

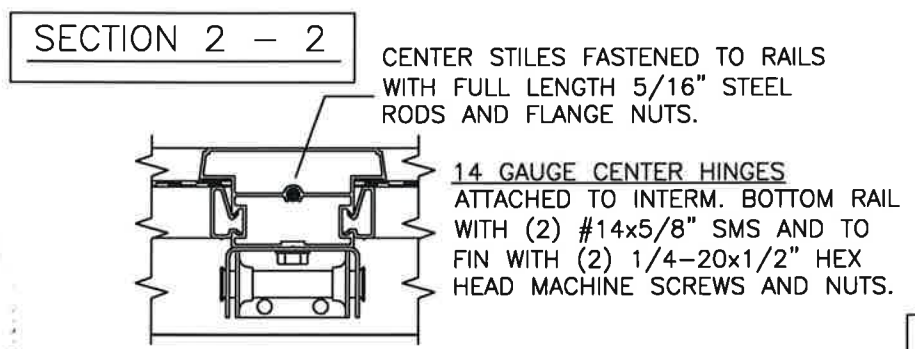
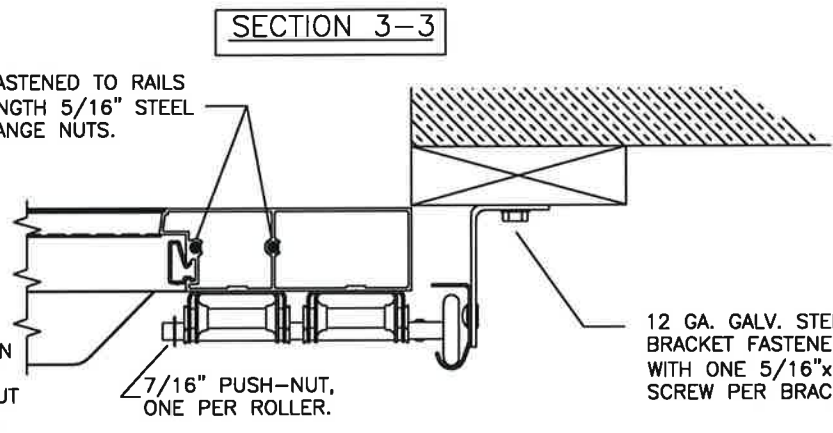
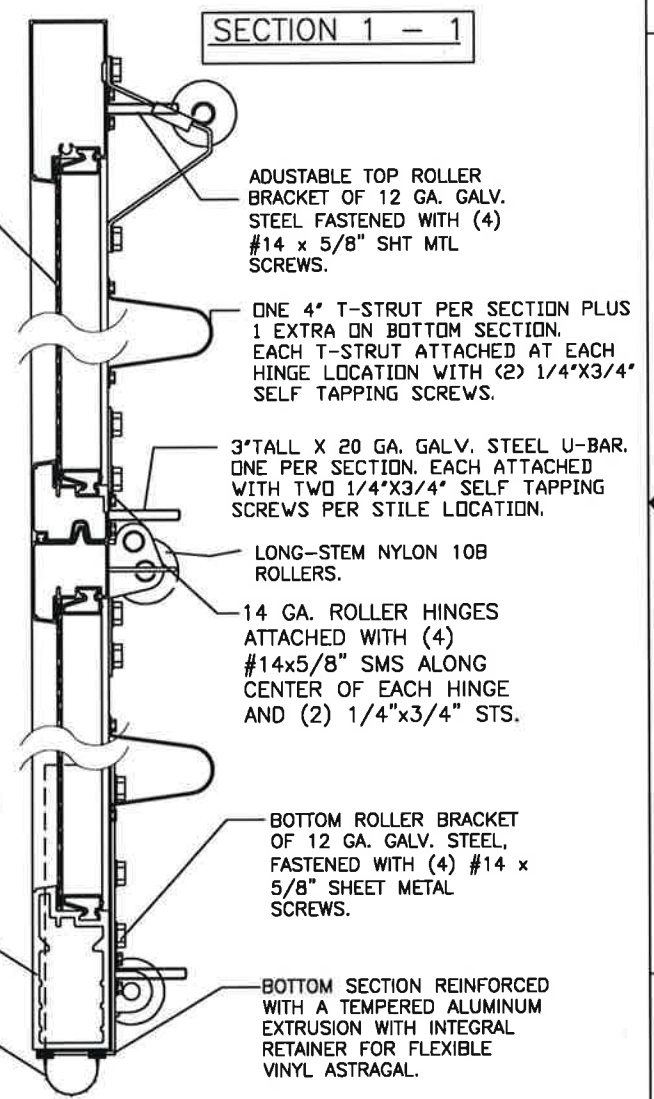
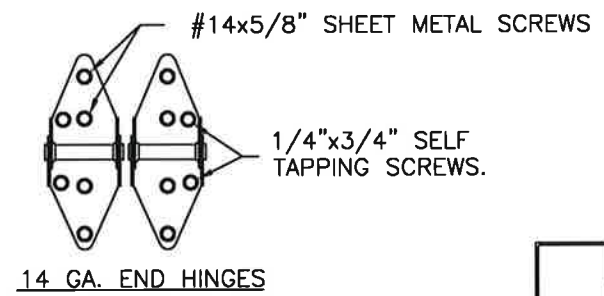
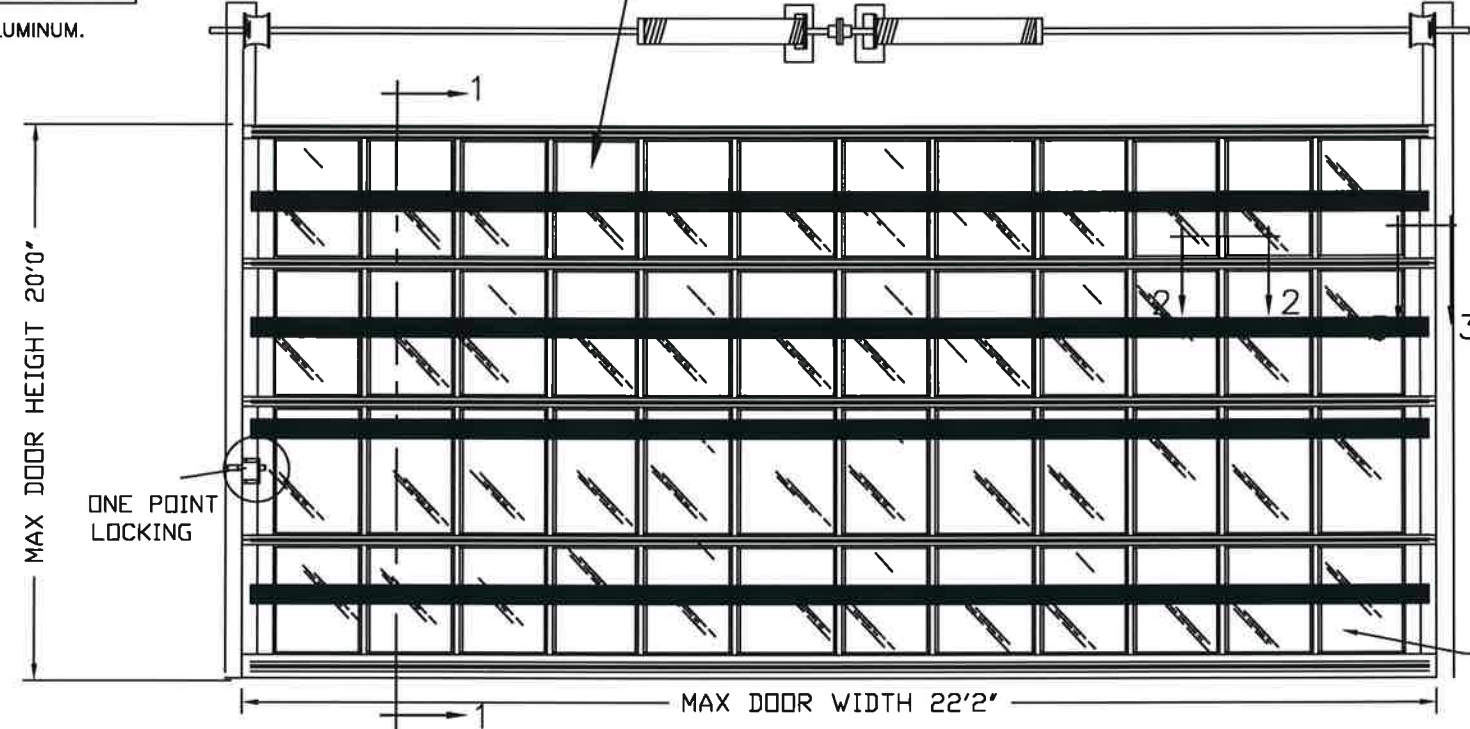
BRAND	MODEL
CLOPAY	904, 904U, AX, AXU
IDEAL	C4AL, C4ALU

MADE FROM 6063-T5 ALUMINUM.

THIS PRODUCT COMPLIES WITH THE 2018 IBC/IRC.

DSB LITES OR BETTER, ANNEALED OR TEMPERED. INSULATED GLAZING SHALL CONSIST OF 2 ANNEALED OR TEMPERED DSB LITES. MAX DLO 20.75" X 25.825".

REVISIONS					
REV. NO.	ZONE	DATE	ECN NO.	APPVD.	DESCRIPTION
00	-	4/7/22	-	JDW	RELEASED FOR PRODUCTION



DESIGN PRESSURE: +30.0, -30.0 PSF
TEST PRESSURE: +45.0, -45.0 PSF

Handwritten signature and date: 4/21/22



DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495
NC P.E. #23832, TEXAS P.E. #91513

MANUFACTURING PRODUCT CODE
C-AL2-1F499

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Third Angle Projection

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'

Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay CORPORATION
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

PART NO.: -	CLOPAY WINDLOAD RATING W5
DESCRIPTION: M/N 904 22' WIDE DES. +30/-30 PSF	
DRAWN BY: J. WHEELER	DATE: 4/7/22
CHECKED BY: SH	DATE: CHKD_DT
DWG. NO.: 105624	REV. NO. 00

A

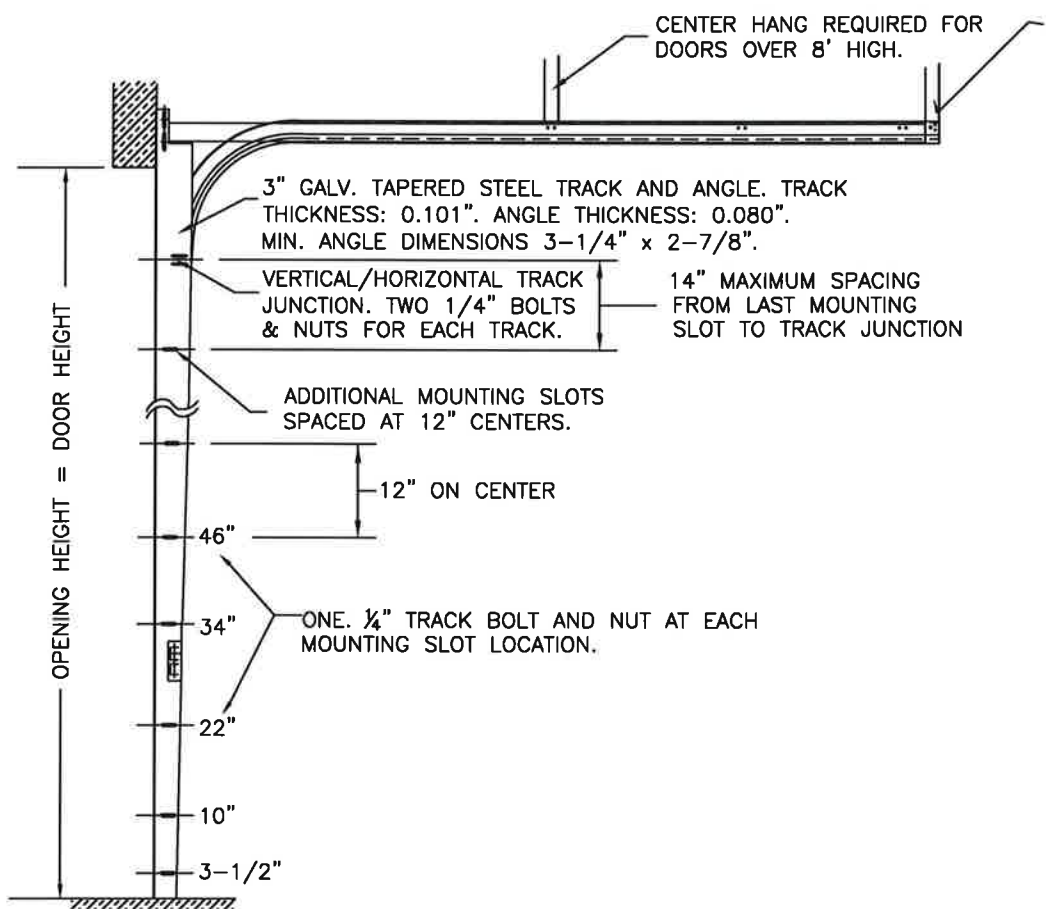
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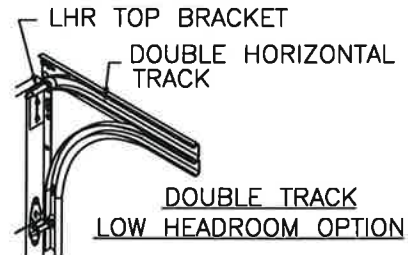
1

3" TRACK CONFIGURATION.



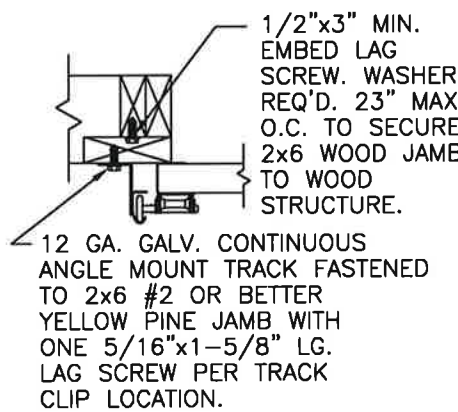
DOOR HEIGHT	VERTICAL TRACK LENGTH
7'-0"	72"
8'-0"	84"
9'-0"	96"
10'-0"	108"
12'-0"	132"
14'-0"	156"
16'-0"	180"
17'-0"	204"
18'-0"	228"
19'-0"	252"
20'-0"	276"

NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



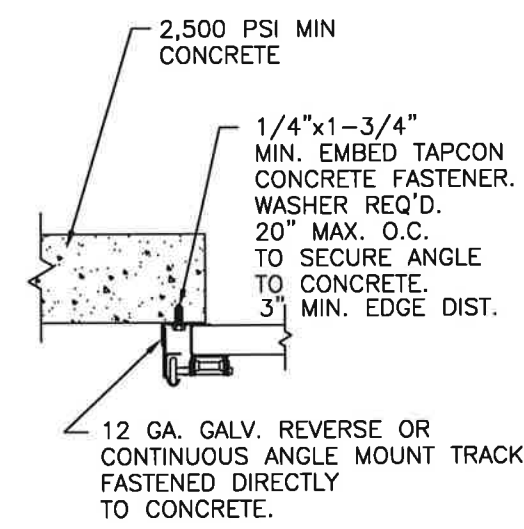
HORIZONTAL TRACK SUPPORT BY DOOR INSTALLER (TO SUIT).

WOOD JAMBS



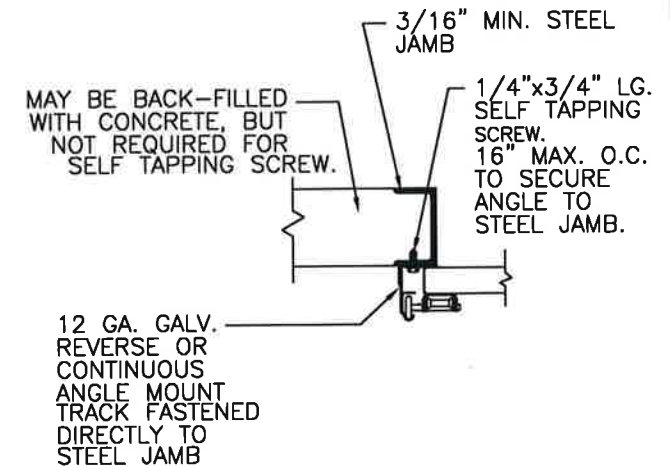
SECTION 3-3

CONCRETE JAMBS



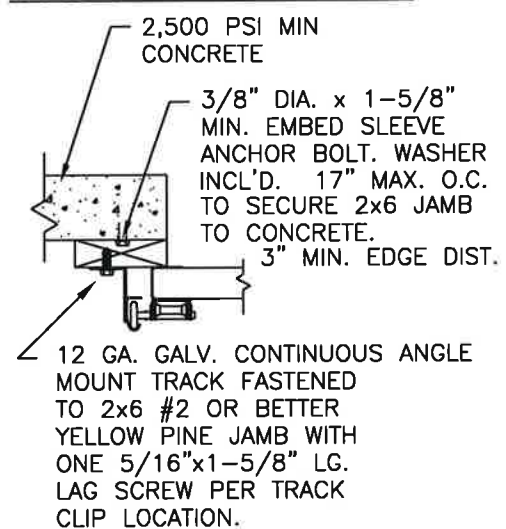
SECTION 3-3

STEEL JAMBS



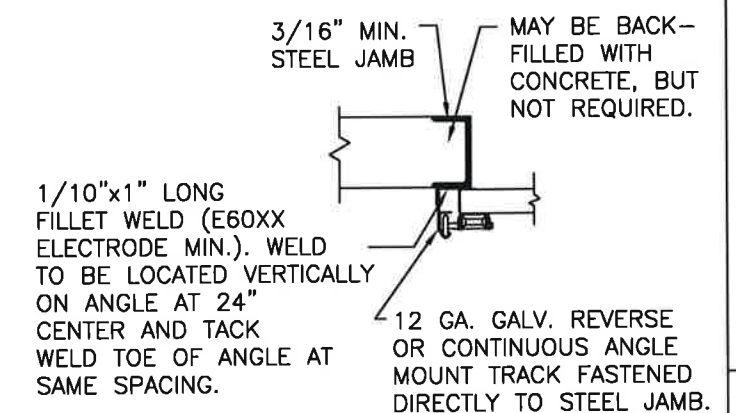
SECTION 3-3

WOOD JAMB ON CONCRETE



SECTION 3-3

STEEL JAMBS



SECTION 3-3



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 4/21/22

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