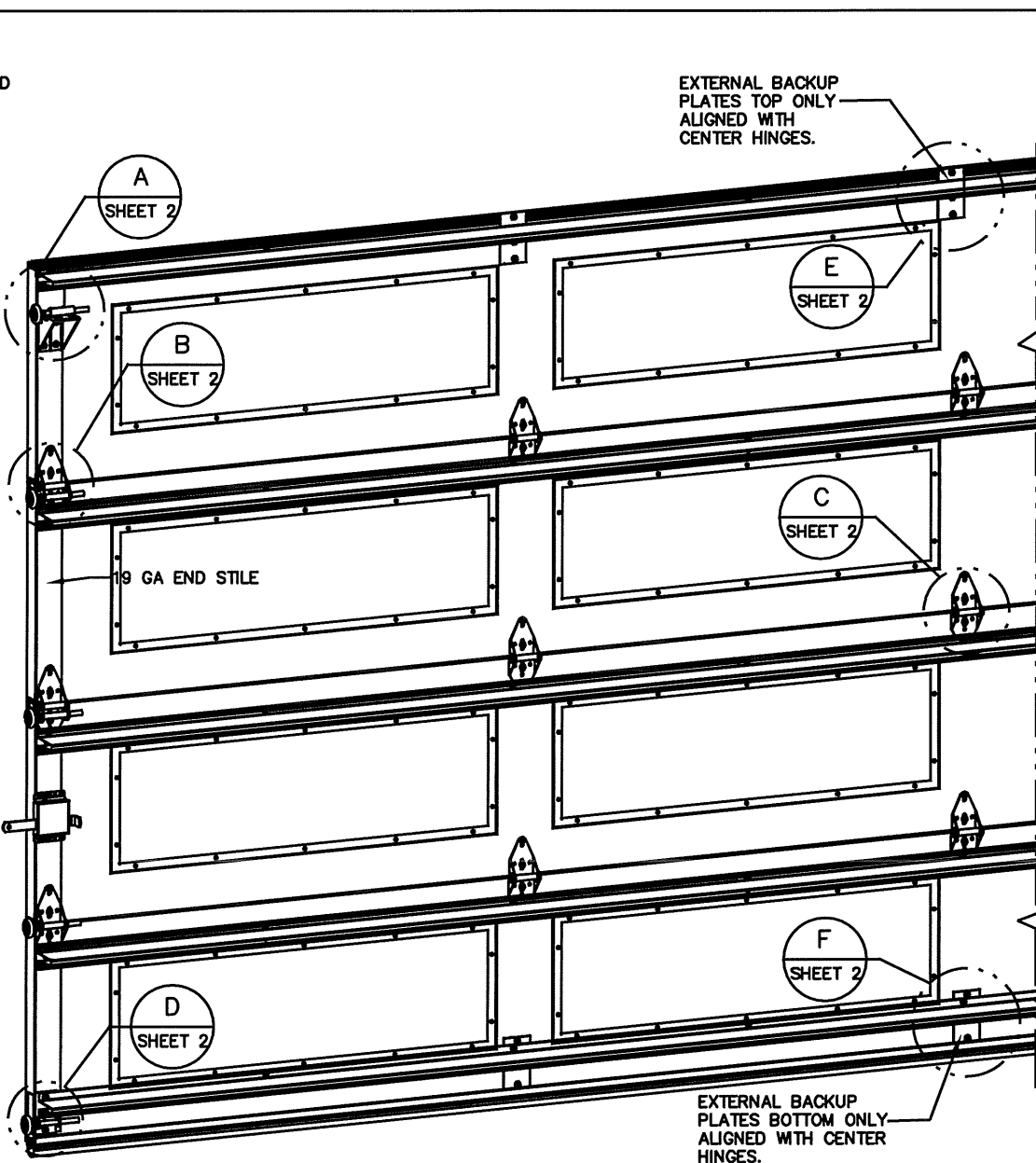
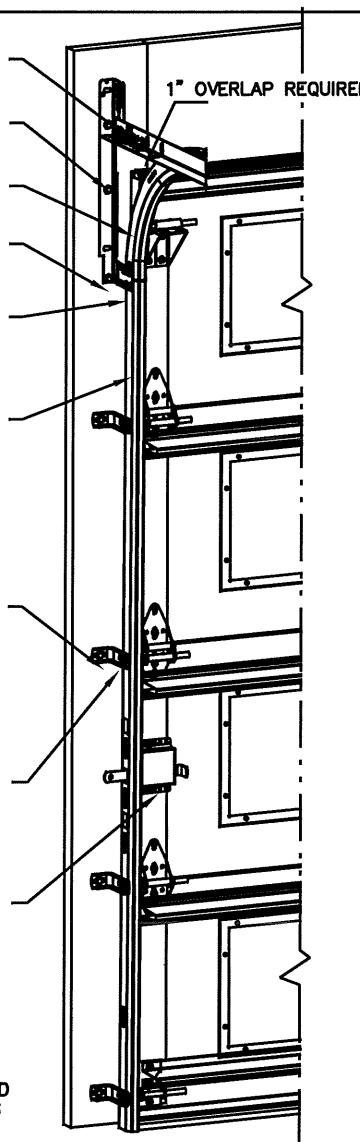


NOTES:

- NON-IMPACT RESISTANT GLAZING OPTION - 3/32" MINIMUM SSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (14) #8x1" SCREWS (2X ALONG THE HORIZONTAL AND 5X ALONG THE VERTICAL) INSTALLED IN ANY OR ALL SECTIONS MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 38.5" x 13" CUTOUT. GLASS IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. SEE DETAIL G, H ON SHEET 3 FOR ASSEMBLY DETAILS. ALTERNATE OPTION- 1/2" DSB ANNEALED GLAZING IN ALUMINUM EXTERIOR FRAME/PLASTIC MOLDED INTERIOR FRAME SCREWED TOGETHER WITH A MINIMUM OF (14) #8x1" SCREWS (2X ALONG THE HORIZONTAL AND 5X ALONG THE HORIZONTAL) INSTALLED IN ANY OR ALL SECTIONS MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 39" X 5-1/6" CUTOUT. GLASS IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS. DLO = 4"x37.8".
- VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
- KEY LOCK, SLIDE LOCK, OR OPERATOR REQUIRED.
- FACER STEEL TO HAVE A MINIMUM 29 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.
- EACH SECTION HAS AN INTERNAL 1"WIDE X 20 GA CONTINUOUS STEEL STRIP AT THE TOP AND BOTTOM OF THE SECTION.
- DOOR JAMB TO BE MINIMUM 2x6 SOUTHERN PINE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
- FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.
- COMPLIES WITH THE REQUIREMENTS OF IBC/IRC 2018.

- 13 GA HORIZ ANGLE
- 13 GA FLAG ANGLE
- 16 GA MIN HORIZ TRACK
- 5/16x1-5/8" LAG SCREW (MIN 3 AS SHOWN)
- (4) 1/4-20x9/16" LARGE HEAD TRACK BOLTS OR 1/4-20 STUDS WITH 1/4-20 HEX NUTS
- 15 GA MIN VERT TRACK
- 1/4-20x9/16" TRACK BOLT AND 1/4-20 HEX NUT AT EACH JB-US JAMB BRACKET LOCATION
- 5/16x1-5/8" LAG SCREW AT EACH JAMB BRACKET
- 15 GA STIFFENED JAMB BRACKETS SEE SCHEDULE FOR QUANTITY, LOCATION, AND TYPE
- KEY LOCK OR SLIDE LOCK EACH END (NOT REQUIRED WITH OPERATOR - SEE NOTE 4). SLIDE LOCK SHOWN FOR CLARITY

NOTE: (4) SECTION SOLID DOOR SHOWN. SEE NOTES 1 & 2 THIS SHEET FOR GLAZING OPTIONS.



REVISIONS
- RELEASE DRAWING SW 3/23/2021

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE		
DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
17'-2"	ALL	+158.0/-178.6
18'-2"	ALL	+167.2/-189.0

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	4	2" (JB-US), 21-3/4" (JB-US), 42" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	4	2" (JB-US), 26-3/4" (JB-US), 45" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	4	2" (JB-US), 21-3/4" (JB-US), 48" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

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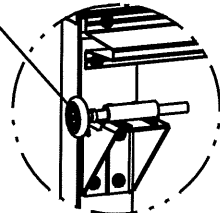
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STATIC PRESSURE RATINGS DESIGN (PSF): +18.40/-20.80 TEST (PSF): +27.60/-31.20 IMPACT/CYCLIC RATED (YES/NO): NO	APPROVED SIZES MAX WIDTH: 18'-2" MAX HEIGHT: 24'-0" MAX SECTION HEIGHT: 24"	SCALE: N.T.S. DATE: 03/23/21 CHECKED:	SIZE: A NAME: SW
MODELS 5740/5760/190/490/7560/591-596/599		SHEET 1 OF 3	
WINDLOAD SPECIFICATION OPTION CODE 2615		DRAWING PART NO. 411835	REV. -

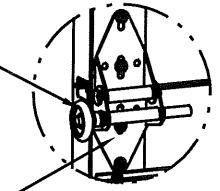
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12 GA COMMERCIAL TOP FRAME BRACKETS WITH 13 GA ROLLER CARRIERS EACH ATTACHED WITH (4) 1/4-20x3/4" SELF DRILLING SCREWS



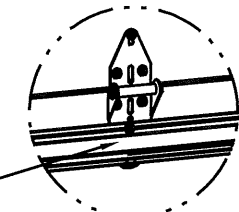
DETAIL A

2" STEEL ROLLER WITH 5-1/4" STEM. (OPTIONAL: BALL BEARING NYLON ROLLERS)



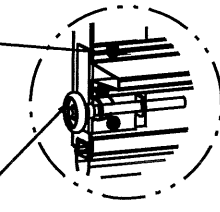
DETAIL B

13 GA WIDE BODY END HINGE ATTACHED WITH (4) 1/4-20x3/4" SELF DRILLING SCREWS.



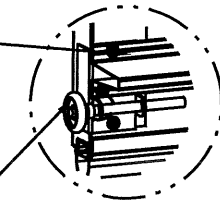
DETAIL C

14 GA WIDE BODY EXTENDED HINGE ATTACHED WITH (7) 1/4-20x3/4" SELF DRILLING SCREWS. (2 THROUGH STRUT AND HINGE)



DETAIL D

12 GA EXTENSION BRACKET ATTACHED WITH (3) 1/4-20x3/4" SELF DRILLING SCREWS (2 THROUGH STRUT AND BRACKET)

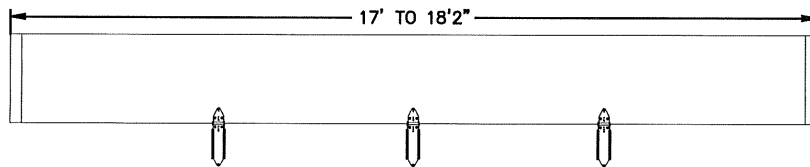


14 GA BOTTOM BRACKET ATTACHED WITH (3) 1/4-20x3/4" SELF DRILLING SCREWS (2 THROUGH STRUT AND BRACKET)

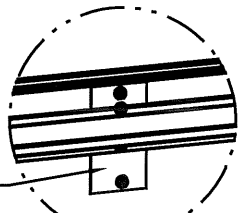


DETAIL F

HINGE & BACKER PLATE LOCATIONS

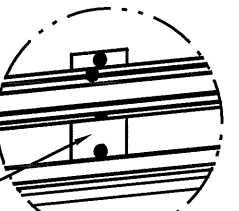


20 GA BACK PLATE ATTACHED WITH DOUBLE SIDED TAPE AND (2) 1/4-20x3/4" SELF DRILLING SCREWS AT TAPE LOCATION. UBAR ATTACHED WITH (2) 1/4-20x3/4" THROUGH STRUT AND PLATE.

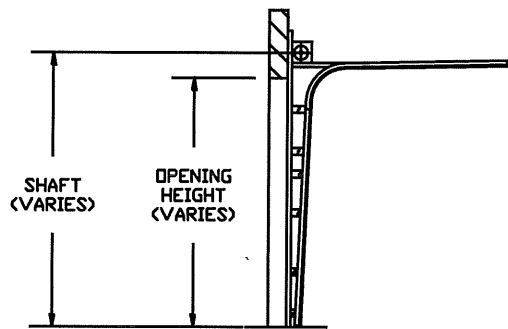


DETAIL E

20 GA BACK PLATE ATTACHED WITH DOUBLE SIDED TAPE AND (2) 1/4-20x3/4" SELF DRILLING SCREWS AT TAPE LOCATION. UBAR ATTACHED WITH (2) 1/4-20x3/4" THROUGH STRUT AND PLATE.

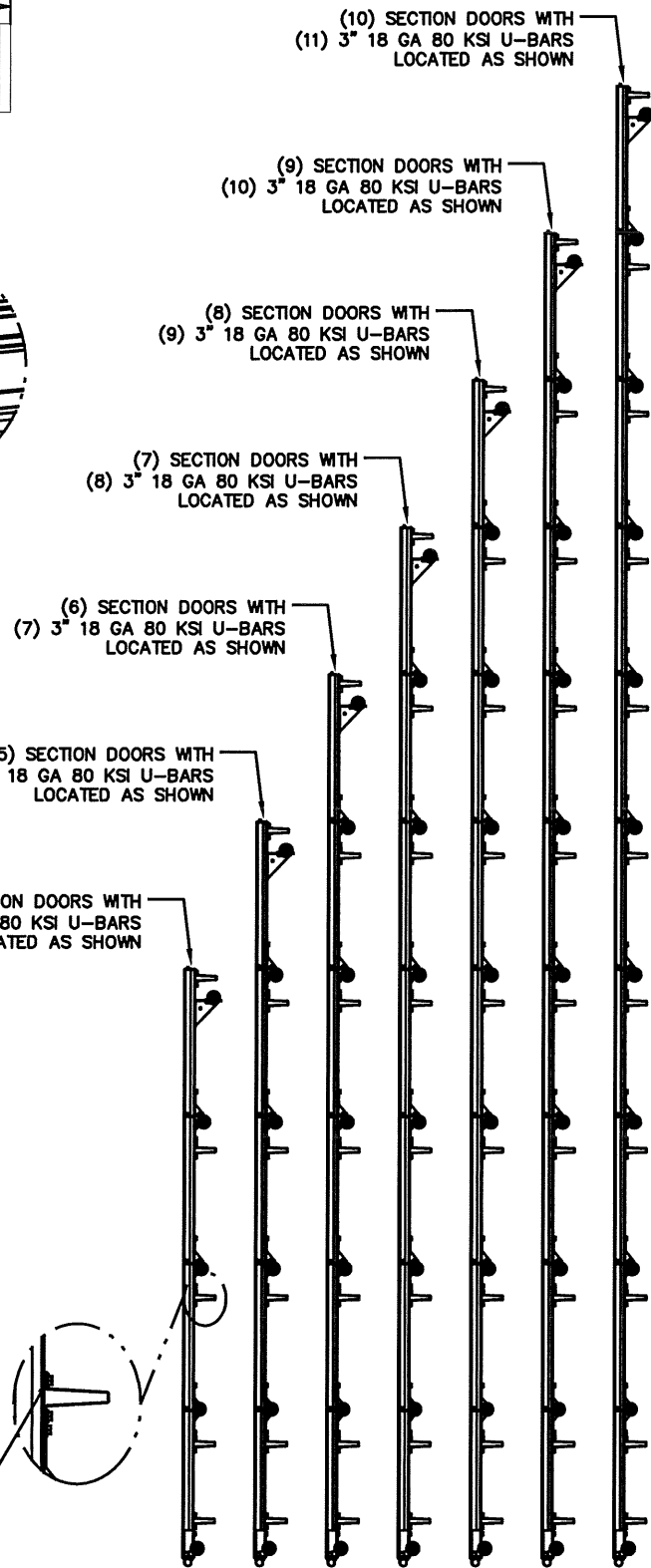


DETAIL F



OPTIONAL 2-PIECE TRACK DETAIL

ALL U-BARS SHALL BE ATTACHED WITH (2) 1/4-20x3/4" SELF DRILLING SCREWS AT EACH HINGE LOCATION AND HALF WAY BETWEEN ALL HINGES. A MINIMUM OF (18) FASTENERS ARE TO BE USED.



REVISIONS

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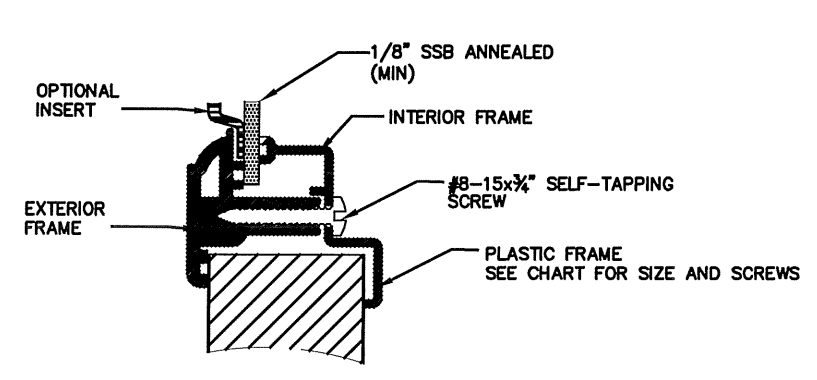
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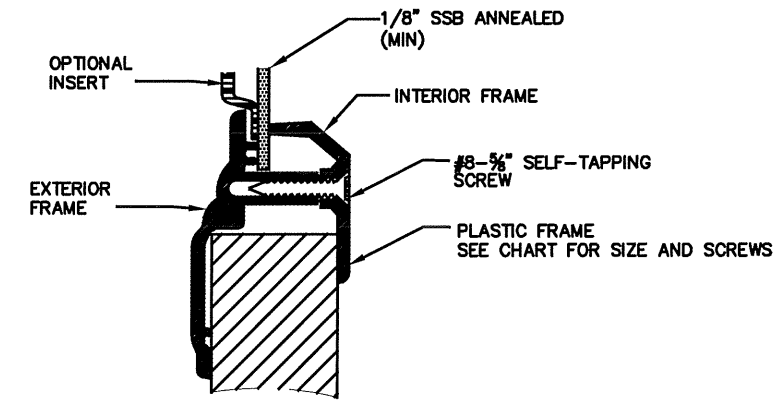
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STATIC PRESSURE RATINGS	APPROVED SIZES	SCALE: N.T.S.	SIZE: A
DESIGN (PSF): +18.40/-20.80	MAX WIDTH: 18'-2"	DATE	NAME
TEST (PSF): +27.60/-31.20	MAX HEIGHT: 24'-0"	DRAWN	SW
IMPACT/CYCLIC RATED (YES/NO): NO	MAX SECTION HEIGHT: 24"	CHECKED	
MODELS 5740/5760/190/490/7560/591-596/599		SHEET 2 OF 3	
WINDLOAD SPECIFICATION OPTION CODE 2615		DRAWING PART NO.	REV.
		411835	-

REVISIONS

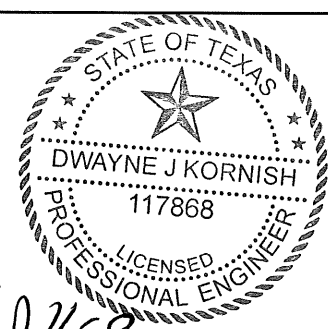


DETAIL G
NON-IMPACT GLAZING



DETAIL H
NON-IMPACT GLAZING

OUTSIDE FRAME SIZE	DAYLIGHT OPENING (DLO)	SCREW QTY EA HORIZ LEG	SCREW QTY EA VERT LEGS	SCREW QTY TOTAL	DETAIL
17"X51"	14X48	5	3	16	G
15.1X44"	11.5"X40.5"	8	3	22	H
14.9X20.8"	11"X17"	3	3	12	H
7"X40.8"	4"X37.8"	5	2	14	H



DJK
5/21/2021
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MODELS 5740/5760/190/490/7560/591-596/599				SHEET 3 OF 3			
WINDLOAD SPECIFICATION OPTION CODE 2615				DRAWING PART NO.	REV.		
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