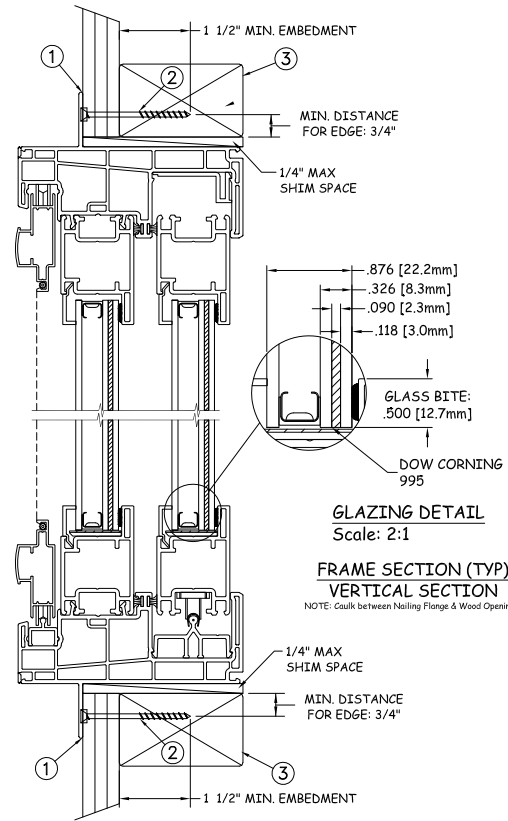
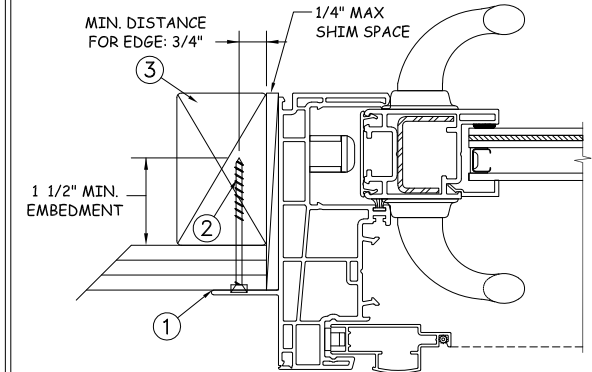


**TYPICAL ELEVATION WITH FASTENER SPACING**



**NAIL FIN INSTALLATION**



**JAMB SECTION (TYP)  
HORIZONTAL SECTION**  
NOTE: Caulk between Nailing Flange & Wood Opening.

| Max Frame       | DP RATING | IMPACT |
|-----------------|-----------|--------|
| 71 1/2 x 79 1/2 | +50/-55   | YES    |

**WINDZONE 3**

**Installation Notes:**

1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to [www.jeld-wen.com](http://www.jeld-wen.com).

**DISCLAIMER:**

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**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted 2018 International Building Code(IBC), the 2018 International Residential Code(IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.2mm Tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kurraray- 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.
5. Maximum sizes are buck sizes and do not include Flange.




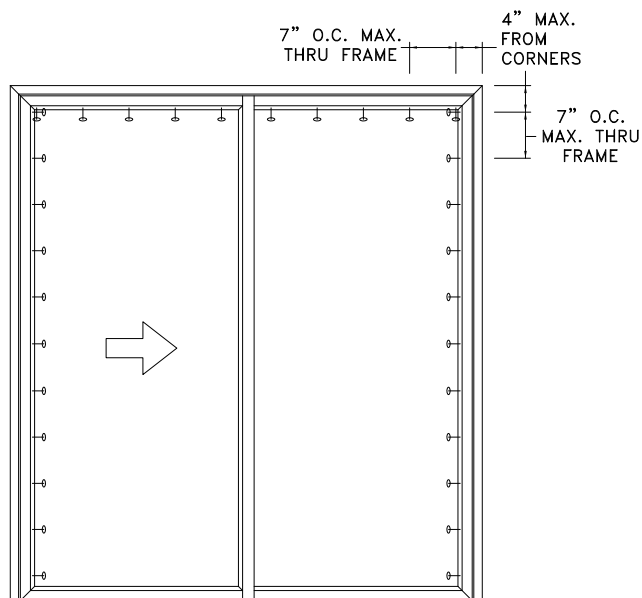
*Joseph A. Reed*

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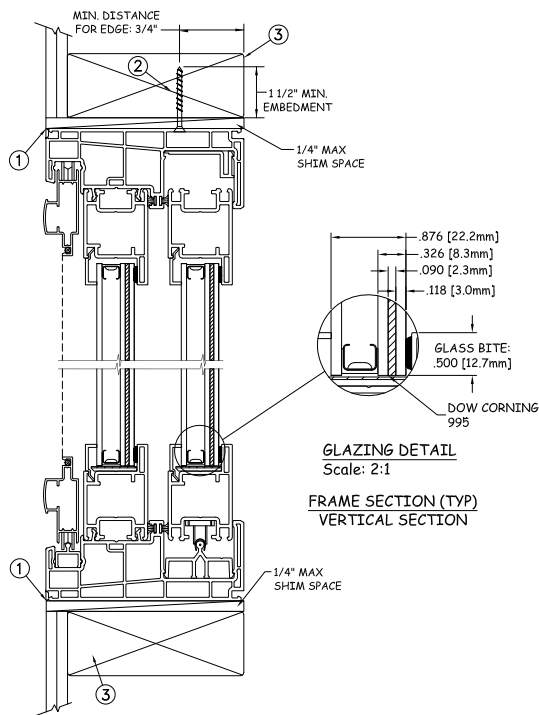
JOSEPH A. REED, P.E.

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5 Leigh Drive  
York, PA 17406  
(717) 846-1200

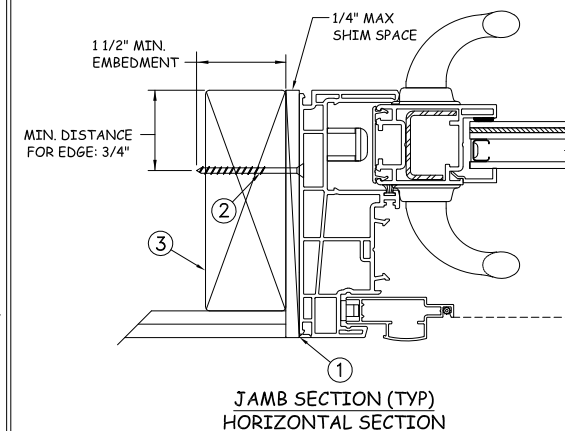
|                                   |   |   |           |   |  |
|-----------------------------------|---|---|-----------|---|--|
| PROJECT ENGINEER:<br>--           | DATE:<br>04/10/18   |  |           | 3737 Lakeport Blvd                                |  |
| DRAWN BY:<br>A. MCMILLAN          | SCALE:<br>NTS   |   |           | Klamath Falls, OR. 97601<br>Phone: (800) 535-3936 |  |
| CHECKED BY:<br>J. GOOSSEN         | TITLE:<br><br>Premium Vinyl Sliding Patio Impact Door - WZ3 |   |           |   |  |
| APPROVED BY:<br>J. GOOSSEN        |   |   |           |   |  |
| PART/PROJECT No.:<br>D014569      |   |   |           |   |  |
| IDENTIFIER No.<br>H0418.02-301-47 | PLANT NAME AND LOCATION:                                    | CAD DWG. No.:<br>PremVinylNSPD Cert   | REV:<br>A | SHEET<br>1 OF 4                                   |  |



**TYPICAL ELEVATION WITH FASTENER SPACING**



**THROUGH FRAME  
INSTALLATION**



| Max Frame       | DP RATING | IMPACT |
|-----------------|-----------|--------|
| 71 1/2 x 79 1/2 | +50/-55   | YES    |

**WINDZONE 3**

**Installation Notes:**

1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the frame with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted 2018 International Building Code(IBC), the 2018 International Residential Code(IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.2mm Tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kurraray- 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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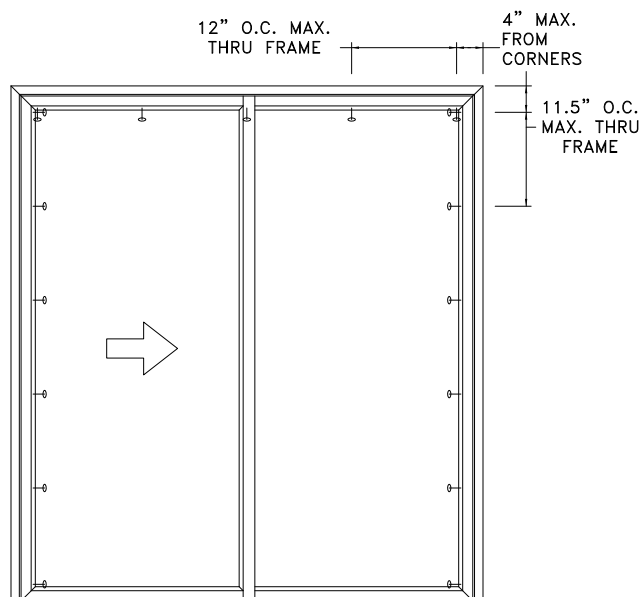
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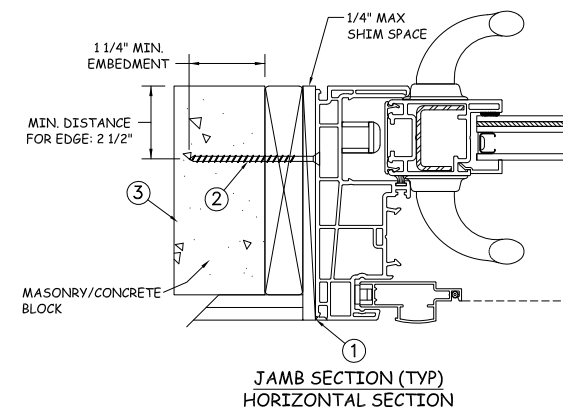
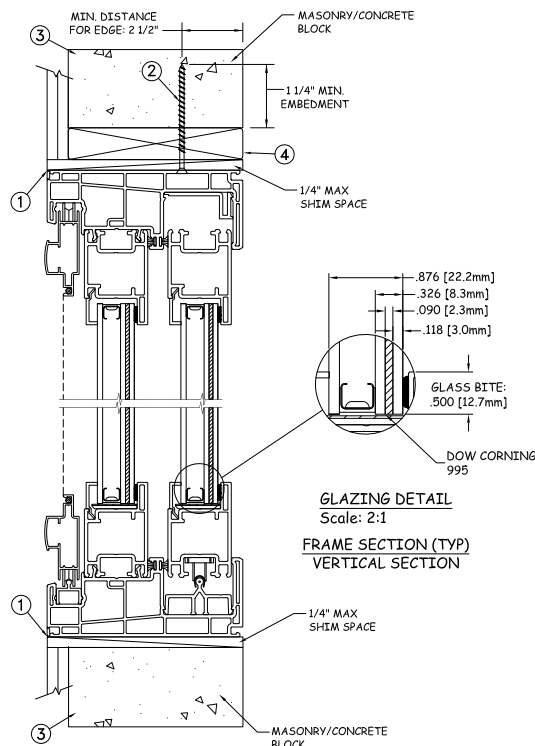
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York, PA. 17406  
(717) 846-1200

|                                   |  |   |  |                                    |  |                          |                 |
|-----------------------------------|--|---|--|------------------------------------|--|--------------------------|-----------------|
| PROJECT ENGINEER:<br>--           |  | DATE:<br>04/10/18   |  | <div>JELD-WEN</div>                |  | 3737 Lakeport Blvd       |                 |
| DRAWN BY:<br>A. MCMILLAN          |  | SCALE:<br>NTS   |  |                                    |  | Klamath Falls, OR. 97601 |                 |
| CHECKED BY:<br>J. GOOSSEN         |  | TITLE:<br><br>Premium Vinyl Sliding Patio Impact Door - WZ3 |  |                                    |  |                          |                 |
| APPROVED BY:<br>J. GOOSSEN        |  |   |  |                                    |  |                          |                 |
| PART/PROJECT No.:<br>D014569      |  |   |  |                                    |  |                          |                 |
| IDENTIFIER No.<br>H0418.02-301-47 |  | PLANT NAME AND LOCATION:                                    |  | CAD DWG. No.:<br>PremVinVNSPD Cert |  | REV:<br>A                | SHEET<br>2 OF 4 |

# MASONRY INSTALLATION



**TYPICAL ELEVATION WITH FASTENER SPACING**



| Max Frame       | DP RATING | IMPACT |
|-----------------|-----------|--------|
| 71 1/2 x 79 1/2 | +50/-55   | YES    |

**WINDZONE 3**

## Installation Notes:

1. Seal flange/frame to substrate.
2. Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min from edge distance. For concrete (min. = 3000psi) or masonry (min. = 2000psi) (CMU shall conform to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Optional 1X buck before host structure as shown.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted 2018 International Building Code(IBC), the 2018 International Residential Code(IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.2mm Tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kurraray- 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.



*Joseph A. Reed*  
 2020.11.03 10:30:21 -05'00'  
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 5 Leigh Drive  
 York, PA. 17406  
 (717) 846-1200

|                                   |                   |
|-----------------------------------|-------------------|
| PROJECT ENGINEER:<br>--           | DATE:<br>04/10/18 |
| DRAWN BY:<br>A. MCMILLAN          | SCALE:<br>NTS     |
| CHECKED BY:<br>J. GOOSSEN         | TITLE:            |
| APPROVED BY:<br>J. GOOSSEN        |                   |
| PART/PROJECT No.:<br>D014569      |                   |
| IDENTIFIER No.<br>H0418.02-301-47 |                   |

**JELD-WEN**

3737 Lakeport Blvd  
 Klamath Falls, OR. 97601  
 Phone: (800) 535-3936

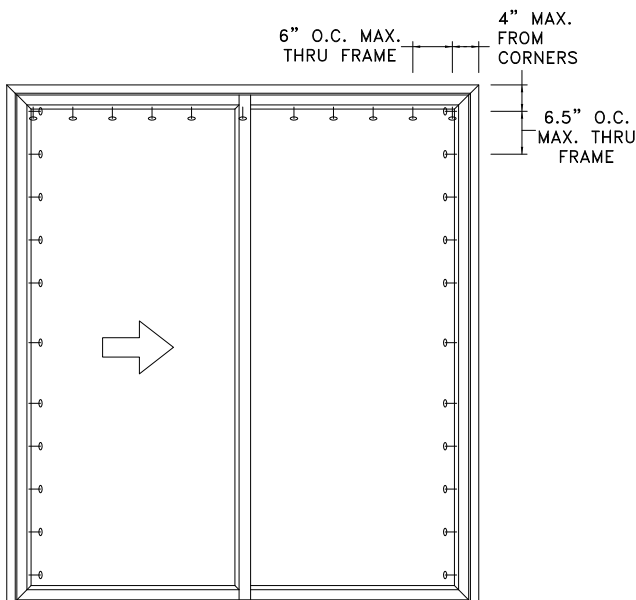
Premium Vinyl Sliding Patio Impact Door - WZ3

PLANT NAME AND LOCATION:

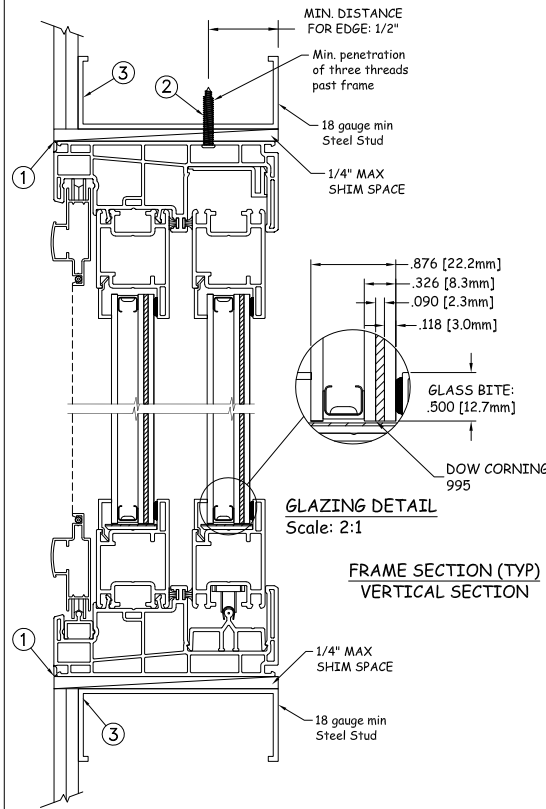
CAD DWG. No.:  
PremVinylNSPD Cert

REV: A

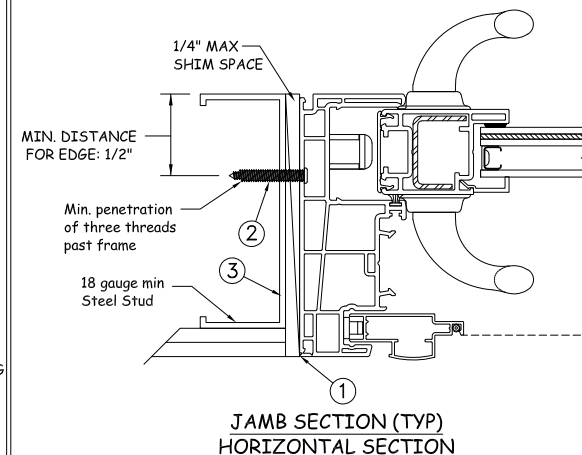
SHEET 3 OF 4



**TYPICAL ELEVATION WITH FASTENER SPACING**



## STEEL INSTALLATION



| Max Frame       | DP RATING | IMPACT |
|-----------------|-----------|--------|
| 71 1/2 x 79 1/2 | +50/-55   | YES    |

**WINDZONE 3**

### Installation Notes:

1. Seal flange/frame to substrate.
2. For anchoring into metal framing, use #8 TEK Self Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Locate anchors as shown in elevations and installation details. Steel substrate min. 18ga.,  $f_y = 33$  ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted 2018 International Building Code(IBC), the 2018 International Residential Code(IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.2mm Tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray- 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.



*Joseph A. Reed*

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5 Leigh Drive  
York, PA. 17406  
(717) 846-1200

|                                   |                   |
|-----------------------------------|-------------------|
| PROJECT ENGINEER:<br>--           | DATE:<br>04/10/18 |
| DRAWN BY:<br>A. MCMILLAN          | SCALE:<br>NTS     |
| CHECKED BY:<br>J. GOOSSEN         | TITLE:            |
| APPROVED BY:<br>J. GOOSSEN        |                   |
| PART/PROJECT No.:<br>D014569      |                   |
| IDENTIFIER No.<br>H0418.02-301-47 |                   |

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Premium Vinyl Sliding Patio Impact Door - WZ3

PLANT NAME AND LOCATION:

CAD DWG. No.:  
PremVinylNSPD Cert

REV: A

SHEET 4 OF 4