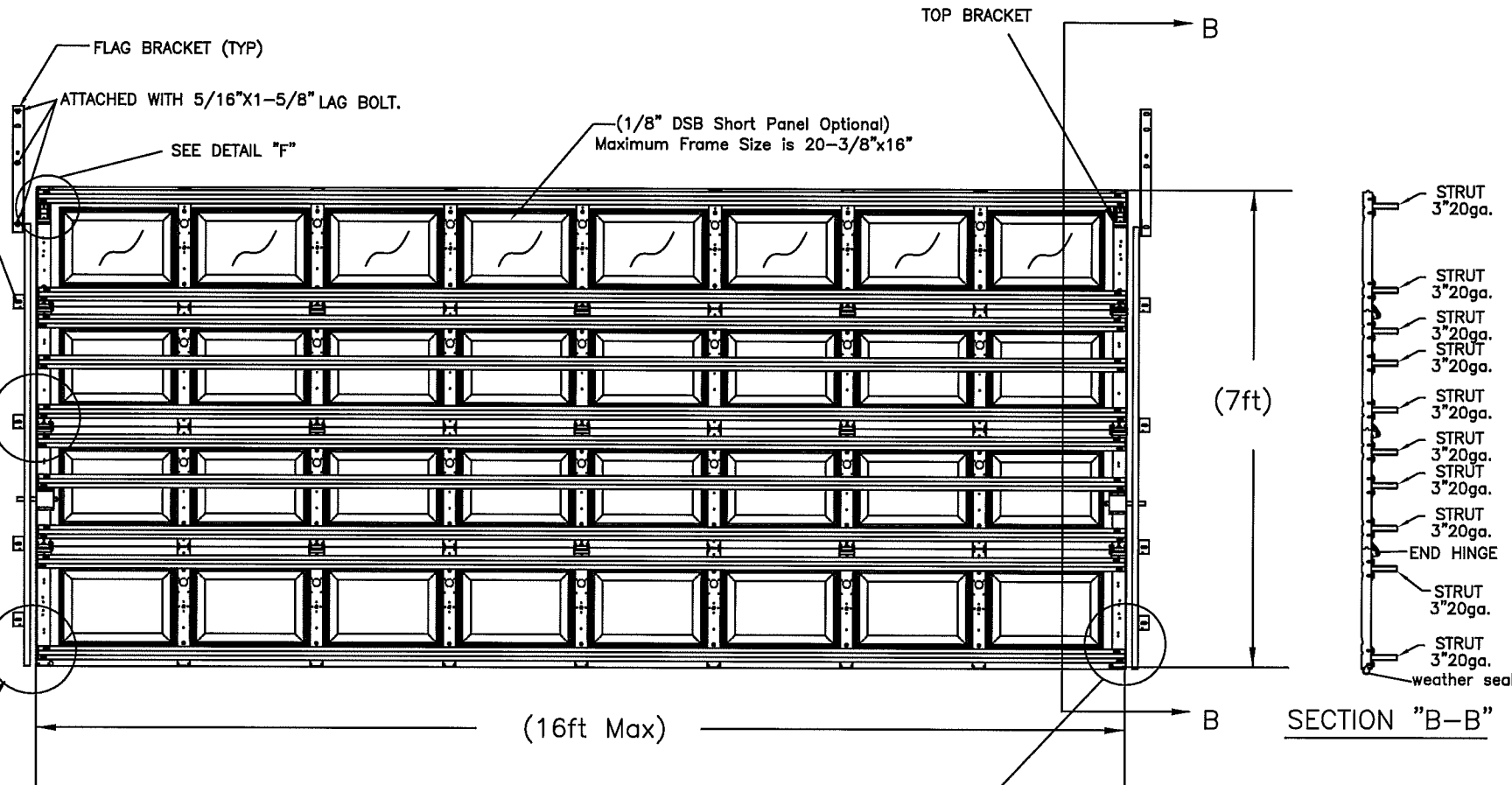


NOTES:

1. REGAL SHOWN, CELEBRITY, AMERICAN 100, CS, XL, CSX OR CSL SERIES MAY BE SUBSTITUTED.
2. STRUTS ATTACHED WITH 2 SELF DRILLING SCREWS 1/4"-20 X 3/4" AT EACH STILE LOCATION
3. 4 SECTION HIGH DOOR SHOWN (7FT), TALLER DOOR CONFIGURATIONS MAY BE CONSTRUCTED UP TO A MAXIMUM OF 14FT HIGH, USING SAME PANEL CONSTRUCTION AS SHOWN (MAXIMUM SECTION HEIGHT OF 21").
4. MINIMUM STEEL THICKNESS FOR SECTION IS 25 GA. (.0185").
5. SECTIONS EMBOSSED 14.00"x20.375" ,16" X20.375", 14"x41", 16"x40" OR SECTIONS WITHOUT EMBOSSEMENT MAY ALSO BE USED. (LOCATION AND QUANTITY OF CENTER STILES MUST BE THE SAME).
6. TORSION SPRINGS OR EXTENSION SPRINGS AVAILABLE.
7. LOCK MUST BE ATTACHED AT EACH SIDE OF THE DOOR. CAM & BAR LOCKS OR AN OPENER MAY BE SUBSTITUTED.
8. WOOD MOUNT SHOWN, STEEL AND MASONRY ANGLE AND REVERSE ANGLE MOUNT AVAILABLE. NUMBER OF JAMB BRACKET ANCHOR LOCATIONS MUST BE THE SAME.
9. JAMB DETAIL IN ACCORDANCE WITH DWG. # RCWL-0001
10. STRUT PLACEMENT SHOWN IS TYPICAL (STRUTS ARE OVER THE HINGES AS SHOWN USING THE HOLES PROVIDED IN THE HINGE) SEE DETAIL "E"
11. THIS DOOR HAS NOT BEEN TESTED FOR WIND-BORNE DEBRIS.
12. USE THIS DRAWING IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS. WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.

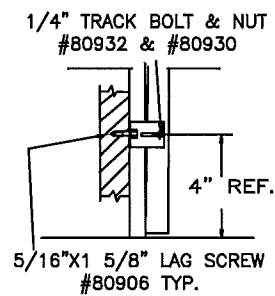
BOTTOM JAMB BRACKETS LOCATED 4" OFF THE FLOOR. ADDITIONAL JAMB BRACKETS LOCATED AT EACH END HINGE. PLACEMENT CAN VARY +/- 3" MAX. JAMB BRACKETS ATTACHED WITH ONE (5/16 X 1-1/2 MIN) LAG BOLT.



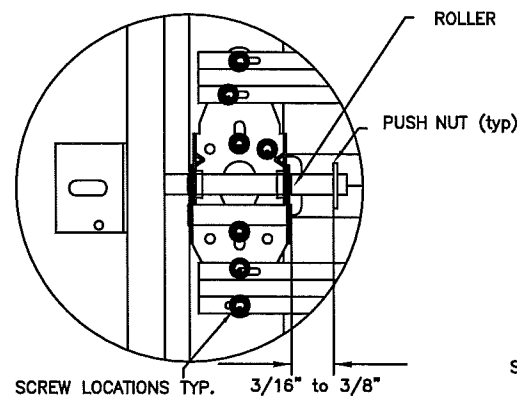
Strut Requirements

# sections	# Struts
	3"
4	10
5	13
6	16
7	19
*8	22

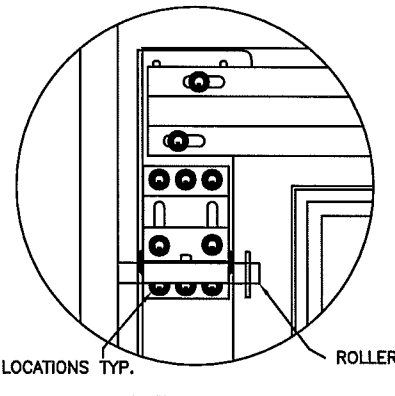
*SEE NOTE 4



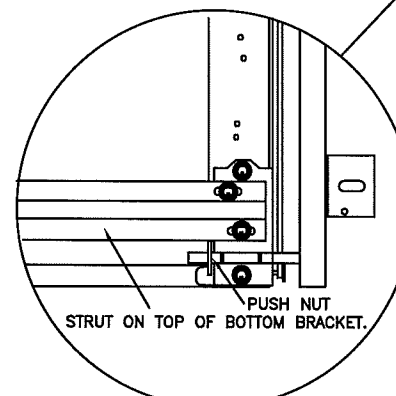
DETAIL D



DETAIL E



DETAIL F



Professional Engineer's Seal and Signature: JOHN E. SCATES, P.E. 8/16/12

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS

JOHN E. SCATES, P.E.
3121 FAIRGATE
CARROLLTON, TX
FL. P.E. # 51737
TX. P.E. # 56308, F-2203

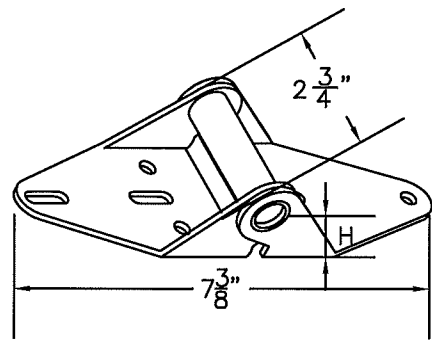
DESIGN LOAD +34.4/-38.3

This product was tested/evaluated in accordance with ANSI/DASMA 108-05

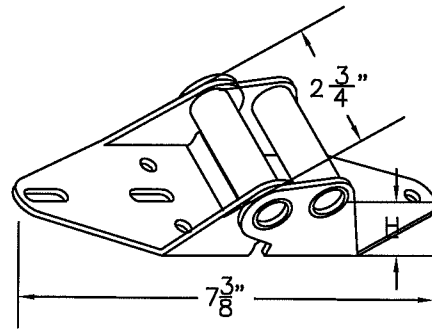
NOTES: THIS DRAWING AND / OR TECHNICAL INFORMATION ON THIS SHEET IS THE PROPERTY OF MID-AMERICA DOOR COMPANY AND IS LOANED IN CONFIDENCE FOR ENGINEERING AND MUTUAL ASSISTANCE PURPOSES ONLY, AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING DISCLOSED HEREON WITHOUT THE EXPRESSED PERMISSION OF MID-AMERICA DOOR COMPANY.

Rev.	By	Date	Description	Rev.	By	Date	Description	SCALE	N.T.S.	DATE
0	BJR	4/20/04	NEW DRAWING	8				DRAWN BY	BJR	04-29-08
1	BJR	1/12/12	updated for 2010 file	9				INITIAL CHK. TL		04-29-08
2	BJR	7/26/12	updated NOTES	10				FINAL CHK.		
3				11				ENGR.		
4				12				APPR. BY		
5				13						
6				14						
7				15						

Mid-America Door Company		DESCRIPTION	REGAL/ CELEBRITY WINDLOAD SERIES
TITLE	WINDLOAD CONSTRUCTION DETAILS	DWG. NO.	RCWL7-1607
SHT.	1	REV.	2

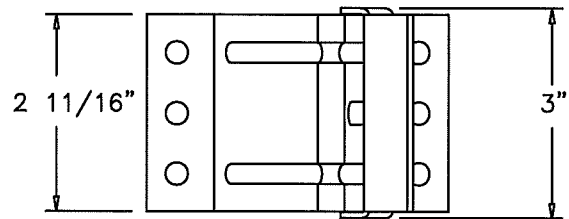


P/N 20602 (#1 HINGE)

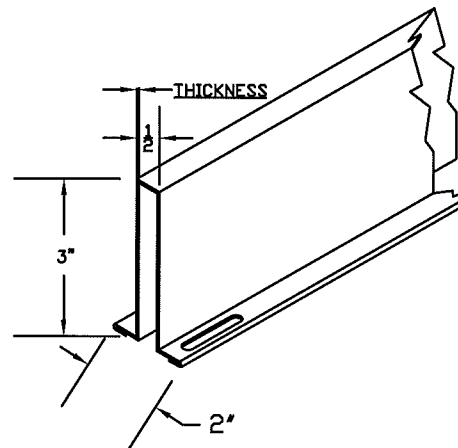
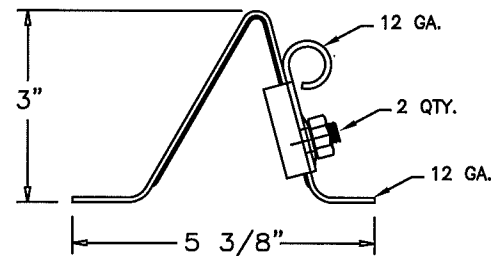


END HINGE

HINGE #	GAGE #	"H"	PART NUMBER
1	14	3/4"	20602
2	14	1"	20606
3	14	1 1/4"	20610
4	14	1 1/2"	20614
5	14	1 3/4"	20616
6	13	2"	20618

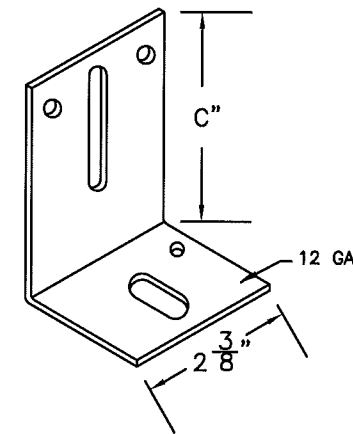


P/N 20358 TOP FIXTURE



3" STRUT

THICKNESS OF STRUTS ARE AS STATED BELOW	
3" 20 GAUGE 50 KSI MINIMUM YIELD	.036" MIN.

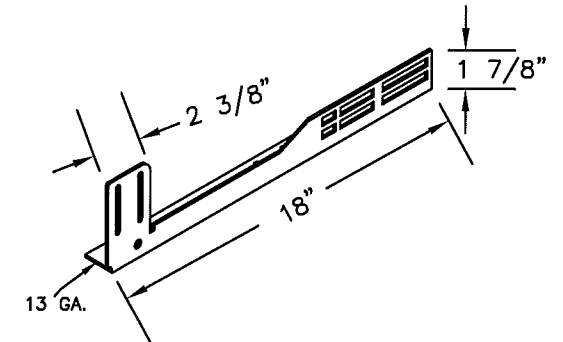


TRACK BRACKET

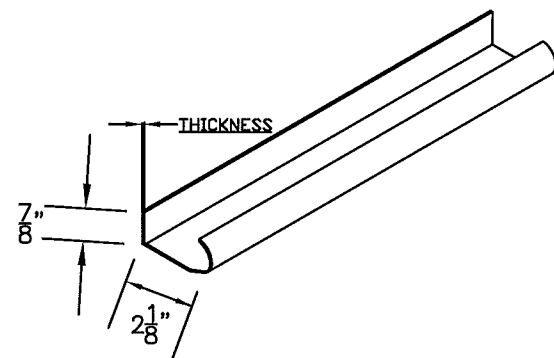
BRACKET #	"C"	PART NUMBER
4	3"	20368
5	3 1/4"	20370
6	3 1/2"	20372
7	3 3/4"	20374
8	4"	20376
9	4 3/4"	20378

NOTES:

- STRUTS ARE NOT MORE THAN 1 1/2" SHORTER THAN SECTION.
- USE IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS. WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.

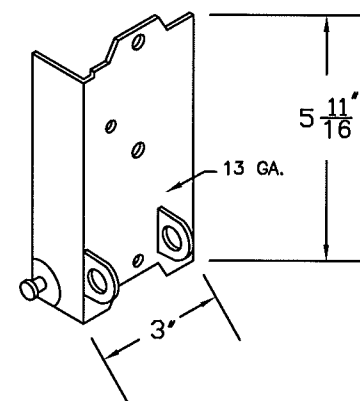


20366 & 7 FLAG BRACKET

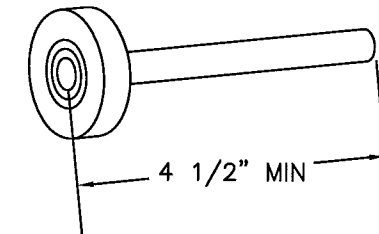


WINDLOAD TRACK

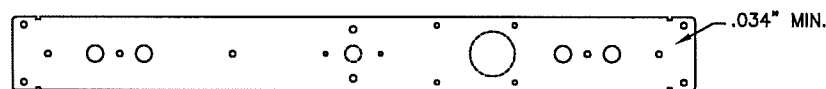
THICKNESS OF TRACK IS AS STATED BELOW	
VERTICAL TRACK IS MIN. 16 GA.	.058" MIN
HORIZONTAL TRACK IS MIN. 16 GA.	.058" MIN



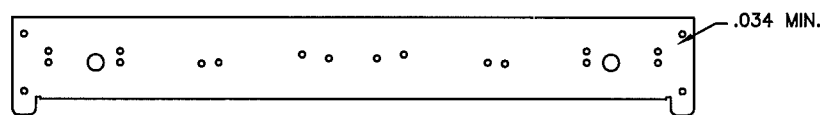
P/N 20334&5 BOTTOM BRKT.



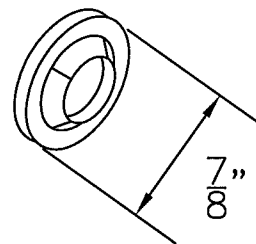
P/N 20804 SHORT STEM 10 BALL ROLLER



P/N 10455 & 10465 (21" & 18") CENTER STILE



P/N 10450 & 10460 (21" & 18") END STILE



P/N 20239 PUSH NUT

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Rev.	By	Date	Description	Rev.	By	Date	Description
0	BR	4/29/08	NEW DRAWING	8			
1	BR	1/12/12	updated for 2010 Rev	9			
2	BR	7/26/12	updated FIRST SHEET	10			
3				11			
4				12			
5				13			
6				14			
7				15			

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS

STATE OF TEXAS
 JOHN E. SCATES, P.E.
 3121 FAIRGATE
 CARROLLTON, TX
 FL. P.E. # 51737
 TX. P.E. # 56308, F-2203

John E. Scates
 8/6/12

SCALE	N.T.S.	DATE
DRAWN BY	BJR	4-29-08
INITIAL CHK. TL		4-29-08
FINAL CHK.		
ENGR.		
APPR. BY		

Mid-America Door Company		POUCA CITY, OK
DESCRIPTION WINDLOAD SERIES HARDWARE		
TITLE WINDLOAD CONSTRUCTION DETAILS	DWG. NO. RCWL7-1607	SHT. 2 OF 2
		REV. 2