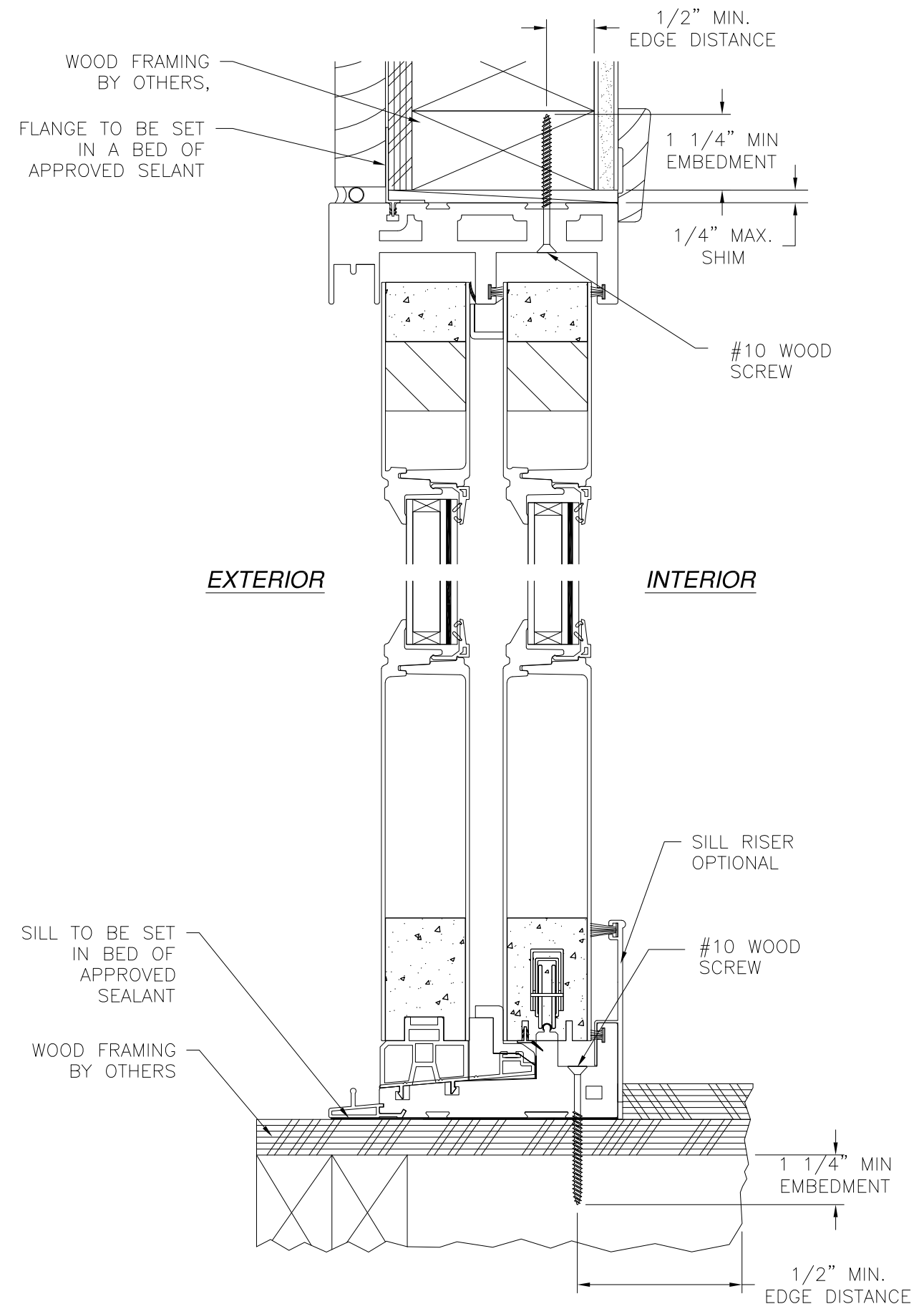
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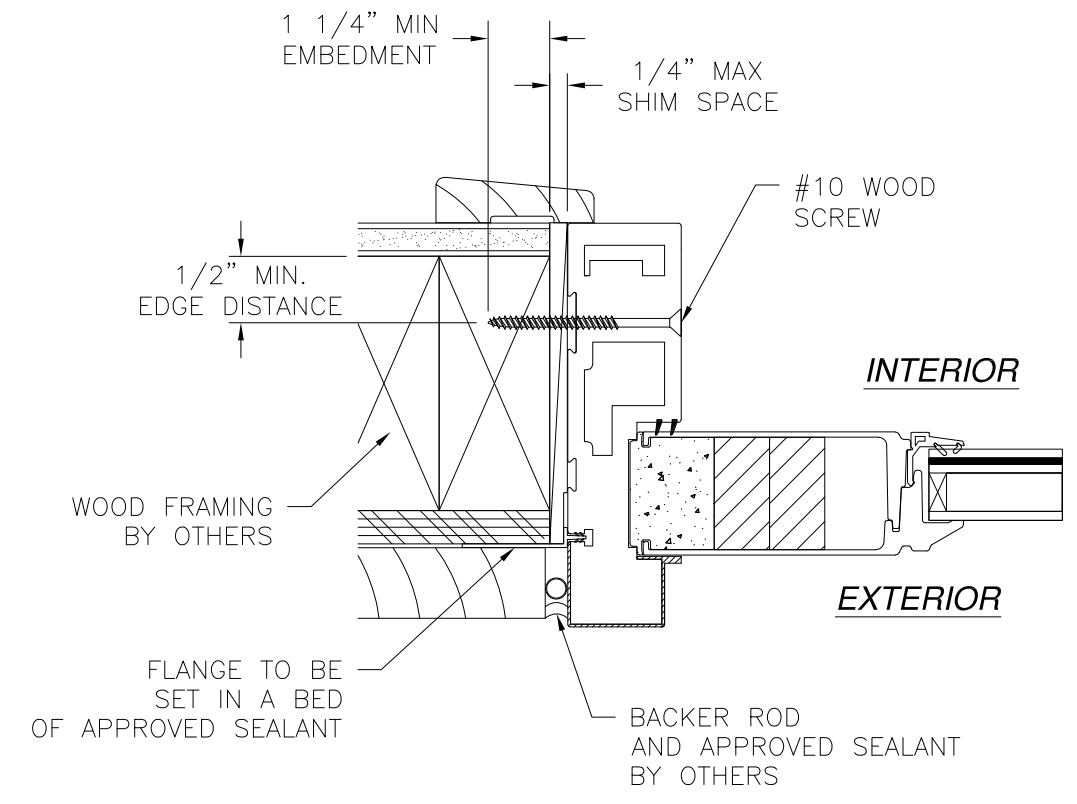


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VERTICAL CROSS SECTION
 DOOR SHOWN, SIDELITE SIMILAR
 2X BUCK/WOOD FRAMING INSTALLATION



HORIZONTAL CROSS SECTION
 2X BUCK/WOOD FRAMING INSTALLATION

- NOTES:**
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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NAN YA PLASTICS CORP. USA
 8989 NORTH LOOP EAST
 HOUSTON, TX 77029

SERIES SPLS GLIDING PATIO DOOR
 120611 IMPACT
 INSTALLATION DETAILS

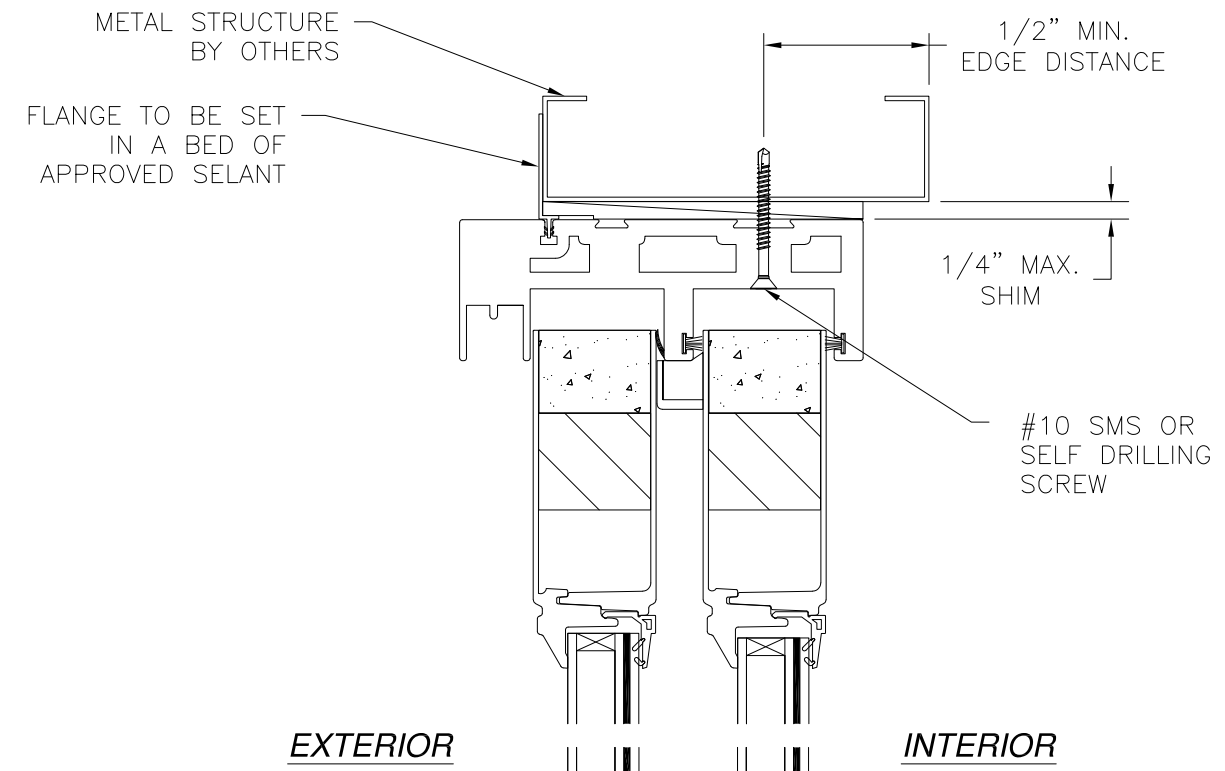
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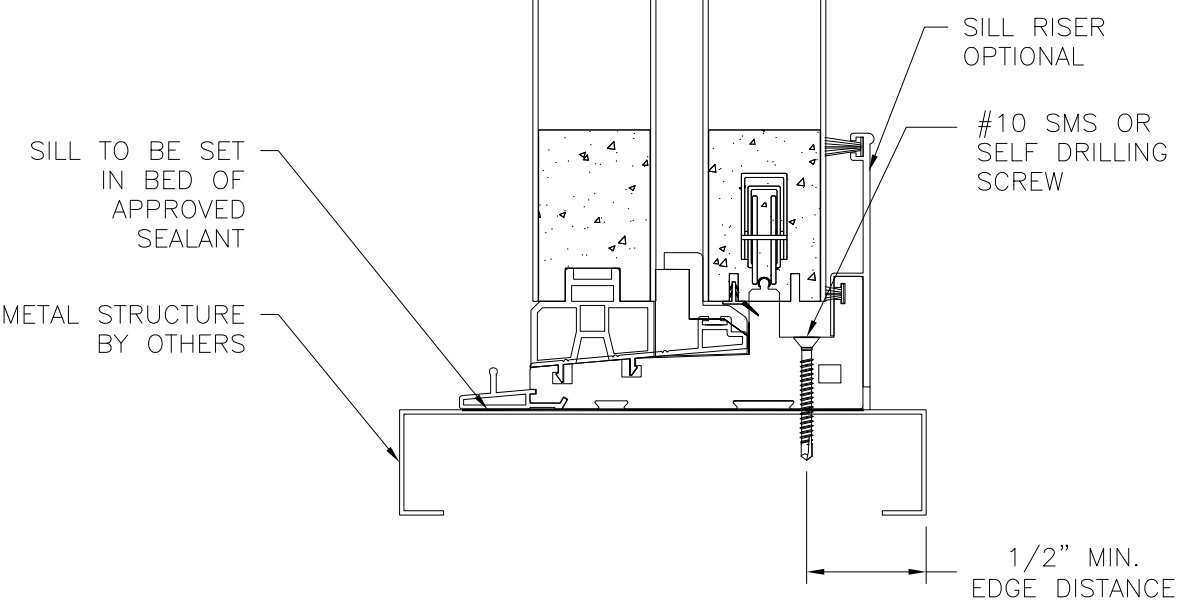


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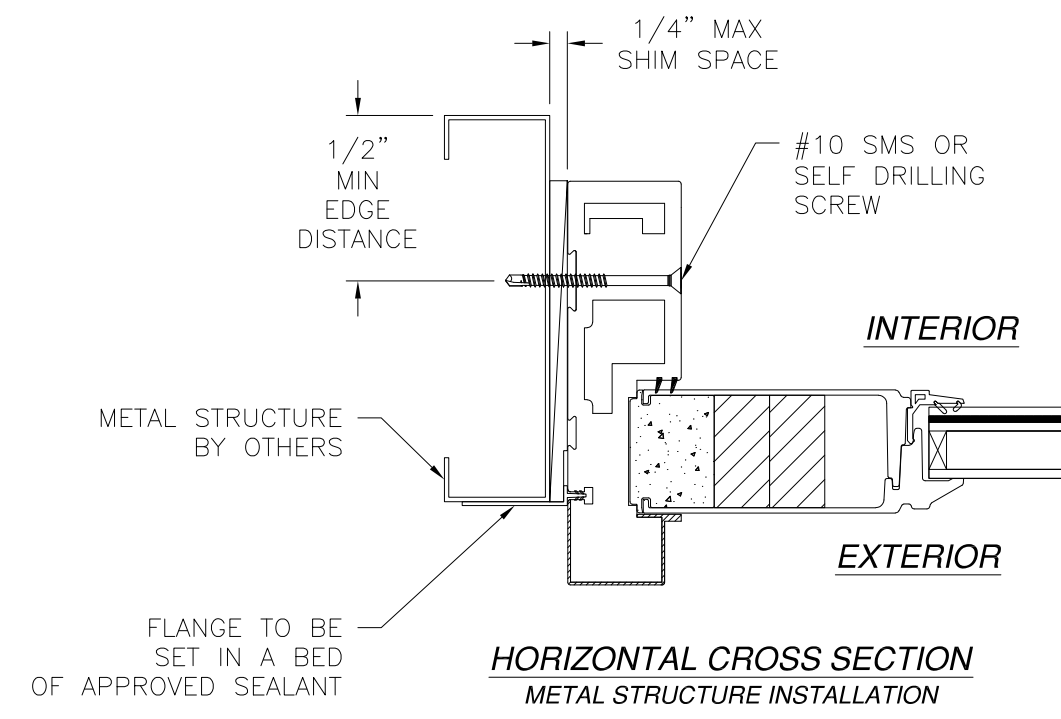
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EXTERIOR **INTERIOR**



VERTICAL CROSS SECTION
DOOR SHOWN, SIDELITE SIMILAR
METAL STRUCTURE INSTALLATION



HORIZONTAL CROSS SECTION
METAL STRUCTURE INSTALLATION

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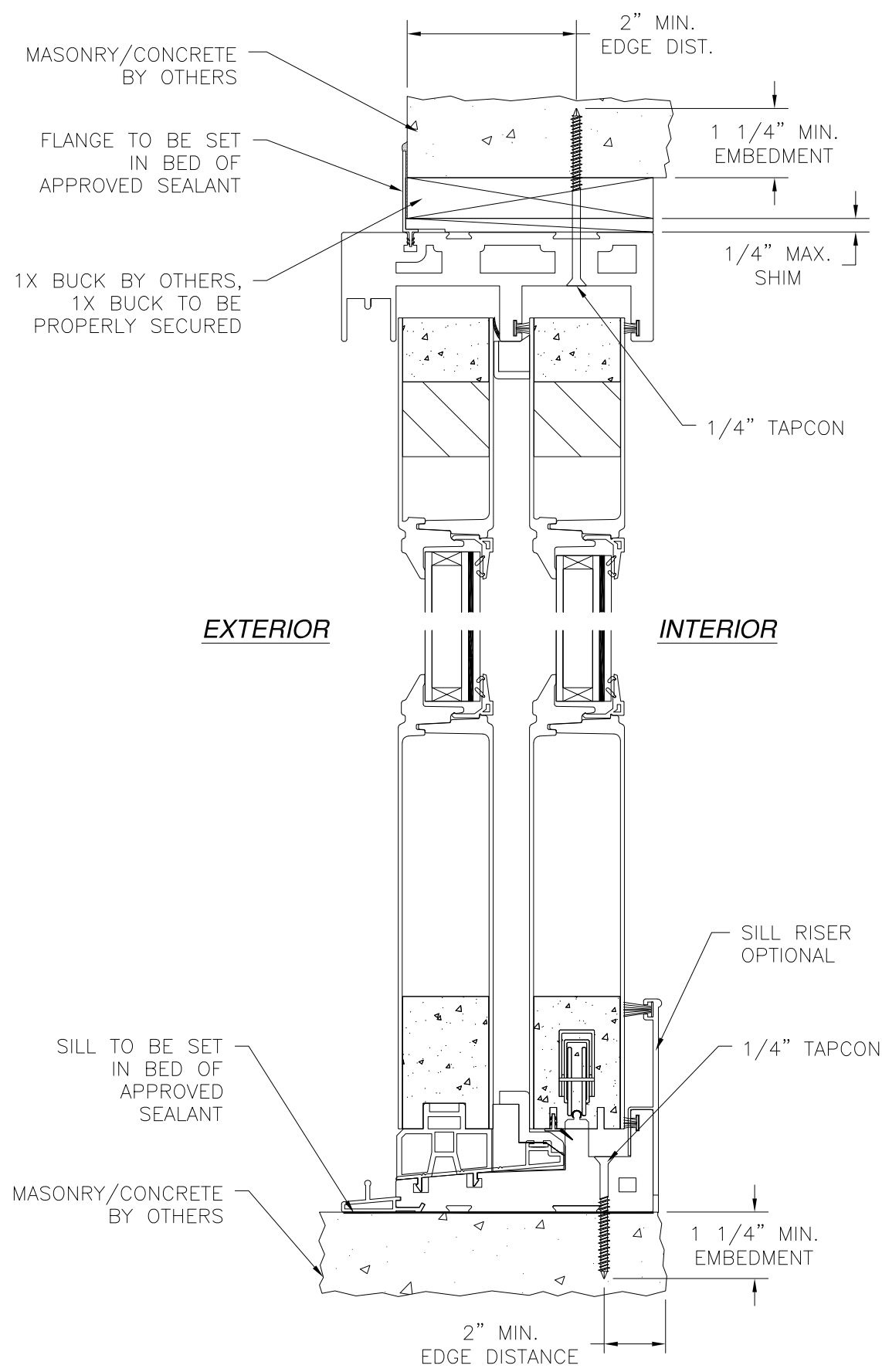
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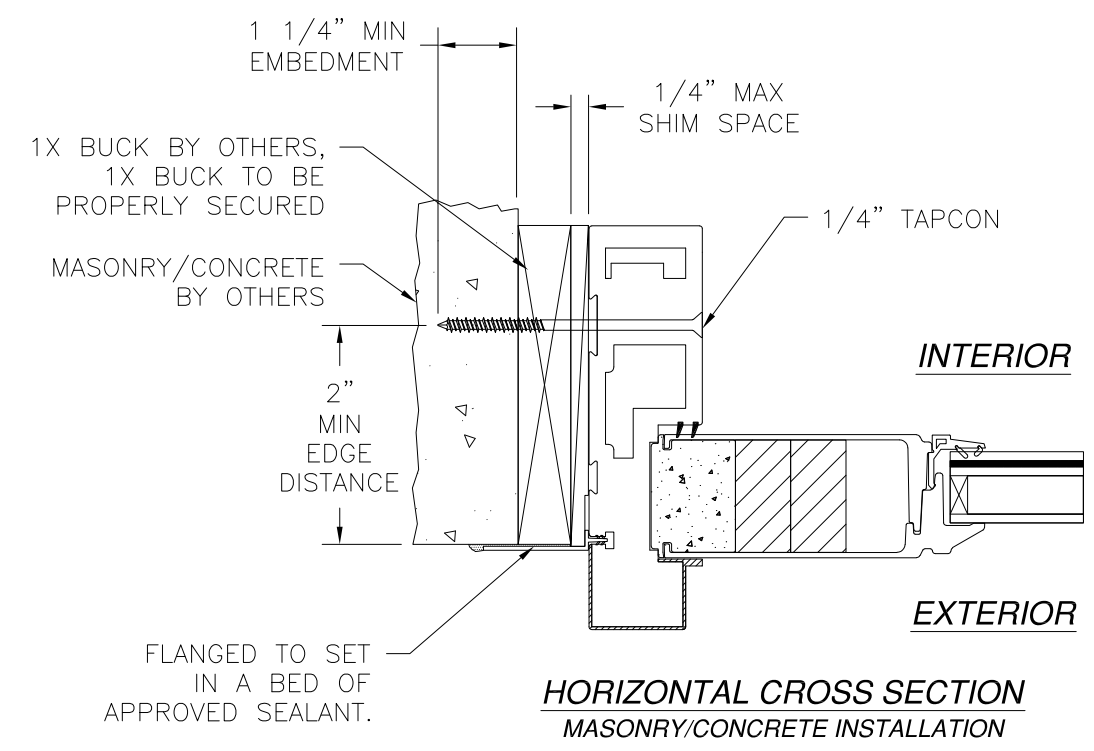


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VERTICAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION
DOOR SHOWN SIDELITE SIMILAR



HORIZONTAL CROSS SECTION
MASONRY/CONCRETE INSTALLATION

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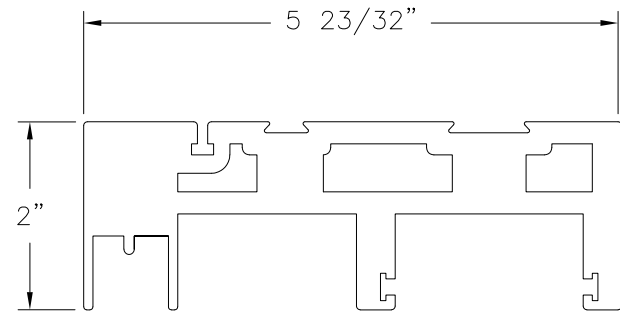
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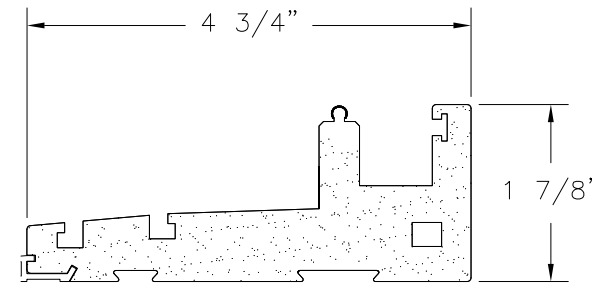


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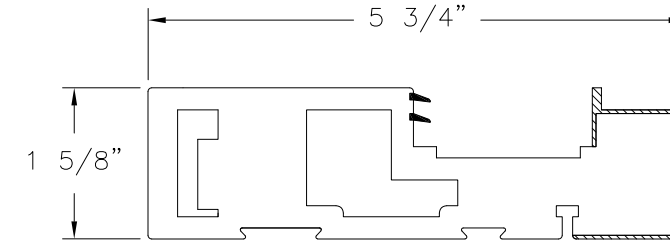
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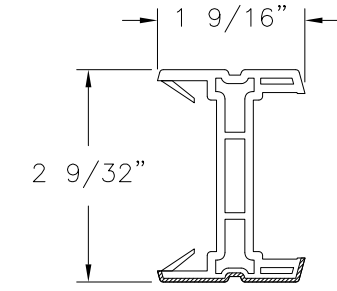
HEAD FRAME
FOAM PVC CO-EX



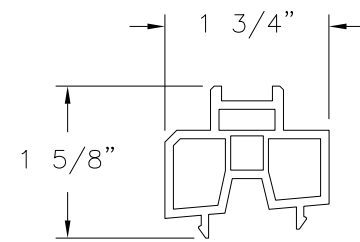
SILL FRAME
FOAM PVC



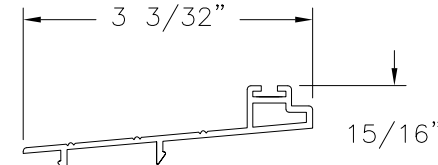
JAMB FRAME
FOAM PVC



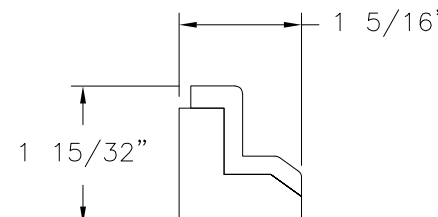
ASTRAGAL STRIP
RIGID PVC



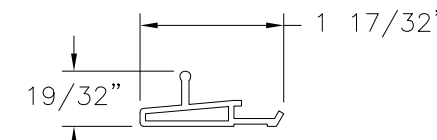
STATIONARY BASE
RIGID PVC



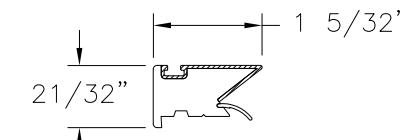
SILL BOARD
ALUMINUM



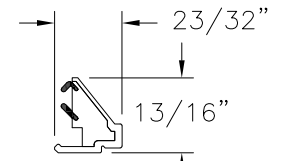
SILL WIND STOPPER
EPDM FOAM



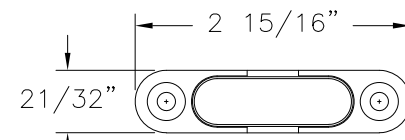
SCREEN TRACK
ALUMINUM



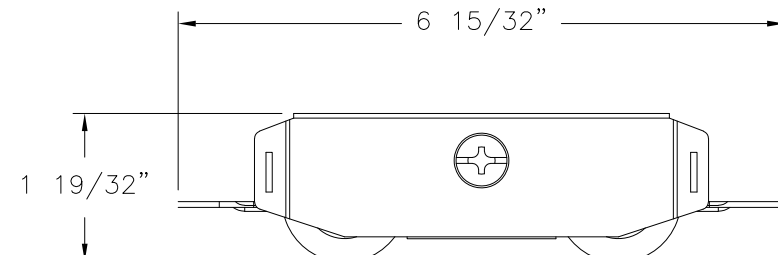
INTERLOCK STRIP
FOAM PVC



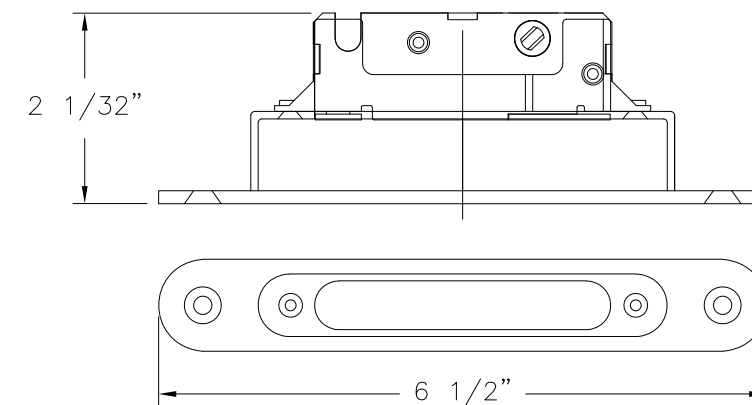
GLAZING BEAD
PVC



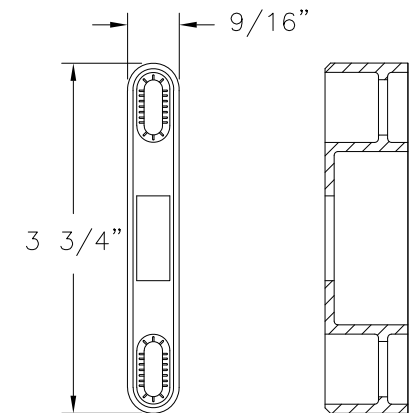
ANTI-LIFT BLOCK
DIE CASTING



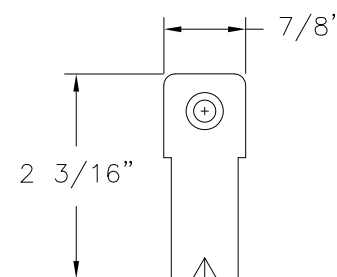
TANDEM ROLLER
STAINLESS STEEL



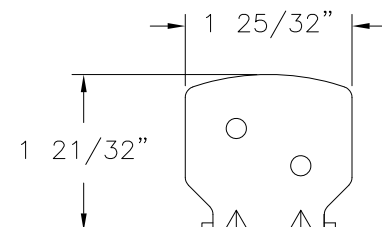
SINGLE LOCK
STAINLESS STEEL



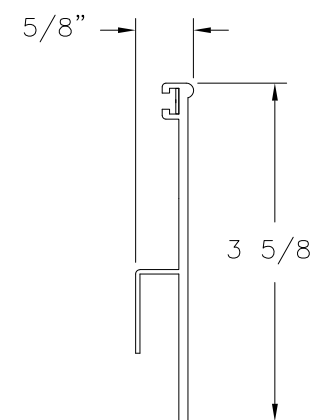
LOCK KEEPER
DIE CASTING



BOTTOM BRACKET
STAINLESS STEEL



TOP BRACKET
STAINLESS STEEL



SILL RISER
ALUMINUM

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SERIES SPLS GLIDING PATIO DOOR
120611 IMPACT
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