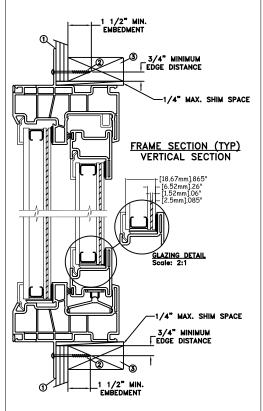
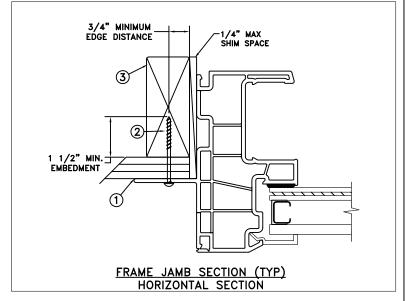
8 1/4" O.C. MAX. FROM CORNERS 8 1/4" O.C. 8 1/4" O.C. MAX. THRU FIN WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW-WOOD INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72" x	60"	+50/-55	YES
WINDZONE 2			

Installation Notes:

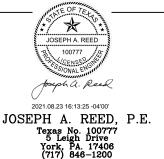
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

General Notes:

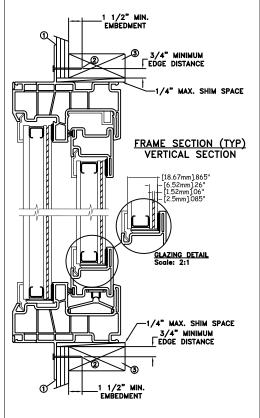
- 1. The product shown herein is designed,tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- 4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

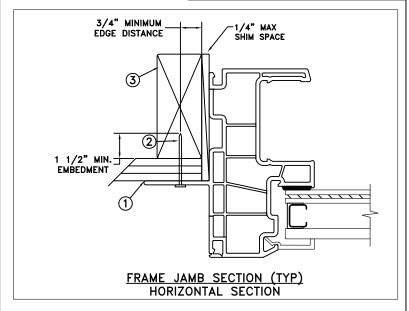
DISCLAIMER:







NAILFIN/NAIL-WOOD INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72" x	60"	+50/-55	YES
WINDZONE 2			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 6d x 2" fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

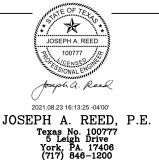
General Notes:

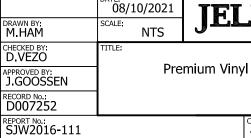
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- 3. At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

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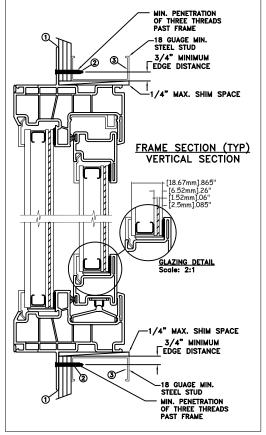
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601

PHONE: (800) 535-3936

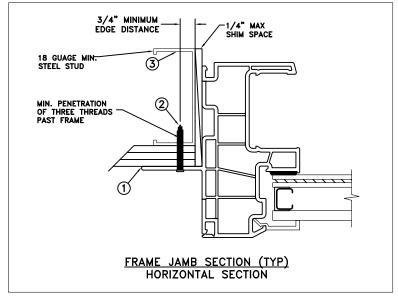
Premium Vinyl Horizontal Slider XO Window

CAD DWG, No.: REV: A SHEET 2 of 10

2 5/32" 8 1/4" O.C. MAX. THRU FIN-MAX. FROM CORNERS 8 1/4" O.C. MAX. THRU FIN MAX.) .09) HEIGHT WINDOW WINDOW WIDTH (72" MAX.) -TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW-STEEL INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72" x	60"	+50/-55	YES
WINDZONE 2			

Installation Notes:

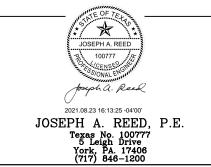
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length
 to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga.,
 fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

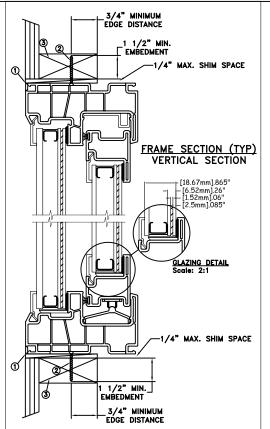
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DISCLAIMER:

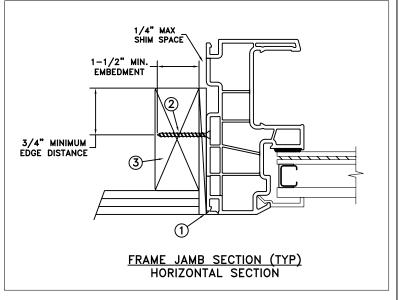




10 5/8" O.C. MAX. THRU 4" MAX. FROM FRAME -CORNERS 10 1/4" O.C. MAX. THRU MAX.) FRAME .09) HEIGHT WINDOW WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW WOOD INSTALLATION



MAXIMUM	FRAME	DP	IMPACT	
72" x	60"	+50/-55	YES	
	WINDZONE 2			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

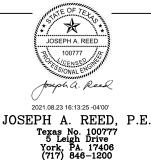
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3,0mm annealed 11,8mm airspace 2,5mm annealed 1,52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

NTS

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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08/10/2021 DRAWN BY: SCALE: M HAM CHECKED BY: TITLE: D.VEZO APPROVED BY: J.GOOSSEN RECORD No.: D007252

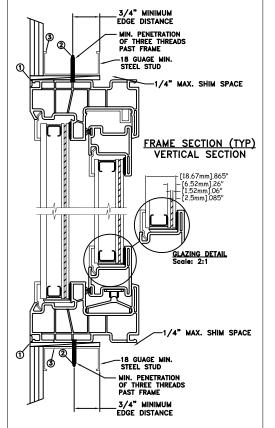
TELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD. PHONE: (800) 535-3936

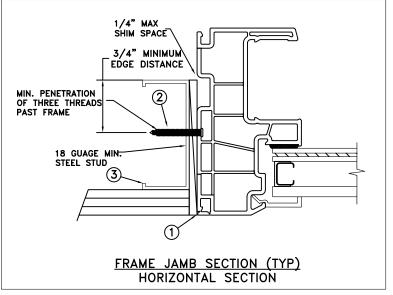
Premium Vinyl Horizontal Slider XO Window

REPORT No.: SJW2016-111 CAD DWG, No.: 4 of 10

TYPICAL ELEVATION WITH FASTENER SPACING 10 5/8" O.C. 4" MAX. FROM CORNERS 10 1/4" O.C. MAX. THRU FRAME 10 1/4" O.C. MAX. THRU FRAME



THROUGH FRAME/SCREW STEEL INSTALLATION



MAXIMUM FRAME	DP	IMPACT	
72" x 60"	+50/-55	YES	
WINDZONE 2			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

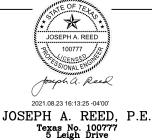
General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.ield-wen.com.

DISCLAIMER:

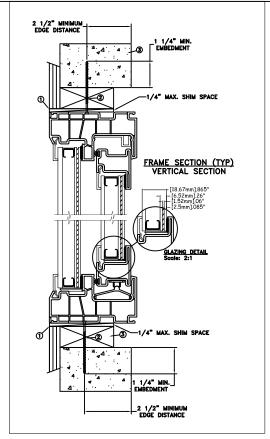
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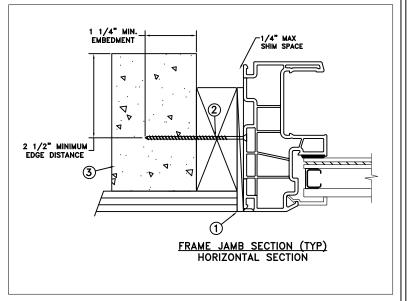
York, PA. 17406 (717) 846-1200



10 5/8" O.C. MAX. THRU 4" MAX. FROM CORNERS FRAME -10 1/4" O.C. MAX. THRU MAX.) FRAME .09 HEIGHT WINDOW WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW CONCRETE INSTALLATION



MAXIMUM	FRAME	DP	IMPACT	
72" x	60"	+50/-55	YES	
WINDZONE 2				

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

REPORT No.: SJW2016-111

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3,0mm annealed 11,8mm airspace 2,5mm annealed 1,52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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JOSEPH A. REED, P.E. Texas No. 100777 5 Leigh Drive York, PA. 17406 (717) 846-1200

08/10/2021 DRAWN BY: SCALE: NTS M HAM CHECKED BY: TITLE: D.VEZO APPROVED BY: J.GOOSSEN RECORD No.: D007252

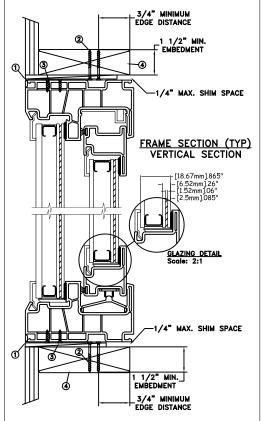
3737 LAKEPORT BLVD. TELDWEN KLAMATH FALLS OR, 97601

PHONE: (800) 535-3936

Premium Vinyl Horizontal Slider XO Window

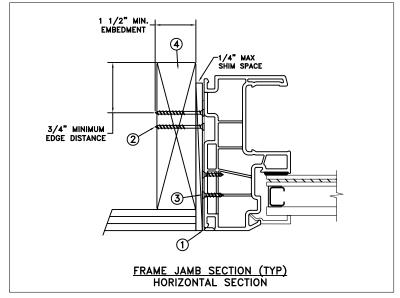
CAD DWG, No.: 6 of 10

10 5/8" O.C. 4" MAX. FROM MAX. THRU FRAME -CORNERS 10 1/4" O.C. - MAX. THRU MAX.) FRAME . 09) HEIGHT WINDOW WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP WOOD/SCREW INSTALLATION

7 of 10



MAXIMUM		DP	IMPACT	
72" x	60"	+50/-55	YES	
	WINDZONE 2			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

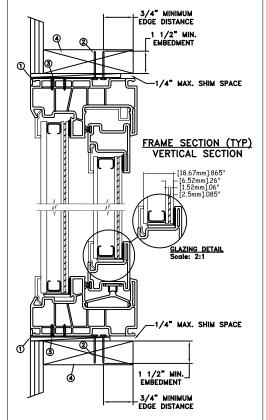
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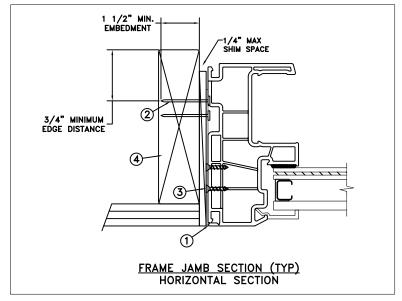
JOSEPH A. REED, P.E. Texas No. 100777 5 Leigh Drive York, PA. 17406 (717) 846-1200

3737 LAKEPORT BLVD. 08/10/2021 TELDWEN KLAMATH FALLS OR, 97601 DRAWN BY: SCALE: PHONE: (800) 535-3936 M HAM NTS CHECKED BY: TITLE: D.VEZO Premium Vinyl Horizontal Slider XO Window APPROVED BY J GOOSSEN RECORD No.: D007252 REPORT No.: SJW2016-111 CAD DWG, No.:

10 5/8" O.C. MAX. THRU 4" MAX. FROM FRAME -CORNERS 10 1/4" 0.C. MAX. THRU MAX.) FRAME . (99) HEIGHT WINDOW WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP WOOD/NAIL INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72" x	60"	+50/-55	YES
WINDZONE 2			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

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08/10/2021 DRAWN BY: SCALE: M HAM NTS CHECKED BY: TITLE: D.VEZO APPROVED BY J GOOSSEN

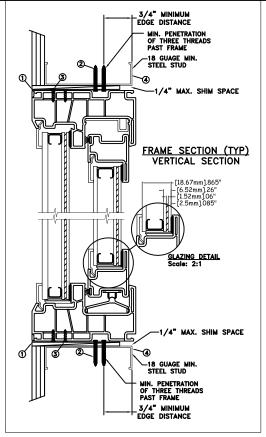
TELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD.

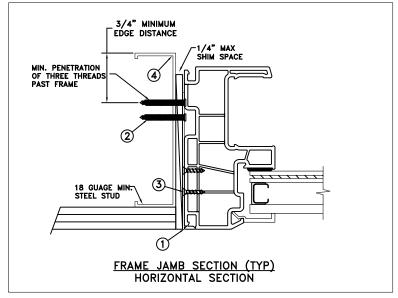
PHONE: (800) 535-3936

Premium Vinyl Horizontal Slider XO Window

RECORD No.: D007252 REPORT No.: SJW2016-111 CAD DWG, No.: 8 of 10



MASONRY STRAP STEEL/SCREW INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72" x	60"	+50/-55	YES
WINDZONE 2			

Installation Notes:

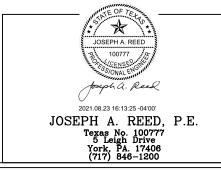
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 2 #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

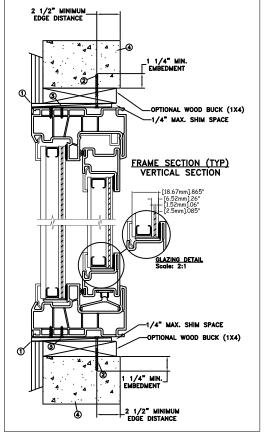
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DISCLAIMER:

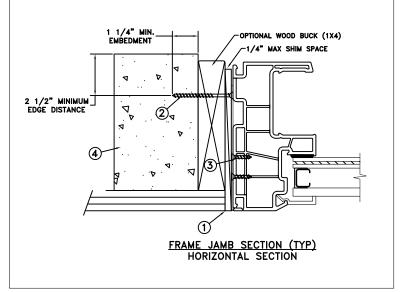




TYPICAL ELEVATION WITH FASTENER SPACING 10 5/8" O.C. 4" MAX. FROM FROM CORNERS 10 1/4" O.C. MAX. THRU FROM CORNERS 10 1/4" O.C. MAX. THRU FRAME 10 1/4" O.C. MAX. THRU FRAME 10 1/4" O.C. MAX. THRU FRAME



MASONRY STRAP CONCRETE SCREW INSTALLATION



MAXIMUM	FRAME	DP	IMPACT
72" x	60"	+50/-55	YES
WINDZONE 2			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 1 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.0mm annealed 11.8mm airspace 2.5mm annealed 1.52mm PVB Interlayer by Kurraray - 2.5mm annealed insulated glass.
- Use structural or composite shims where required.

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DISCLAIMER:

