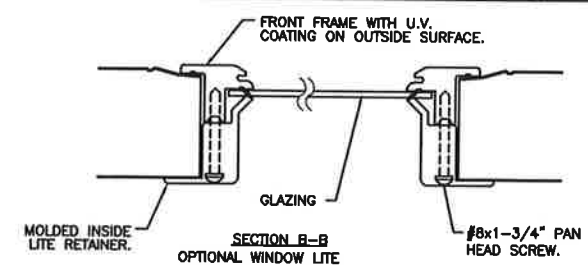
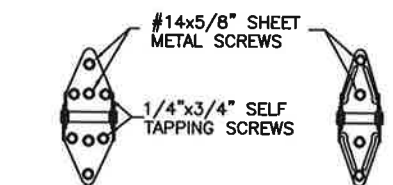


| BRAND | EMBOSS TYPE | | |
|--------|-------------|--------------|--------------|
| | SHORT | LONG | FLUSH |
| CLOPAY | 9200, HDP20 | 9203, HDPL20 | 9201, HDPF20 |
| IDEAL | 8200 | 8203 | 8201 |
| HOLMES | 7200 | 7203 | 7201 |

| DOOR HEIGHT | # OF SECTIONS | # OF STRUTS |
|----------------|---------------|-------------|
| UP TO 7'0" | 4 | 3 |
| 7'3" TO 8'0" | 5 | 3 |
| 8'3" TO 8'9" | 5 | 4 |
| 9'0" TO 10'6" | 6 | 4 |
| 10'9" TO 12'3" | 7 | 5 |
| 12'6" TO 14'0" | 8 | 6 |
| 14'3" TO 15'9" | 9 | 7 |
| 16'0" | 10 | 8 |

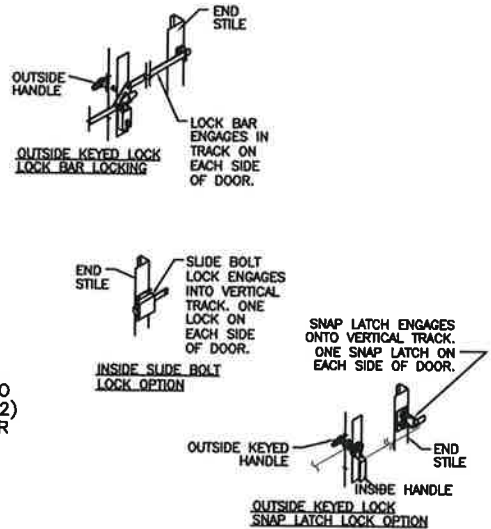
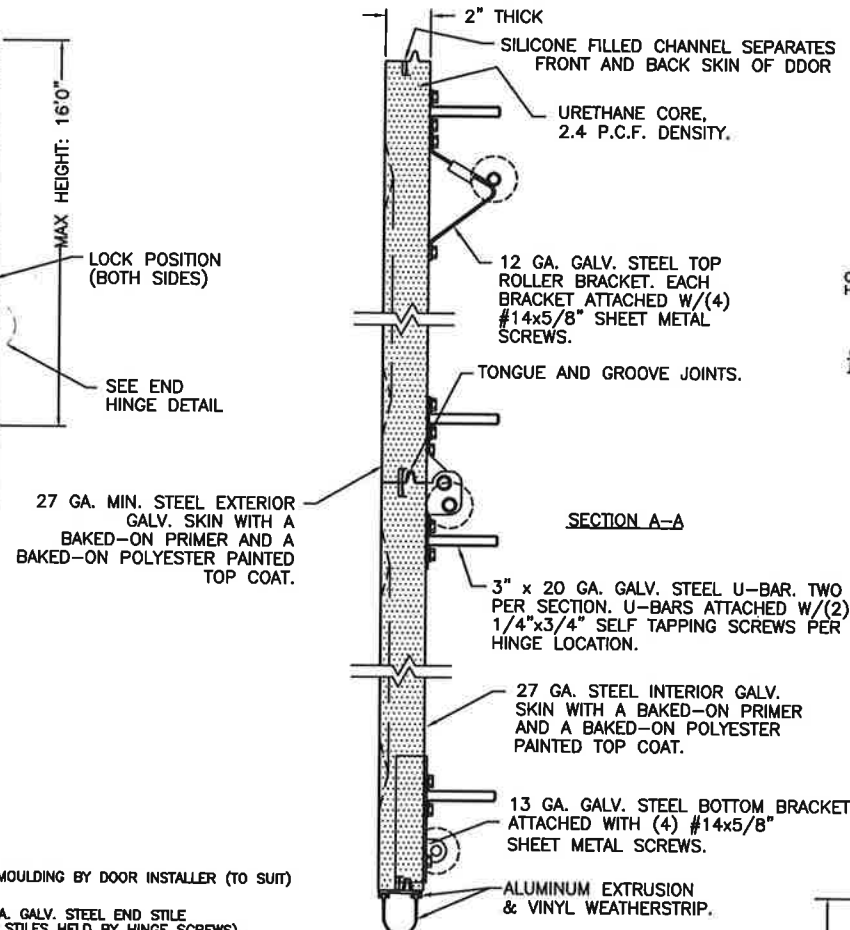
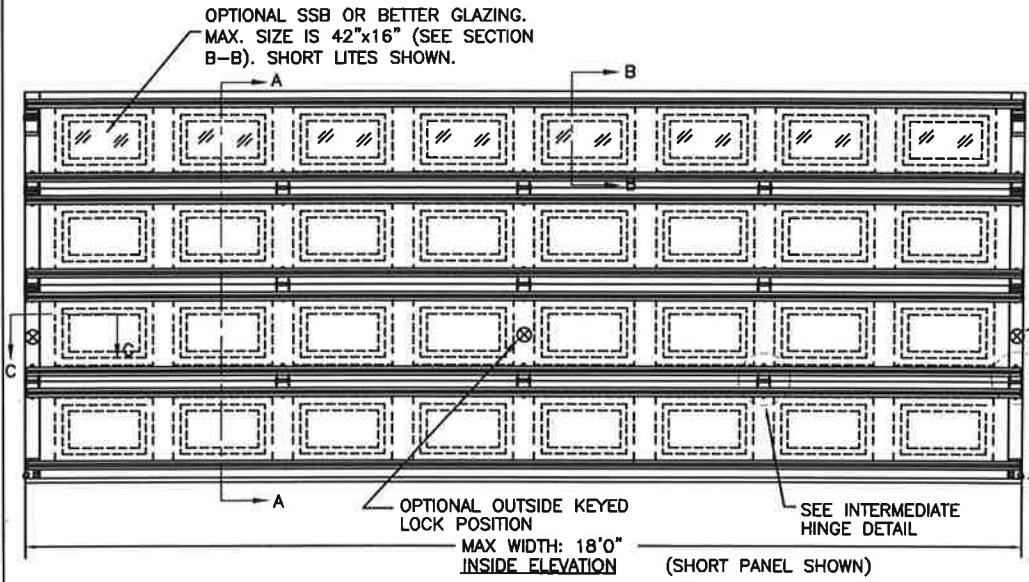
MAX SECTION HEIGHT: 21'



| REV | DATE | DESCRIPTION |
|-----|---------|---|
| 01 | 7/22/14 | REVISED FOR TDI. |
| 02 | 2/16/20 | REVISED MAX WINDOW SIZE AND TITLE BLOCK |
| 03 | 9/28/20 | ADDED IBC/IRC COMPLIANCE STATEMENT. |

EQUIVALENT SECTION CONSTRUCTION: FOR ANY OF THE MODELS LISTED ON THIS DRAWING, THE FOLLOWING W-LEVEL DOORS USE EQUIVALENT SECTIONS (UP TO THE MAXIMUM WIDTH ALLOWED ON THIS DRAWING). **W1, W4, W6, W8.** ANY OF THESE W-LEVELS MAY BE SHOWN ON THE OPTIONAL SHIPPING LABEL ON THE END STYLE.

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

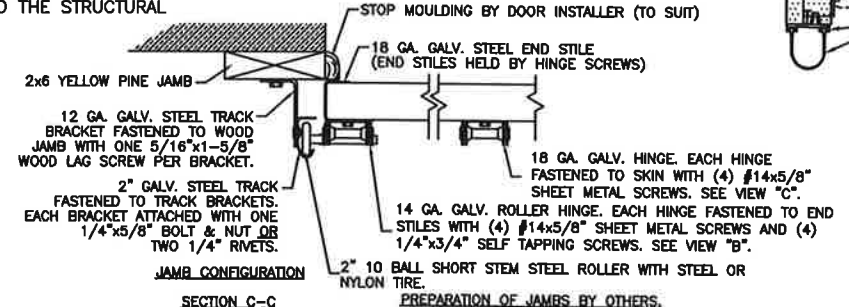
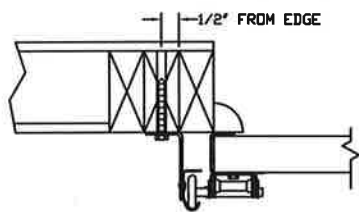


THE OPTIONAL GLAZING SHOWN ON THIS DRAWING MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC)

NOTE: TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING OF THIS DOOR.



IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:
 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



PREPARATION OF JAMBS BY OTHERS.

JAMB CONFIGURATION SECTION C-C

PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):
 3/8"x3" LAG SCREWS ON 24" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):
 3/8"x3" SLEEVE ANCHOR BOLTS ON 18" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

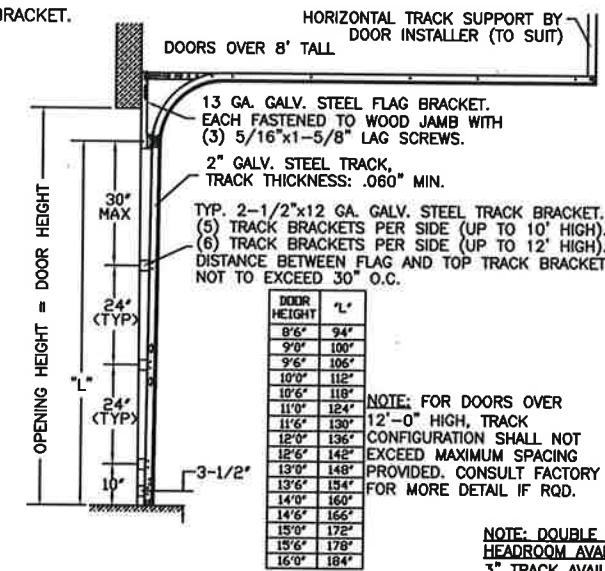
OR
 1/4"x3" TAPCON SCREWS ON 15" CENTERS (2,000 PSI MIN. CONCRETE) OR 8" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS. ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

NOTE: THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THE DRAWING.

ORIGINAL DRAWINGS ARE SIGNED IN BLUE INK WITH A RAISED SEAL (CHECKERS)

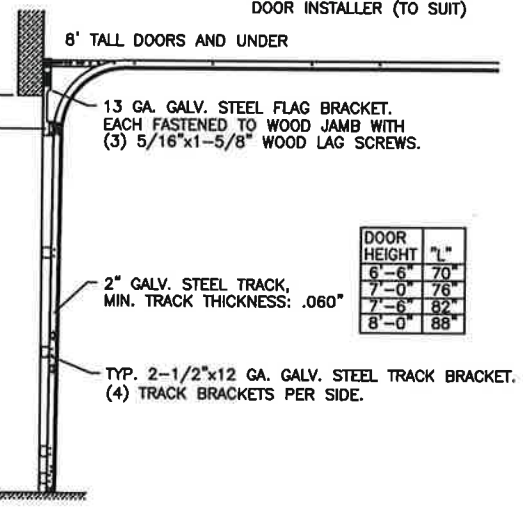
DESIGN ENGINEER: MARK WESTFIELD, P.E.
 FLORIDA P.E. #48495
 NC P.E. #23832
 TEXAS P.E. #91513



| DOOR HEIGHT | "L" |
|-------------|------|
| 8'6" | 94" |
| 9'0" | 100" |
| 9'6" | 106" |
| 10'0" | 112" |
| 10'6" | 118" |
| 11'0" | 124" |
| 11'6" | 130" |
| 12'0" | 136" |
| 12'6" | 142" |
| 13'0" | 148" |
| 13'6" | 154" |
| 14'0" | 160" |
| 14'6" | 166" |
| 15'0" | 172" |
| 15'6" | 178" |
| 16'0" | 184" |

NOTE: FOR DOORS OVER 12'-0" HIGH, TRACK CONFIGURATION SHALL NOT EXCEED MAXIMUM SPACING PROVIDED. CONSULT FACTORY FOR MORE DETAIL IF REQD.

NOTE: DOUBLE TRACK LOW HEADROOM AVAILABLE. 3" TRACK AVAILABLE AS NEEDED.



| DOOR HEIGHT | "L" |
|-------------|-----|
| 6'-6" | 70" |
| 7'-0" | 76" |
| 7'-6" | 82" |
| 8'-0" | 88" |

DESIGN LOADS: +25.0, -25.0 PSF
 TEST LOADS: +37.5, -37.5 PSF

Clopay CORPORATION
 8585 DUKE BLVD. MASON, OH 45040 (513) 770-4800

MANUFACTURING PRODUCT CODE: MPC: DSIE-1F171
 DATE: 7/29/94
 DRAWN BY: MWW
 CHECKED BY:

WINDLOAD RATING: W4
 MAX. SIZE: 18'0" x 16'0"
 DESCRIPTION: W4 WINDLOAD MODELS
 2" INTELICORE CLASSIC DOORS UP TO 18'W

DRAWING NUMBER: B 104260
 VER: TDI

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