TEXAS DEPARTMENT OF INSURANCE

Engineering Services / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104 Phone No. (512) 322-2212 Fax No. (512) 463-6693

PRODUCT EVALUATION WIN-1204

Effective November 1, 2009

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC). This product shall be subject to reevaluation January 2013.

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code and the Texas Engineering Practice Act.

Optiview Vinyl Horizontal Slider Windows, Non-impact Resistant, manufactured by:

Precision Window & Door 1705 Wallace Drive, Suite 114 Carrollton, Texas 75006 Telephone: (972) 323-4999

will be acceptable in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with the manufacturer's installation instructions and this product evaluation.

PRODUCT DESCRIPTION

The Optiview window is a vinyl horizontal slider window. The vinyl horizontal slider window evaluated in this report is an individual, non-impact resistant window. This window is installed using the nailing fin on the window frame. This product evaluation report is for a vinyl horizontal slider window based on the following tested construction:

General Description:

System	Description	Label Rating	
1	Optiview Vinyl Horizontal Slider	HS-C40 71 x 60	
	Window; (OX)		

Product Dimensions:

System	Overall Size	Sash Size	Fixed Daylight Opening Size
1	71" x 60"	34 ¹³ / ₁₆ " x 57 ¹ / ₈ "	32 $\frac{1}{8}$ " x 55 $\frac{7}{16}$ "

Glazing Description:

System	Glass Construction ¹	Glazing Method ²
1	IG-1	GM-1

Note: ¹See the "Glass Construction Key" for the glazing construction.

² See the "Glazing Method Key" for the glazing method description.

Glass Construction Key:

IG-1: The fixed sash and the operable sash contain sealed insulating glass units. The sealed insulating glass units are comprised of two double strength ($\frac{1}{8}$ ") annealed glass lites separated by an aluminum spacer system. The glass type and thickness in the insulating glass unit of the tested assembly and in smaller assemblies shall comply with ASTM E 1300-04.

Glazing Method Key:

GM-1: The insulating glass unit in the fixed sash is set from the interior against Novaflex M150 structural silicone sealant at the exterior of the insulating glass unit. A vinyl glazing bead secures the insulating glass unit in place at the interior. The insulating glass unit in the operable sash is set from the exterior against Novaflex M150 structural silicone sealant at the interior of the insulating glass unit. A vinyl glazing bead secures the insulating glass unit. A vinyl glazing bead secures the insulating glass unit. A vinyl glazing bead secures the insulating glass unit.

Frame Construction: The frame members are manufactured from extruded vinyl (PVC). The frame corners are mitered and welded construction. The fixed interlock stile is attached to the frame head and sill through the reinforcement with one (1) screw at each end.

Sash Construction: The sash members are manufactured from extruded vinyl (PVC). The sash corners are mitered and welded construction.

Reinforcement: Custom shaped extruded aluminum reinforcement is located in the fixed interlock. The reinforcement extends the full length of the member.

Hardware:

- Cam action lock; Two (2) required; Located $7\frac{5}{8}$ inches from each end of the sash lock stile.
- Lock keepers; Two (2) required; Located on the fixed meeting stile secured through the reinforcement.

Product Identification: A certification program label (AAMA) will be affixed to the window. The certification program label includes the manufacturer's code name (**PWD-1**); product name; **Series: Optiview Vinyl w/FIN**; performance characteristics; the approved inspection agency (AAMA); and the applicable standard: AAMA/WDMA/CSA 101/I.S.2/A440-05.

LIMITATIONS

Design pressures:

System	Maximum Width (in.)	Maximum Height (in.)	Design Pressures (psf)
1	71	60	± 40

Impact Resistance: These window assemblies do not satisfy the Texas Department of Insurance's criteria for protection from windborne debris. These window assemblies will need to be protected with an impact protective system when installed in areas where windborne debris protection is required.

Acceptance of Smaller Assemblies: Window assemblies with dimensions equal to or smaller than those specified above are acceptable within the limitations specified in this report.

INSTALLATION INSTRUCTIONS

General: The window assembly shall be installed in accordance with the manufacturer's installation instructions. Detailed installation instructions and drawings are available from the manufacturer.

Installation: The wood wall framing members shall be minimum Southern Yellow Pine dimension lumber. The window shall be secured to the wall framing using the nailing fin of the window with minimum No. 8 screws. The fasteners shall be located approximately 4 inch from each corner and approximately $4\frac{1}{2}$ inches on center along the perimeter of the window. The fasteners shall be long enough to penetrate $1\frac{1}{2}$ inches into the wall framing.

Note: The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC); the International Building Code (IBC); and the Texas Revisions.