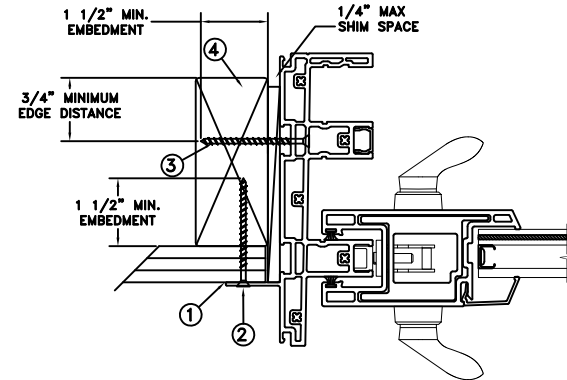


## NAILFIN / THRU JAMB INSTALLATION



FRAME JAMB SECTION (TYP)  
HORIZONTAL SECTION

Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

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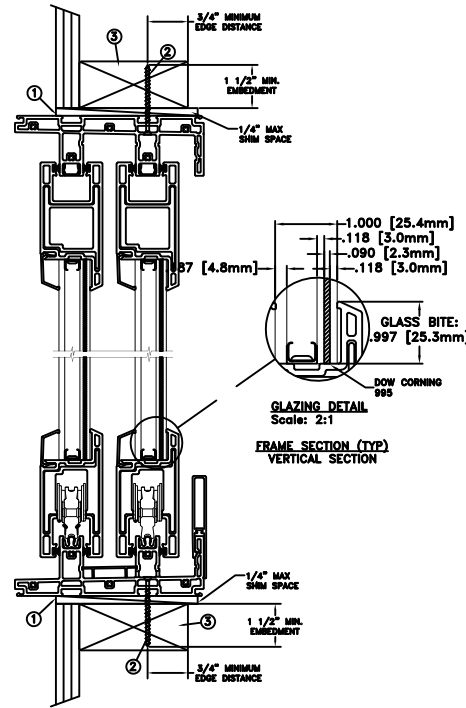
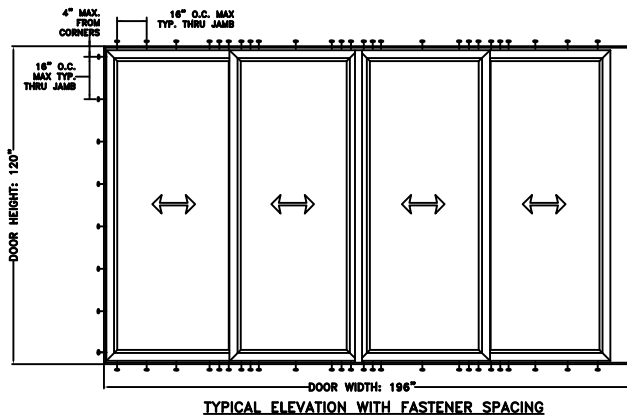
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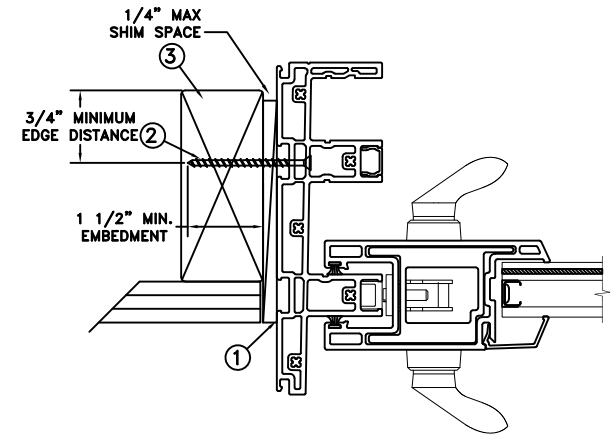
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JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	<b>JELD-WEN</b> Premium Vinyl Multi-Slide Patio Door - Impact 4-Panel 2-Track XXXP Jamb	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014904			
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET



## THROUGH FRAME INSTALLATION



FRAME JAMB SECTION (TYP)  
HORIZONTAL SECTION

Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #12 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

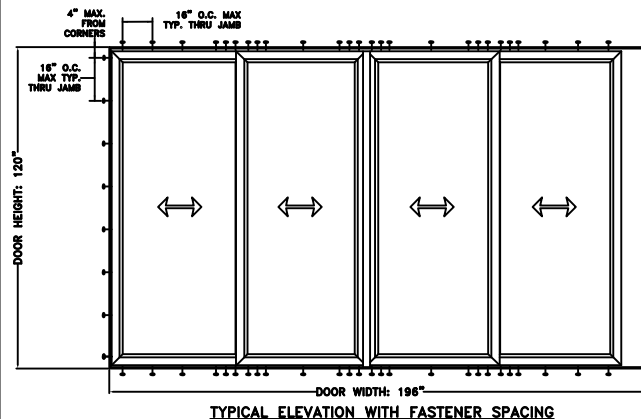
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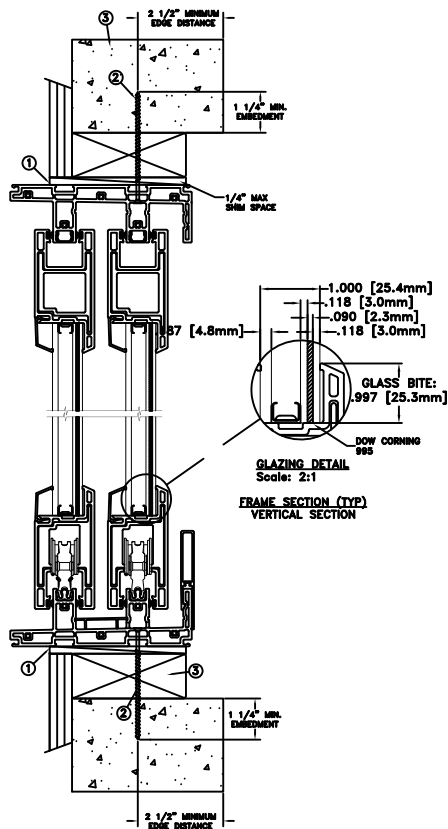


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(717) 846-1200

DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	<b>JELD-WEN</b>  Premium Vinyl Multi-Slide Patio Door - Impact 4-Panel 2-Track XXXP Jamb	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014904			
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET

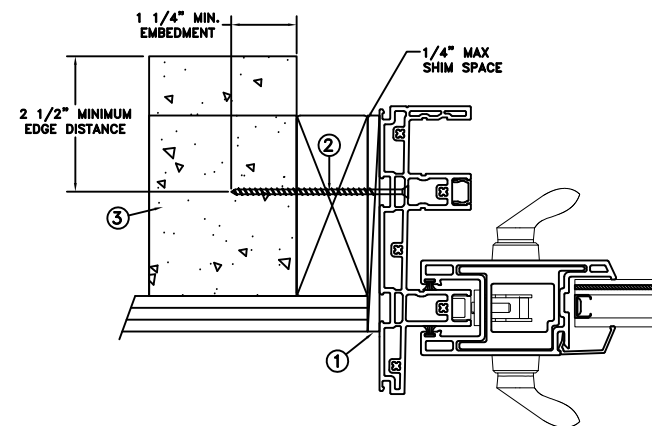


TYPICAL ELEVATION WITH FASTENER SPACING



GLAZING DETAIL  
Scale: 2:1  
FRAME SECTION (TYP)  
VERTICAL SECTION

## CONCRETE/MASONRY INSTALLATION



FRAME JAMB SECTION (TYP)  
HORIZONTAL SECTION

Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

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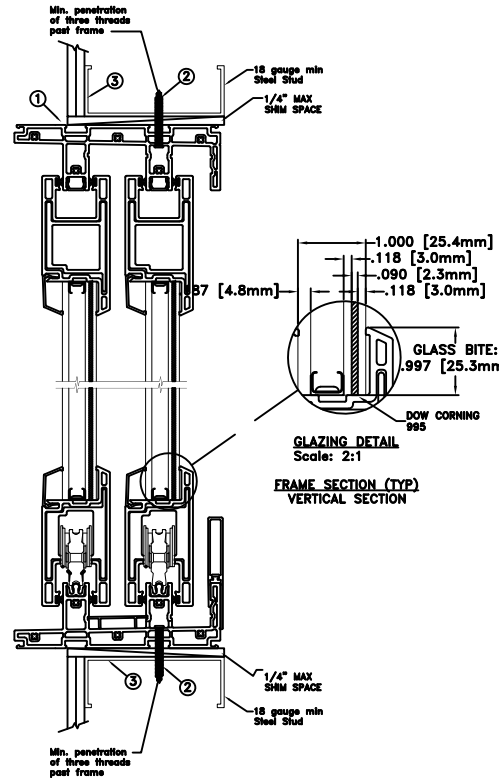
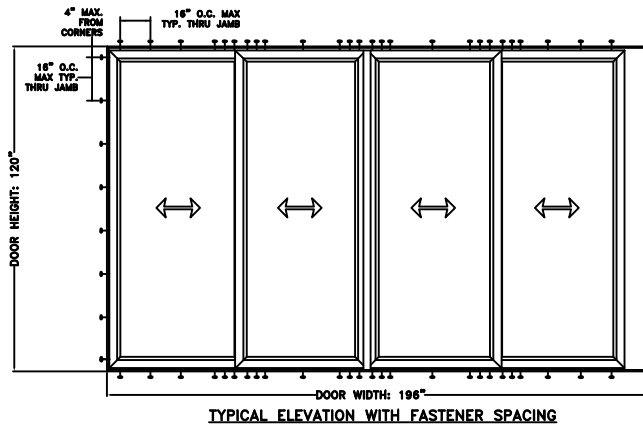
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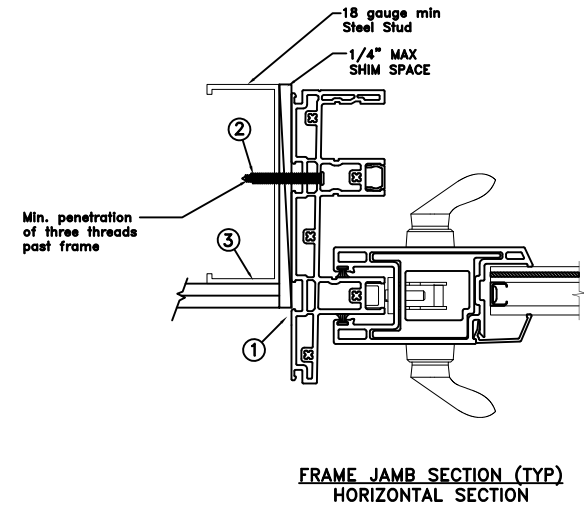
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JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	<b>JELD-WEN</b> Premium Vinyl Multi-Slide Patio Door - Impact 4-Panel 2-Track XXXP Jamb	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014904			
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET



## STEEL INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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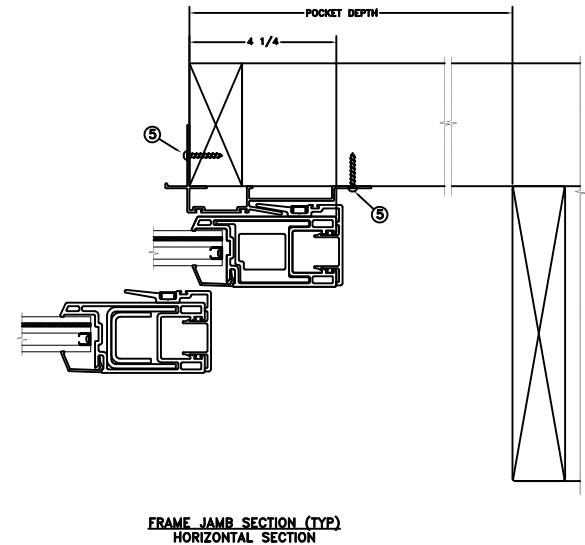
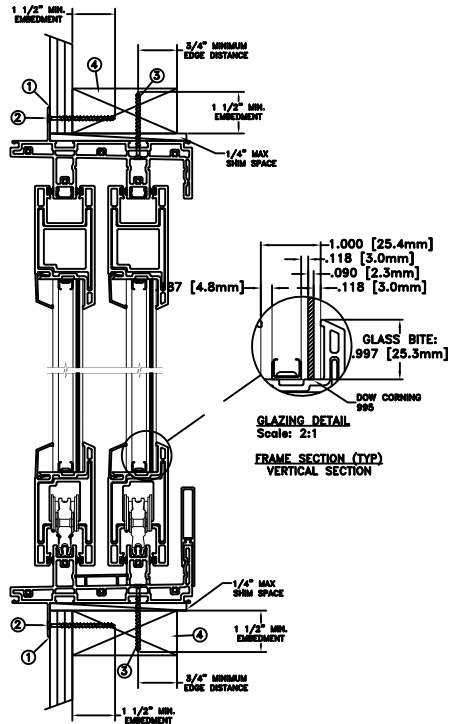
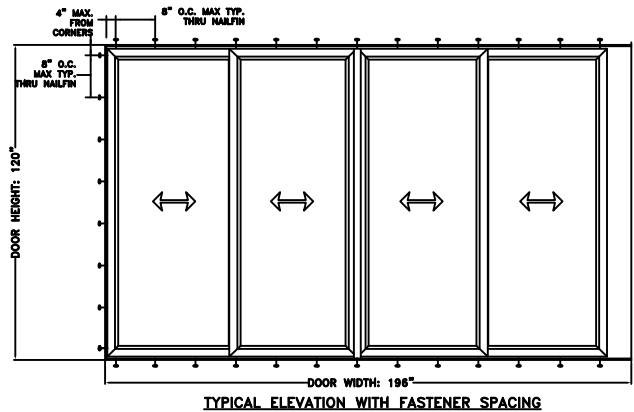


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JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

	DATE: 05/20/2021	 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: J.HAWKINS	SCALE: NTS		
CHECKED BY: D.CROWELL	TITLE:  Premium Vinyl Multi-Slide Patio Door - Impact  4-Panel 2-Track XXXP Jamb		
APPROVED BY: J.GOOSEN			
RECORD No: D014904			
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET

## NAILFIN / THRU JAMB INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
5. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

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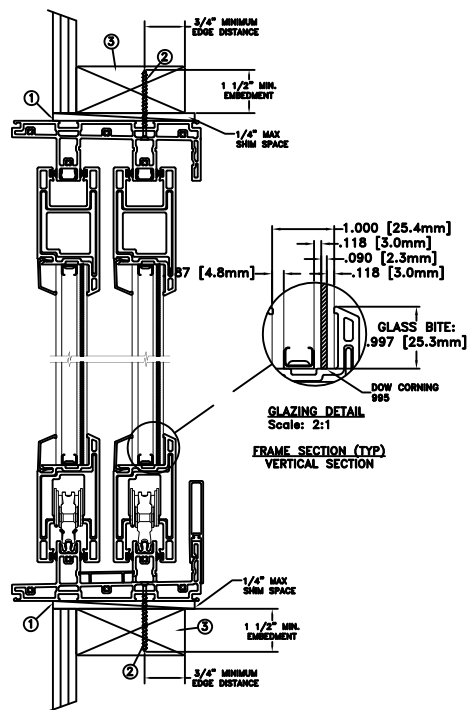
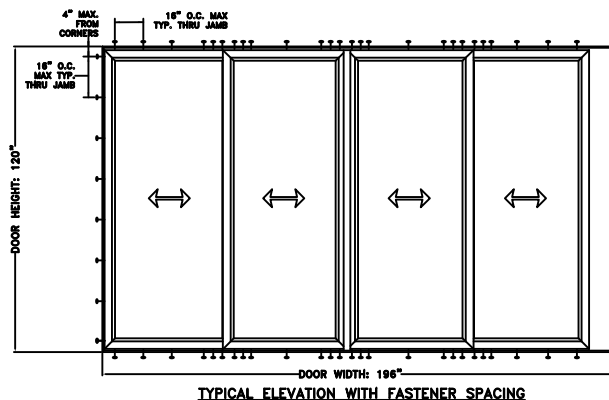
2021.05.24 07:31:01 -04'00'

**JOSEPH A. REED, P.E.**  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

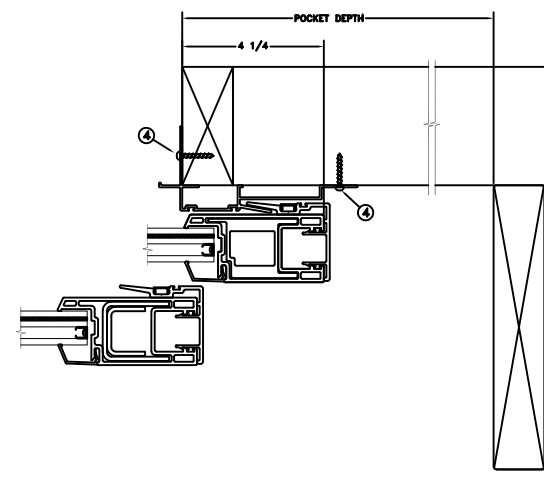
**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
4. Use structural or composite shims where required.

	DATE: 05/20/2021		3737 LAKEPORT BLVD.	
DRAWN BY: J.HAWKINS	SCALE: NTS		KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
CHECKED BY: D.CROWELL	TITLE:  Premium Vinyl Multi-Slide Patio Door - Impact  4-Panel 2-Track XXXP Pocket			
APPROVED BY: J.GOOSSEN				
RECORD No: D014904				
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert		REV: A	SHEET



## THROUGH FRAME INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
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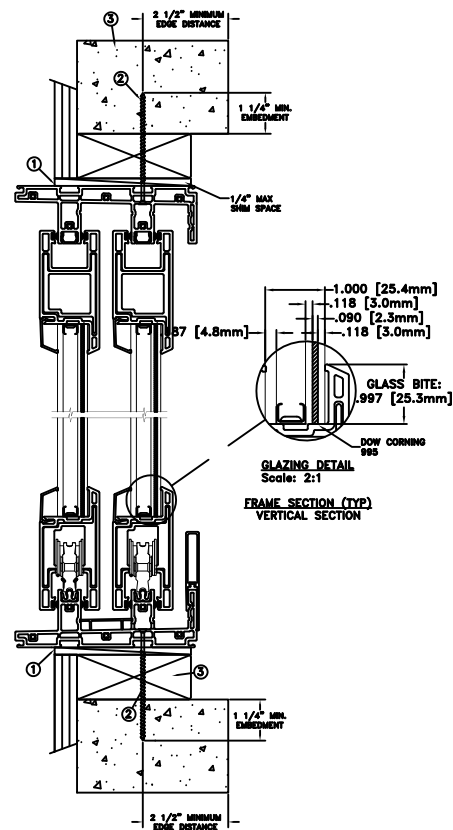
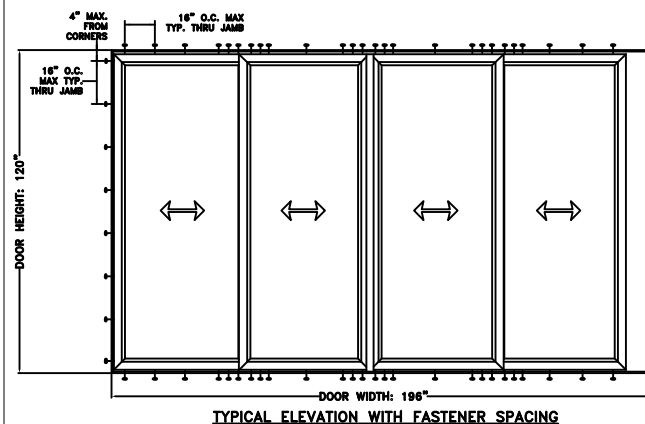
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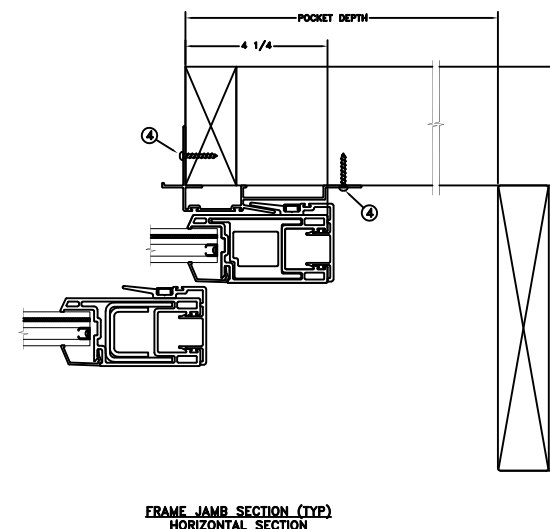
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JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	<b>JELD-WEN</b> Premium Vinyl Multi-Slide Patio Door - Impact 4-Panel 2-Track XXXP Pocket	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014904			
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET



## CONCRETE/MASONRY INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

### General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm annealed - 2.3mm SGP Interlayer by Kuraray - 4.2mm annealed insulating glass.
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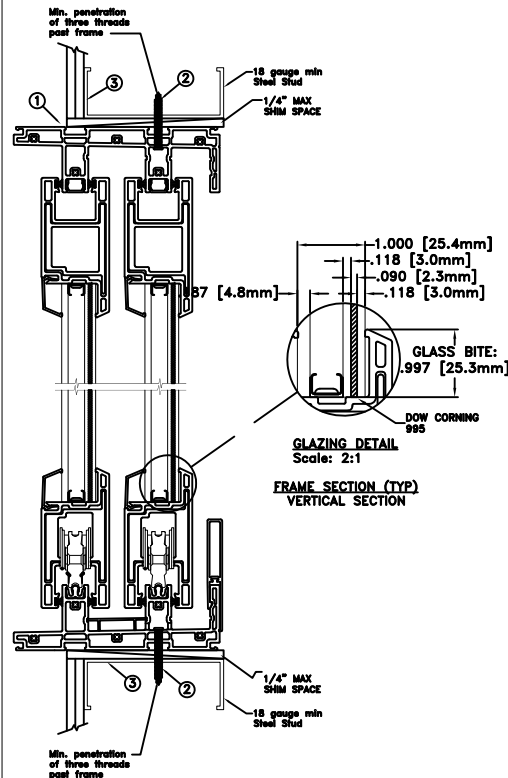
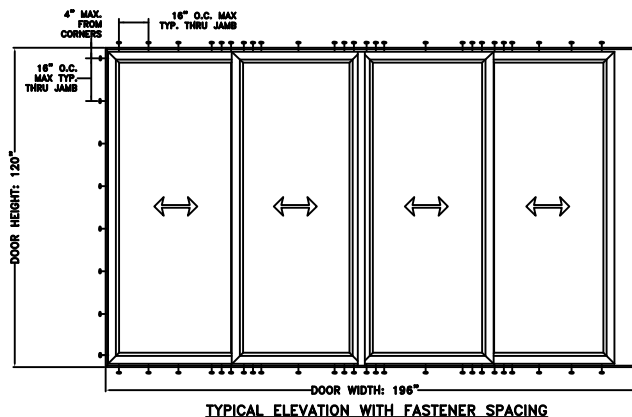
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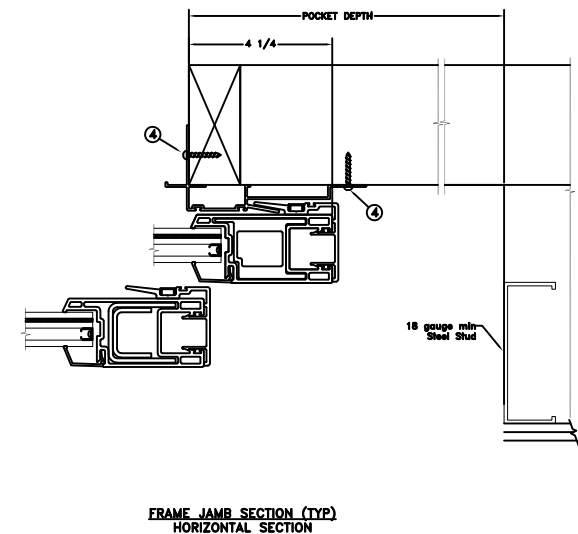
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JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17408  
(717) 846-1200

	DATE: 05/20/2021	<div>JELD-WEN</div> <div>3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936</div>		
DRAWN BY: J.HAWKINS	SCALE: NTS			
CHECKED BY: D.CROWELL	TITLE:  Premium Vinyl Multi-Slide Patio Door - Impact  4-Panel 2-Track XXXP Pocket			
APPROVED BY: J.GOOSEN				
RECORD No: D014904				
REPORT No: 110-17-021		CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET



## STEEL INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

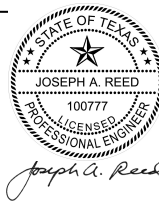
### General Notes:

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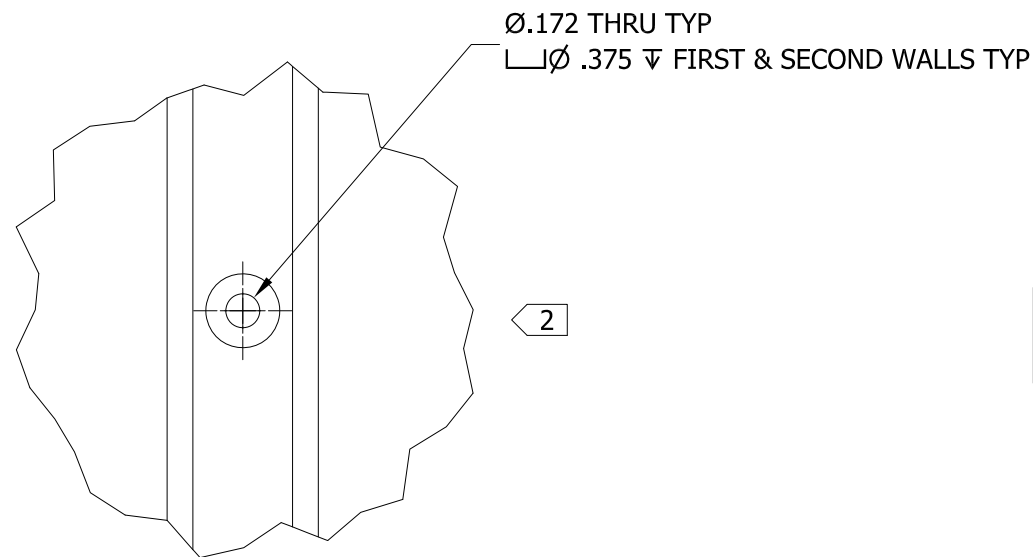
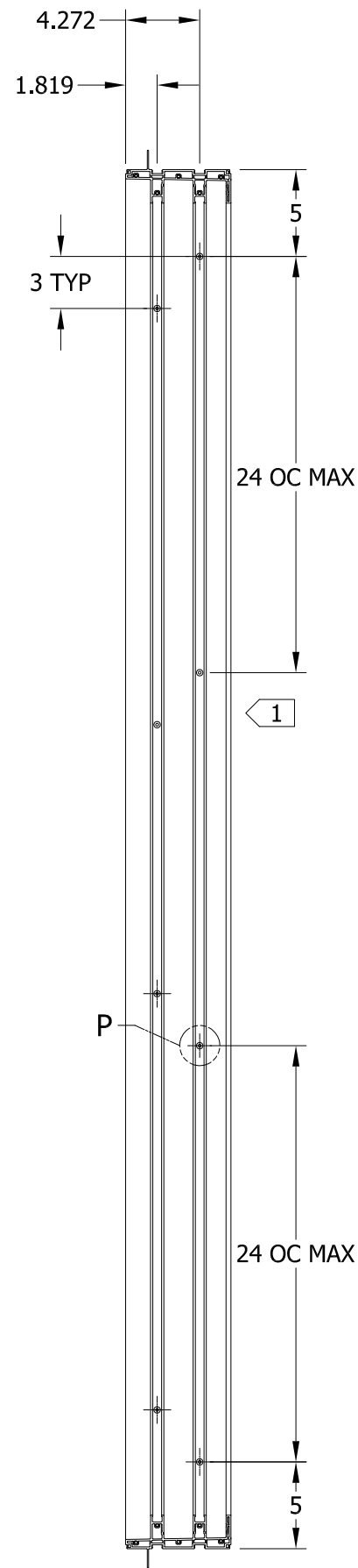
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DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	<b>JELD-WEN</b> Premium Vinyl Multi-Slide Patio Door - Impact 4-Panel 2-Track XXXP Pocket	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014904			
REPORT No: 110-17-021	CAD DWG. No.: PremVinylMTSLDR2 Cert	REV: A	SHEET



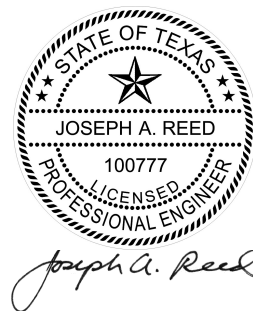


DETAIL P  
SCALE 1 : 1

NOTES:


1. ANCHOR PATTERN LOCATED IN TRACKS 1 & 2 SHIFT AS DETAILED
1. HOLES TO BE OMITTED IF ON CENTER CALCUATIONS FALL WITHIN 2" OF KEEPER LOCATION
2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
3. THRU FRAME INSTALLATION

THIS DRAWING NOT INTENDED FOR  
FASTENER SPACING REQUIREMENTS



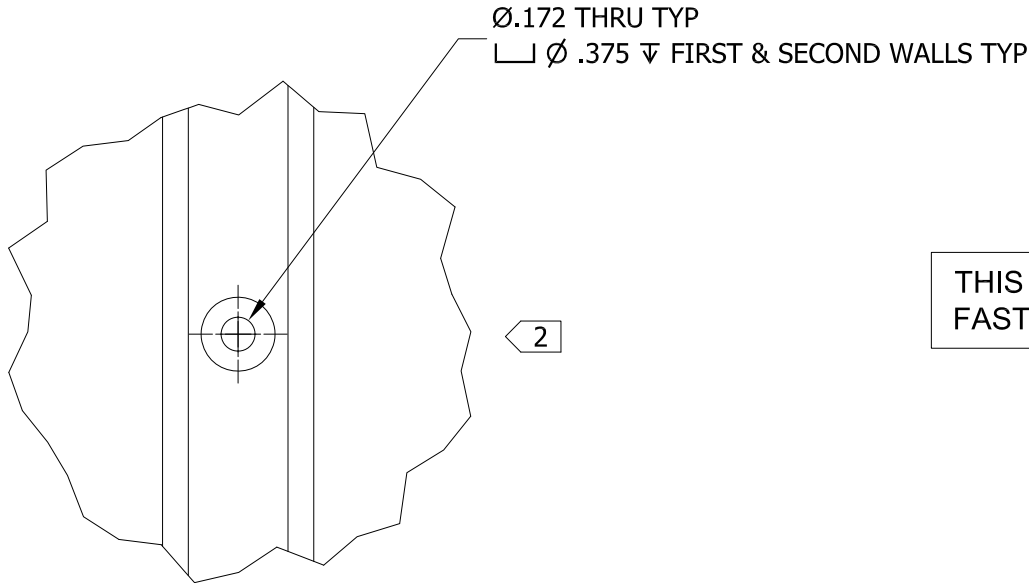
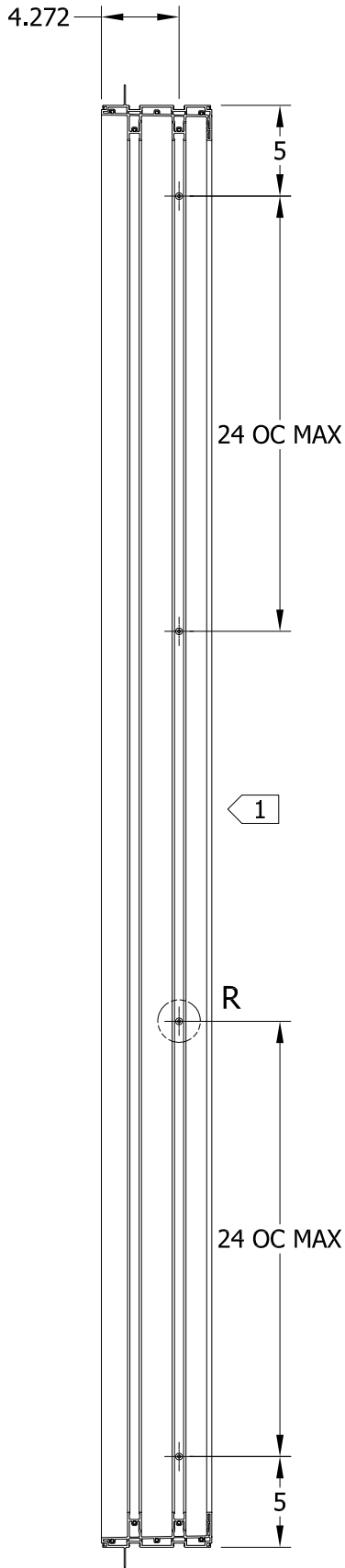
2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS	PROJECT ENGINEER: N HERTZOG	DATE: 9/11/2015	 <div>3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451</div>	
	DRAWN BY: A BURWELL	SCALE: 1:10		
TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES  UNDER 10'-0" ± 1/32 .X ± .1 OVER 10'-0" ± 1/16 .XX ± .02 ANGULAR ± 1° .XXX ± .006	CHECKED BY: J JONES	TITLE:  2-TRACK FRAME MULTI-SLIDE PATIO DOOR JAMB ANCHOR HOLE DETAIL <div>3</div>		
	APPROVED BY: J JONES			
UNIT ASSEMBLY TOLERANCES HEIGHT ± 1/16 WIDTH ± 1/16 MULLION ± 1/16 FRACTION ± 1/32	IDENTIFIER No.	MODEL No.: P012967-199.ipt	DRAWING No.: P012967	
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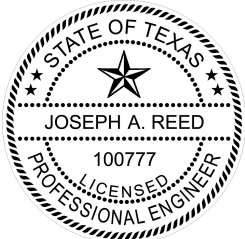
NOTES:

1.
- ANCHOR PATTERN LOCATED IN TRACK 1 SHIFT AS DETAILED
1.
- HOLES TO BE OMITTED IF ON CENTER CALCUATIONS FALL WITHIN 2" OF KEEPER LOCATION
2.
- ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
3.
- NAIL FIN INSTALLATION



DETAIL R  
SCALE 1 : 1

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FASTENER SPACING REQUIREMENTS



*Joseph A. Reed*

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Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES  
DO NOT SCALE DRAWING - REPORT ANY ERRORS

**TOLERANCES**  
(UNLESS SPECIFIED OTHERWISE)  
COMPONENT / PART TOLERANCES

UNDER 10'-0" ± 1/32 .X ± .1  
OVER 10'-0" ± 1/16 .XX ± .02  
ANGULAR ± 1° .XXX ± .006

UNIT ASSEMBLY TOLERANCES  
HEIGHT ± 1/16 WIDTH ± 1/16  
MULLION ± 1/16 FRACTION ± 1/32

PROJECT ENGINEER:  
**N HERTZOG**

DRAWN BY:  
**A BURWELL**

CHECKED BY:  
**J JONES**

APPROVED BY:  
**J JONES**

IDENTIFIER No.

DATE:  
**9/11/2015**

SCALE:  
**1 : 10**

TITLE:

**JELD-WEN**  
WINDOWS & DOORS

3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451

**2-TRACK FRAME  
MULTI-SLIDE PATIO DOOR  
JAMB ANCHOR HOLES DETAIL**

MODEL No.:  
**P012967-198.ipt**

DRAWING No.:  
**P012967**

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REV:  
**B**

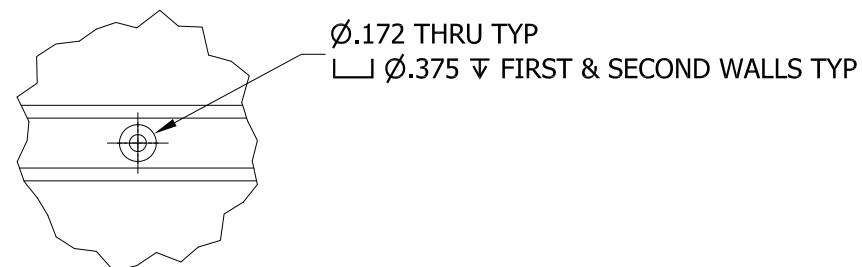
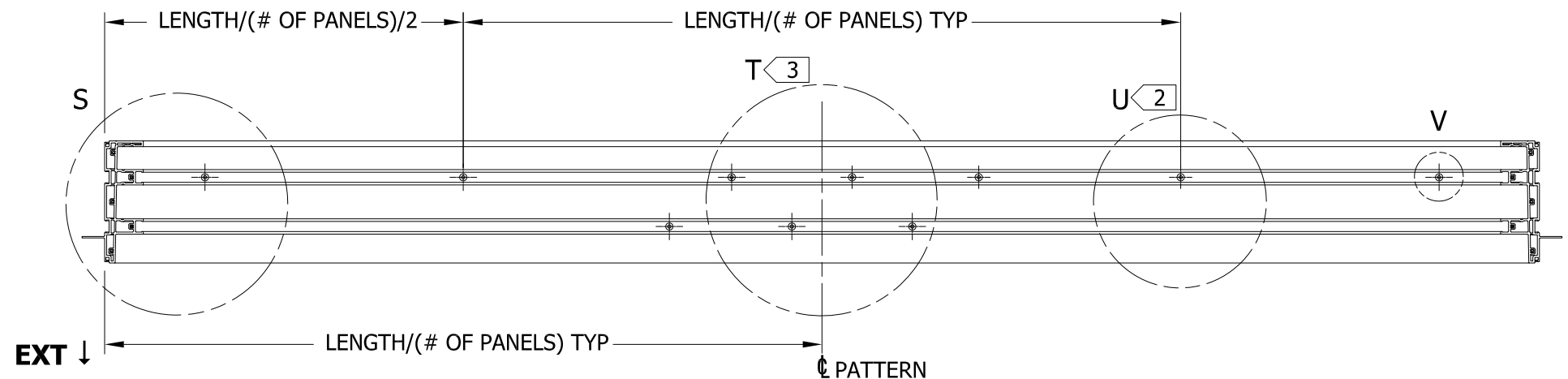
SHEET



THIS DRAWING NOT INTENDED FOR  
FASTENER SPACING REQUIREMENTS

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH THRU FRAME INSTALL



DETAIL V TYPICAL HOLE  
SCALE 1 : 2



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DO NOT SCALE DRAWING - REPORT ANY ERRORS

**TOLERANCES**  
(UNLESS SPECIFIED OTHERWISE)

---

**COMPONENT / PART TOLERANCES**

UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006

UNIT ASSEMBLY TOLERANCES	
HEIGHT $\pm 1/16$	WIDTH $\pm 1/16$
MULLION $\pm 1/16$	FRACTION $\pm 1/32$

PROJECT ENGINEER:	N HERTZOG
-------------------	-----------

DRAWN BY:  
**A BURWELL**

CHECKED BY:  
J JONES

APPROVED BY:  
J JONES

IDENTIFIER No. \_\_\_\_\_

DATE: 9/11/2015

SCALE:  
AS SHOWN

TITLE:
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6

MODEL No.: P012967-395.ipt

DRAWING No.:
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Klamath Falls, OR 97601  
Phone: (541) 882-3451

**JELD-WEN**  
WINDOWS & DOORS

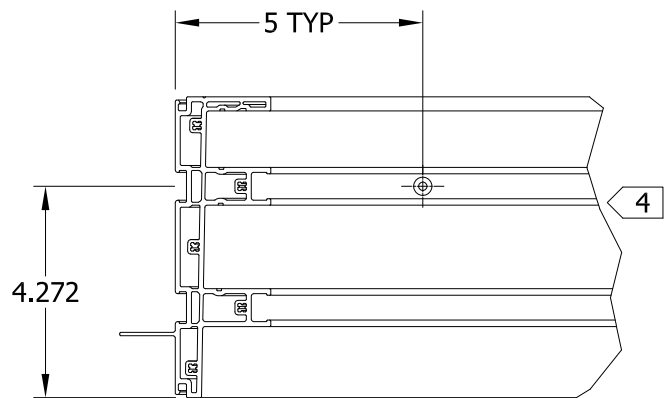
2-TRACK FRAME  
MULTI-SLIDE PATIO DOOR  
JAMB AND HEAD ANCHOR HOLES DETAIL

P012967

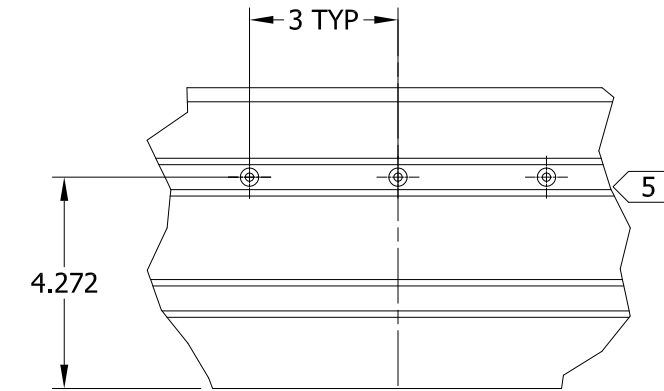
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REV: B

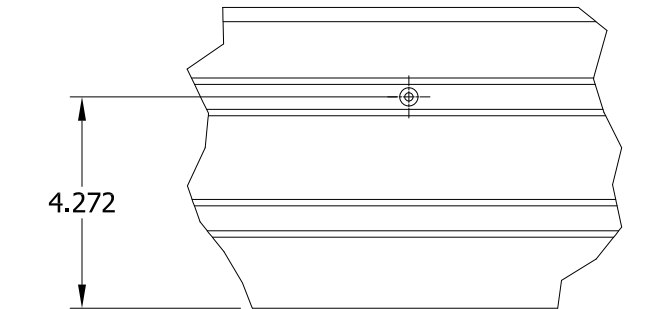
SHEET



**EXT ↓** DETAIL W  
SCALE 1 / 4



**EXT ↓** PATTERN, SYM  
DETAIL X  
SCALE 1 / 4

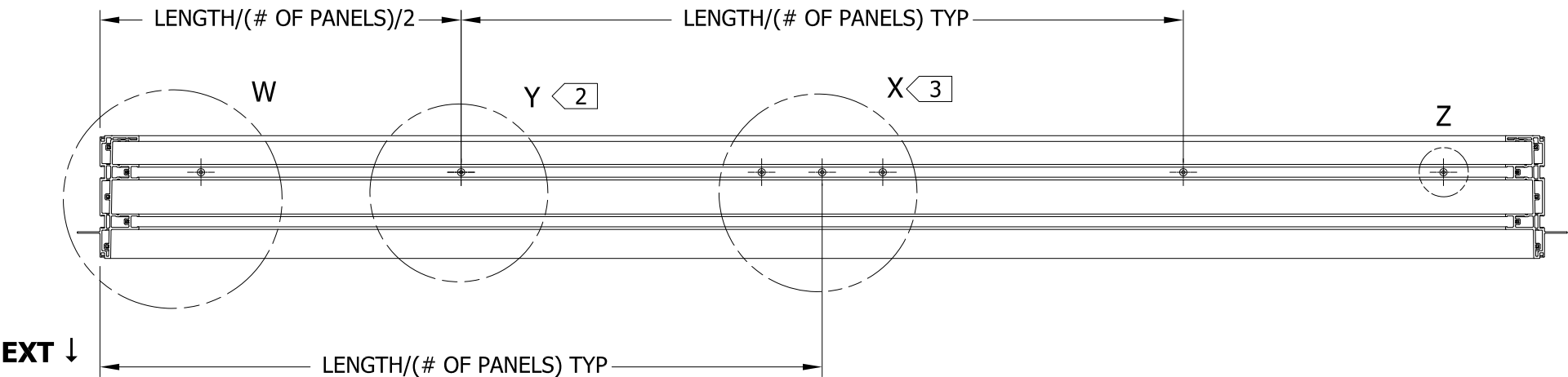


**EXT ↓** DETAIL Y  
SCALE 1 / 4

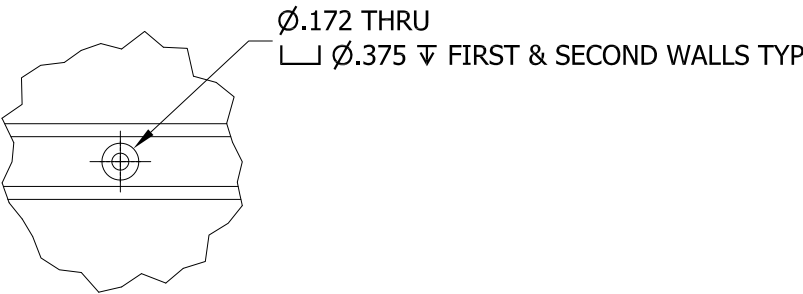
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FASTENER SPACING REQUIREMENTS

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 1 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH NAIL FIN INSTALL



**EXT ↓**



DETAIL Z TYPICAL HOLE  
SCALE 1 / 2



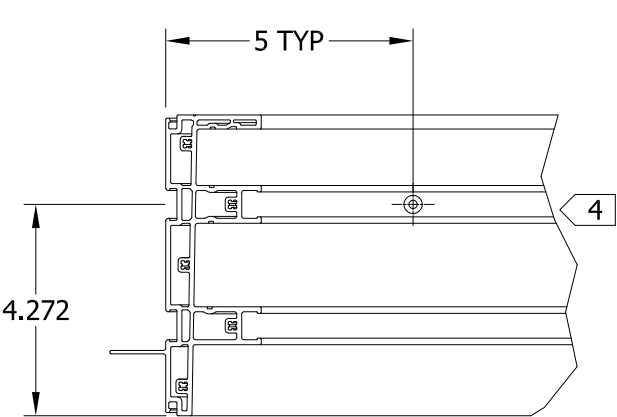
Joseph A. Reed  
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JOSEPH A. REED, P.E.  
Texas No. 100777  
5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

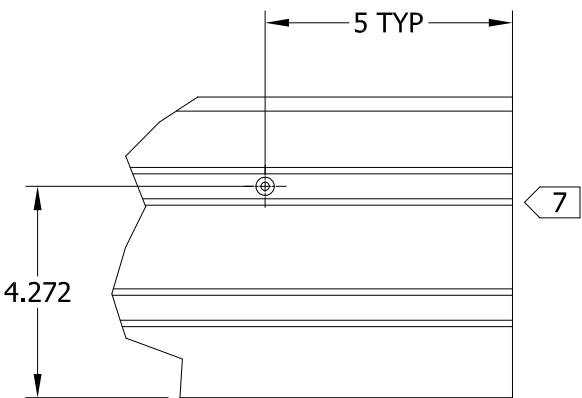
UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS		PROJECT ENGINEER: N HERTZOG	DATE: 9/11/2015	<div>JELD-WEN® WINDOWS &amp; DOORS</div> <div>3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451</div>	
TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES		DRAWN BY: A BURWELL	SCALE: AS SHOWN		
UNDER 10'-0" ± 1/32 .X ± .1 OVER 10'-0" ± 1/16 .XX ± .02 ANGULAR ± 1° .XXX ± .006		CHECKED BY: J JONES	TITLE: 2-TRACK FRAME MULTI-SLIDE PATIO DOOR SILL AND HEAD ANCHOR HOLES DETAIL		
UNIT ASSEMBLY TOLERANCES HEIGHT ± 1/16 WIDTH ± 1/16 MULLION ± 1/16 FRACTION ± 1/32		APPROVED BY: J JONES			
		IDENTIFIER No.	MODEL No.: P012967-394.ipt	DRAWING No.: P012967	
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NOTES:

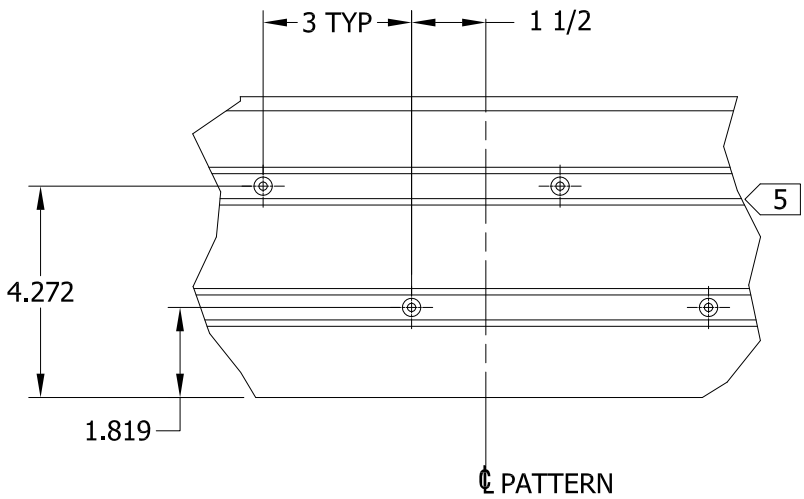
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 POCKET DOORS WITH THRU FRAME INSTALL
- 7 POCKET HEAD AND SILL END; MIRROR FOR 2-POCKET CONFIGURATIONS



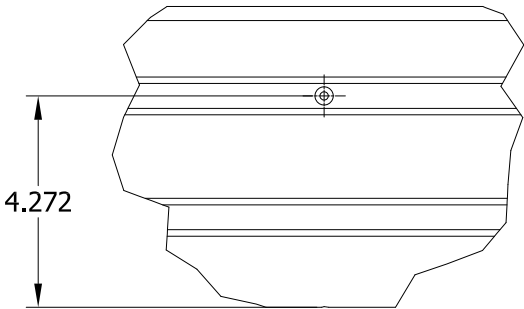
EXT ↓ DETAIL AH  
SCALE 1 / 4



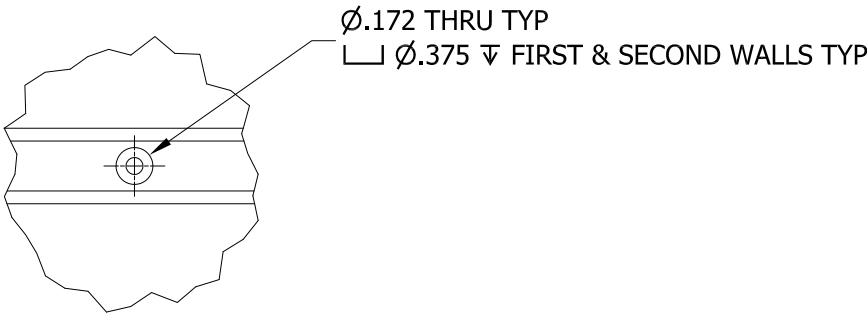
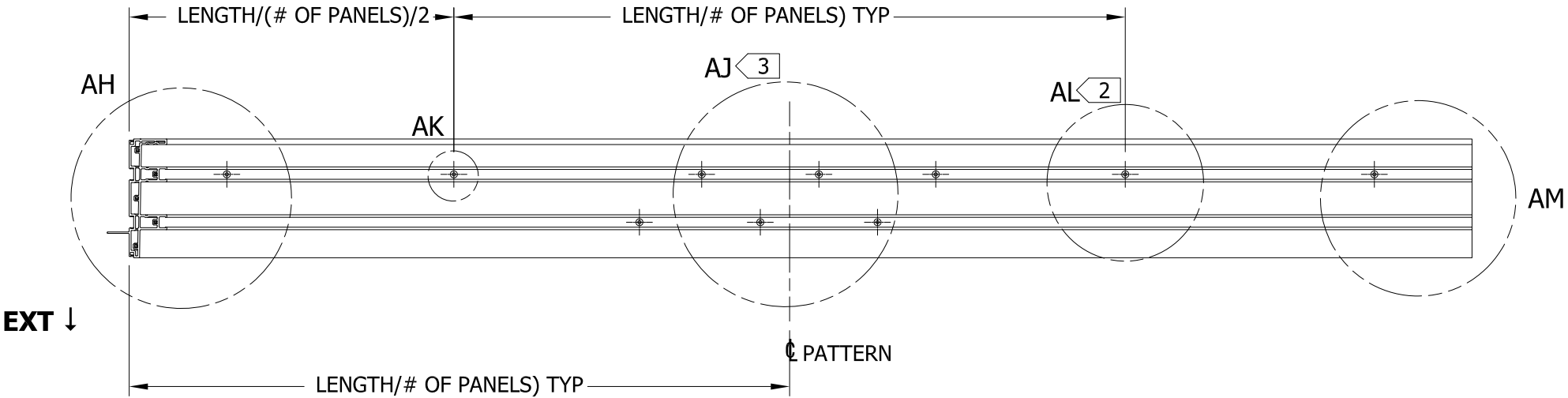
EXT ↓ DETAIL AM  
SCALE 1 / 4



EXT ↓ DETAIL AJ  
SCALE 1 / 4



EXT ↓ DETAIL AL  
SCALE 1 / 4



DETAIL AK TYPICAL HOLE  
SCALE 1 / 2

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<b>TOLERANCES</b> (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
<b>UNIT ASSEMBLY TOLERANCES</b>	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER: <b>N HERTZOG</b>
DRAWN BY: <b>A BURWELL</b>
CHECKED BY: <b>J JONES</b>
APPROVED BY: <b>J JONES</b>
IDENTIFIER No.

DATE: <b>9/11/2015</b>
SCALE: <b>AS SHOWN</b>
TITLE: <b>2-TRACK FRAME MULTI-SLIDE PATIO DOOR SILL AND HEAD ANCHOR HOLES DETAIL</b>
MODEL No.: <b>P012967-314.ipt</b>



3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451

REV: <b>B</b>	SHEET
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