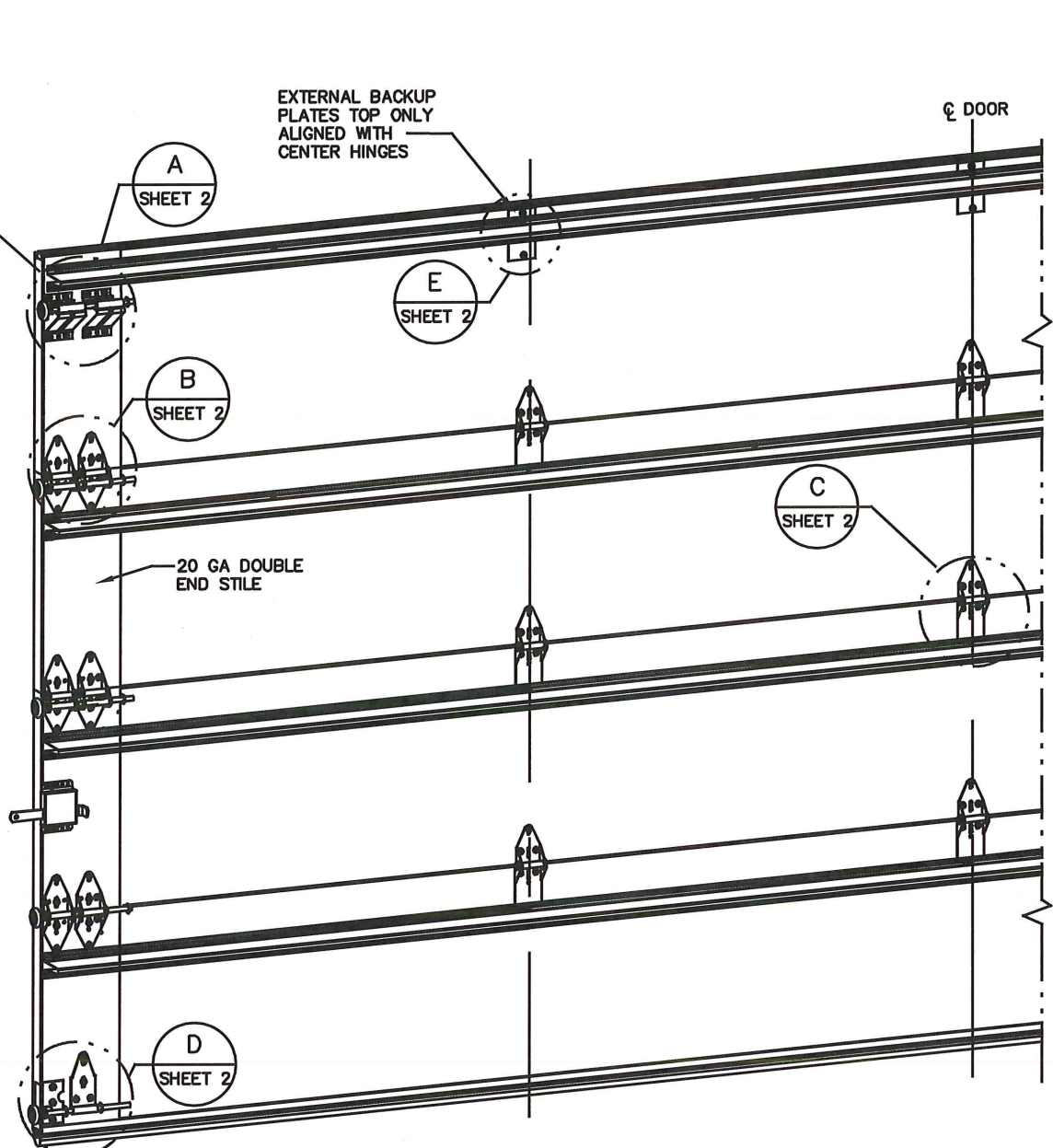
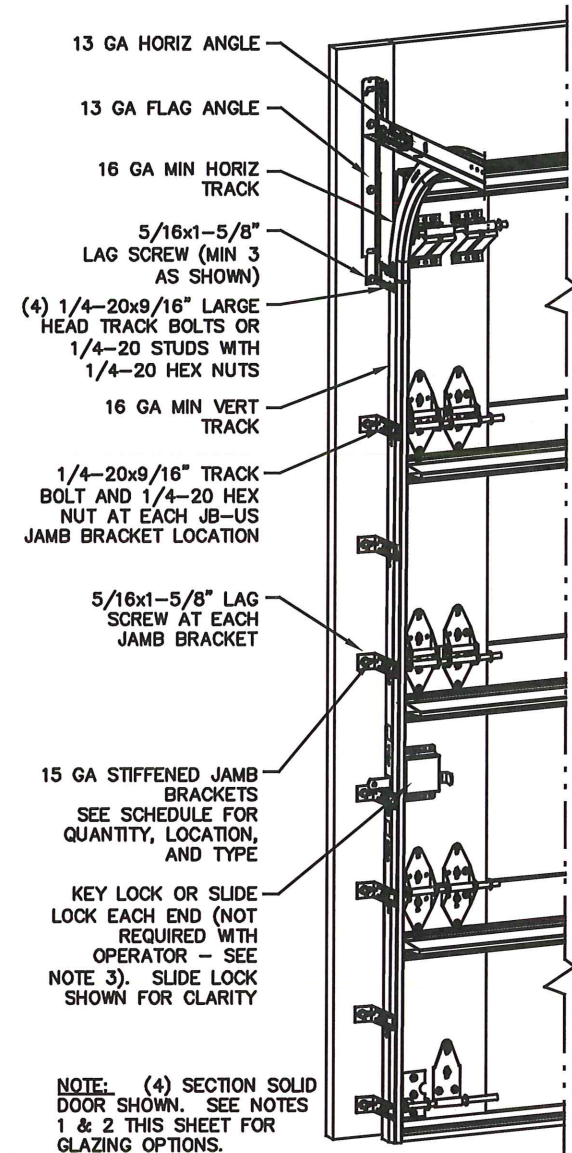


NOTES:

- NON-IMPACT RESISTANT GLAZING OPTION - .090" MINIMUM SSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 15" x 46" CUTOUT. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
- VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
- KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.
- FACER STEEL TO HAVE A MINIMUM 29 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.
- EACH SECTION HAS AN INTERNAL 1" WIDE X 20 GA CONTINUOUS STEEL STRIP AT THE TOP AND BOTTOM OF THE SECTION.
- THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
- DOOR JAMB TO BE MINIMUM 2x6 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
- FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-20x3/4" SELF DRILLING CRIMP TITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



REVISIONS

P1 REVISED MODELS PER WLO08
SW 9/14/2020
REV A - UPDATED DRAWING TO SHOW GLAZING CROSS-SECTION
TLC 4/1/21

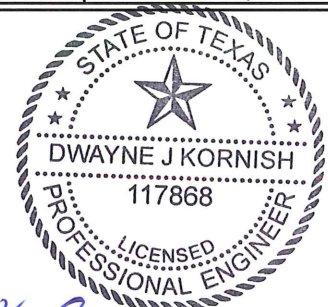
SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
10'-2"	ALL	+116.9/-127.1
12'-2"	ALL	+139.9/-152.1
14'-2"	ALL	+162.9/-177.1
15'-2"	ALL	+174.4/-189.6
16'-2"	ALL	+185.9/-202.1

JAMB BRACKET SCHEDULE

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 42" (JB-US), 52-1/2" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	8	2" (JB-US), 10" (JB-US), 18-3/4" (JB-US), 26-3/4" (JB-US), 36" (JB-US), 45" (JB-US), 54-1/4" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	8	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/2" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.



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COMPLIES WITH THE REQUIREMENTS OF IBC/IRC 2018.

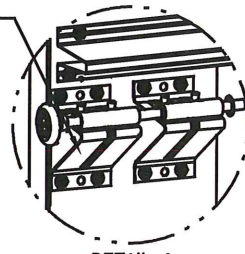


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STATIC PRESSURE RATINGS	APPROVED SIZES	SCALE: N.T.S.	SIZE: A
DESIGN (PSF): +23.00/-25.00	MAX WIDTH: 16'-2"	DATE	NAME
TEST (PSF): +34.50/-37.50	MAX HEIGHT: 24'-0"	DRAWN	SW
IMPACT/CYCLIC RATED (YES/NO): NO	MAX SECTION HEIGHT: 24"	CHECKED	TLC

MODELS 190/490/160/593/594/591/592/596/599/5740/5760/7560	SHEET 1 OF 3
WINDLOAD SPECIFICATION OPTION CODE 2241	DRAWING PART NO. 411716
	REV. A

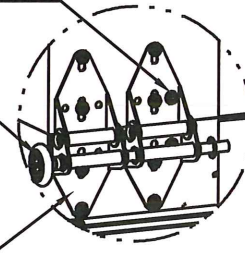
(2) 16 GA 'A' FRAME BRACKETS WITH 13 GA ROLLER CARRIERS EACH ATTACHED WITH (4) 1/4-20x3/4" SELF DRILLING SCREWS



DETAIL A

ADD (2) 1/4-20x3/4" SELF DRILLING SCREWS (INSIDE OF EACH INSIDE END HINGE)

2" STEEL ROLLER WITH 9" GRADE 1144 OR EQUIVALENT STEM AND 7/16" PUSH NUT AT EACH ROLLER LOCATION. 1/4" MAX BETWEEN PUSH NUT AND OUTER HINGE. (OPTIONAL: BALL BEARING NYLON ROLLERS)



DETAIL B

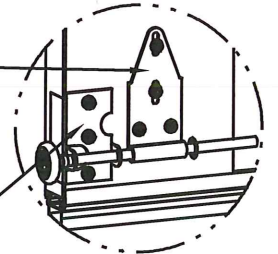
(2) 13 GA WIDE BODY END HINGES EACH ATTACHED WITH (4) 1/4-20x3/4" SELF DRILLING SCREWS.



DETAIL C

14 GA WIDE BODY EXTENDED HINGE ATTACHED WITH (7) 1/4-20x3/4" SELF DRILLING SCREWS. (2 THROUGH STRUT AND HINGE)

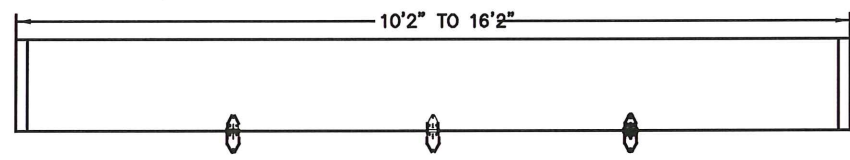
12 GA EXTENSION BRACKET ATTACHED WITH (4) 1/4-20x3/4" SELF DRILLING SCREWS



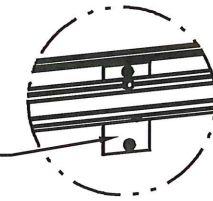
DETAIL D

14 GA BOTTOM BRACKET ATTACHED WITH (3) 1/4-20x3/4" SELF DRILLING SCREWS

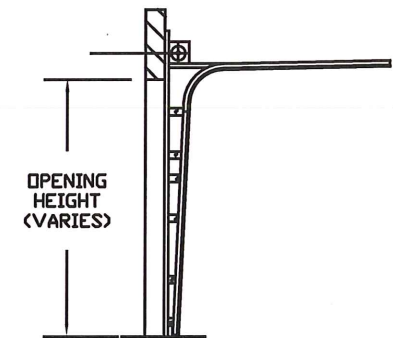
HINGE & BACKER PLATE LOCATIONS



20 GA BACK PLATE ATTACHED WITH DOUBLE SIDED TAPE AND (2) 1/4-20x3/4" SELF DRILLING SCREWS AT TAPE LOCATION. UBAR ATTACHED WITH (2) 1/4-20x3/4" THROUGH STRUT AND PLATE.



DETAIL E



OPTIONAL 2-PIECE TRACK DETAIL

(10) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

(9) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

(8) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

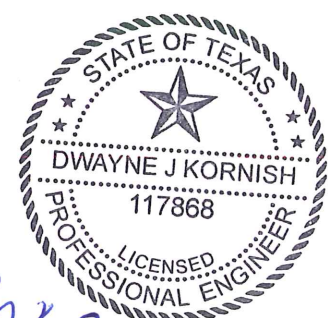
(7) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

(6) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

(5) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

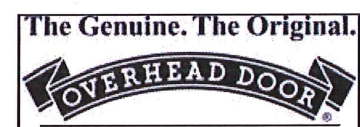
(4) SECTION DOORS WITH 3" 18 GA 80 KSI U-BARS LOCATED AS SHOWN

ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-20x3/4" SELF DRILLING SCREWS AT EACH HINGE LOCATION AND BETWEEN ALL END HINGES AND INTERMEDIATE HINGES. A MINIMUM OF (14) FASTENERS ARE TO BE USED.



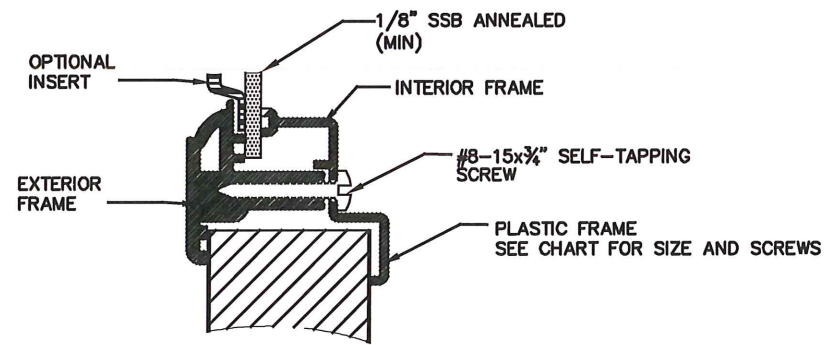
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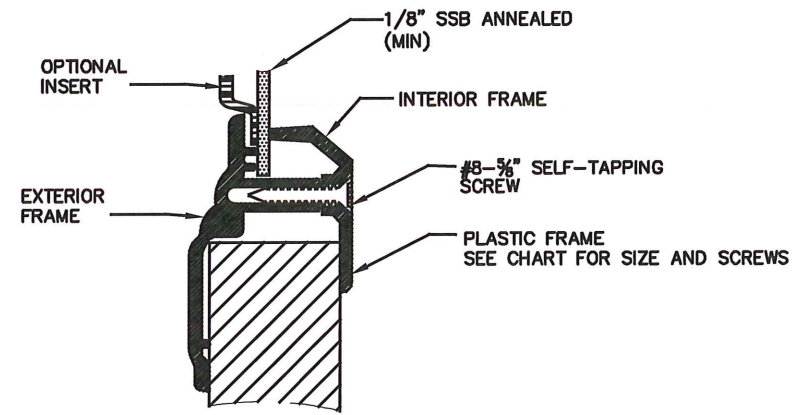


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STATIC PRESSURE RATINGS	APPROVED SIZES	SCALE: N.T.S.	SIZE: A
DESIGN (PSF): +23.00/-25.00	MAX WIDTH: 16'-2"	DATE	NAME
TEST (PSF): +34.50/-37.50	MAX HEIGHT: 24'-0"	DRAWN 5/19/20	SW
IMPACT/CYCLIC RATED (YES/NO): NO	MAX SECTION HEIGHT: 24"	CHECKED 4/1/21	TLC
MODELS 190/490/160/593/594/591/592/596/599/5740/5760/7560	SHEET 2 OF 3		
WINDLOAD SPECIFICATION OPTION CODE 2241	DRAWING PART NO.	REV.	
	411716	A	

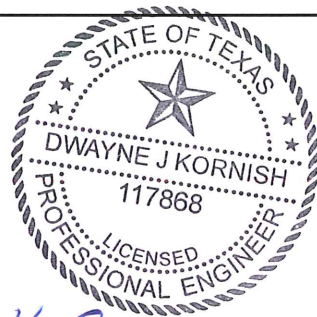


DETAIL F
NON-IMPACT GLAZING



DETAIL G
NON-IMPACT GLAZING

OUTSIDE FRAME SIZE	DAYLIGHT OPENING (DLO)	SCREW QTY EA HORIZ LEG	SCREW QTY EA VERT LEGS	SCREW QTY TOTAL	DETAIL
17"X51"	14X48	5	3	16	F
15.1X44"	11.5"X40.5"	8	3	22	G
14.9X20.8"	11"X17"	3	3	12	G
7"X40.8	4"X37.8"	5	2	14	G



DJK
4/6/2021

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STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
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TEST (PSF):	+34.50/-37.50	MAX HEIGHT:	24'-0"	DRAWN	5/19/20	SW	
IMPACT/CYCLIC RATED (YES/NO): NO		MAX SECTION HEIGHT: 24"	CHECKED	4/1/21	TLC		
MODELS 190/490/160/593/594/591/592/596/599/5740/5760/7560				SHEET 3 OF 3			
WINDLOAD SPECIFICATION OPTION CODE 2241				DRAWING PART NO.		REV.	
				411716		A	