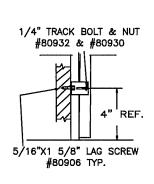
NOTES:

- REGAL SHOWN, CELEBRITY, AMERICAN 100, CS, XL, CSX OR CSL SERIES MAY BE SUBSTITUTED.
- 2. STRUTS ATTACHED WITH 2 SELF DRILLING SCREWS 1/4"-20 X 3/4" AT EACH STILE LOCATION
- 3. 4 SECTION HIGH DOOR SHOWN (7FT), TALLER DOOR CONFIGURATIONS MAY BE CONSTRUCTED UP TO A MAXIMUM OF 14FT HIGH, USING SAME PANEL CONSTRUCTION AS SHOWN (MAXIMUM SECTION HEIGHT OF 21"). 8 SECTION HIGH DOORS REQUIRE HALF—INCLINED VERTICAL TRACK.
- 4. MINIMUM STEEL THICKNESS FOR SECTION IS 25 GA. (.0185").
- 5. SECTIONS EMBOSSED 14.00"x20.375", 16" X20.375", 14"X41", 16"X40" OR SECTIONS WITHOUT EMBOSSMENT MAY ALSO BE USED. (LOCATION AND QUANTITY OF CENTER STILES MUST BE THE SAME).
- 6. TORSION SPRINGS OR EXTENSION SPRINGS AVAILABLE.
- 7. LOCK MUST BE ATTACHED AT EACH SIDE OF THE DOOR. CAM & BAR LOCKS OR AN OPENER MAY BE SUBSTITUTED.
- 8. WOOD MOUNT SHOWN, STEEL AND MASONRY ANGLE AND REVERSE ANGLE MOUNT AVAILABLE. NUMBER OF JAMB BRACKET ANCHOR LOCATIONS MUST BE THE SAME.
- 9. JAMB DETAIL IN ACCORDANCE WITH DWG. # RCWL-0001
- 10. STRUT PLACEMENT SHOWN IS TYPICAL (STRUTS ARE OVER THE HINGES AS SHOWN USING THE HOLES PROVIDED IN THE HINGE) SEE DETAIL "E"
- 11. THIS DOOR HAS NOT BEEN TESTED FOR WIND-BORNE DEBRIS.
- 12. USE THIS DRAWING IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS. WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.

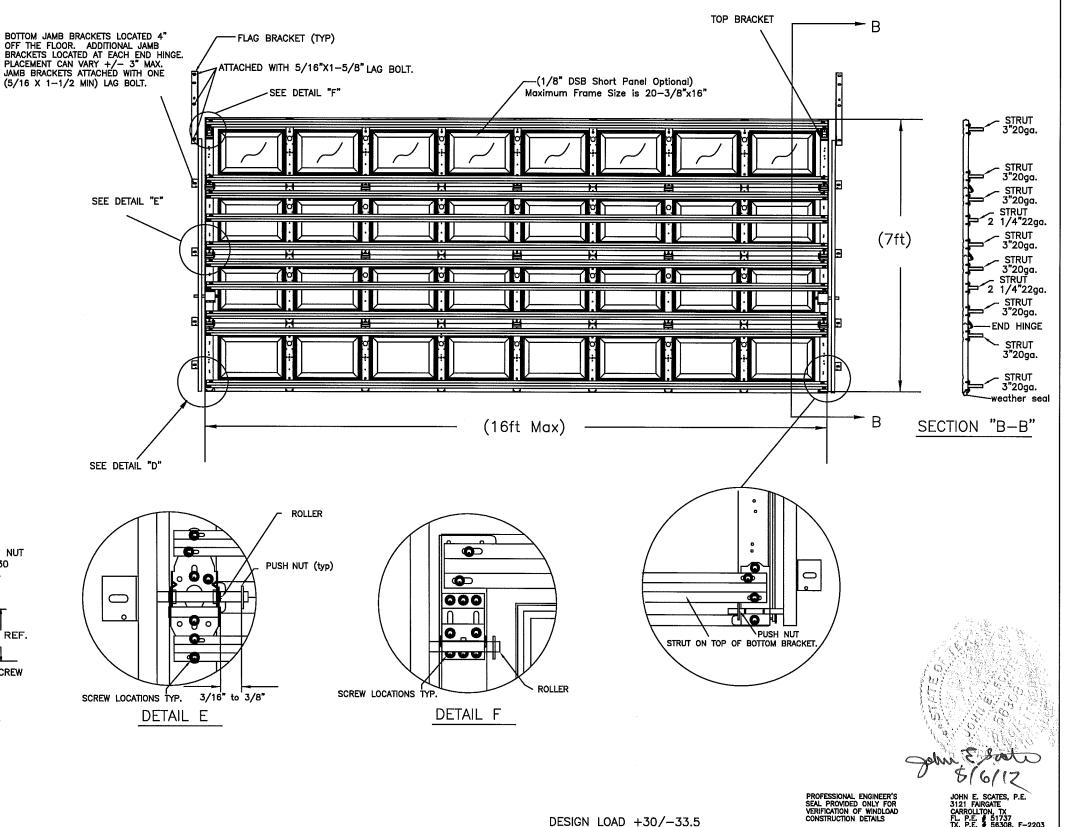
Strut Requirements

·		
# sections	# S	truts
	2-1/4"	3"
4	2	88
5	3	10
6	4	12
7	5	14
*8	6	16

*SEE NOTE 4



DETAIL D



N.T.S. DATE

05-5-08

05-5-08 DESCRIPTIO

DRAWN BY BJR

INITIAL CHK. TL

ENGR.

APPR. BY

Mid-America Door Company PONCA CITY, OK

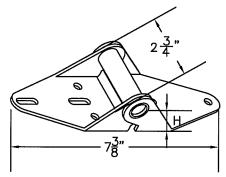
RCWL6-1607

REGAL/ CELEBRITY WINDLOAD SERIES

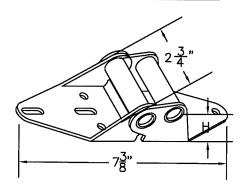
WINDLOAD CONSTRUCTION DETAILS

This product was tested/evaluated in accordance with ANSI/DASMA 108-05

NOTES: THIS DRAWING AND / OR TECHNICAL INFORMATION ON THIS SHEET IS THE PROPERTY OF MID-AMERICA DOOR COMPANY AND IS
LOANED IN CONFIDENCE FOR ENGINEERING AND MUTUAL ASSISTANCE PURPOSES ONLY, AND MAY NOT BE REPRODUCED OR USED TO
MANUFACTURE ANYTHING DISCLOSED HEREON WITHOUT THE EXPRESSED PERMISSION OF MID-AMERICA DOOR COMPANY.

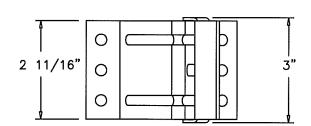


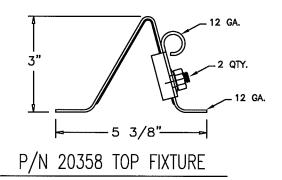
P/N 20602 (#1 HINGE)

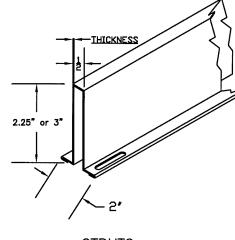


END HINGE

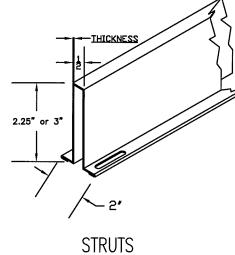
HINGE #	GAGE #	"H"	PART NUMBER
1	14	3/4"	20602
2	14	1"	20606
3	14	1 1/4"	20610
4	14	1 1/2"	20614
5	14	1 3/4"	20616
6	13	2"	20618







THICKNESS OF STRUTS ARE AS STATED BELOW		
2.25' 22 GAUGE 33 KSI MINIMUM YIELD	.028" MIN.	
3' 20 GAUGE 50 KSI MINIMUM YIELD	.036' MIN.	

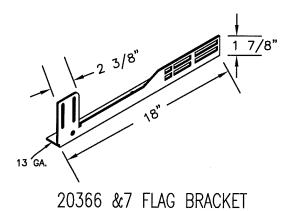


TRACK BRACKET

BRACKET #	"c"	PART NUMBER
4	3"	20368
5	3 1/4"	20370
6	3 1/2"	20372
7	3 3/4"	20374
8	4"	20376
9	4 3/4"	20378



- STRUTS ARE NOT MORE THAN 1 1/2" SHORTER THAN SECTION.
- USE IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS.
 WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION
 INSTRUCTIONS, THIS DRAWING GOVERNS.

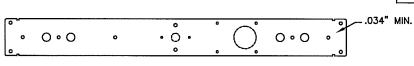


.4 1/2" MIN

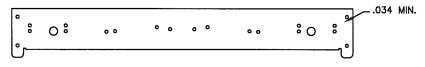
P/N 20804 SHORT STEM 10 BALL ROLLER

WINDLOAD TRACK

THICKNESS OF TRACK IS AS STA	TED BELOW
VERTICAL TRACK IS MIN. 16 GA.	.058' MIN
HORIZONTAL TRACK IS MIN. 16 GA.	.058' MIN



P/N 10455 & 10465 (21" & 18") CENTER STILE

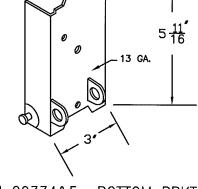


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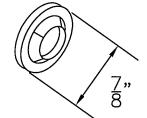
MANUFACTURE ANYTHING DISCLOSED HEREON WITHOUT THE EXPRESSED PERMISSION OF MID-AMERICA DOOR COMPANY.

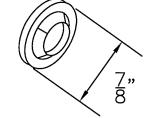
LOANED IN CONFIDENCE FOR ENGINEERING AND MUTUAL ASSISTANCE PURPOSES ONLY, AND MAY NOT BE REPRODUCED OR USED TO

P/N 10450 & 10460 (21" & 18") END STILE



P/N 20334&5 BOTTOM BRKT.





P/N 20239 PUSH NUT

11 12 13 14 15

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS JOHN E. SCATES, P.E. 3121 FAIRGATE CARROLLTON, TX FL. P.E. # 51737 TX. P.E. # 56308, F-2203

Ðу	Date	Description	SCALE	N.T.S.	DATE	
-	\vdash		DRAWN BY	BJR	5-5-08	Mid-America Door Company PONCA CITY, OK
			INITIAL CHK.	TL	5-5-08	DESCRIPTION PONCA CITY, OK
			FINAL CHK.		•	WINDLOAD SERIES HARDWARE
<u> </u>	—		ENGR.		•	
						TITLE DWG. NO. SHT. REV.
			APPR. BY			WINDLOAD CONSTRUCTION DETAILS RCWL6-1607 0 2
						WINDLOAD CONSTRUCTION DETAILS RCWL6-1607 of 2