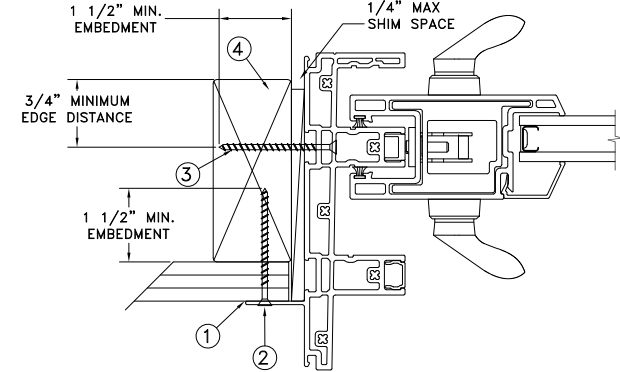


NAILFIN / THRU JAMB INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

- Seal flange/frame to substrate. Sil shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:
10/26/2020

SCALE:
NTS

TITLE:

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J.GOOSEN

RECORD No:
D014768

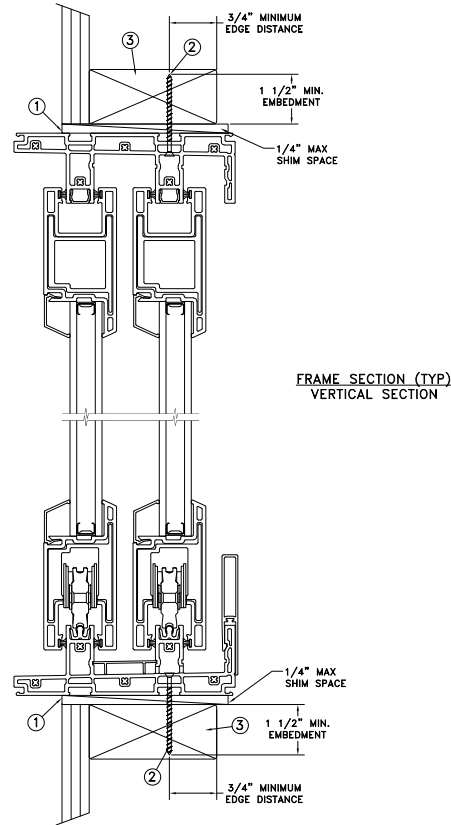
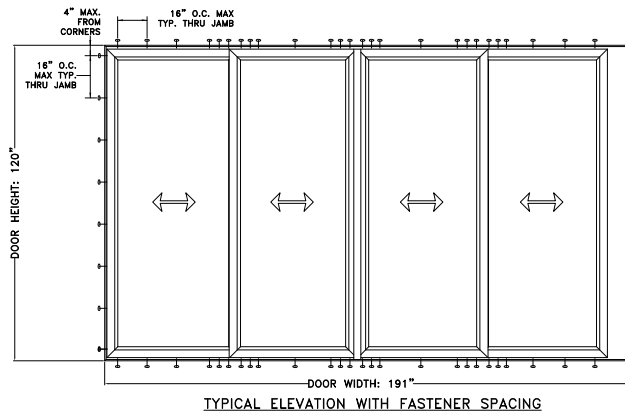
REPORT No:

JELD-WEN 3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

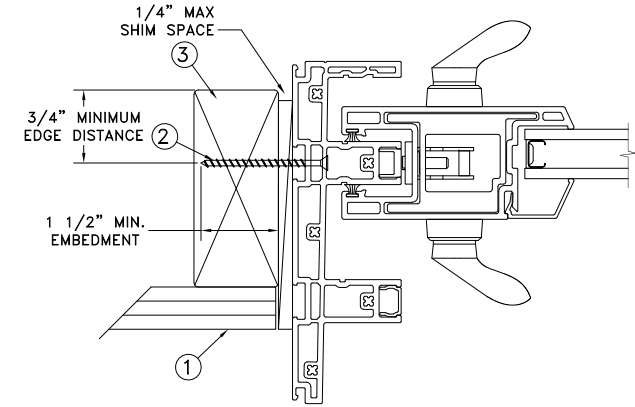
Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Jamb

CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV: **A** SHEET



THRU JAMB INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

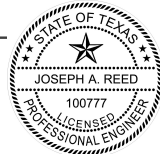
General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:
10/26/2020

SCALE:
NTS

TITLE:

JELD-WEN

3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Jamb

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J.GOOSEN

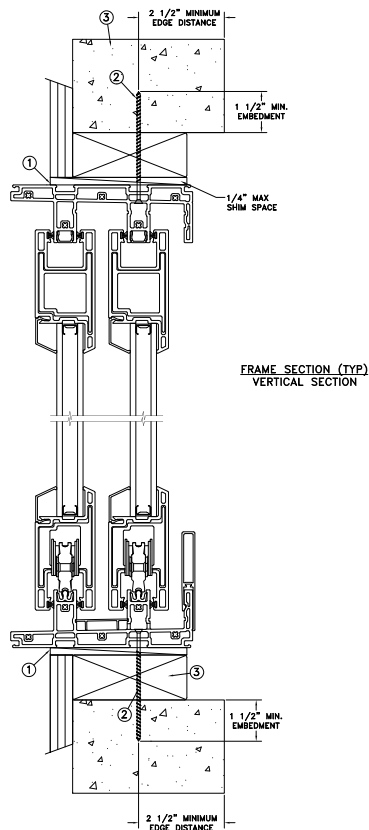
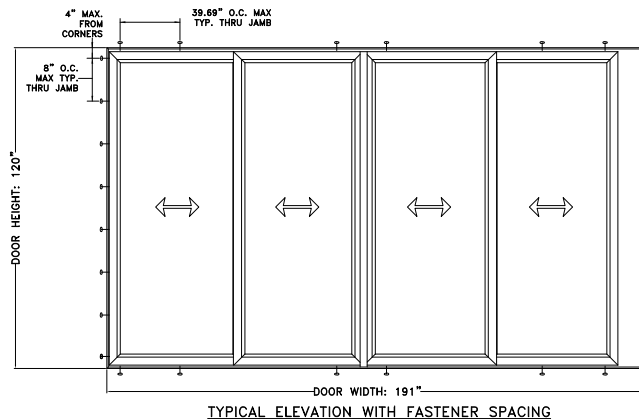
RECORD No:
D014768

REPORT No:

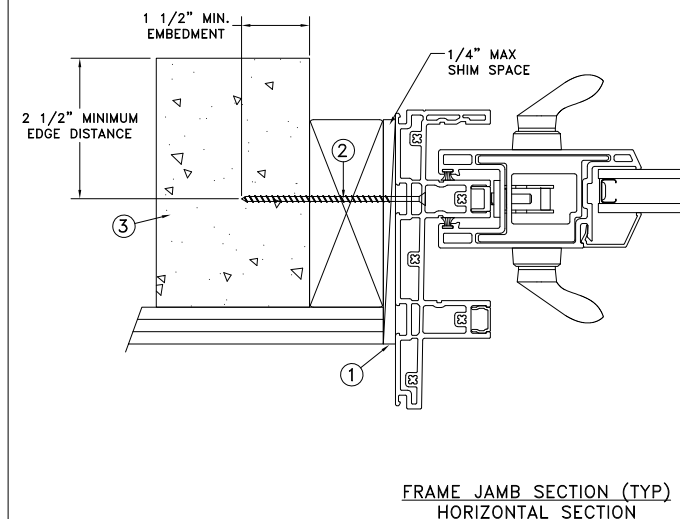
CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV:
A

SHEET



CONCRETE/MASONRY INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:
10/26/2020

SCALE:
NTS

TITLE:

JELD-WEN

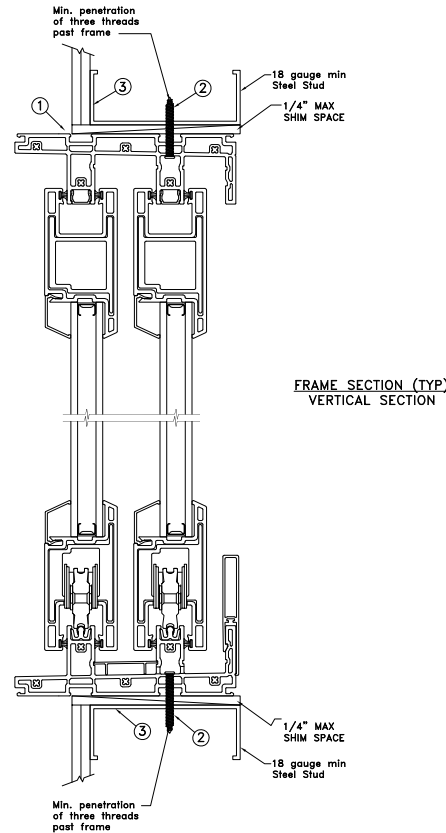
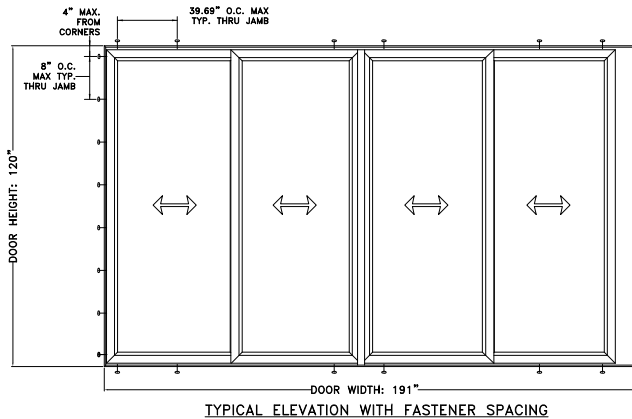
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Jamb

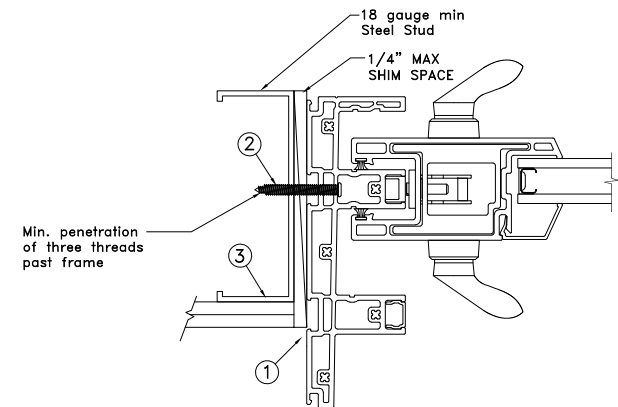
CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV:
A

SHEET



STEEL INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J.GOOSEN

RECORD No:
D014768

REPORT No:

DATE:
10/26/2020

SCALE:
NTS

TITLE:

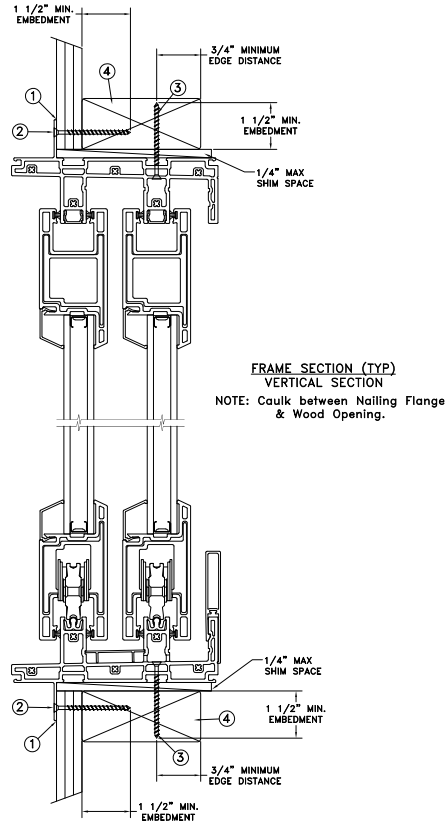
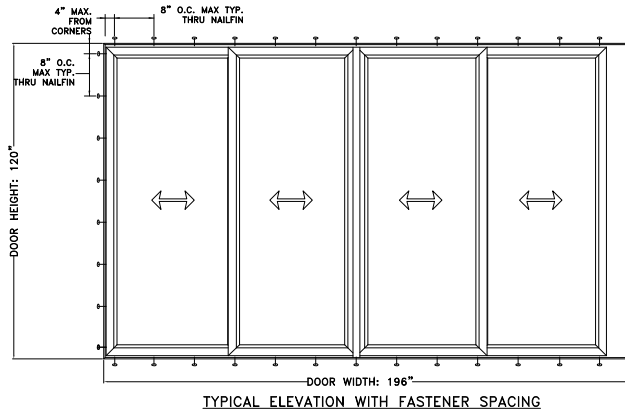
JELD-WEN 3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Jamb

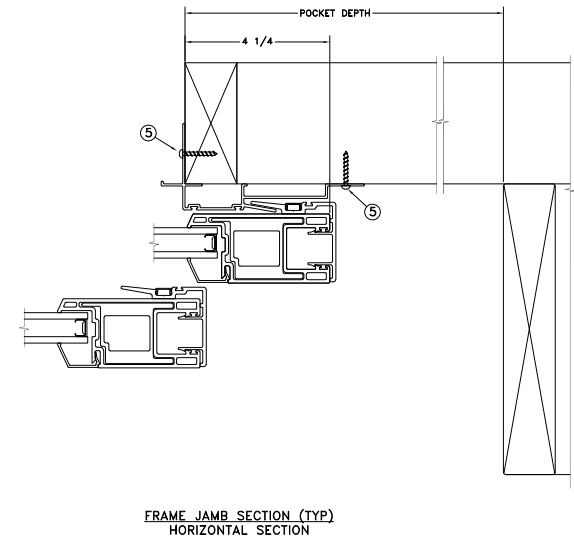
CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV:
A

SHEET



NAILFIN / THRU JAMB INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
- Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

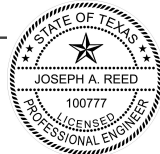
General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J.GOOSEN

RECORD No:
D014768

REPORT No:

DATE:
10/26/2020

SCALE:
NTS

TITLE:

JELD-WEN

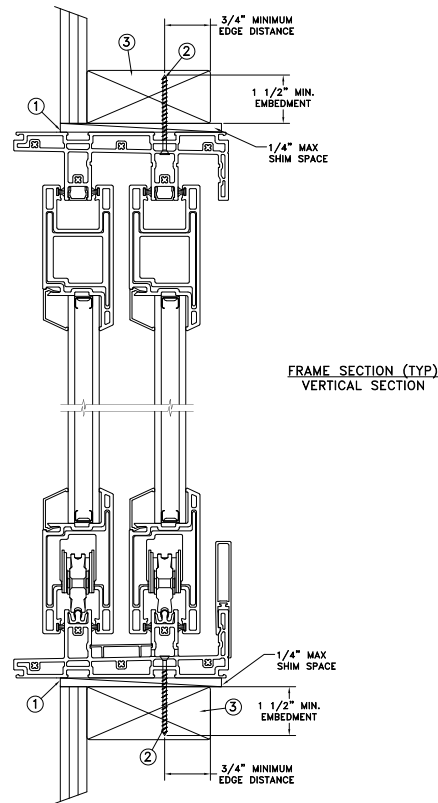
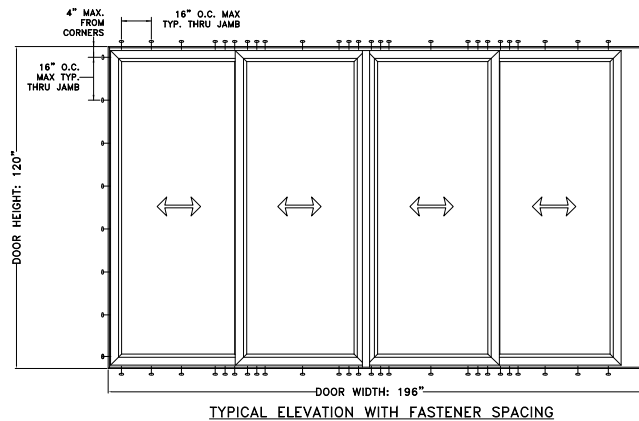
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Pocket

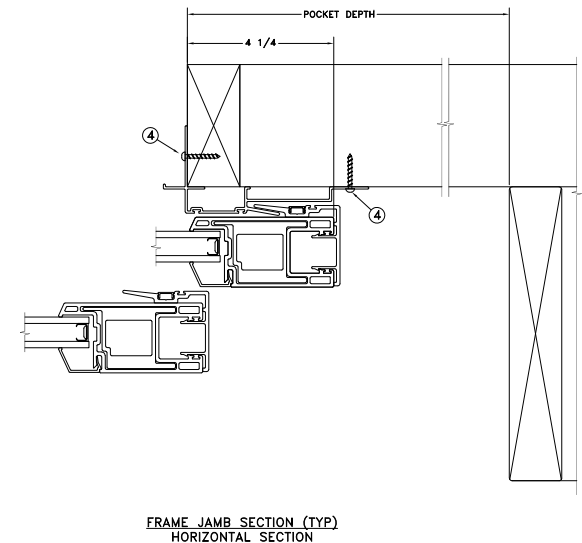
CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV:
A

SHEET



THRU JAMB INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
- Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

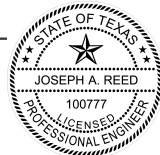
General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:
10/26/2020

SCALE:
NTS

TITLE:

JELD-WEN

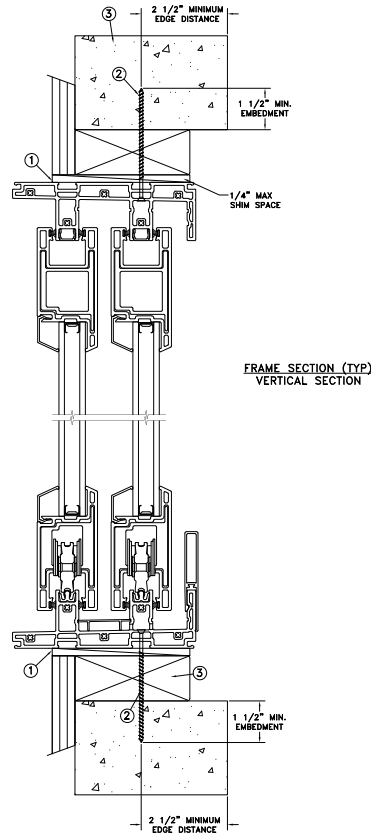
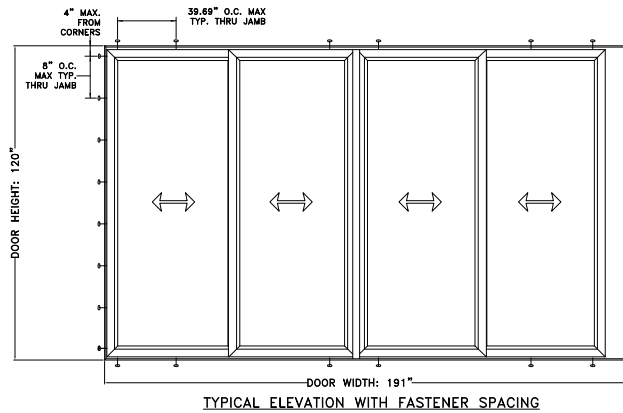
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Pocket

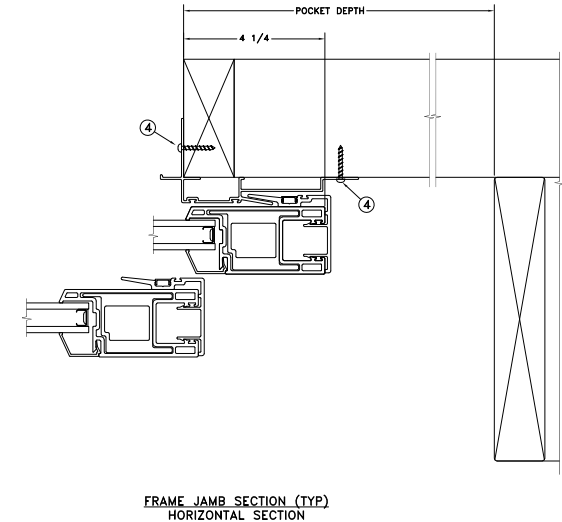
CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV:
A

SHEET



CONCRETE/MASONRY INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

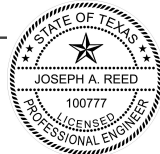
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J.GOOSEN

RECORD No:
D014768

REPORT No:

DATE:
10/26/2020

SCALE:
NTS

TITLE:

JELD-WEN

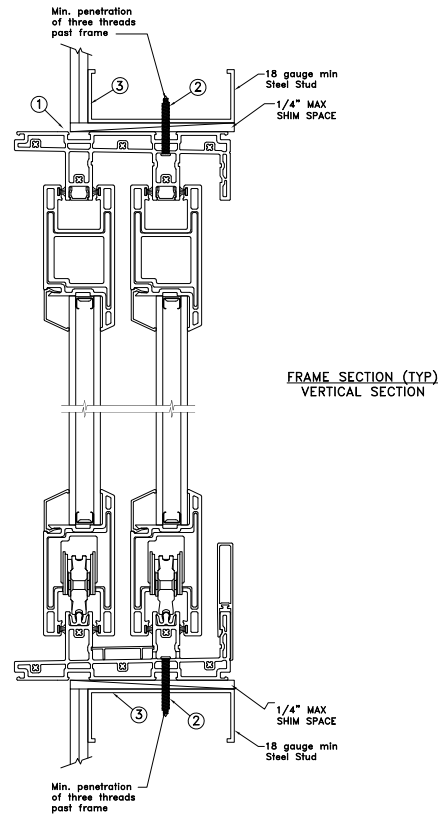
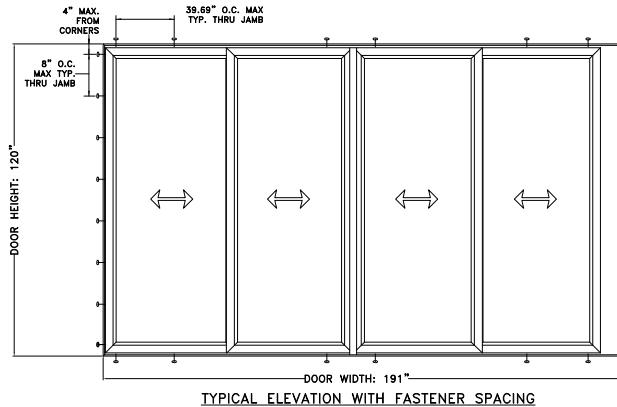
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Pocket

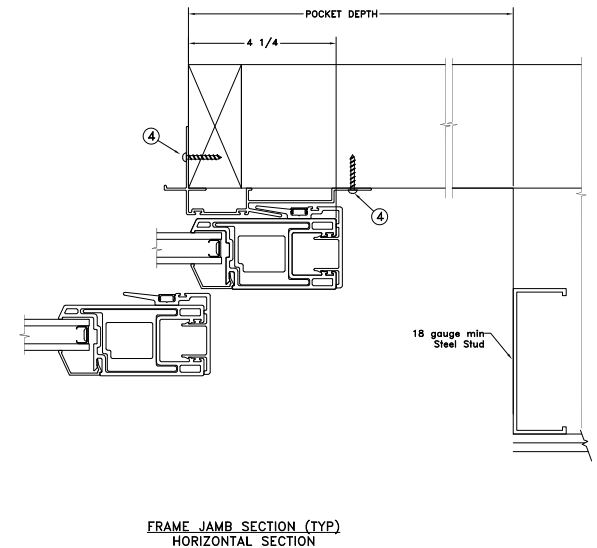
CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV:
A

SHEET



STEEL INSTALLATION



| Max Frame | DP | IMPACT |
|---------------|---------|--------|
| 190 3/4 x 120 | +50/-55 | NO |

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
- Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing is 4.7mm tempered - 12.9mm airspace - 4.7mm tempered.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J.GOOSEN

RECORD No:
D014768

REPORT No:

DATE:
10/26/2020

SCALE:
NTS

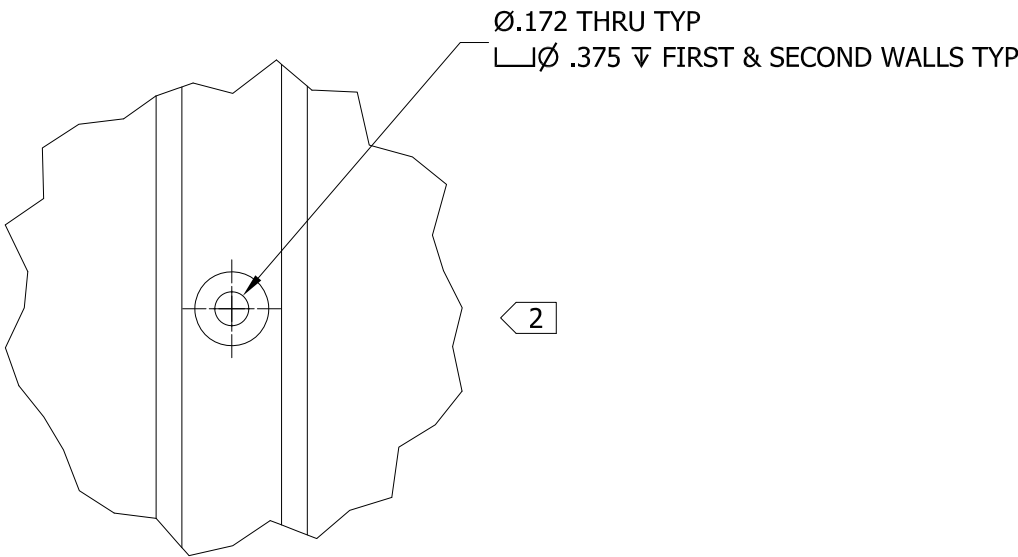
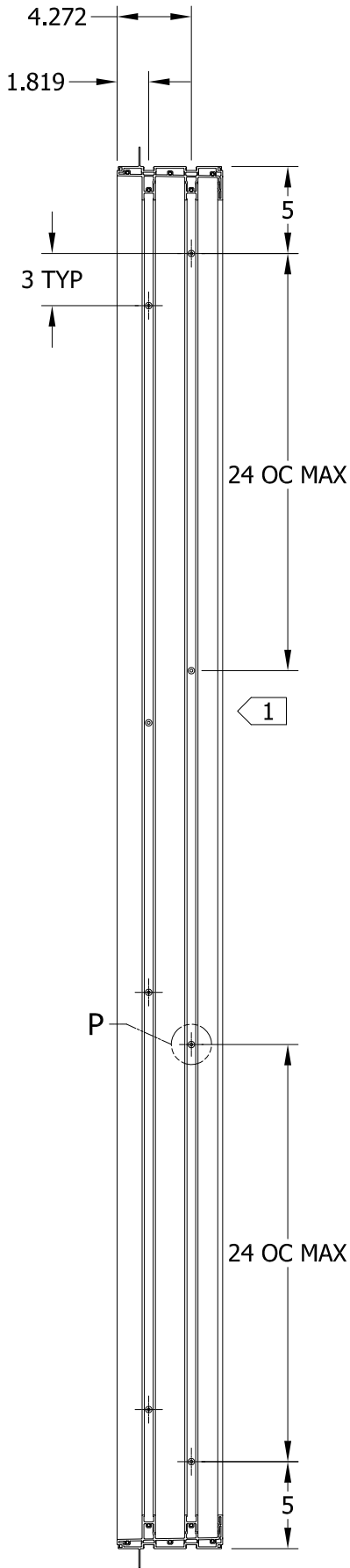
TITLE:

JELD-WEN 3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

Premium Vinyl Multi-Slide Patio Door
4-Panel 2-Track XXXP Pocket

CAD DWG. No.:
PremVinylMTSLDR2 Cert

REV: **A** SHEET

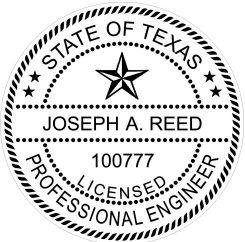


DETAIL P
SCALE 1 : 1

NOTES:

1. ANCHOR PATTERN LOCATED IN TRACKS 1 & 2 SHIFT AS DETAILED
1. HOLES TO BE OMITTED IF ON CENTER CALCUATIONS FALL WITHIN 2" OF KEEPER LOCATION
2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
3. THRU FRAME INSTALLATION

THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES
(UNLESS SPECIFIED OTHERWISE)
COMPONENT / PART TOLERANCES

UNDER 10'-0" ± 1/32 .X ± .1
OVER 10'-0" ± 1/16 .XX ± .02
ANGULAR ± 1° .XXX ± .006

UNIT ASSEMBLY TOLERANCES
HEIGHT ± 1/16 WIDTH ± 1/16
MULLION ± 1/16 FRACTION ± 1/32

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
1:10

TITLE:

JELD-WEN
WINDOWS & DOORS

3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

**2-TRACK FRAME
MULTI-SLIDE PATIO DOOR
JAMB ANCHOR HOLE DETAIL**

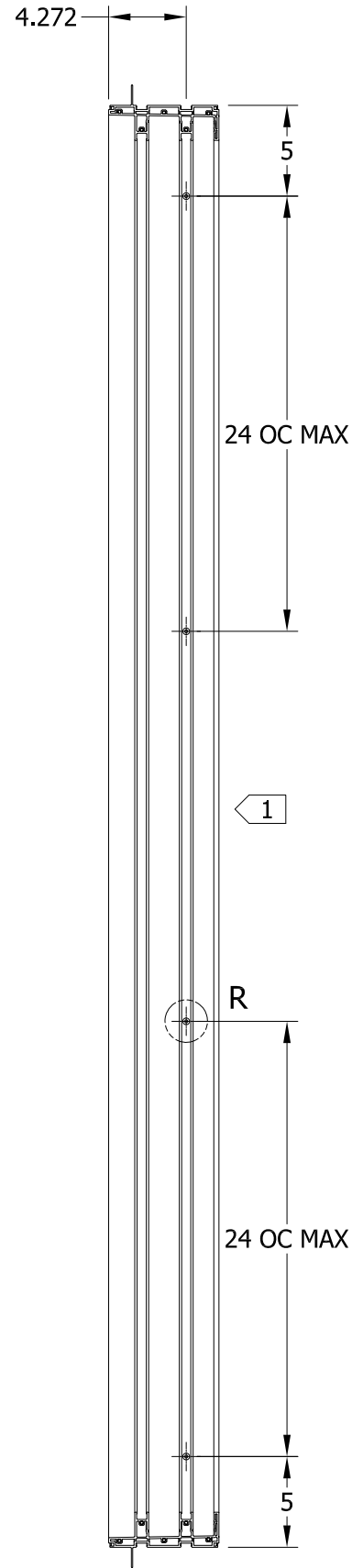
MODEL No.:
P012967-199.ipt

DRAWING No.:
P012967

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR
DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

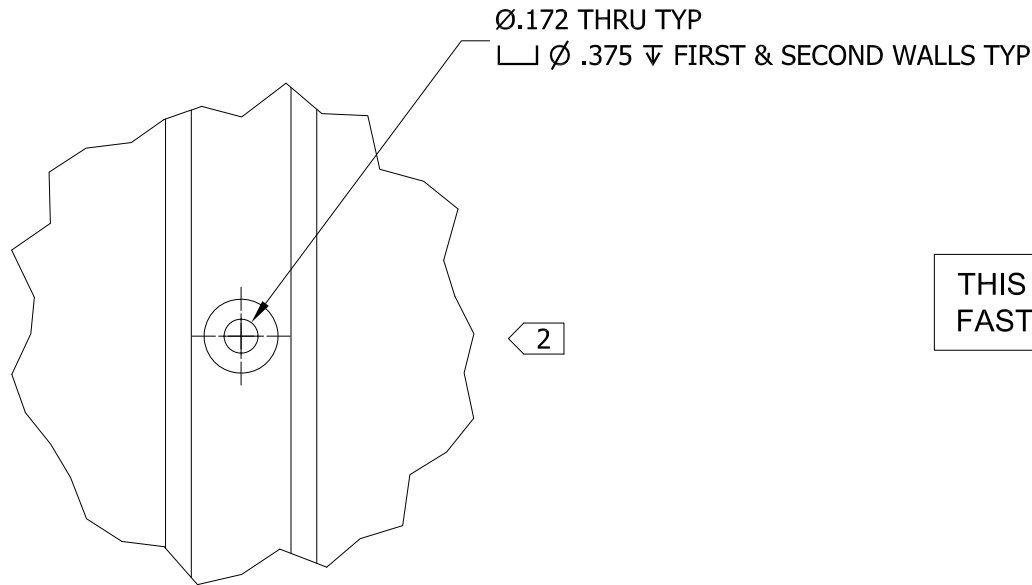
REV:
B

SHEET



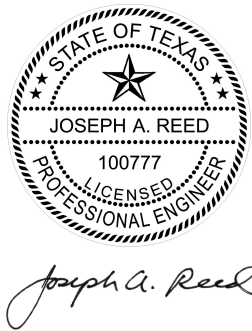
NOTES:

- 1. ANCHOR PATTERN LOCATED IN TRACK 1 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCUATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. NAIL FIN INSTALLATION



THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS

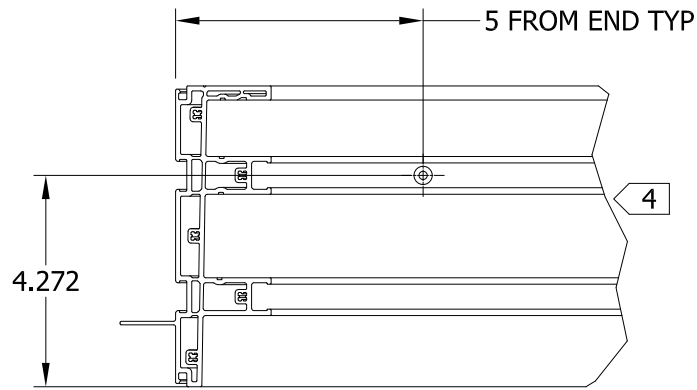
DETAIL R
SCALE 1 : 1



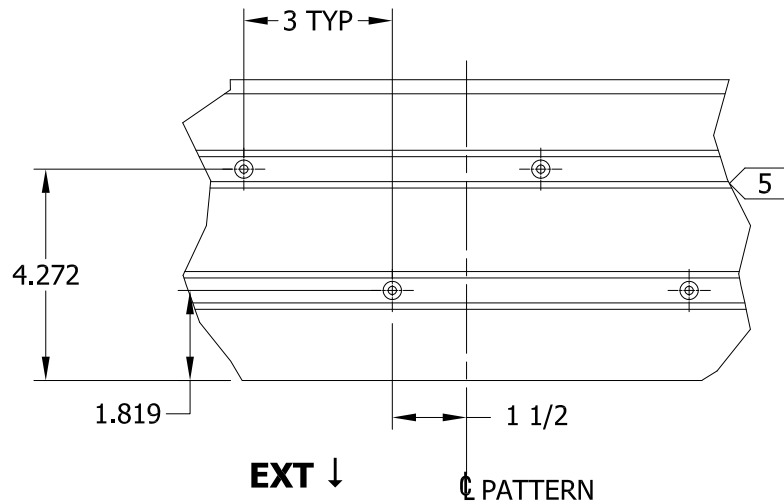
Joseph A. Reed

2020.12.01 13:00:45 -05'00'

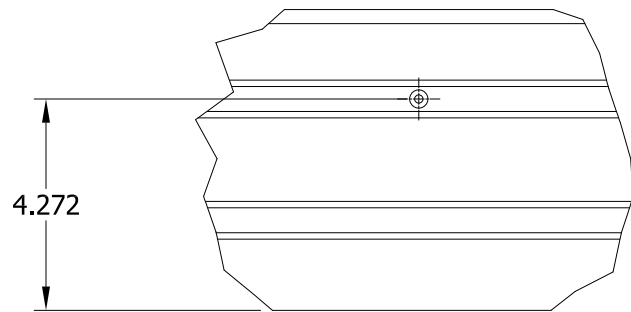
| | | | | | | |
|--|---|--------------------------------|--|---|-----------|-------|
| <div>JOSEPH A. REED, P.E.</div> <div>Texas No. 100777 5 Leigh Drive York, PA. 17406 (717) 846-1200</div> | UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS | PROJECT ENGINEER: N HERTZOG | DATE: 9/11/2015 | <div>JELD-WEN</div> <div>WINDOWS & DOORS</div> <div>3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451</div> | | |
| | TOLERANCES (UNLESS SPECIFIED OTHERWISE) | DRAWN BY: A BURWELL | SCALE: 1 : 10 | TITLE: <div>2-TRACK FRAME</div> <div>MULTI-SLIDE PATIO DOOR</div> <div>3 JAMB ANCHOR HOLES DETAIL</div> | | |
| | COMPONENT / PART TOLERANCES | CHECKED BY: J JONES | | | | |
| | UNDER 10'-0" ± 1/32 .X ± .1 | APPROVED BY: J JONES | | | | |
| | OVER 10'-0" ± 1/16 .XX ± .02 | IDENTIFIER No. | MODEL No.: P012967-198.ipt | DRAWING No.: P012967 | | |
| | ANGULAR ± 1° .XXX ± .006 | | © 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY. | | REV: B | SHEET |
| UNIT ASSEMBLY TOLERANCES | HEIGHT ± 1/16 WIDTH ± 1/16 | MULLION ± 1/16 FRACTION ± 1/32 | | | | |



DETAIL S
SCALE 1 / 4
EXT ↓



DETAIL T
SCALE 1 / 4
EXT ↓

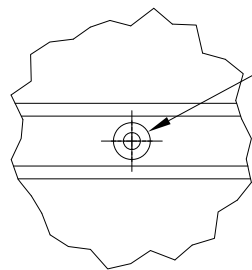
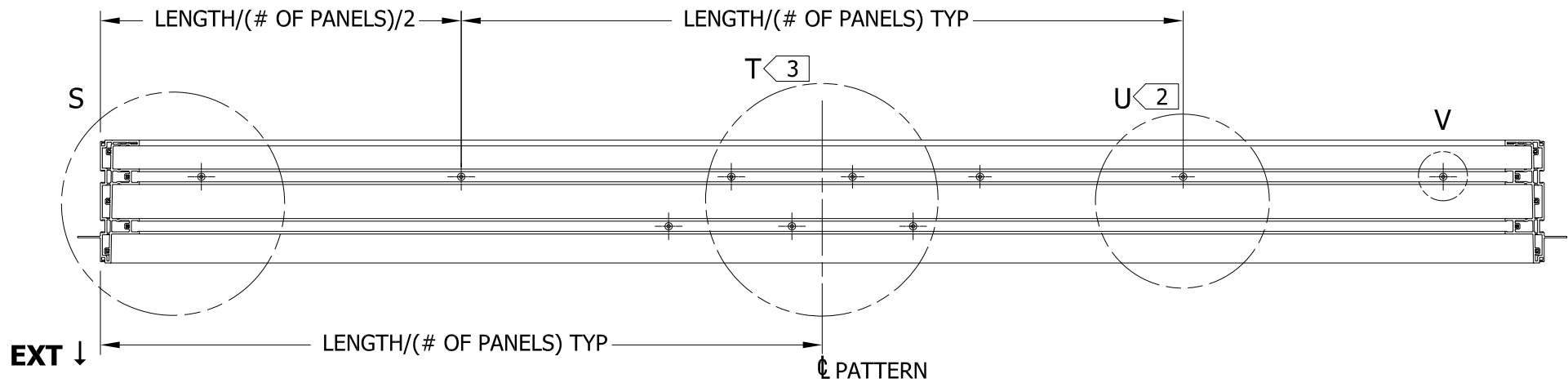


DETAIL U
SCALE 1 / 4
EXT ↓

THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH THRU FRAME INSTALL



Ø.172 THRU TYP
□ Ø.375 ▽ FIRST & SECOND WALLS TYP

DETAIL V TYPICAL HOLE
SCALE 1 : 2



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES
(UNLESS SPECIFIED OTHERWISE)
COMPONENT / PART TOLERANCES
UNDER 10'-0" ± 1/32 .X ± .1
OVER 10'-0" ± 1/16 .XX ± .02
ANGULAR ± 1° .XXX ± .006

UNIT ASSEMBLY TOLERANCES
HEIGHT ± 1/16 WIDTH ± 1/16
MULLION ± 1/16 FRACTION ± 1/32

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
AS SHOWN

TITLE:

6

MODEL No.:
P012967-395.ipt

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR
DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

REV:
B

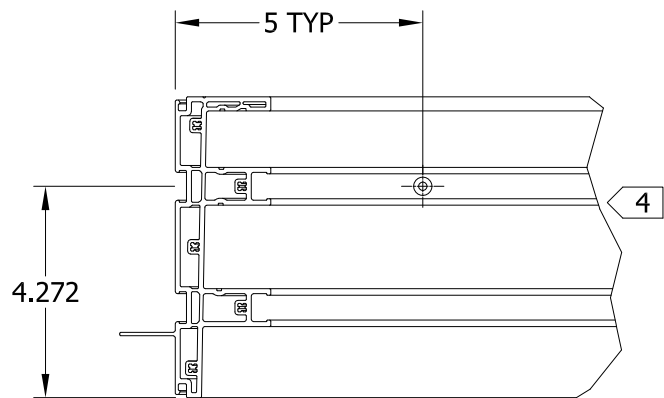
SHEET

JELD-WEN
WINDOWS & DOORS

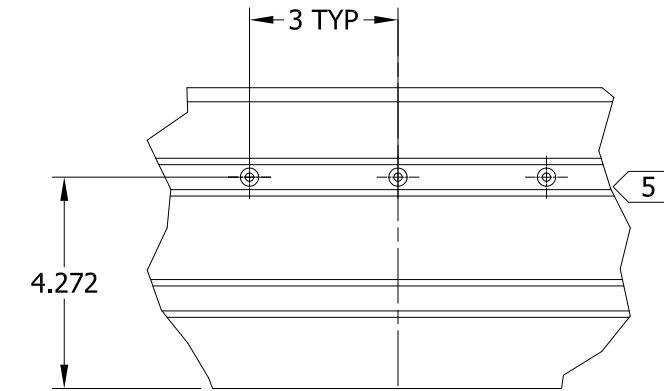
3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

**2-TRACK FRAME
MULTI-SLIDE PATIO DOOR
SILL AND HEAD ANCHOR HOLES DETAIL**

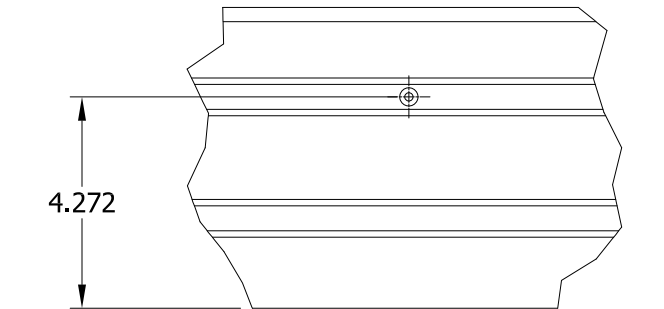
DRAWING No.:
P012967



EXT ↓ DETAIL W
SCALE 1 / 4



EXT ↓ PATTERN, SYM
DETAIL X
SCALE 1 / 4

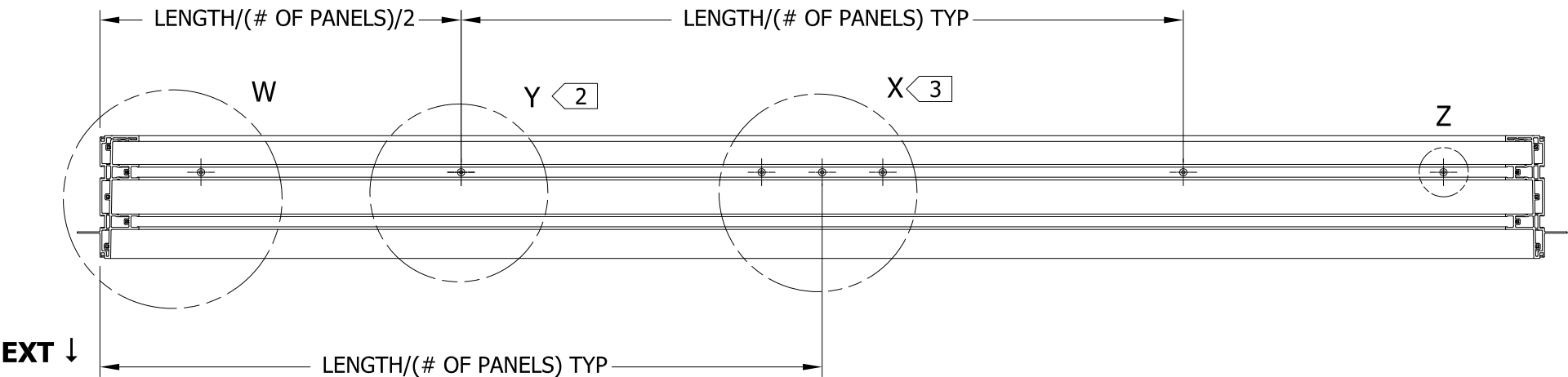


EXT ↓ DETAIL Y
SCALE 1 / 4

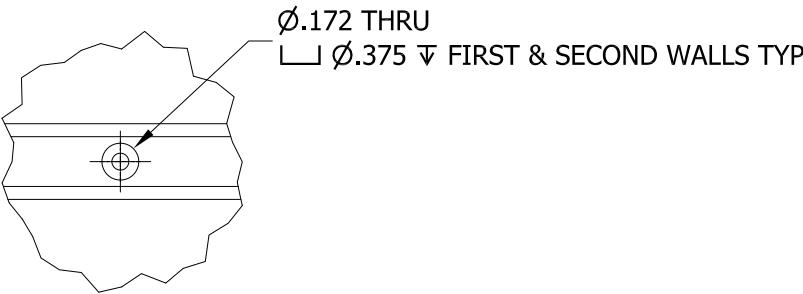
THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS

NOTES:

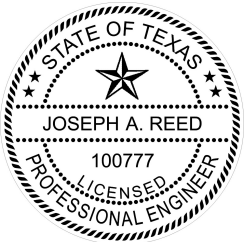
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 1 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH NAIL FIN INSTALL



EXT ↓



DETAIL Z TYPICAL HOLE
SCALE 1 / 2



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

| TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES | |
|---|-----------------|
| UNDER 10'-0" ± 1/32 | .X ± .1 |
| OVER 10'-0" ± 1/16 | .XX ± .02 |
| ANGULAR ± 1° | .XXX ± .006 |
| UNIT ASSEMBLY TOLERANCES | |
| HEIGHT ± 1/16 | WIDTH ± 1/16 |
| MULLION ± 1/16 | FRACTION ± 1/32 |

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
AS SHOWN

TITLE:

6 SILL AND HEAD ANCHOR HOLES DETAIL

MODEL No.:
P012967-394.ipt

DRAWING No.:
P012967

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR
DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

REV:
B

SHEET

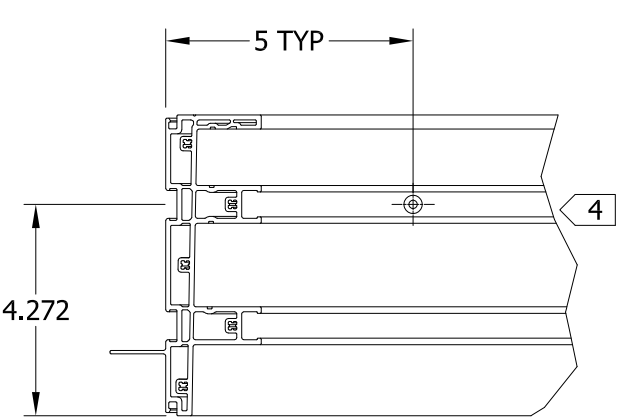
JELD-WEN
WINDOWS & DOORS

3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

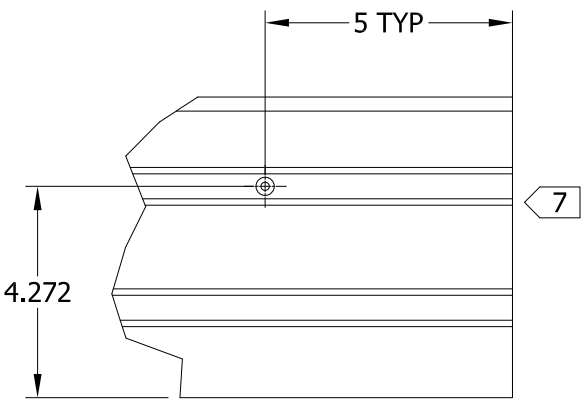
2-TRACK FRAME
MULTI-SLIDE PATIO DOOR

NOTES:

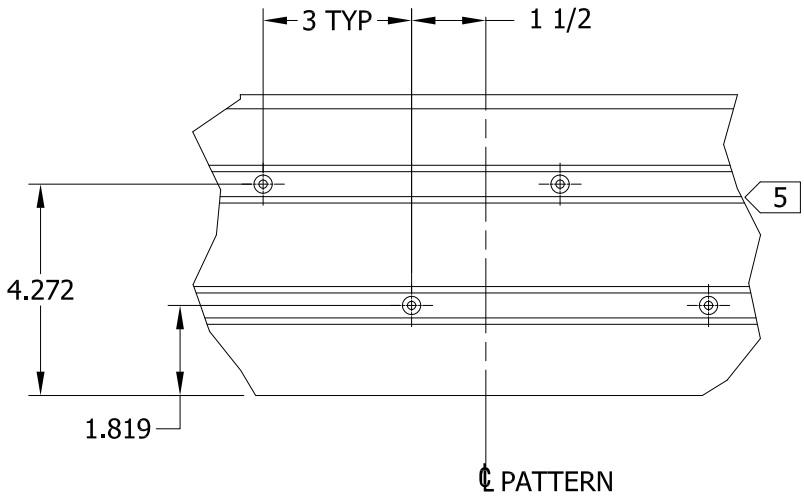
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 POCKET DOORS WITH THRU FRAME INSTALL
- 7 POCKET HEAD AND SILL END; MIRROR FOR 2-POCKET CONFIGURATIONS



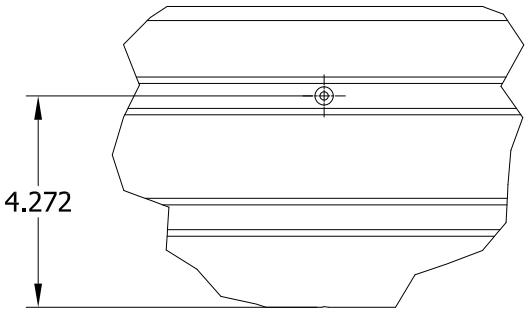
EXT ↓ DETAIL AH
SCALE 1 / 4



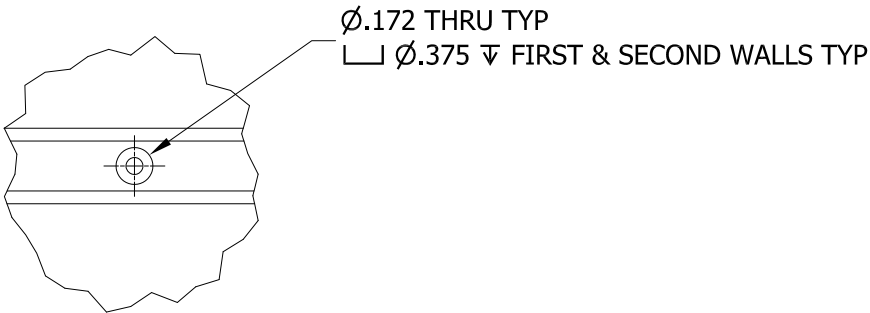
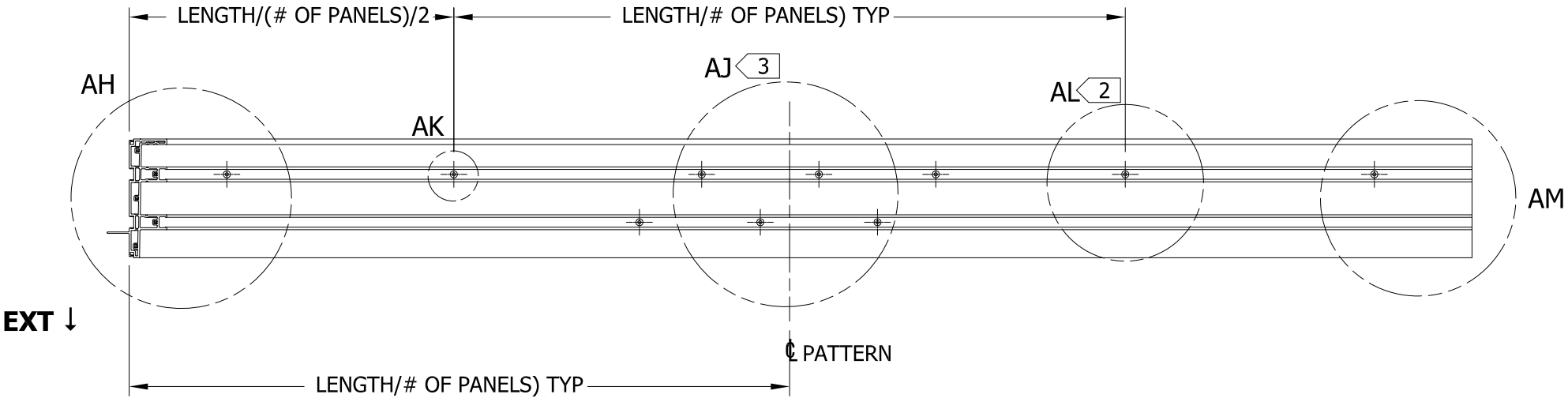
EXT ↓ DETAIL AM
SCALE 1 / 4



EXT ↓ DETAIL AJ
SCALE 1 / 4



EXT ↓ DETAIL AL
SCALE 1 / 4



DETAIL AK TYPICAL HOLE
SCALE 1 / 2

THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS



Joseph A. Reed

2020.12.01 13:00:45 -05'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

| TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES | |
|---|-----------------|
| UNDER 10'-0" ± 1/32 | .X ± .1 |
| OVER 10'-0" ± 1/16 | .XX ± .02 |
| ANGULAR ± 1° | .XXX ± .006 |
| UNIT ASSEMBLY TOLERANCES | |
| HEIGHT ± 1/16 | WIDTH ± 1/16 |
| MULLION ± 1/16 | FRACTION ± 1/32 |

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
AS SHOWN

TITLE:

6 SILL AND HEAD ANCHOR HOLES DETAIL

MODEL No.:
P012967-314.ipt

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR
DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

REV:
B

SHEET

JELD-WEN
WINDOWS & DOORS

3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

2-TRACK FRAME
MULTI-SLIDE PATIO DOOR