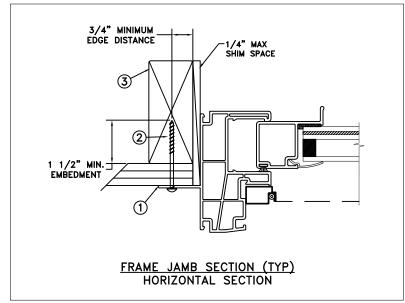


NAILFIN/SCREW-WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT					
74" × 54"	+60/-65	YES					
WINDZONE 4							

Installation Notes:

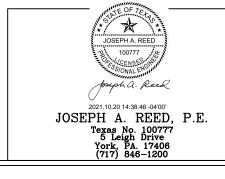
- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

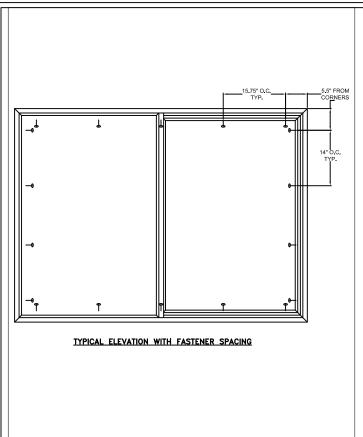
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 5.0mm annealed 9.0mm airspace 3.0mm annealed glass / 2mm SGP by Kuraray / 3mm annealed glass.
- Use structural or composite shims where required.

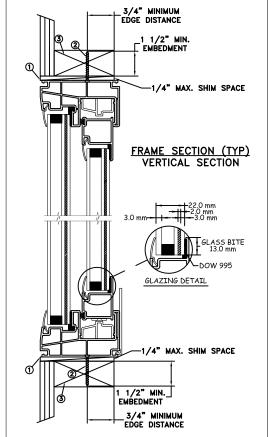
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

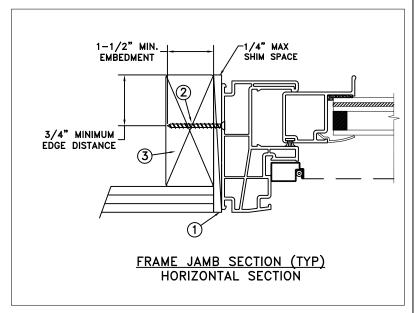


	DATE: 10/12/2021 SCALE: NTS			TET PLANER			3737 LAKEPORT BLVD				
DRAWN BY: M.HAM			JEL	LE WEI	KLAMATH FALLS OR, 9 PHONE: (800) 535-						
CHECKED BY: J.HAWKINS	TITLE:										
APPROVED BY: J.GOOSSEN		Prei	emium Atlantic Vinyl Hor	ntic vinyi Horizor	rizontai Silder - XO						
RECORD No.: D009346											
NCTL-210-3897-	1A			CAD DWG, No.:	REV: A	SHEET	1 of 4				





THROUGH FRAME/SCREW WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT						
74" x 54"	+60/-65	YES						
WINDZONE 4								

Installation Notes:

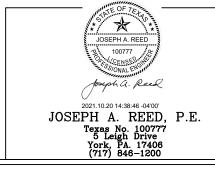
- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

General Notes:

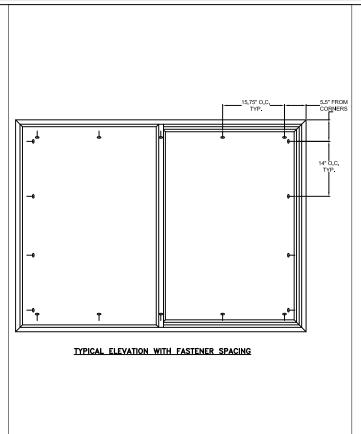
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 5.0mm annealed 9.0mm airspace 3.0mm annealed glass / 2mm SGP by Kuraray / 3mm annealed glass.
- Use structural or composite shims where required.

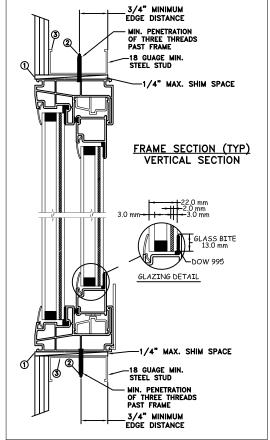
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jed-wen.com.

DISCLAIMER:

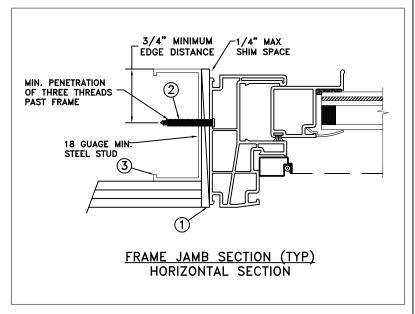


	DATE: 10/12/	2021	TET	3737 LAKEPORT BLV KLAMATH FALLS OR, 976						
DRAWN BY: M.HAM	SCALE:	TS	JEL	TA AA CTI.	KLAMATH FALLS OR, 976 PHONE: (800) 535-39			-		
CHECKED BY: J.HAWKINS	TITLE:									
APPROVED BY: J.GOOSSEN		Premium Atlantic Vinyl Horizontal Slider - XO								
RECORD No.: D009346										
REPORT No.: NCTL-210-3897-	1A			CAD DWG. No.:	REV:	4	SHEET	2 c	of 4	





THROUGH FRAME/SCREW STEEL INSTALLATION



MAXIMUM FRAME	DP	IMPACT						
74" x 54"	+60/-65	YES						
WINDZONE 4								

Installation Notes:

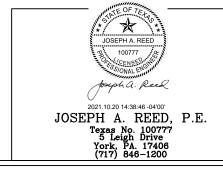
- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 5.0mm annealed 9.0mm airspace 3.0mm annealed glass / 2mm SGP by Kuraray / 3mm annealed glass.
- 4. Use structural or composite shims where required.

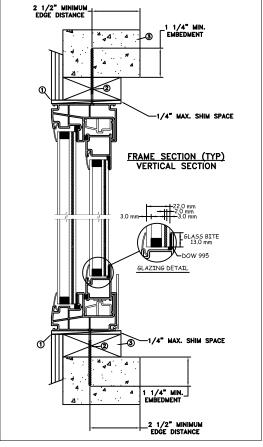
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

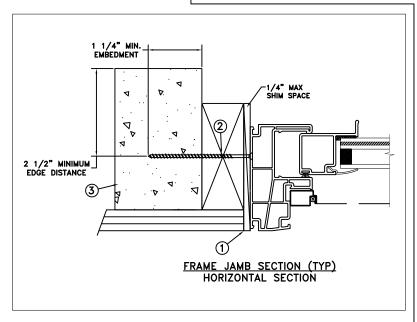


	DATE: 10/12/2021		TET		3737 LAKEPORT BLVD.					
DRAWN BY: M.HAM	SCALE:	NTS	JCL	DWEN			LS OR, 97 00) 535-3			
CHECKED BY: J.HAWKINS	TITLE:									
APPROVED BY: J.GOOSSEN		Premium Atlantic Vinyl Horizontal Slider - XO								
RECORD No.: D009346										
REPORT No.: NCTL-210-3897-	1A			CAD DWG. No.:	REV: A	SHEET	3 of 4	4		

TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW CONCRETE INSTALLATION



MAXIMUM FRAME	DP	IMPACT						
74" x 54"	+60/-65	YES						
WINDZONE 4								

Installation Notes:

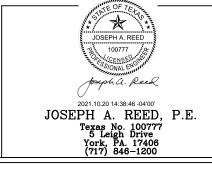
- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 5.0mm annealed 9.0mm airspace 3.0mm annealed glass / 2mm SGP by Kuraray / 3mm annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:



	DATE: 10/12/2021		TET	3737 LAKEPORT BLVI KLAMATH FALLS OR, 9760					
DRAWN BY: M. HAM	SCALE:	NTS	JCL	Te Mei			LS OR, 9760 300) 535-393		
CHECKED BY: J.HAWKINS	TITLE:								
APPROVED BY: J.GOOSSEN	1	Premium Atlantic Vinyl Horizontal Slider - X							
RECORD No.: D009346									
REPORT No.: NCTL-210-3897-	1A			CAD DWG. No.:	REV: A	SHEET	4 of 4		