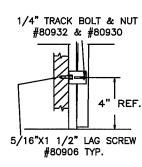
NOTES:

- REGAL SHOWN, CELEBRITY, AMERICAN 100, CS, XL, CSX OR CSL SERIES MAY BE SUBSTITUTED.
- STRUTS ATTACHED WITH 2 SELF DRILLING SCREWS $1/4"-20\ X\ 3/4"$ AT EACH STILE LOCATION
- 4 SECTION HIGH DOOR SHOWN (7FT) TALLER DOOR CONFIGURATIONS MAY BE CONSTRUCTED UP TO A MAXIMUM OF 14FT HIGH, USING SAME PANEL CONSTRUCTION AS SHOWN (MAXIMUM SECTION HEIGHT OF 21").
- MINIMUM STEEL THICKNESS FOR SECTION IS 25 GA. (.0185").
- SECTIONS EMBOSSED 14.00"x20.375", 16" X20.375", 14"X41", 16"X40" OR SECTIONS WITHOUT EMBOSSMENT MAY ALSO BE USED. (LOCATION AND QUANTITY OF CENTER STILES MUST BE THE SAME).
- 6. TORSION SPRINGS OR EXTENSION SPRINGS AVAILABLE.
- A LOCK MUST BE ATTACHED EITHER SIDE OF DOOR. CAM & BAR LOCKS OR AN OPENER MAY BE SUBSTITUTED.
- WOOD MOUNT SHOWN, STEEL AND MASONRY ANGLE AND REVERSE ANGLE MOUNT AVAILABLE. NUMBER OF JAMB BRACKET ANCHOR LOCATIONS MUST BE THE SAME.
- JAMB DETAIL IN ACCORDANCE WITH DWG. # RCWL-0001 9.
- 10. THIS DOOR HAS NOT BEEN TESTED FOR WIND-BORNE DEBRIS.
- USE THIS DRAWING IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS. WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.

Strut Requirements

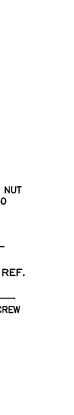
#	sections	# S	# Struts		
		2-1/4"	3"		
	4	1	4		
	5	1	5		
	6	1	6		
	7	1	7		
	*8	1	8		

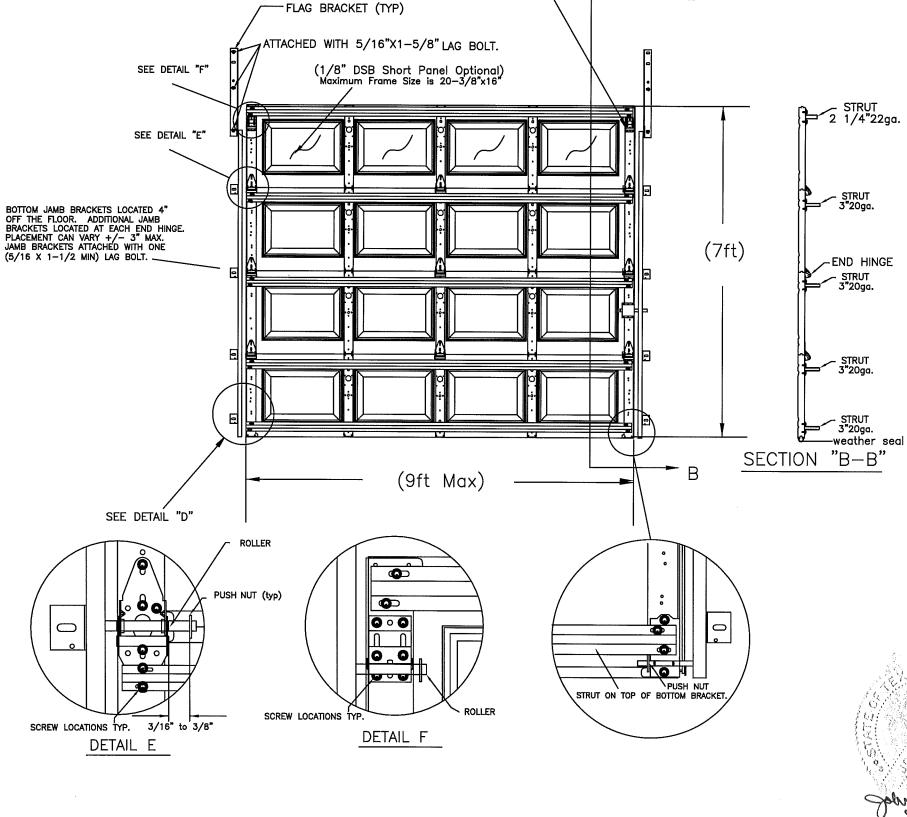
*SEE NOTE 4



DETAIL D







TOP BRACKET

E. SCATES, P.E. FAIRGATE

DESIGN LOAD +43.4/-49.14

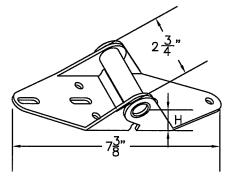
Rev.	By	Date	Description	Rev.	Ву	Date	Description	SCALE	N.T.S.	DATE	
0	100	1/17/08	HEW DRAWING	8							
1	THE STATE OF	1/12/12	updated for 2010 flee	9	П			DRAWN BY	BJR	06-24-08	
2	-	7/26/12	updated NOTES	10				INITIAL CH	C. BJR		DESC
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Mid-America Door Company PONCA CITY, OK

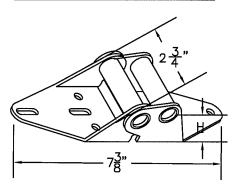
NOTES: THIS DRAWING AND / OR TECHNICAL INFORMATION ON THIS SHEET IS THE PROPERTY OF MID-AMERICA DOOR COMPANY AND IS LOANED IN CONFIDENCE FOR ENGINEERING AND MUTUAL ASSISTANCE PURPOSES ONLY, AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING DISCLOSED HEREON WITHOUT THE EXPRESSED PERMISSION OF MID-AMERICA DOOR COMPANY.

This product was tested/evaluated in accordance with ANSI/DASMA 108-05

REGAL/ CELEBRITY WINDLOAD SERIES RCWL8-0907 WINDLOAD CONSTRUCTION DETAILS

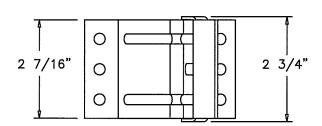


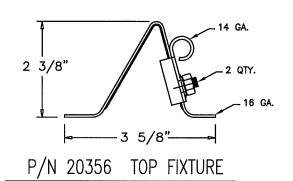
P/N 20604 (#1 HINGE)

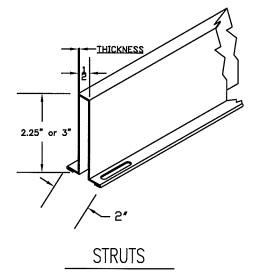


END HINGE

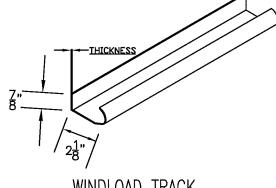
HINGE #	GAGE #	"H"	PART NUMBER					
1	14	3/4"	20602					
2	14	1"	20606					
3	14	1 1/4"	20610					
4	14	1 1/2"	20614					
5	14	1 3/4"	20616					
6	13	2"	20618					



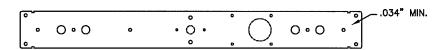




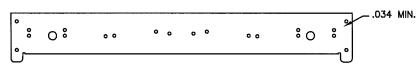
THICKNESS OF STRUTS ARE AS STATED BELOW							
2.25' 22 GAUGE 33 KSI MINIMUM YIELD	.028" MIN.						
3' 20 GAUGE 50 KSI MINIMUM YIELD	.036" MIN.						



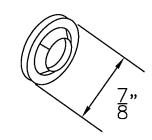
THICKNESS OF TRACK IS AS STA	TED BELOW
VERTICAL TRACK IS MIN. 18 GA.	.045' MIN
HORIZONTAL TRACK IS MIN. 18 GA.	.045" MIN



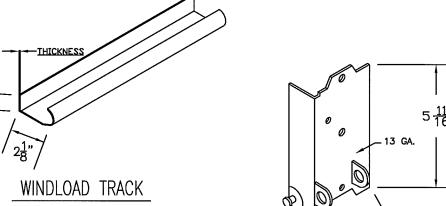
P/N 10455 & 10465 (21" & 18") CENTER STILE



P/N 10450 & 10460 (21" & 18") END STILE



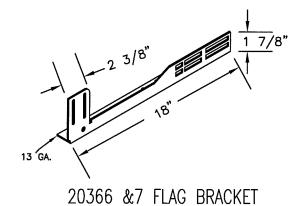
P/N 20239 PUSH NUT



P/N 20334&5 BOTTOM BRKT.

NOTES:

- STRUTS ARE NOT MORE THAN 1 1/2" SHORTER THAN SECTION.
- USE IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS, WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.



4 1/2" MIN

P/N 20804 SHORT STEM 10 BALL ROLLER

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS

JOHN E. SCATES, P.E. 3121 FAIRGATE CARROLLTON, TX FL. P.E. # 51737 TX. P.E. # 56308, F-2203

TRACK BRACKET

"C"

3"

3 1/4"

3 1/2"

3 3/4"

4 3/4"

4"

PART NUMBER

20368

20370

20372

20374

20376

20378

BRACKET #

1.0	Rev.	Ву	Date	Description	Rev.	Ву	Date	Description	SCALE	N.T.S.	DATE	
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	2	*	7/24/12	updated NOTES	10				INITIAL CH	CHK. BJR		DE
	3				11				FINAL CHK		-	۱۳۰
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1	7				15	1			1			ı١

Mid-America Door Company PONCA CITY, OK WINDLOAD SERIES HARDWARE WINDLOAD CONSTRUCTION DETAILS RCWL8-0907

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