

NOTES:

1. REGAL SHOWN, CELEBRITY, AMERICAN 100, CS, XL, CSX OR CSL SERIES MAY BE SUBSTITUTED.
3. STRUTS ATTACHED WITH 2 SELF DRILLING SCREWS 1/4"-20 X 3/4" AT EACH STILE LOCATION
4. 4 SECTION HIGH DOOR SHOWN ( 7FT ), TALLER DOOR CONFIGURATIONS MAY BE CONSTRUCTED UP TO A MAXIMUM OF 14FT HIGH, USING SAME PANEL CONSTRUCTION AS SHOWN (MAXIMUM SECTION HEIGHT OF 21").
5. MINIMUM STEEL THICKNESS FOR SECTION IS 25 GA. (.0185").
4. SECTIONS EMBOSSED 14.00"x20.375" ,16" X20.375", 14"x41", 16"x40" OR SECTIONS WITHOUT EMBOSSEMENT MAY ALSO BE USED. (LOCATION AND QUANTITY OF CENTER STILES MUST BE THE SAME).
7. TORSION SPRINGS OR EXTENSION SPRINGS AVAILABLE.
8. A LOCK MUST BE ATTACHED EITHER SIDE OF DOOR. CAM & BAR LOCKS OR AN OPENER MAY BE SUBSTITUTED.
9. WOOD MOUNT SHOWN, STEEL AND MASONRY ANGLE AND REVERSE ANGLE MOUNT AVAILABLE. NUMBER OF JAMB BRACKET ANCHOR LOCATIONS MUST BE THE SAME.
10. JAMB DETAIL IN ACCORDANCE WITH DWG. # RCWL-0001
11. THIS DOOR HAS NOT BEEN TESTED FOR WIND-BORNE DEBRIS.
12. USE THIS DRAWING IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS. WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.

Strut Requirements

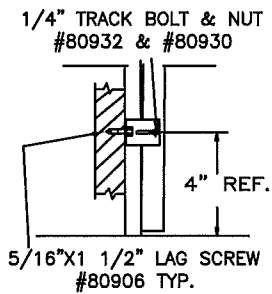
# sections	# Struts
	2-1/4"
4	5
5	6
6	7
7	8
*8	9

\*SEE NOTE 4

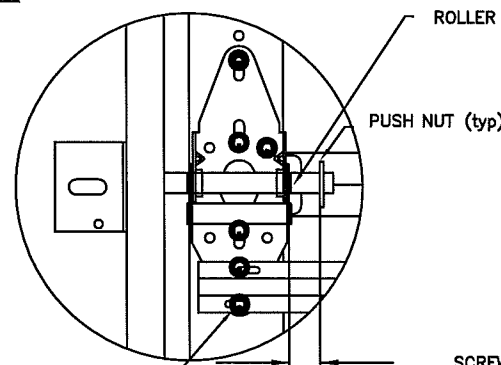
Track Bracket Locations

DOOR HEIGHT	"A"	"B"	"C"
6'-6" thru 7'-0"	4"	42"	X
7'-6" Thru 8'-9"	4"	42"	60"

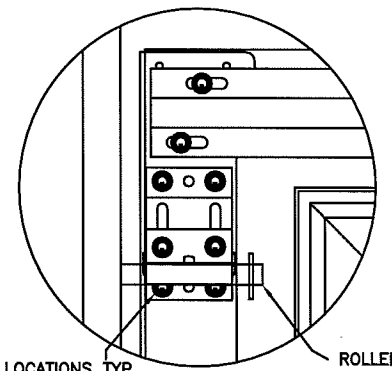
For Doors over 9' high one Jamb bracket per section must be added and positioned within 3" of the roller.



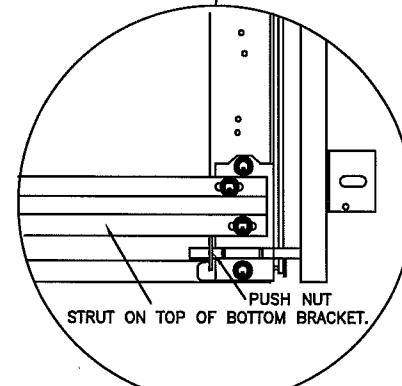
DETAIL D



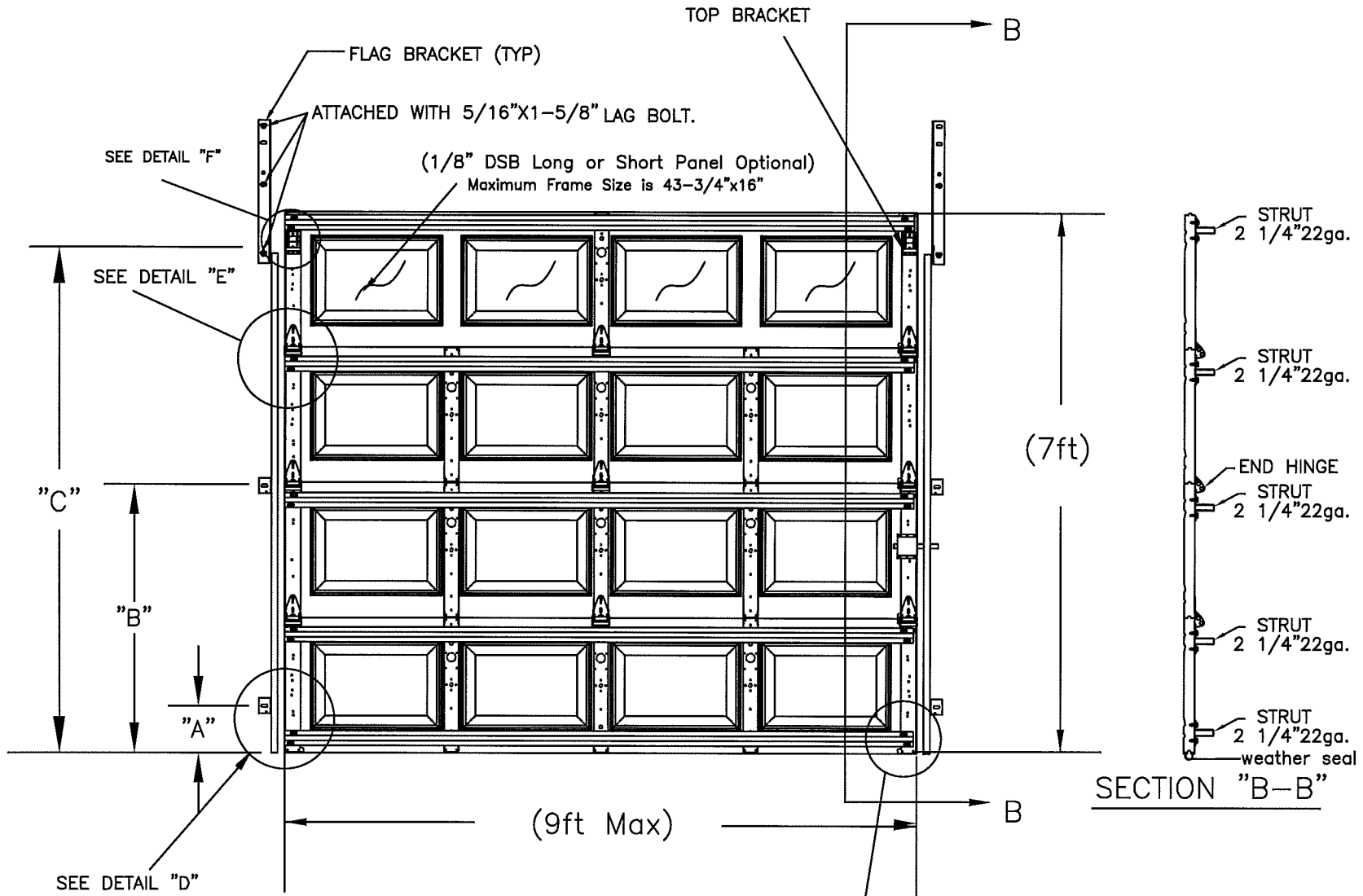
DETAIL E



DETAIL F



PUSH NUT STRUT ON TOP OF BOTTOM BRACKET.

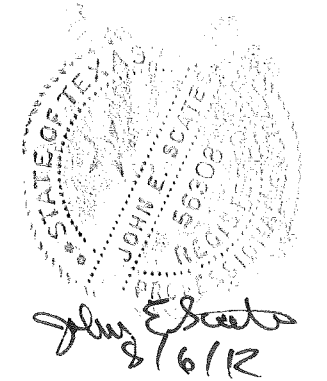


DESIGN LOAD +26.9/-30.3

This product was tested/evaluated in accordance with ANSI/DASMA 108-05

PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WINDLOAD CONSTRUCTION DETAILS

JOHN E. SCATES, P.E.  
3121 FAIRGATE  
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TX. P.E. # 56308, F-2203

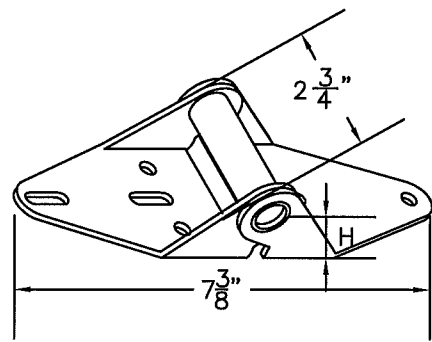


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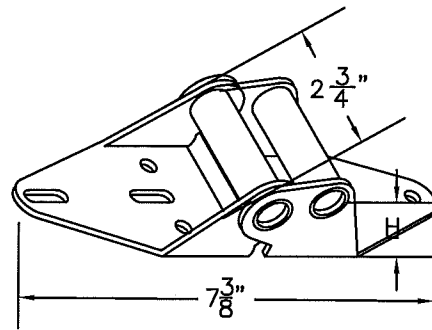
Rev.	By	Date	Description	Rev.	By	Date	Description
0	BJR	1/17/08	NEW DRAWING	8			
1	BJR	1/12/12	updated for 2010 file	9			
2	BJR	7/26/12	updated NOTES	10			
3				11			
4				12			
5				13			
6				14			
7				15			

SCALE	N.T.S.	DATE	06-24-08
DRAWN BY	BJR	INITIAL CHK.	BJR
ENGR.		APPR. BY	
DESCRIPTION			
REGAL/ CELEBRITY WINDLOAD SERIES			
TITLE			
WINDLOAD CONSTRUCTION DETAILS			
DWG. NO.	RCWL5-0907	SHT.	1 of 2
REV.			2

Mid-America Door Company PONCA CITY, OK

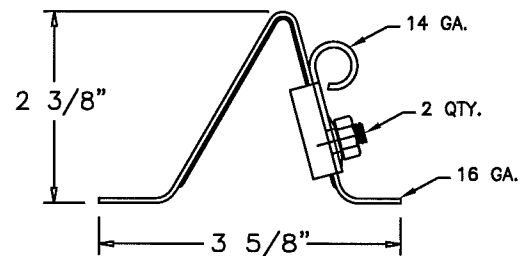
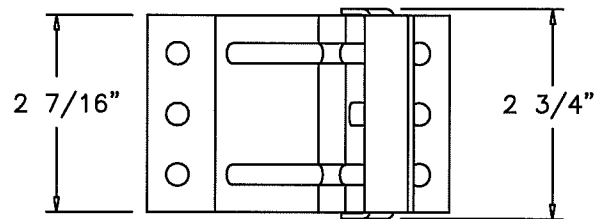


P/N 20604 (#1 HINGE)

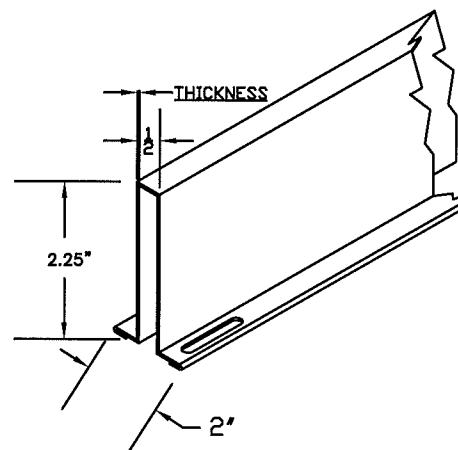


END HINGE

HINGE #	GAGE #	"H"	PART NUMBER
1	16	3/4"	20602
2	16	1"	20606
3	16	1 1/4"	20610
4	14	1 1/2"	20614
5	14	1 3/4"	20616
6	13	2"	20618

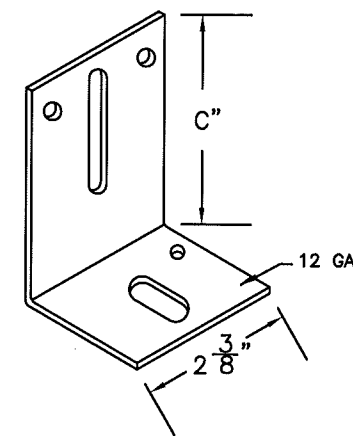


P/N 20356 TOP FIXTURE



2 1/4" STRUT

THICKNESS OF STRUTS ARE AS STATED BELOW	
2.25" 22 GAUGE 33 KSI MINIMUM YIELD	.028" MIN.

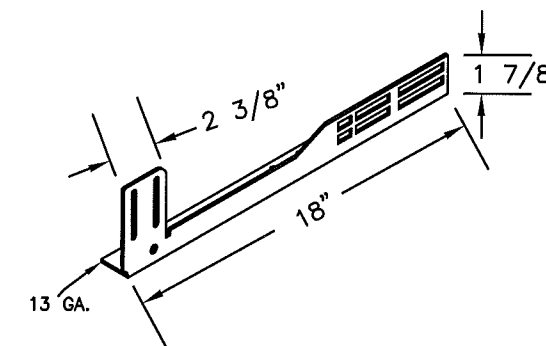


TRACK BRACKET

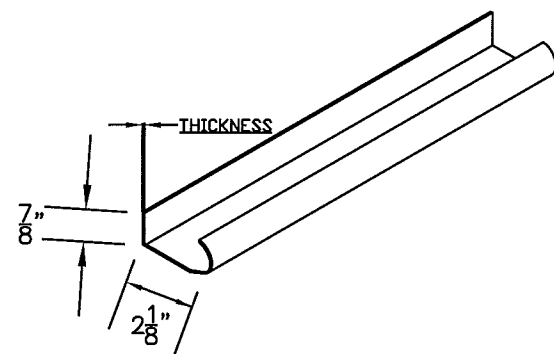
BRACKET #	"C"	PART NUMBER
4	3"	20368
5	3 1/4"	20370
6	3 1/2"	20372
7	3 3/4"	20374
8	4"	20376
9	4 3/4"	20378

NOTES:

1. STRUTS ARE NOT MORE THAN 1 1/2" SHORTER THAN SECTION.
2. USE IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS. WHERE THE DRAWING CONFLICTS WITH OTHER INSTALLATION INSTRUCTIONS, THIS DRAWING GOVERNS.

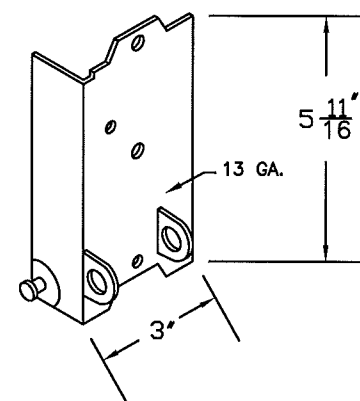


20366 & 7 FLAG BRACKET

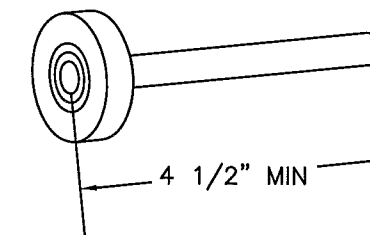


WINDLOAD TRACK

THICKNESS OF TRACK IS AS STATED BELOW	
VERTICAL TRACK IS MIN. 18 GA.	.045" MIN
HORIZONTAL TRACK IS MIN. 18 GA.	.045" MIN



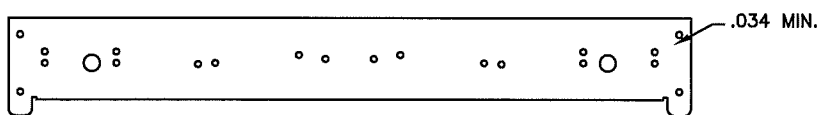
P/N 20334&5 BOTTOM BRKT.



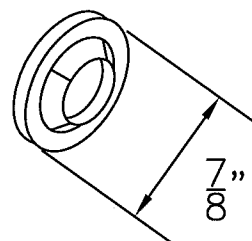
P/N 20804 SHORT STEM 10 BALL ROLLER



P/N 10455 & 10465 (21" & 18") CENTER STILE



P/N 10450 & 10460 (21" & 18") END STILE



P/N 20239 PUSH NUT



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CONSTRUCTION DETAILS

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Rev.	By	Date	Description	Rev.	By	Date	Description
0	BR	6/25/08	NEW DRAWING	8			
1	BR	1/12/10	update for 2010 file	9			
2	BR	7/28/10	update FIT SHEET	10			
3				11			
4				12			
5				13			
6				14			
7				15			

SCALE	N.T.S.	DATE
DRAWN BY	BJR	6-24-08
INITIAL CHK.	BJR	"
FINAL CHK.	JAR	"
ENGR.	JAR	"
APPR. BY	JAR	"

Mid-America Door Company		PONCA CITY, OK	
DESCRIPTION WINDLOAD SERIES HARDWARE			
TITLE WINDLOAD CONSTRUCTION DETAILS	DWG. NO. RCWL5-0907	SHT. 2 OF 2	REV. 2