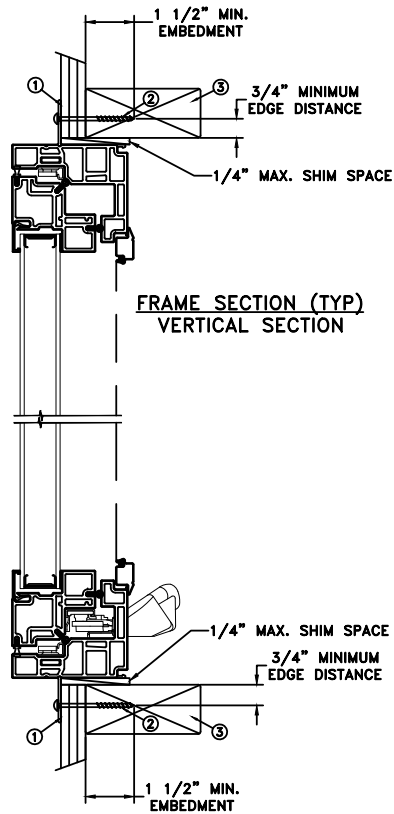
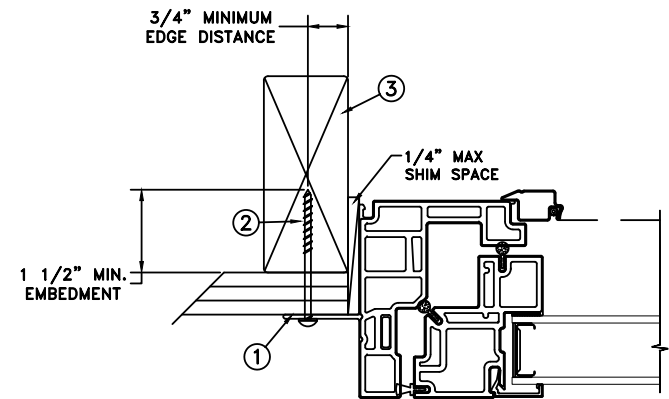


TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

NAILFIN/WOOD
INSTALLATION

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

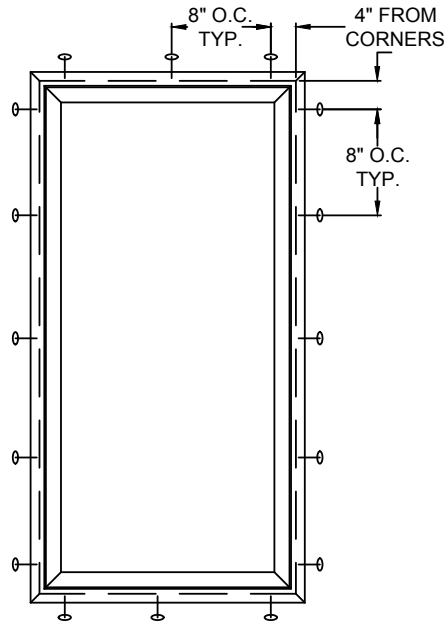
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



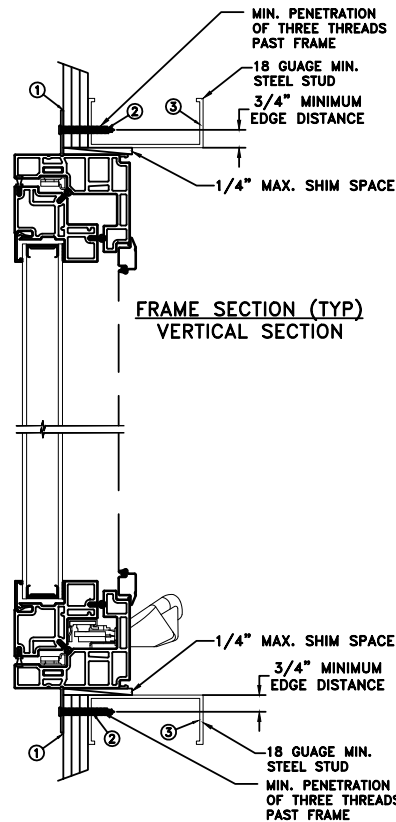
Joseph A. Reed

2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
 Texas No. 100777
 5 Leigh Drive
 York, PA. 17406
 (717) 846-1200

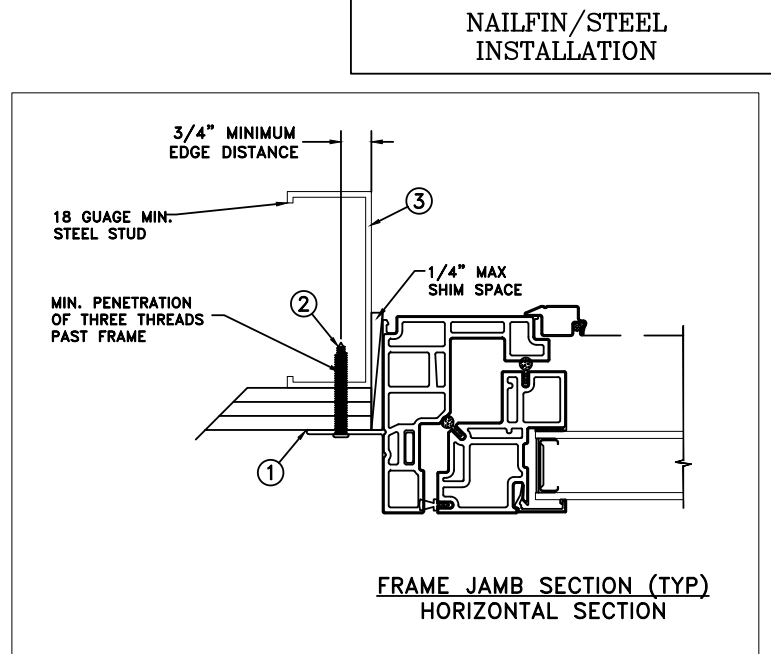
DATE: 01/28/2020		3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS		SCALE: NTS
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window	
APPROVED BY: K.BATH	RECORD No: D015456	
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert	REV: B SHEET 1 of 9



TYPICAL ELEVATION WITH FASTENER SPACING



**FRAME SECTION (TYP)
VERTICAL SECTION**



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

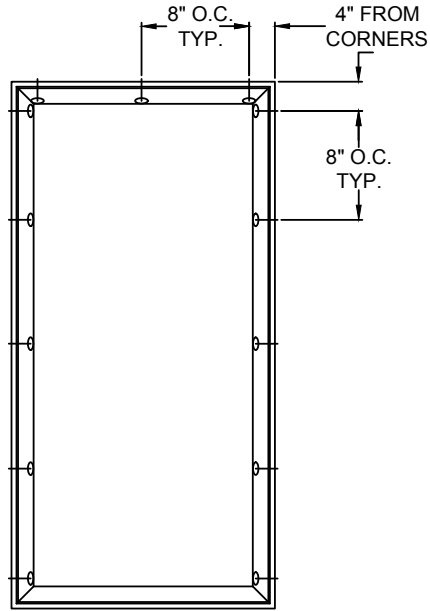
DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



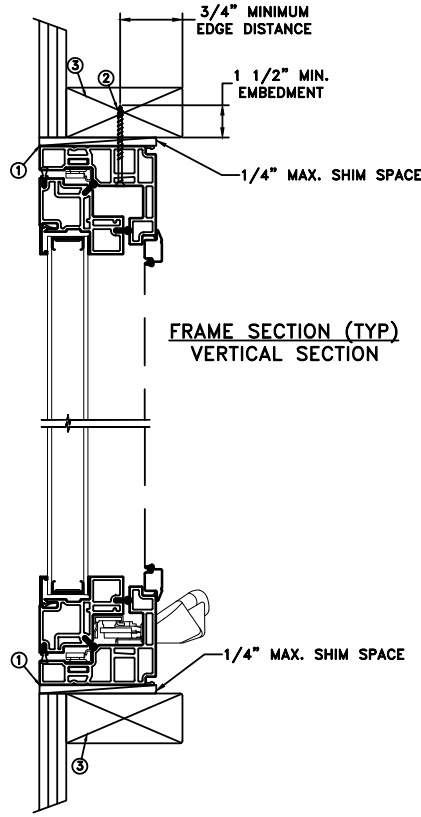
Joseph A. Reed

2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS			
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window		
APPROVED BY: K.BATH			
RECORD No: D015456			
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert	REV: B	SHEET 2 of 9

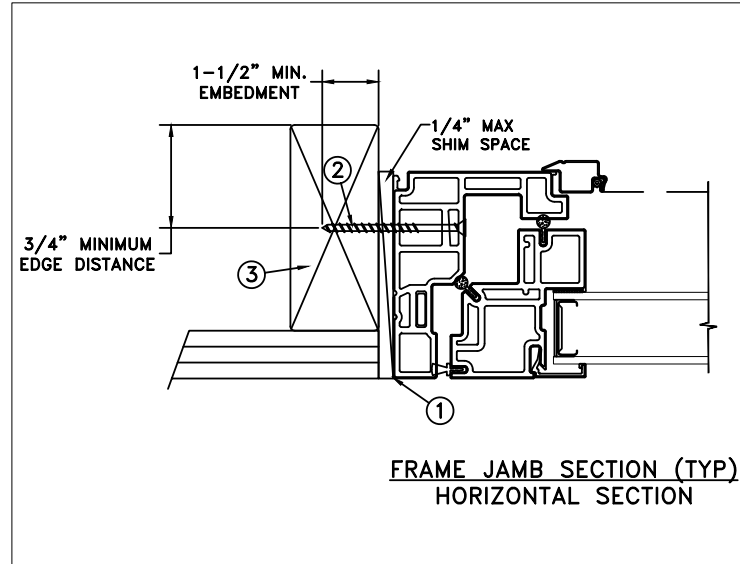


TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION

THROUGH FRAME
WOOD INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

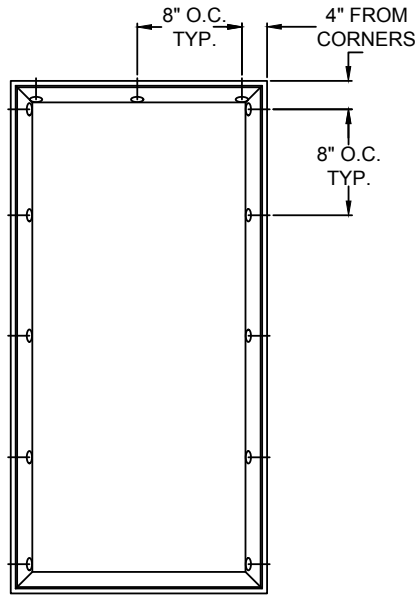
DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



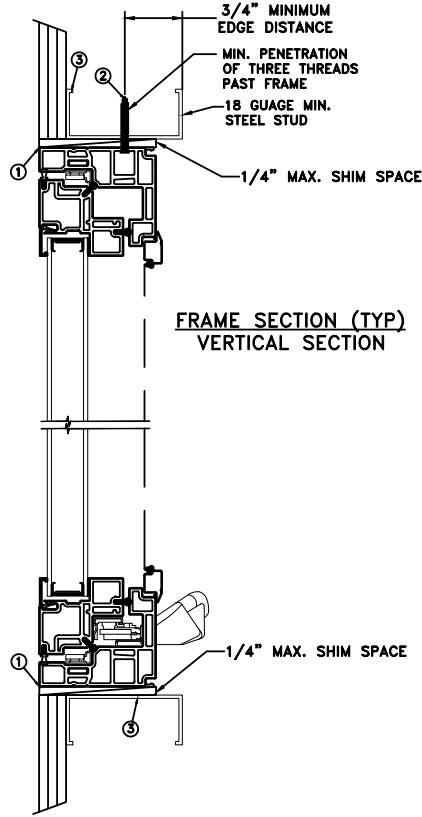
Joseph A. Reed

2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window
APPROVED BY: K.BATH	
RECORD No: D015456	
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert
REV: B	SHEET 3 of 9

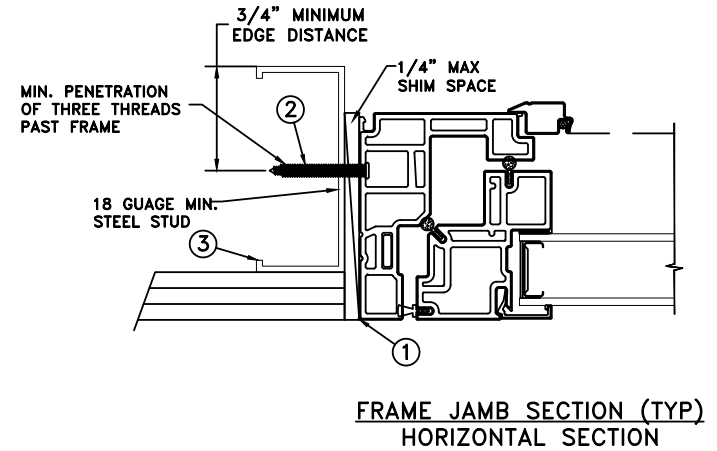


TYPICAL ELEVATION WITH FASTENER SPACING



**FRAME SECTION (TYP)
VERTICAL SECTION**

**THROUGH FRAME
STEEL INSTALLATION**



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through head and side jamb into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

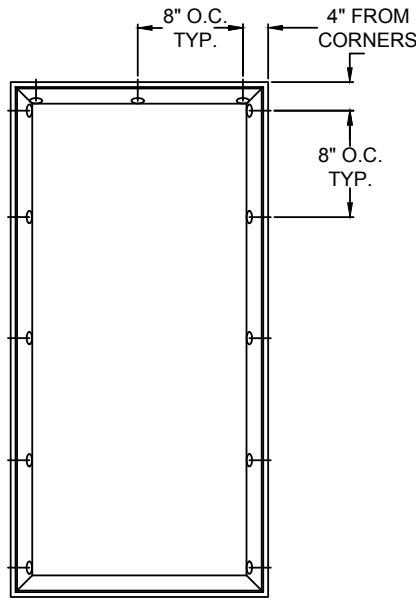
DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



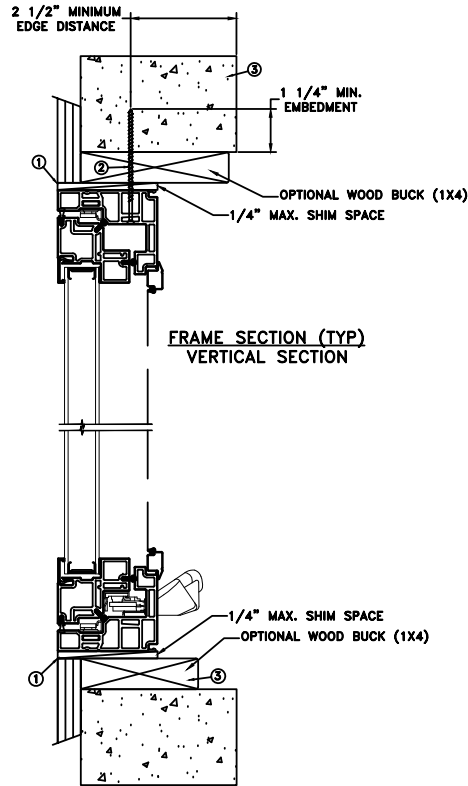
Joseph A. Reed

2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS			
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window		
APPROVED BY: K.BATH			
RECORD No: D015456			
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert	REV: B	SHEET 4 of 9

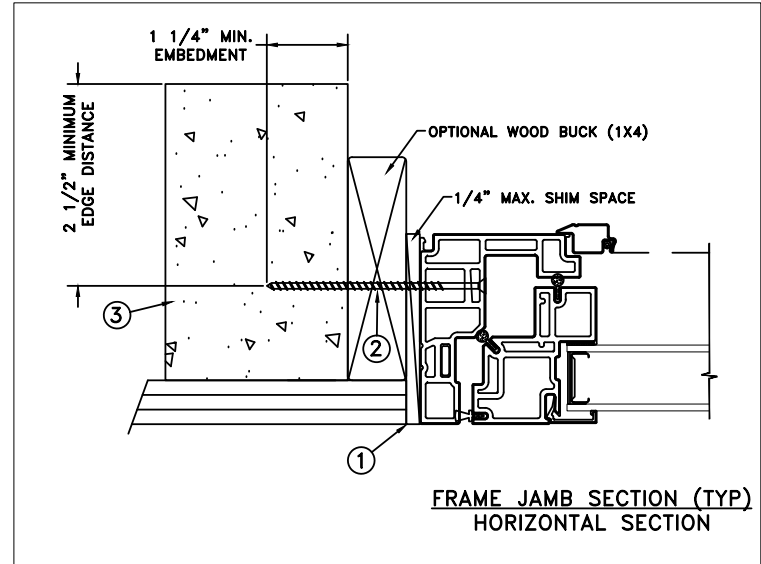


TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION

THROUGH FRAME
CONCRETE INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the head, sill and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

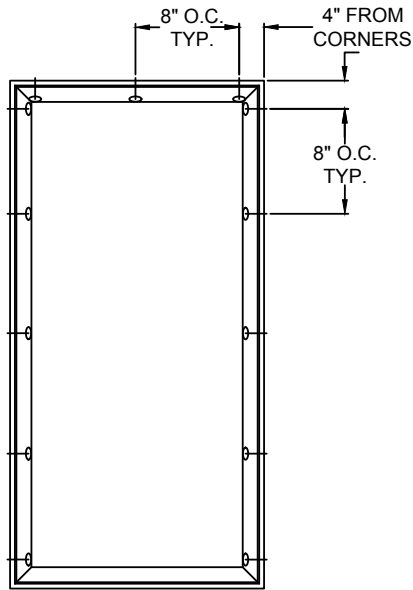


Joseph A. Reed

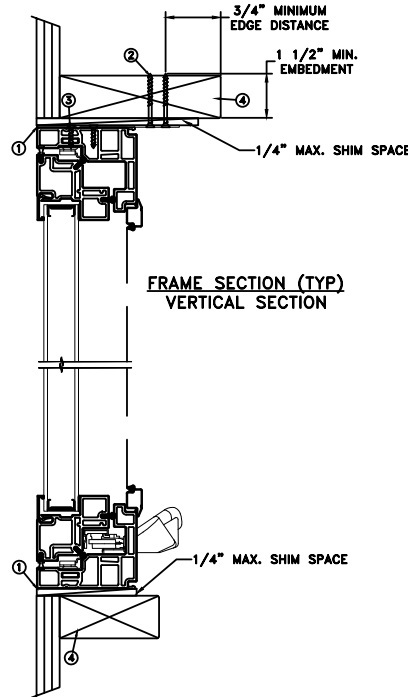
2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window
APPROVED BY: K.BATH	
RECORD No: D015456	
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert
REV: B	SHEET 5 of 9

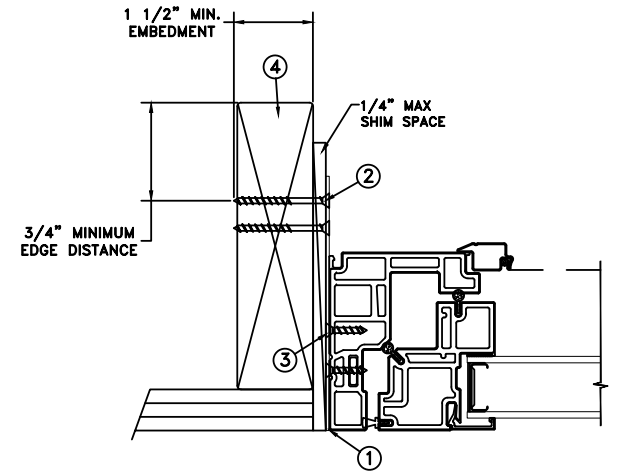
MASONRY STRAP
WOOD/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specification: 20 Ga. galvanized steel, .033" min. thickness x 1.5" width x 6" length.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

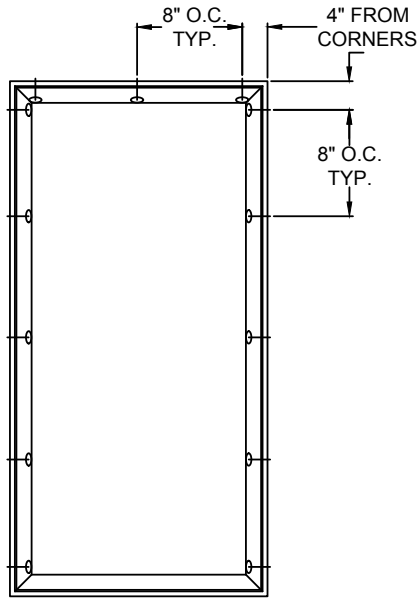


Joseph A. Reed

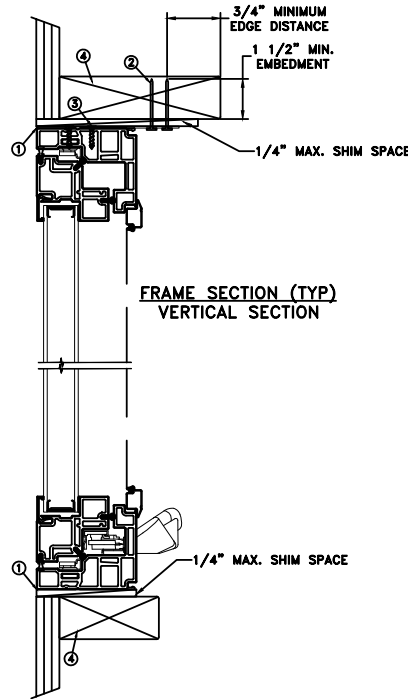
2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window
APPROVED BY: K.BATH	
RECORD No: D015456	
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert
	REV: B
	SHEET 6 of 9

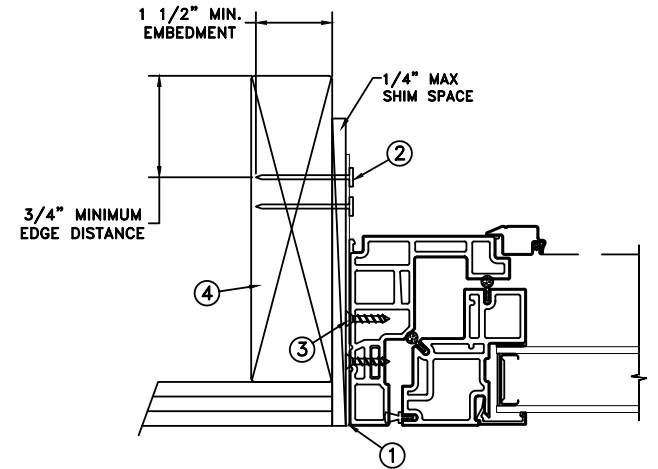
MASONRY STRAP
WOOD/NAIL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specification: 20 Ga. galvanized steel, .033" min. thickness x 1.5" width x 6" length.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

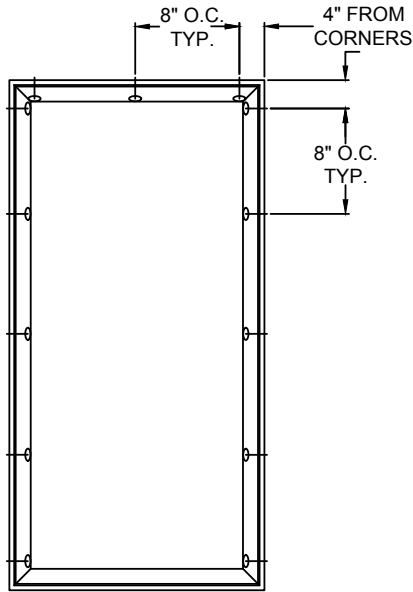


Joseph A. Reed

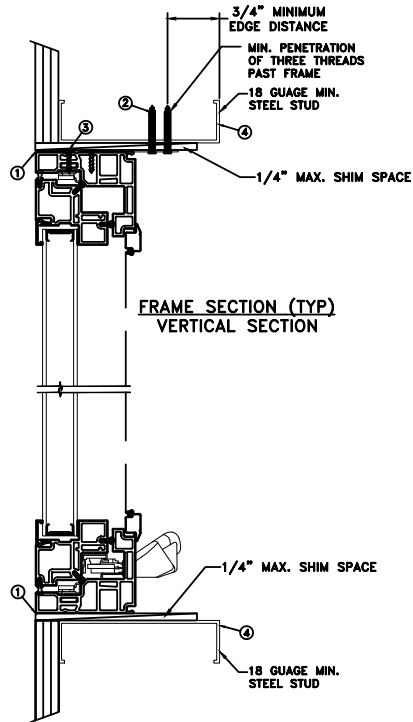
2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS			
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window		
APPROVED BY: K.BATH			
RECORD No: D015456			
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert	REV: B	SHEET 7 of 9

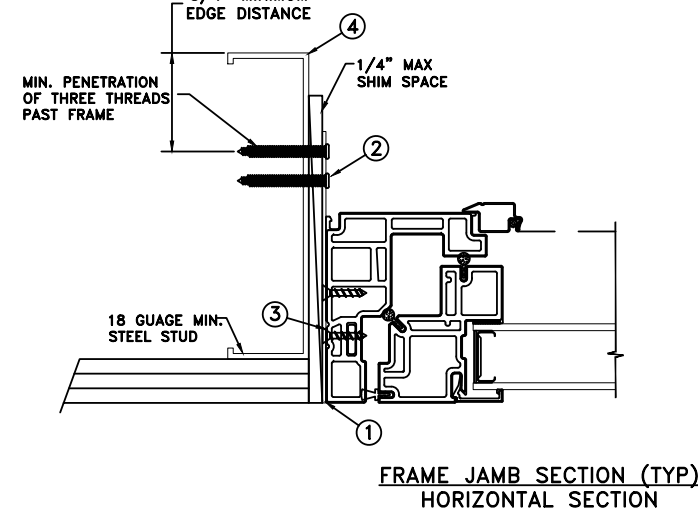
MASONRY STRAP
STEEL/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specification: 20 Ga. galvanized steel, .033" min. thickness x 1.5" width x 6" length.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

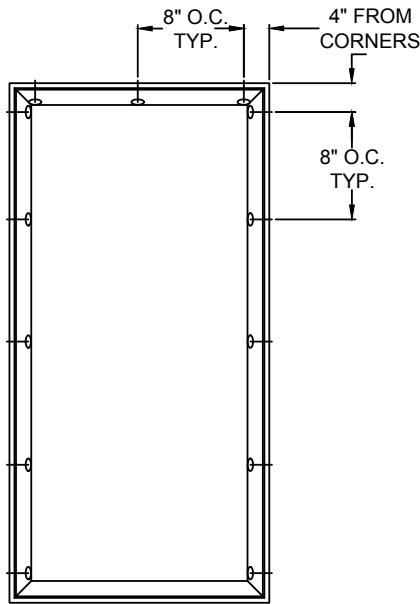


Joseph A. Reed

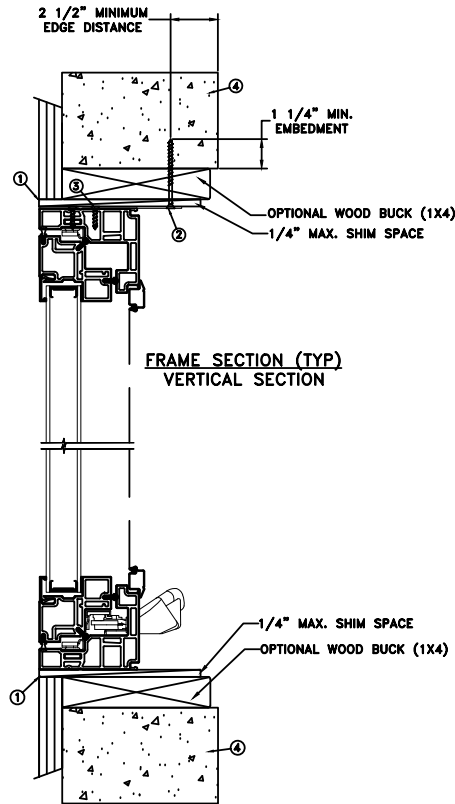
2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window
APPROVED BY: K.BATH	
RECORD No: D015456	
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert
REV: B	SHEET 8 of 9

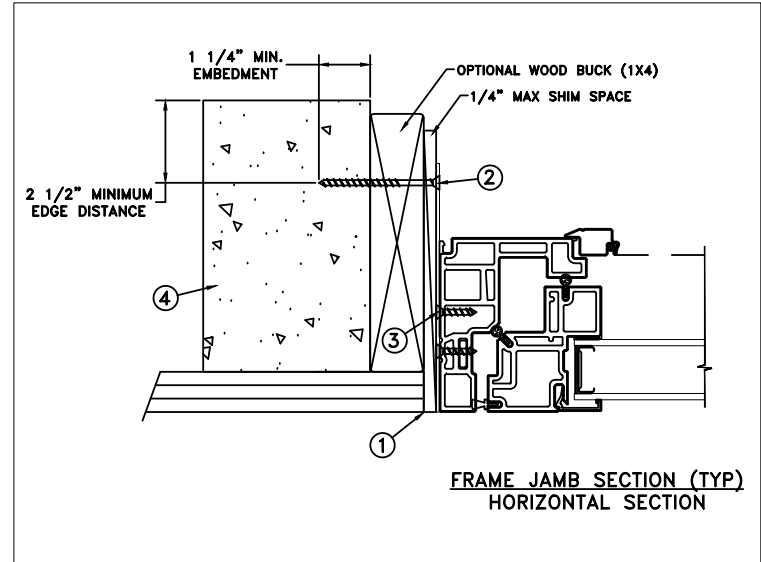
**MASONRY STRAP CONCRETE
SCREW INSTALLATION**



TYPICAL ELEVATION WITH FASTENER SPACING



**FRAME SECTION (TYP)
VERTICAL SECTION**



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
36" x 72"	+50/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 1 - 3/16" Tapcons or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Building Code (IBC) and 2018 International Residential Code (IRC).
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specification: 20 Ga. galvanized steel, .033" min. thickness x 1.5" width x 6" length.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.09 14:20:07 -05'00'
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 01/28/2020	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	
CHECKED BY: D.BELAU	TITLE: Auraline Composite Casement Window
APPROVED BY: K.BATH	
RECORD No: D015456	
REPORT No: J8499.01-303-44-R0	CAD DWG. No.: AuralNSCsmt Cert
REV: B	SHEET 9 of 9