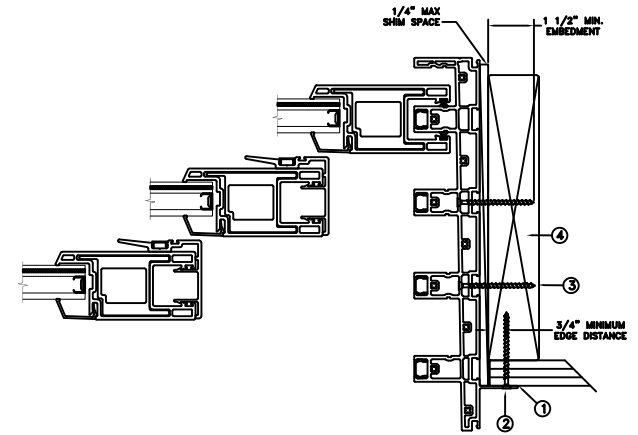


NAILFIN / THRU JAMB INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

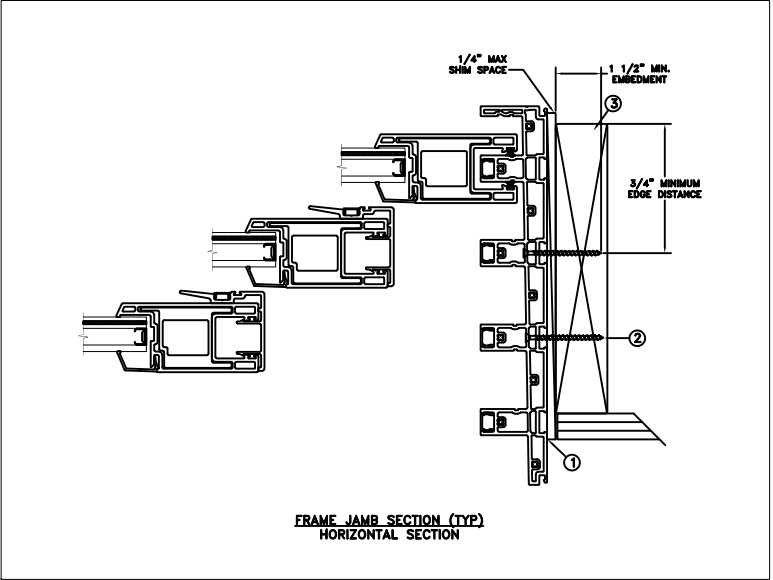
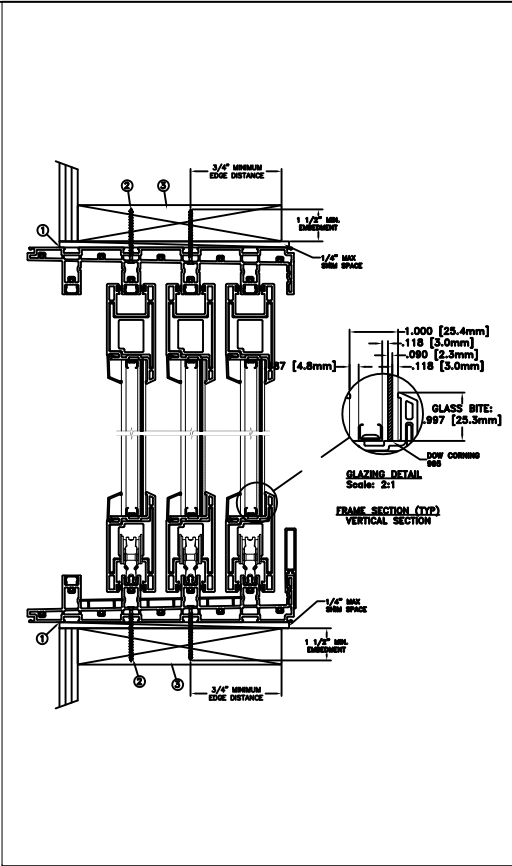
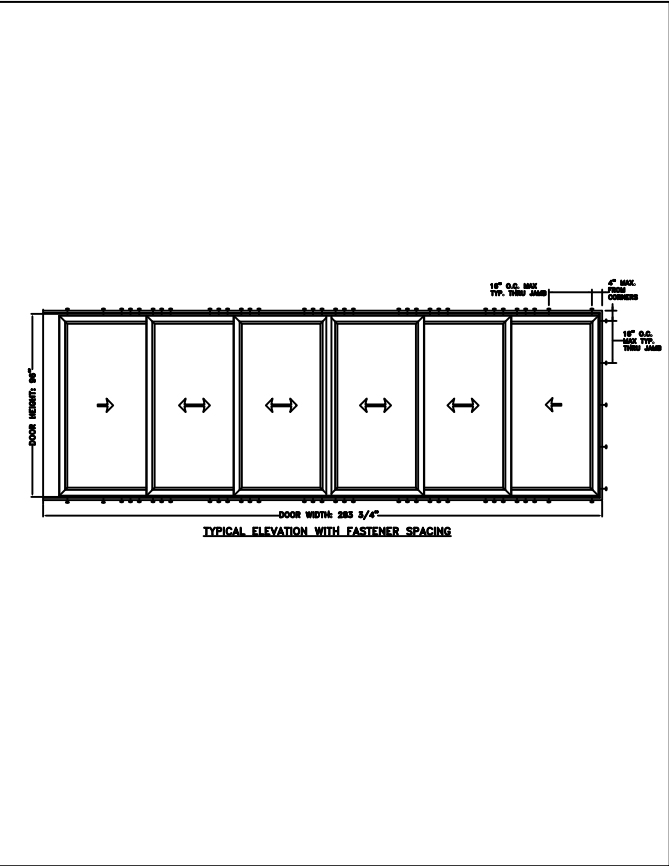
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	JELD-WEN Premium Vinyl Multi-Slide Patio Door - Impact 6-Panel 4-Track XXXXXX Jamb	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014603			
REPORT No:	CAD DWG. No.: PremVinylMTSLDR4 Cert	REV: A	SHEET

THROUGH FRAME INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.


DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

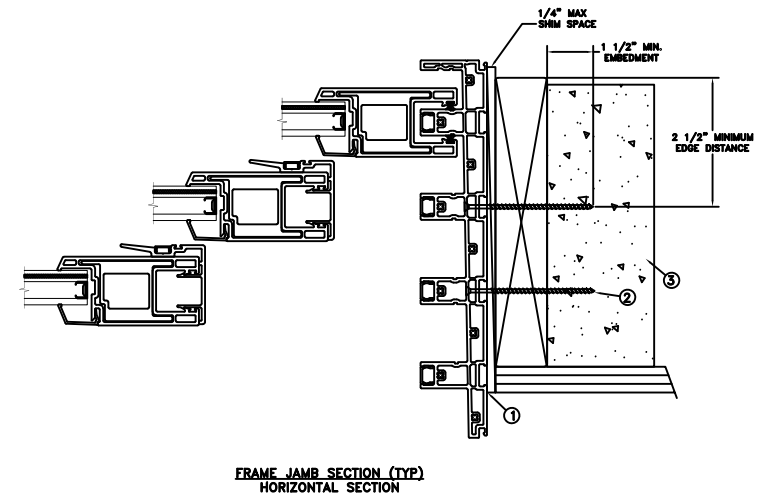
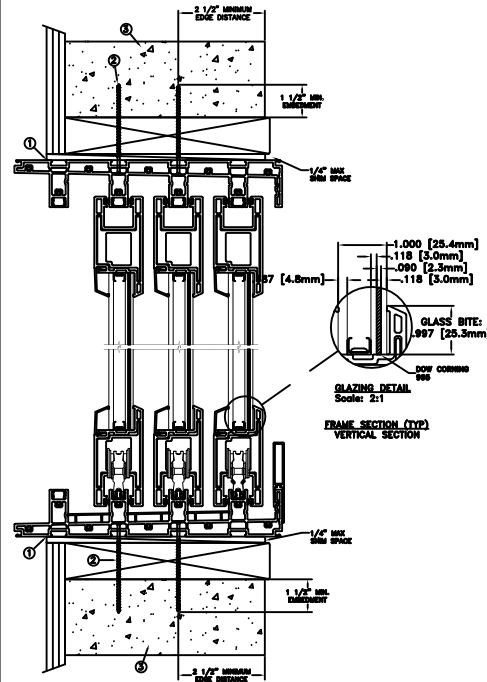
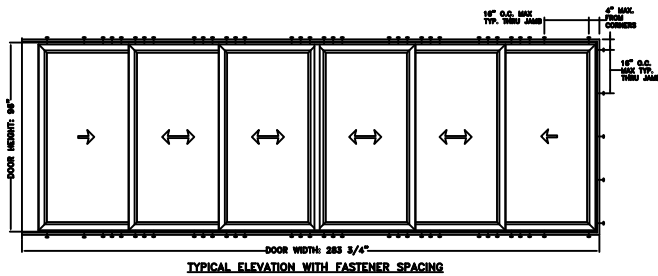


2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

		DATE: 05/20/2021		 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: J.HAWKINS		SCALE: NTS			
CHECKED BY: D.CROWELL		TITLE: Premium Vinyl Multi-Slide Patio Door - Impact 6-Panel 4-Track XXXXXX Jamb			
APPROVED BY: J.GOOSEN					
RECORD No: D014603					
REPORT No:		CAD DWG. No.: PremVinylMTSLDR4 Cert		REV: A	SHEET

CONCRETE/MASONRY INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. $f_c = 3000$ psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:	05/20/2021
-------	------------

DRAWN BY:
J.HAWKINS

CHECKED BY:
D.CROWELL

APPROVED BY:
J. GOOSSEN

RECORD No:
D014603

REPORT No:

SCALE: NTS

TITLE:	
--------	--

Premium Vinyl Multi-Slide Patio Door - Impact
6-Panel 4-Track XXXXXX Jamb

CAD DWG. No.:
PremVinyIMTSLDR4 Cert

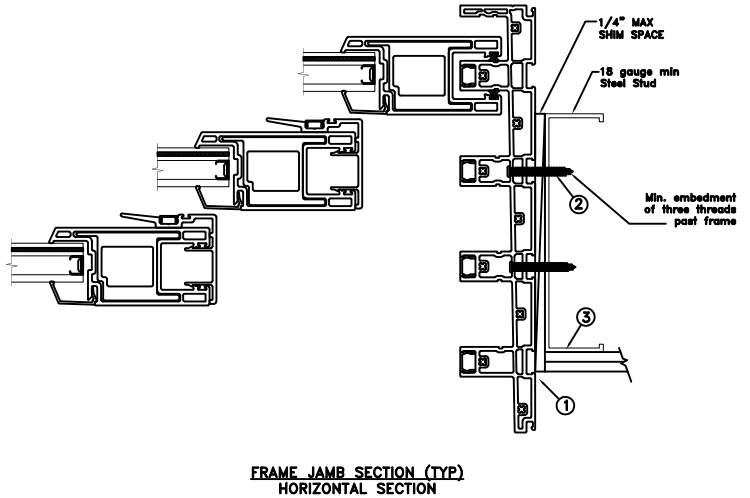
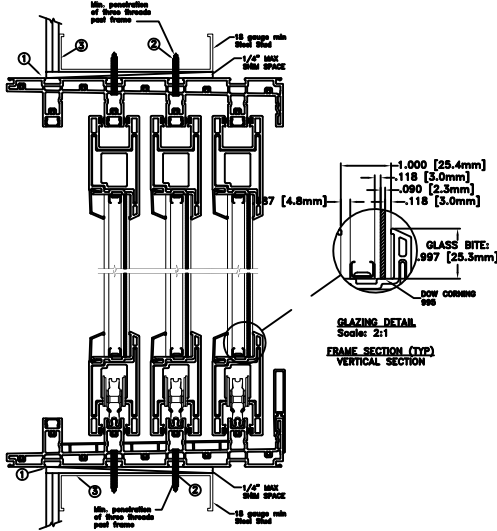
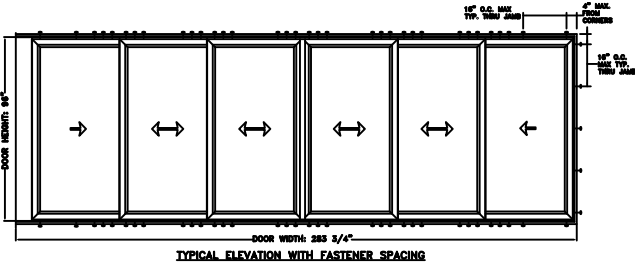
REV:	A
------	---

SHEET

JELD-WEN

3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

STEEL INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., $f_y = 33$ ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

DATE:	05/20/2021
-------	------------

DRAWN BY:
J.HAWKINS

CHECKED BY:

D.CROWELL

APPROVED BY:
J. GOOSSEN

RECORD No:
D014603

REPORT No:

SCALE: NTS

TITLE:	
--------	--

Premium Vinyl Multi-Slide Patio Door - Impact
6-Panel 4-Track XXXXXX Jamb

JELD-WEN

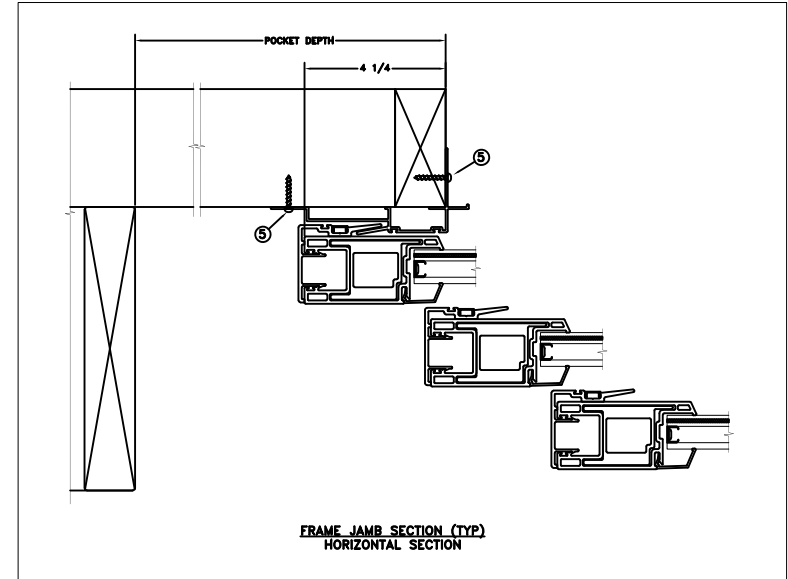
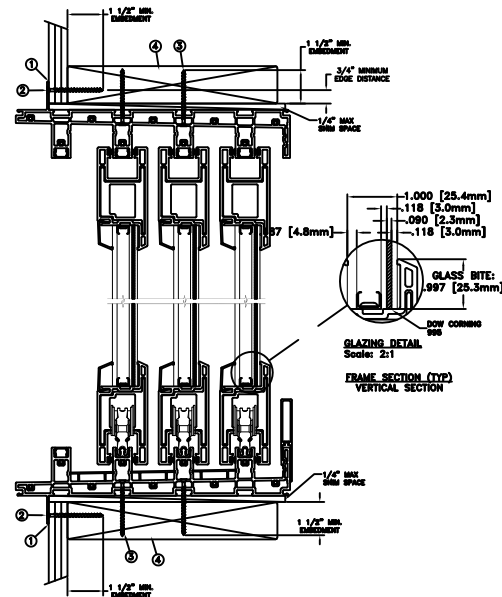
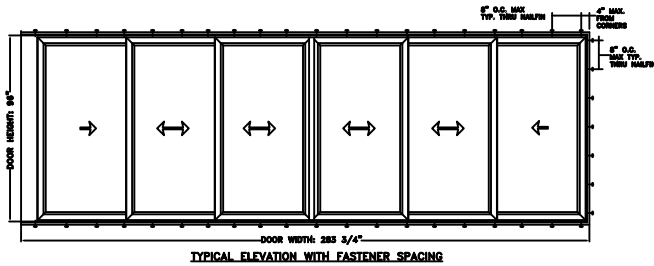
3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

CAD DWG. No.:
PremVinylMTSLDR4 Cert

REV:	A
------	---

SHEET

NAILFIN / THRU JAMB INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
5. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



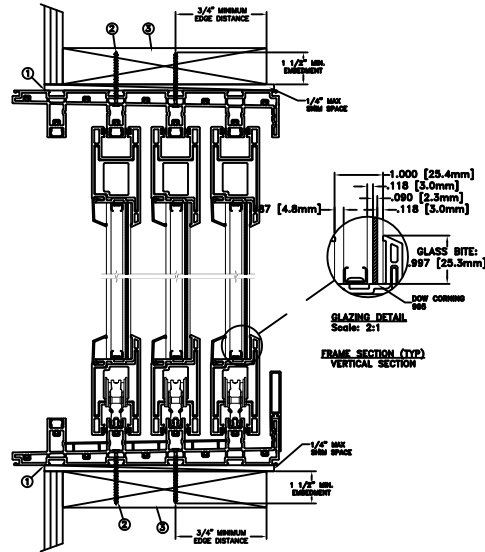
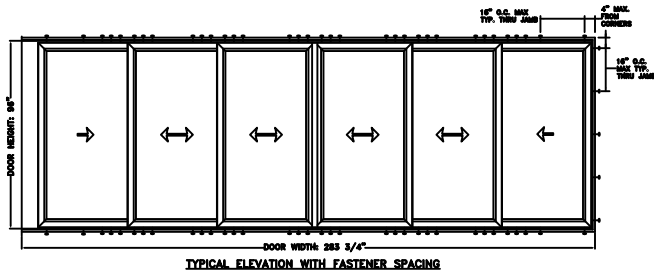
2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

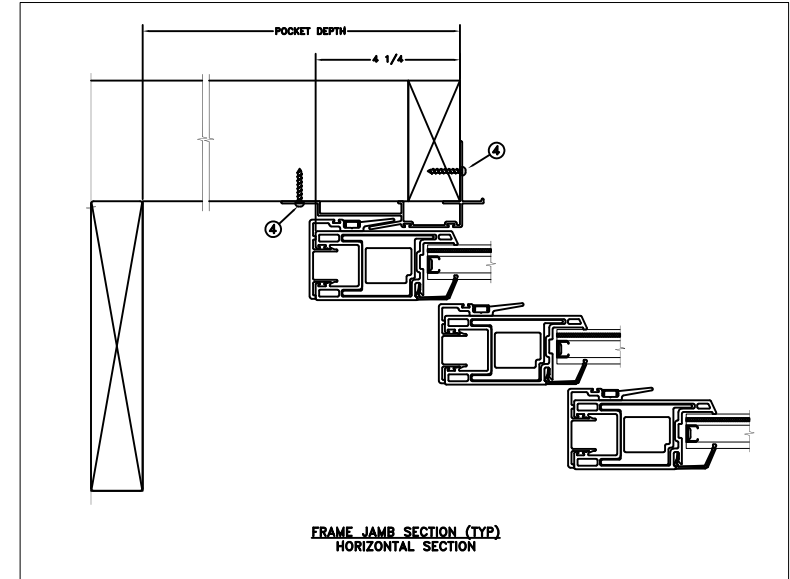
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

DATE: 05/20/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS	JELD-WEN Premium Vinyl Multi-Slide Patio Door - Impact 6-Panel 4-Track XXXXXX Pocket	
CHECKED BY: D.CROWELL	TITLE:		
APPROVED BY: J.GOOSEN			
RECORD No: D014603			
REPORT No:	CAD DWG. No.: PremVinylMTSLDR4 Cert	REV: A	SHEET



THROUGH FRAME INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



2021.05.24 07:31:01 -04'00'

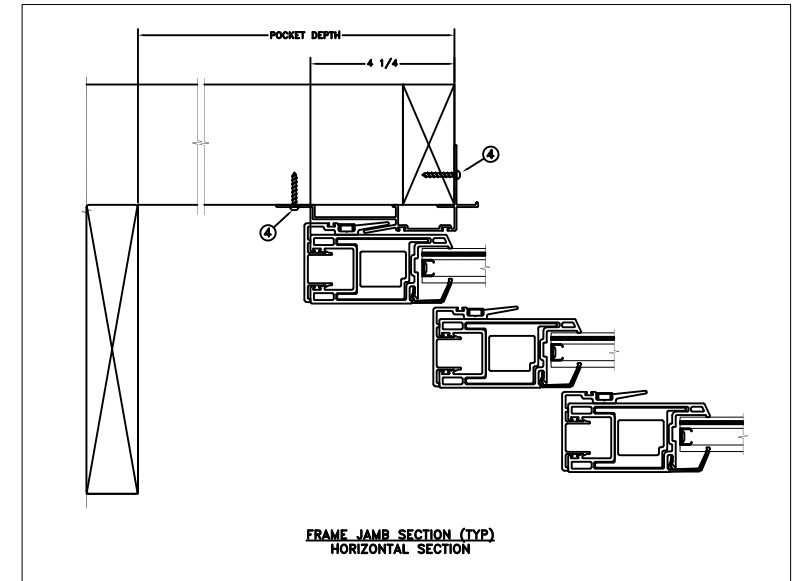
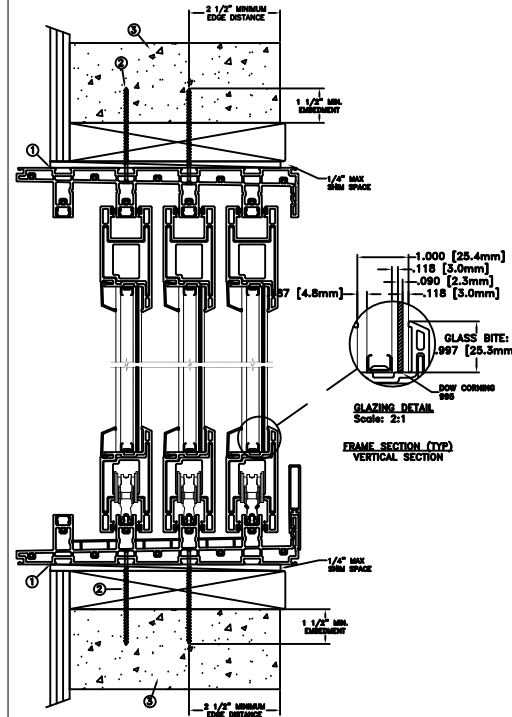
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

	DATE: 05/20/2021	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: J.HAWKINS	SCALE: NTS		
CHECKED BY: D.CROWELL	TITLE:	Premium Vinyl Multi-Slide Patio Door - Impact 6-Panel 4-Track XXXXXX Pocket	
APPROVED BY: J.GOOSEN			
RECORD No: D014603			
REPORT No:		CAD DWG. No.: PremVinylMTSLDR4 Cert	REV: A SHEET

Diagram illustrating the typical elevation of a door assembly with fastener spacing. The door is shown with six panels, each containing a double-headed arrow indicating movement. The overall dimensions and fastener spacing are specified:

- Door Height: 96"
- Door Width: 283 3/4"
- Fastener Spacing: 18" O.C. MAX. TYP. (TOP AND JAMB)
- Corner Fasteners: 4" MAX. (TOP CORNERS)
- Fastener Spacing: 18" O.C. MAX. TYP. (TOP AND JAMB)

TYPICAL ELEVATION WITH FASTENER SPACING



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

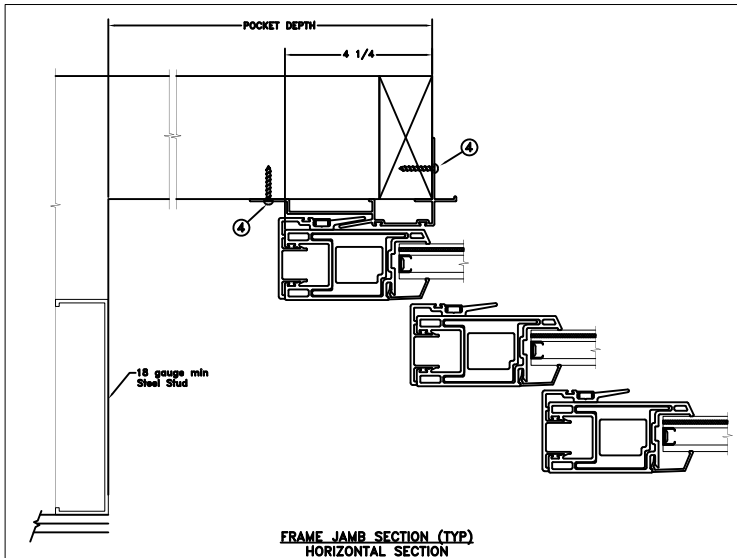
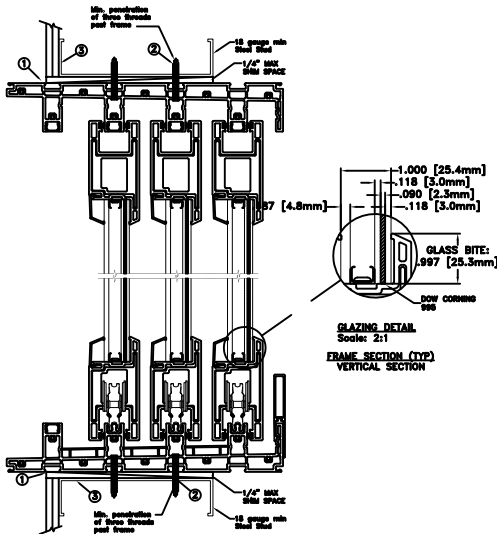
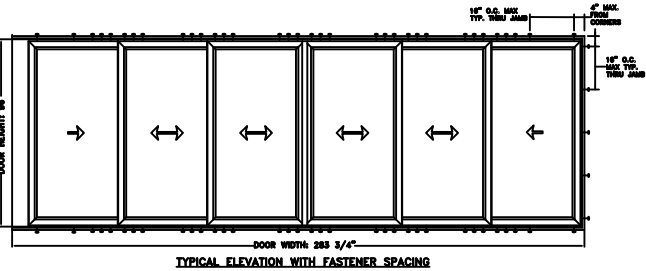
STATE OF TEXAS
★ ★ ★
JOSEPH A. REED
100777
LICENSED
PROFESSIONAL ENGINEER
Joseph A. Reed

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

		DATE: 05/20/2021	 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: J.HAWKINS	SCALE: NTS			
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - Impact 6-Panel 4-Track XXXXXX Pocket			
APPROVED BY: J.GOOSSEN				
RECORD No: D014603				
REPORT No:	CAD DWG. No.: PremVinIMTSLDR4 Cert		REV: A	SHEET

STEEL INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), and 2018 International Building Code (IBC).
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.2mm tempered - 10.8mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

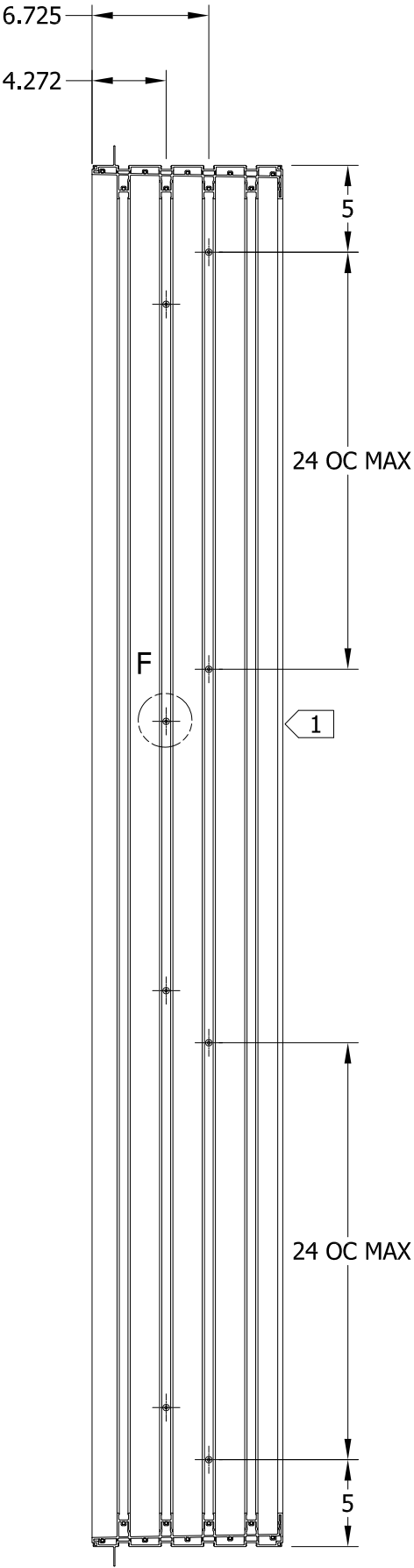
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



2021.05.24 07:31:01 -04'00'

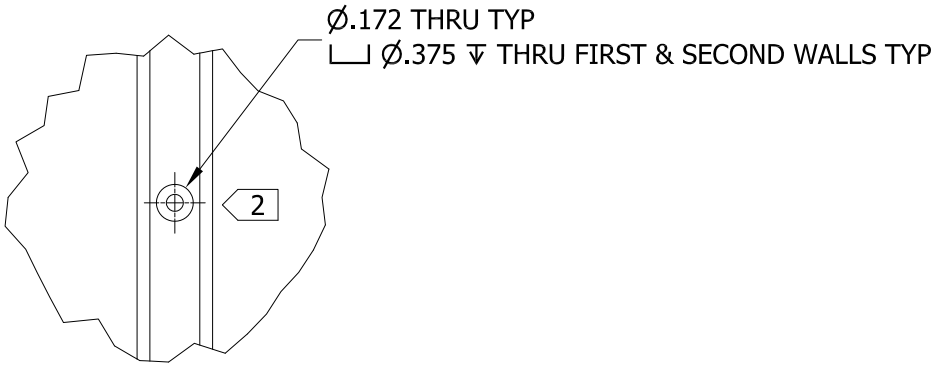
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

		DATE: 05/20/2021	 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: J.HAWKINS	SCALE: NTS			
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - Impact 6-Panel 4-Track XXXXXX Pocket			
APPROVED BY: J.GOOSSEN				
RECORD No: D014603				
REPORT No:	CAD DWG. No.: PremVinlMTSLDR4 Cert		REV: A	SHEET

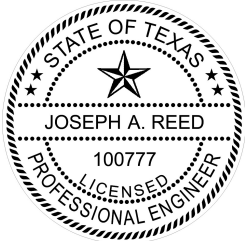


NOTES:

1. ANCHOR PATTERN LOCATED IN TRACKS 2 & 3 SHIFT AS DETAILED
1. HOLES TO BE OMITTED IF ON CENTER CALCUATIONS FALL WITHIN 2" OF KEEPER LOCATION
2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
3. THRU FRAME INSTALLATION




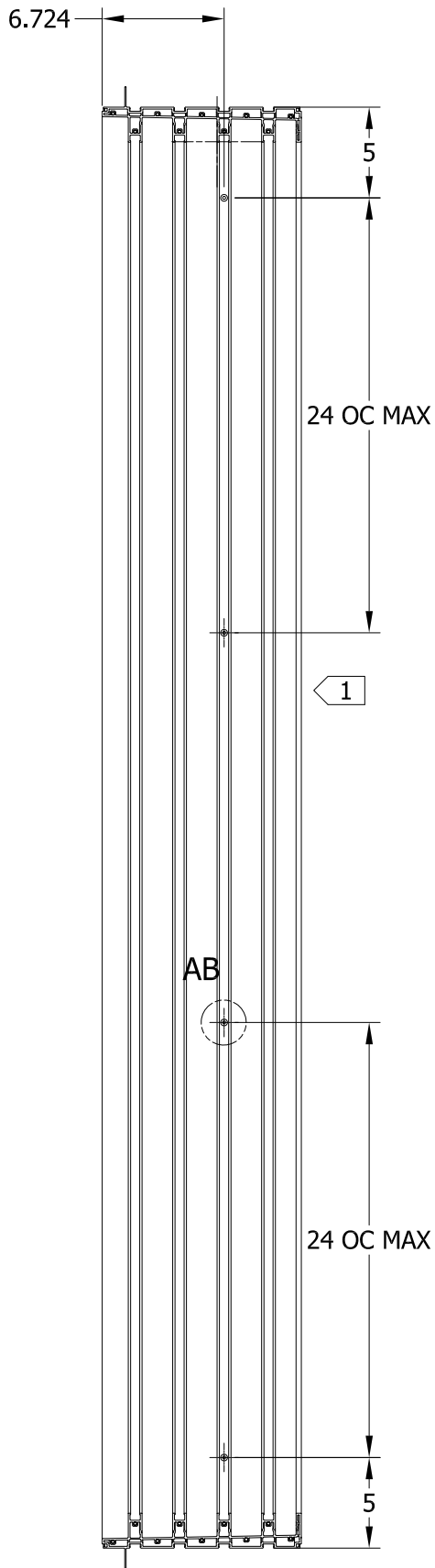
DETAIL F TYPICAL HOLE
SCALE 1 : 2



Joseph A. Reed
2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

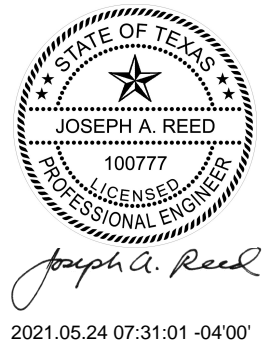
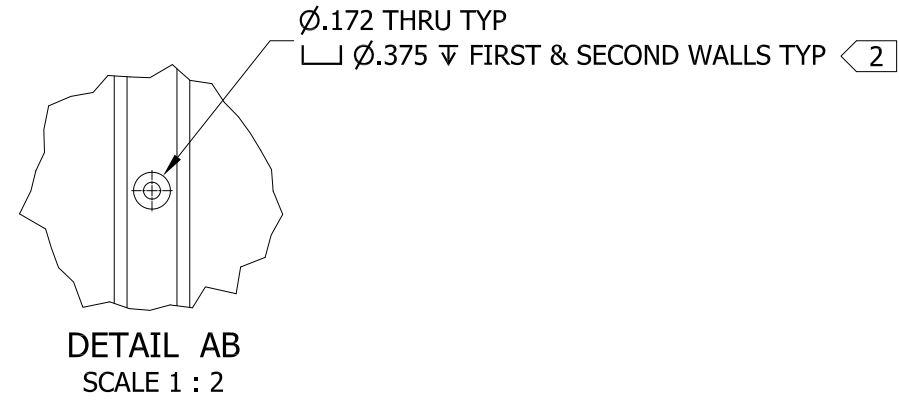
UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS	PROJECT ENGINEER: N.HERTZOG	DATE: 9/11/2015	 <div>3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451</div>	
	DRAWN BY: Y.GOMBO	SCALE: 1:10		
	CHECKED BY: J.JONES	TITLE: <div>4-TRACK FRAME MULTI SLIDE PATIO DOOR JAMB ANCHOR HOLES DETAIL</div>		
	APPROVED BY: J.JONES			
TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES <div>UNDER 10'-0" ± 1/32 .X ± .1 OVER 10'-0" ± 1/16 .XX ± .02 ANGULAR ± 1° .XXX ± .006</div>	IDENTIFIER No.	MODEL No.: P012981-199.ipt	DRAWING No.: P012981	
		© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.		REV: A




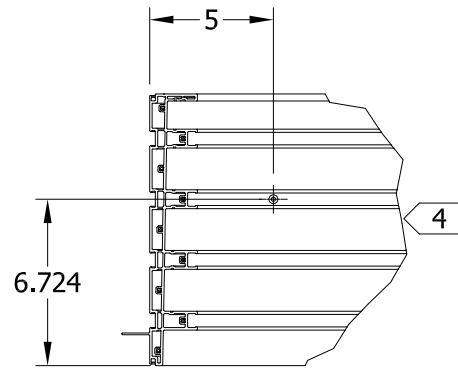
VIEW23
SCALE 1 : 10

NOTES:

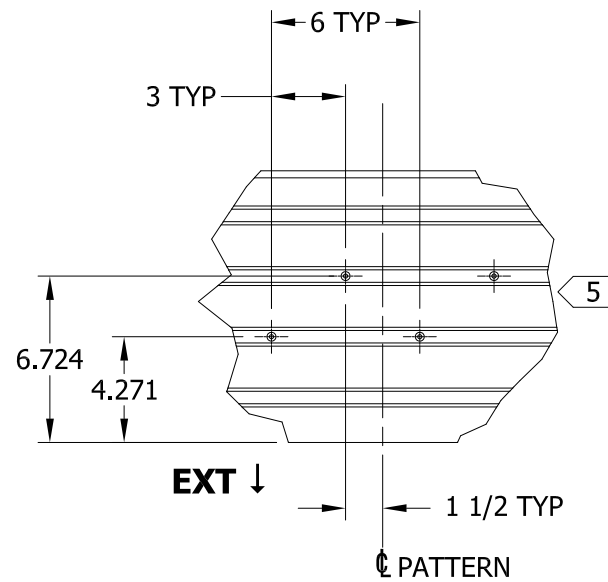
- 1. ANCHOR PATTERN LOCATED IN TRACK 2 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCUATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. NAIL FIN INSTALLATION



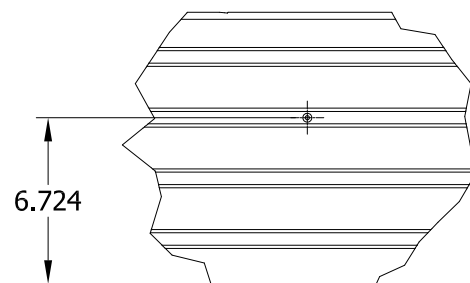
<div>JOSEPH A. REED, P.E.</div> <div>Texas No. 100777 5 Leigh Drive York, PA. 17406 (717) 846-1200</div>	UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS	PROJECT ENGINEER: N.HERTZOG	DATE: 9/11/2015			3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451	
	TOLERANCES (UNLESS SPECIFIED OTHERWISE)	DRAWN BY: Y.GOMBO	SCALE:	4-TRACK FRAME MULTI SLIDE PATIO DOOR JAMB ANCHOR HOLES DETAIL			
	COMPONENT / PART TOLERANCES	CHECKED BY: J.JONES	TITLE:				
	UNDER 10'-0" ± 1/32 .X ± .1 OVER 10'-0" ± 1/16 .XX ± .02 ANGULAR ± 1° .XXX ± .006	APPROVED BY: J.JONES					
	UNIT ASSEMBLY TOLERANCES	IDENTIFIER No.	MODEL No.: P012981-198.ipt	DRAWING No.: P012981	© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.		
HEIGHT ± 1/16 WIDTH ± 1/16 MULLION ± 1/16 FRACTION ± 1/32							
				REV: A	SHEET 10	OF 14	



EXT ↓ DETAIL M
SCALE 1 / 8



DETAIL N
SCALE 1 / 8

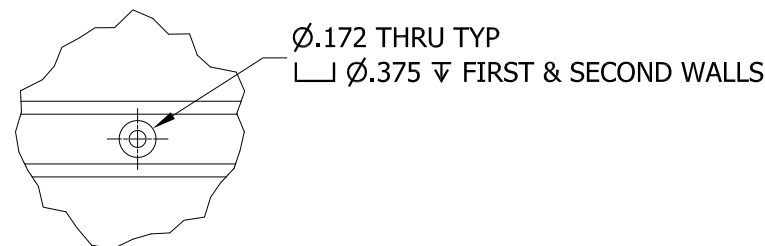
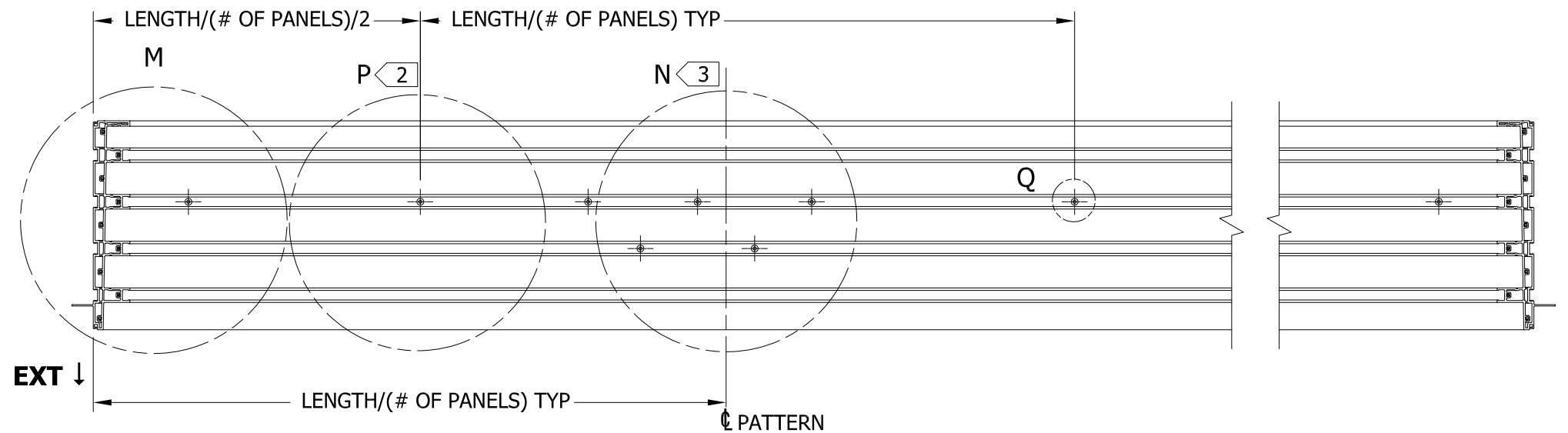


EXT ↓ DETAIL P
SCALE 1 / 8

THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACKS 2 AND 3 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 2 & 3 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH THRU FRAME INSTALL



DETAIL Q TYPICAL HOLE
SCALE 1 : 2



2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:
N.HERTZOG

DRAWN BY:
Y.GOMBO

CHECKED BY:
J.JONES

APPROVED BY:
J.JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
1:8

TITLE:

6 4-TRACK FRAME
MULTI SLIDE PATIO DOOR
SILL/HEAD ANCHOR HOLE DETAIL

MODEL No.:
P012981-397.ipt

DRAWING No.:
P012981

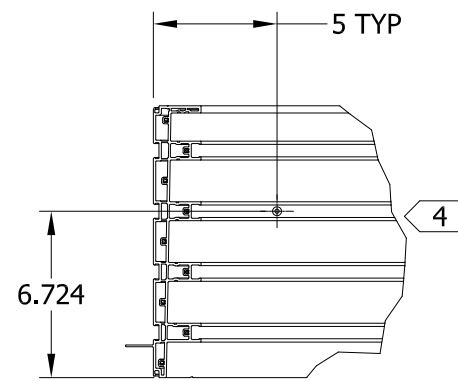
© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR
DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

REV:
A

SHEET

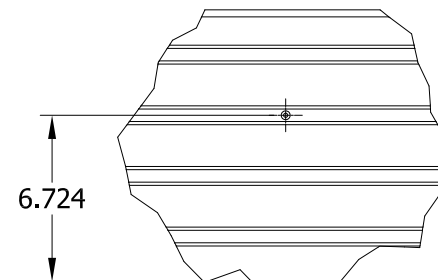
JELD-WEN
WINDOWS & DOORS

3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

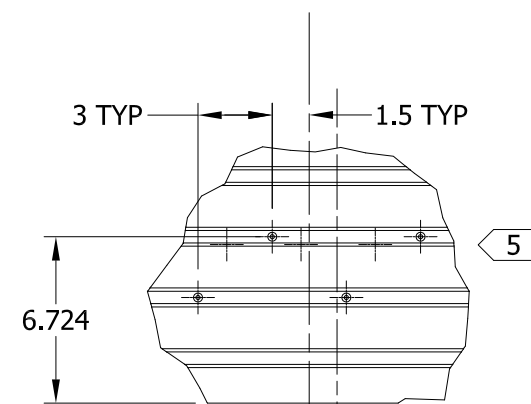


DETAIL R
SCALE 1 / 8

EXT ↓



EXT ↓ DETAIL S
SCALE 1 / 8

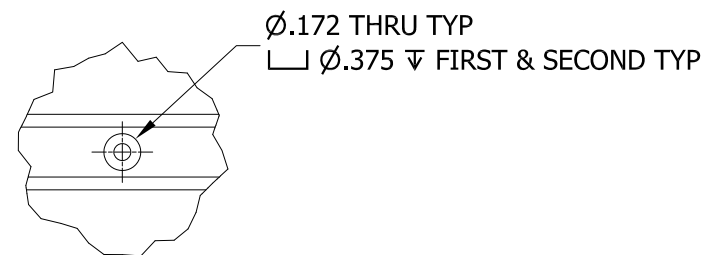
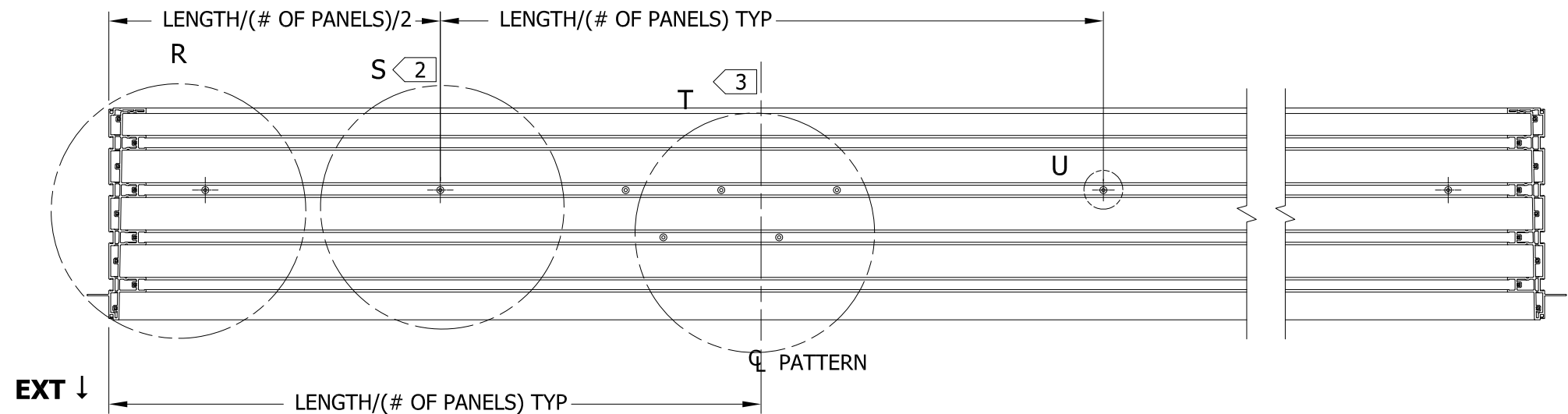


EXT ↓ DETAIL T
SCALE 1 / 8

THIS DRAWING NOT INTENDED FOR
FASTENER SPACING REQUIREMENTS

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH NAIL FIN INSTALL



DETAIL U TYPICAL HOLE
SCALE 1 : 2



2021.05.24 07:31:01 -04'00'

JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES			
UNDER 10'-0" ± 1/32	.X ± .1		
OVER 10'-0" ± 1/16	.XX ± .02		
ANGULAR ± 1°	.XXX ± .006		
UNIT ASSEMBLY TOLERANCES			
HEIGHT ± 1/16	WIDTH ± 1/16		
MULLION ± 1/16	FRACTION ± 1/32		

PROJECT ENGINEER:
N.HERTZOG

DRAWN BY:
Y.GOMBO

CHECKED BY:
J.JONES

APPROVED BY:
J.JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
1:8

TITLE:

MODEL No.:

DRAWING No.:

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED.NO DUPLICATION OR
DISTRIBUTION PERMITTED.JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

JELD-WEN
WINDOWS & DOORS

**4-TRACK FRAME
MULTI SLIDE PATIO DOOR
SILL/HEAD ANCHOR HOLE DETAIL**

P012981-396.ipt **P012981**

REV: **A** SHEET