



Product Evaluation

RC474 | 0116

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

Evaluation ID: RC-474

Effective Date: January 1, 2016

Re-evaluation Date: August 2018

Product Name: 26 Gauge Royal Span X Panels over Steel Purlins

Manufacturer: Royal Metal Building Components, Inc.
2031 Amistad Drive
San Benito, TX 78586
(956) 399-2271

General Description:

The metal panel is used in roof and wall systems. Panels are attached to support structure with exposed fasteners. The panel profile consists of 1-1/4" high ribs spaced 12" on center with panel coverage of 36". Two minor ribs are spaced between the major ribs. Standard panel material consist of minimum 26 gauge steel coated both sides with a layer of (Galvalume) aluminum-zinc alloy applied in a continuous hot dipped method. The metal conforms to ASTM A792, with a minimum yield strength of 80 KSI.

Limitations:

- **Roof Framing:** Install the metal roofing panels over open steel purlins. Use purlins that are a minimum 16-gauge steel (55,000 psi minimum yield).
- **New Roof Framing Attachment:** The roof framing must meet or exceed the uplift requirements of the IRC or IBC. Install the roof covering as required for resistance to wind loads.
- **Design Wind Pressures:** Table 1 specifies the design pressure uplift load resistance.
- **Roof Slope: Minimum 1/2:12.**
- **Installation Over an Existing Roof Covering:** Not permitted

Table 1
Attachment of Minimum 26 gauge Span X Roofing Panels to Steel Purlins

| Design Pressure (psf) | Purlins Minimum 16 gauge | Attachment of Panels to Steel Purlins |
|-----------------------|--------------------------|---------------------------------------|
| -124.9 | 2'-0" on center | Fastener pattern 12"-12"-12 |
| -111.9 | 2'-6" on center | Fastener pattern 12"-12"-12 |
| -98.9 | 3'-0" on center | Fastener pattern 12"-12"-12 |
| -85.9 | 3'-6" on center | Fastener pattern 12"-12"-12 |
| -72.9 | 4'-0" on center | Fastener pattern 12"-12"-12 |
| -59.9 | 4'-6" on center | Fastener pattern 12"-12"-12 |
| -46.9 | 5'-0" on center | Fastener pattern 12"-12"-12 |

Installation Instructions:

- **General:** Install the metal roofing panels in accordance with the manufacturer's recommended installation instructions and this evaluation report.
- **Steel Purlins:** Table 1 specifies the minimum thickness of the steel and maximum spacing of the purlins.
- **Underlayment:** NA
- **Attachment of Royal Span X Panels to the Steel Purlins:** Secure the metal roof panels to the steel purlins with a minimum #12-14 x 1-1/4" ZAC Head Self Drilling Fasteners w/sealer washer. A line of fasteners must be located on each steel purlin.
- **Panel Side Laps:** The Royal Span X panels are to be stitched together with a minimum 1/4-14 x 7/8 ZAC Head Lap Tek Screw. The fasteners are to be spaced 20" on center along the length of the panel side lap. The fasteners must be long enough to ensure a minimum penetration of three pitches of thread below the steel framing
- **Panel Ends and End Laps to the Steel Purlins:** The Royal Span X Panel Ends and End Laps must be secured with a minimum #12-14 x 1-1/4" ZAC Head Self Drilling Fasteners w/ sealer washer. A line of washers shall be along the purlin line in in a 5"-7"-5"-7"-5" pattern. The fasteners must be long enough to ensure a minimum penetration of three pitches of thread below the steel framing.
- **Trims, Closures, and Accessories:** Install the components, such as the eave trim, rake trim, ridge trim, hip trim, and valley trim as required by the manufacturer.

Note: Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC, the IBC, and the Texas Revisions.